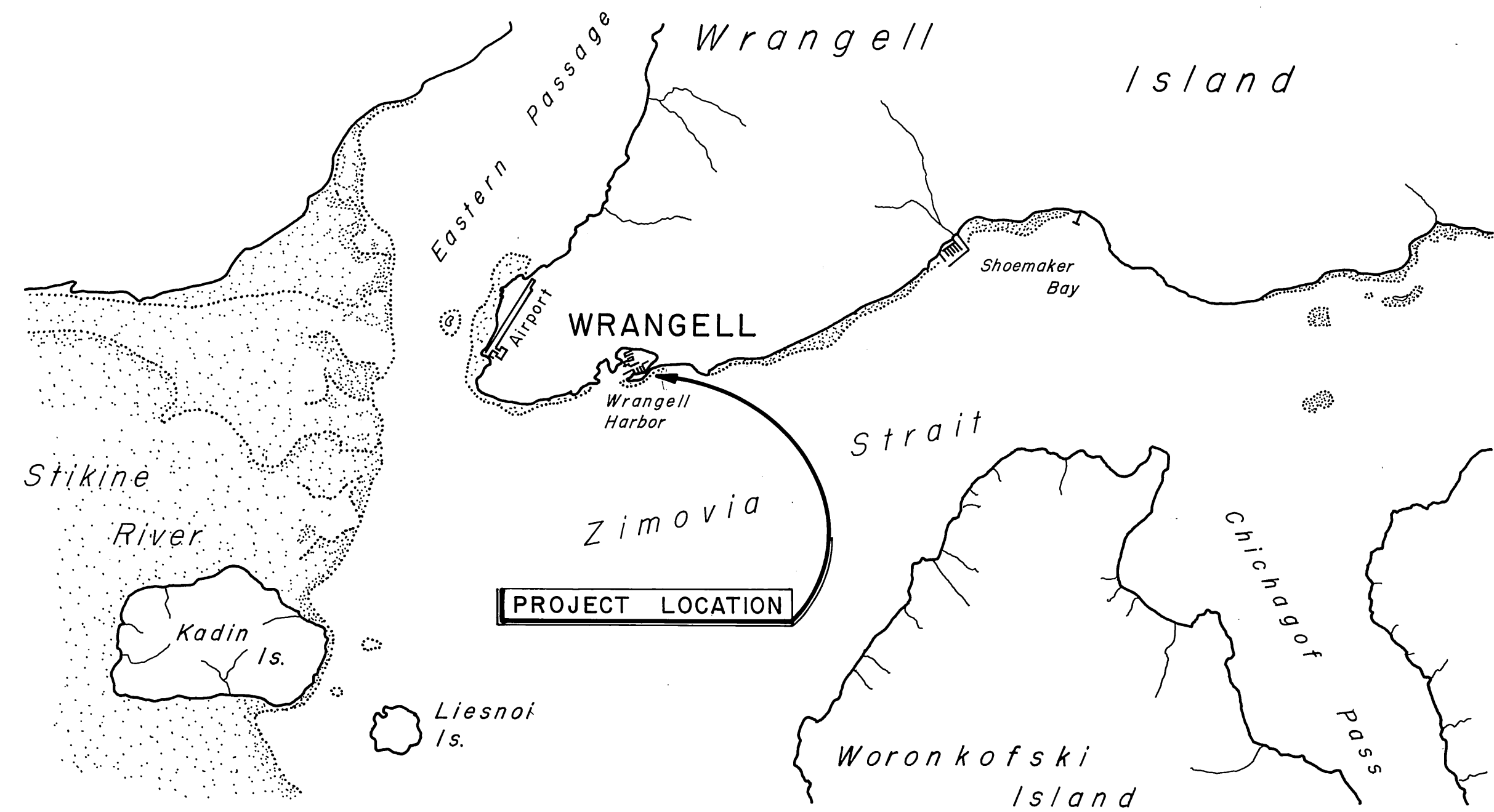
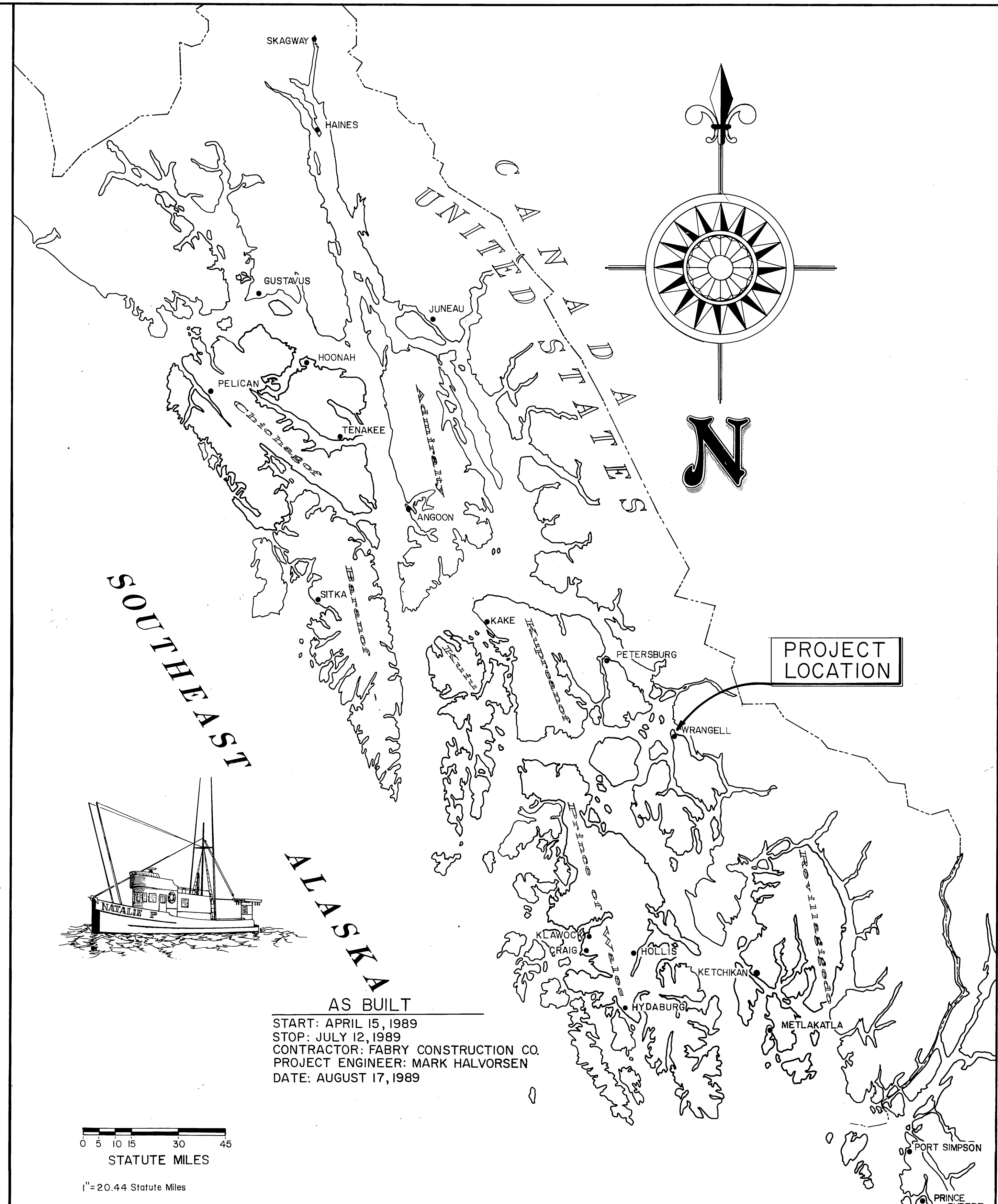
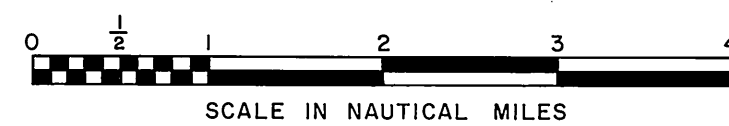


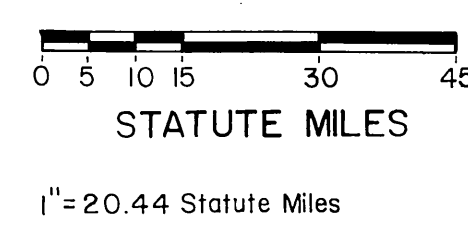
WRANGELL HARBOR REHABILITATION PROJECT NO. 69721



VICINITY MAP



AS BUILT
 START: APRIL 15, 1989
 STOP: JULY 12, 1989
 CONTRACTOR: FABRY CONSTRUCTION CO.
 PROJECT ENGINEER: MARK HALVORSEN
 DATE: AUGUST 17, 1989



**STATE
OF
ALASKA**

DEPARTMENT OF TRANSPORTATION
& PUBLIC FACILITIES
S.E. REGION DESIGN & CONSTRUCTION

APPROVED
[Signature] 8/10/88
 Director S.E. D&C. Date
 Recommend
 for Approval
[Signature] 8/10/88
 Design Chief Date

SHEET 1 of 7

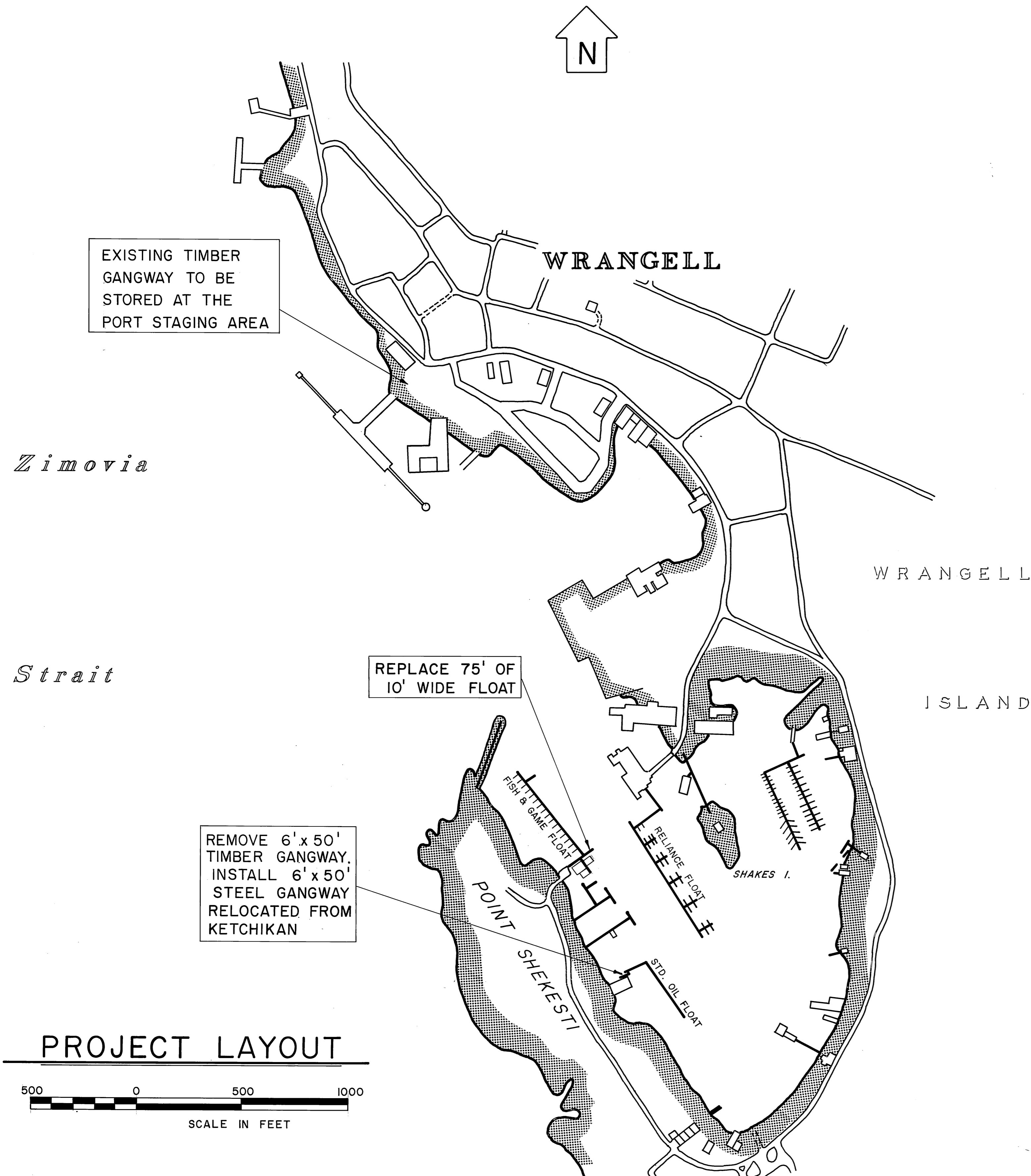
INDEX TO SHEETS

1.	TITLE SHEET			
2.	PROJECT LAYOUT			
3.	EXISTING F&G FLOAT			
4.	10' WIDE FLOAT			
5.	HINGE DETAILS			
6.	MISCELLANEOUS DETAILS			
7.	GANGWAY TOE TRANSITION PIECE			

**PROJECT &
FILE NO.**

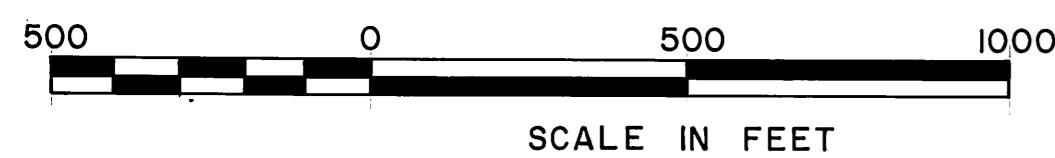
WORK SUMMARY

1. FISH & GAME FLOAT
 - A. Remove 10' x 75'± length of existing float and 4 existing timber piles.
 - B. Construct 10' x 75' length of new float.
 - C. Install 3 new steel piles.
 - a. Piles to be 12 3/4" ø x 1/2" wall x 65' long.
 - b. Cutoff elevation = +30' (match existing).
 - c. Minimum penetration = 15'.
 - d. Piles to have APF 0-14000 or equal open end cutting shoes.
2. STANDARD OIL FLOAT
 - A. Replace existing 6' x 50' timber gangway with a 6' x 50' steel gangway relocated from Ketchikan Airport.
 - B. Store existing timber gangway at the Port staging area.
3. RELIANCE FLOAT
 - A. Furnish treated timber bracing and bolts to the harbormaster for his use.

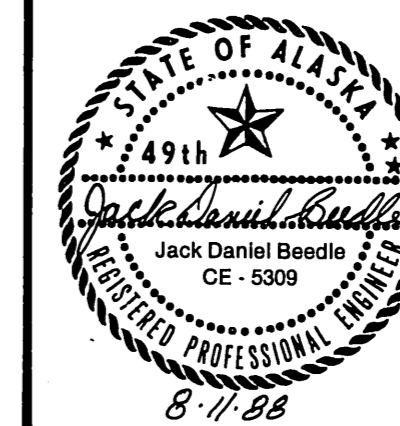


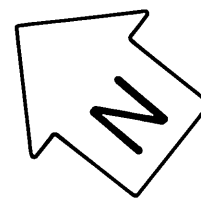
AS BUILT
MARK HALVORSEN 8/17/1989

PROJECT LAYOUT



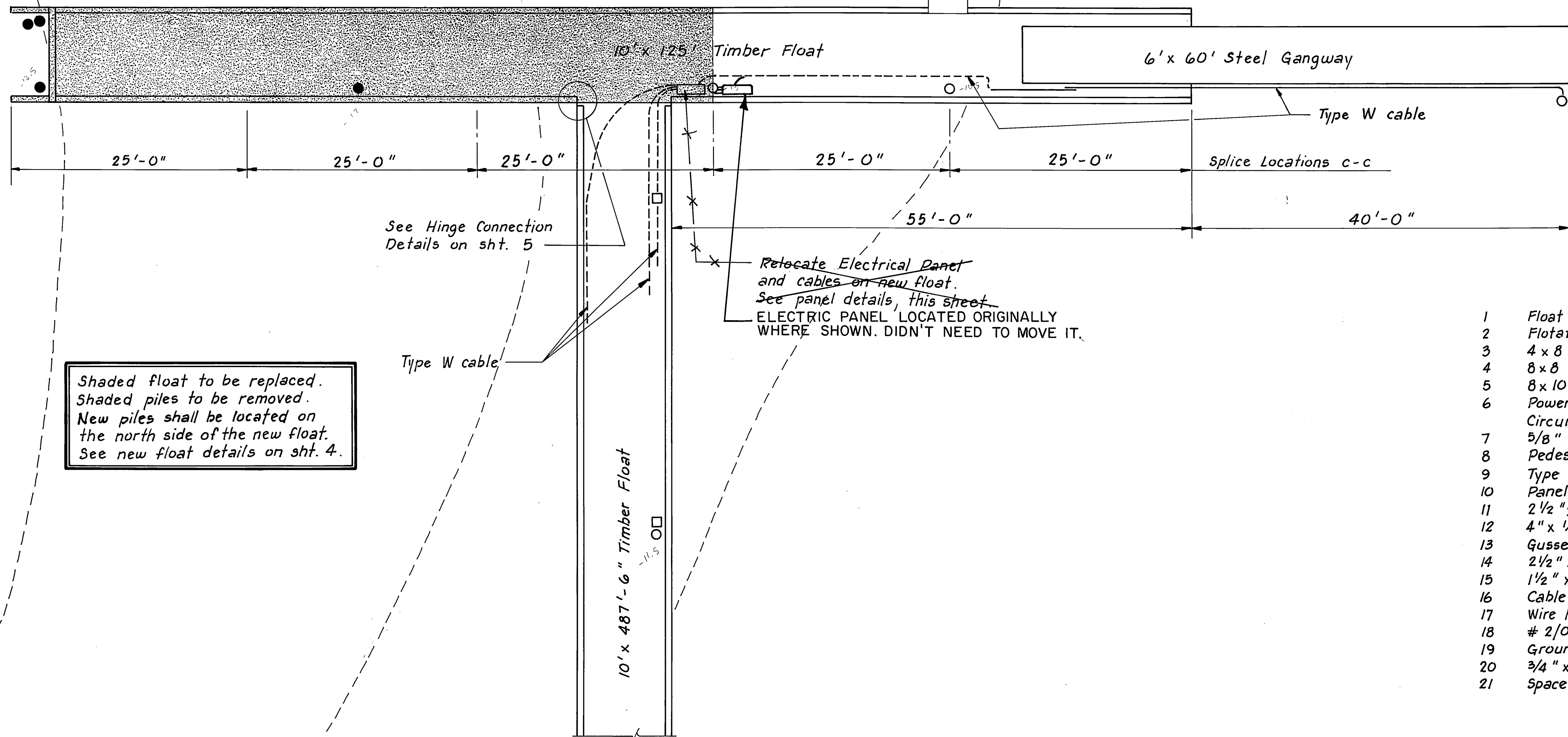
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STATE OF ALASKA			
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
WRANGELL		ALASKA	
PROJECT LAYOUT			
DESIGNED	JDB	CHECKED	TS
PROJECT NUMBER	69721	DRAWN	TS
		DATE	JUNE 1988
		SHEET	2 OF 7





U.S. Forest Service Facilities

Timber Approach

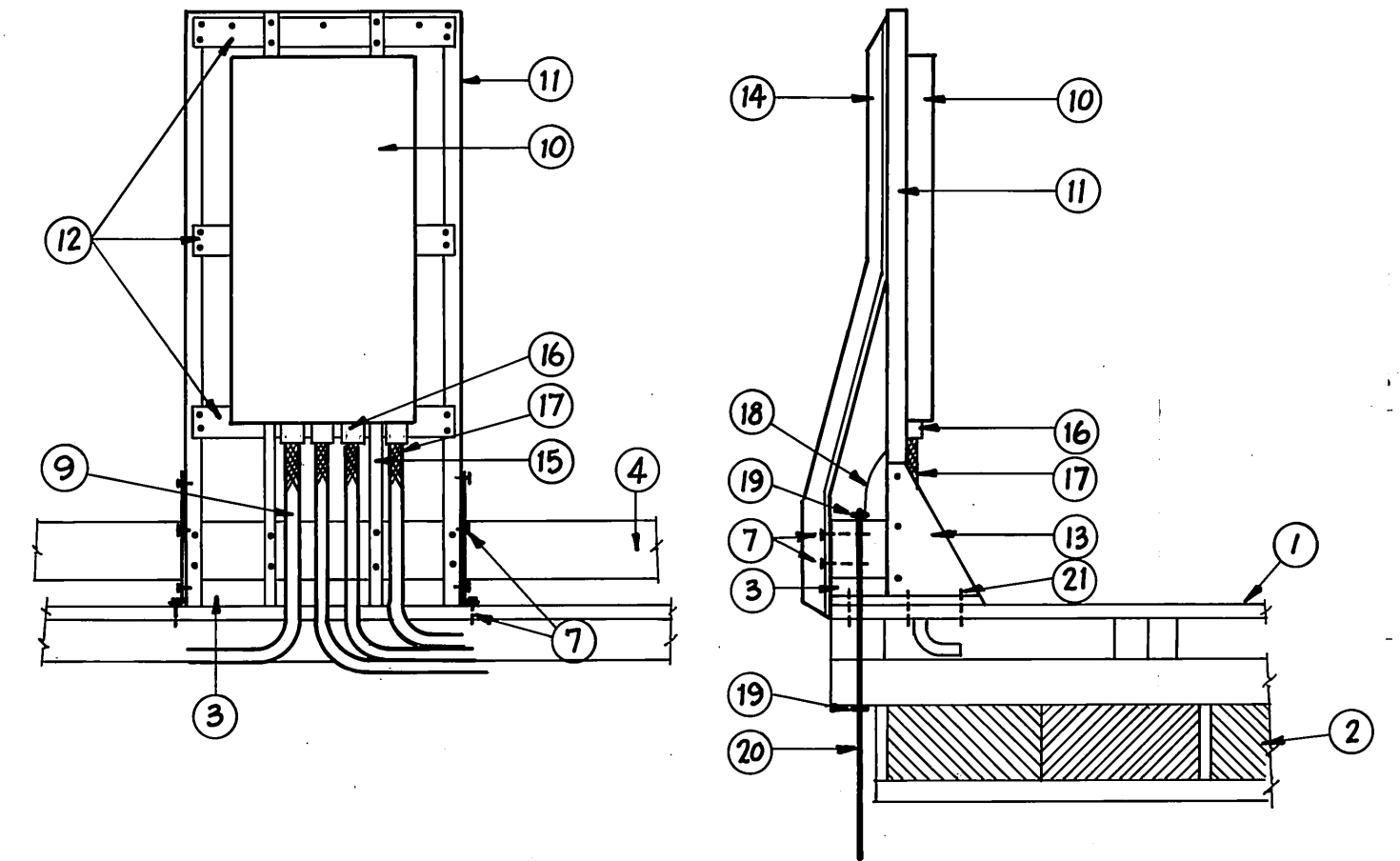


Shaded float to be replaced.
Shaded piles to be removed.
New piles shall be located on the north side of the new float.
See new float details on sht. 4.

See Hinge Connection Details on sht. 5

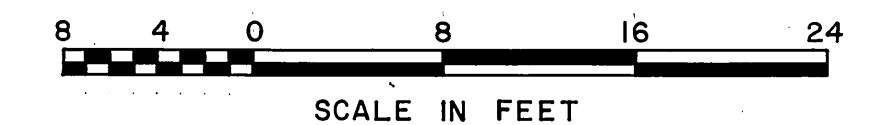
Relocate Electrical Panel and cables on new float. See panel details, this sheet. ELECTRIC PANEL LOCATED ORIGINALLY WHERE SHOWN. DIDN'T NEED TO MOVE IT.

- 1 Float
- 2 Flotation Material
- 3 4 x 8 Spacer
- 4 8 x 8 Tie Down Rail
- 5 8 x 10 Pedestal
- 6 Powerhead w/ Meter Base, Circuit Breaker & Receptacle
- 7 5/8" Bolts Galvanized
- 8 Pedestal Base
- 9 Type W Cable
- 10 Panel Board
- 11 2 1/2" x 2 1/2" x 1/4" Angle Steel Stand
- 12 4" x 1/4" Flat Steel Plate
- 13 Gusset. 1/4" Flat Steel Plate
- 14 2 1/2" x 2 1/2" x 1/4" Angle Steel Brace
- 15 1 1/2" x 1 1/2" Channel Erector
- 16 Cable Connector
- 17 Wire Mesh Grip
- 18 # 2/0 Insulated Grounding Conductor
- 19 Ground Clamp
- 20 3/4" x 8'-0" Ground Rod
- 21 Space Fasteners



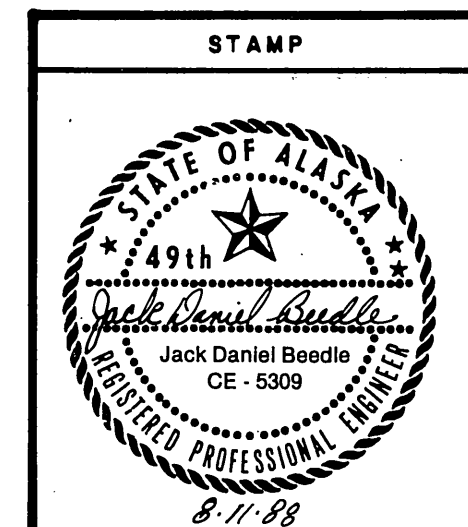
EXISTING ELECTRICAL PANEL DETAILS

**FISH & GAME FLOAT
EXISTING LAYOUT**

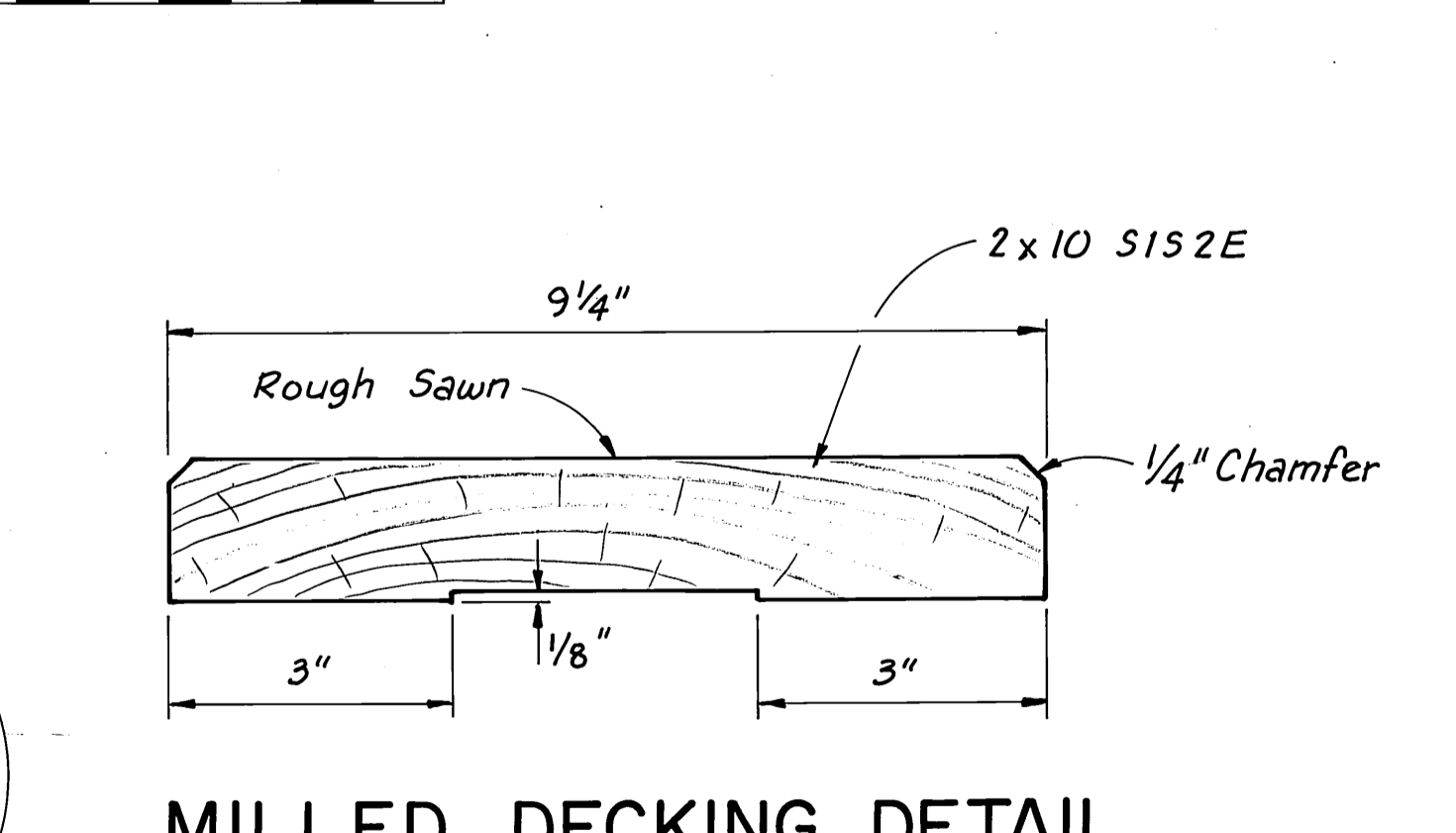
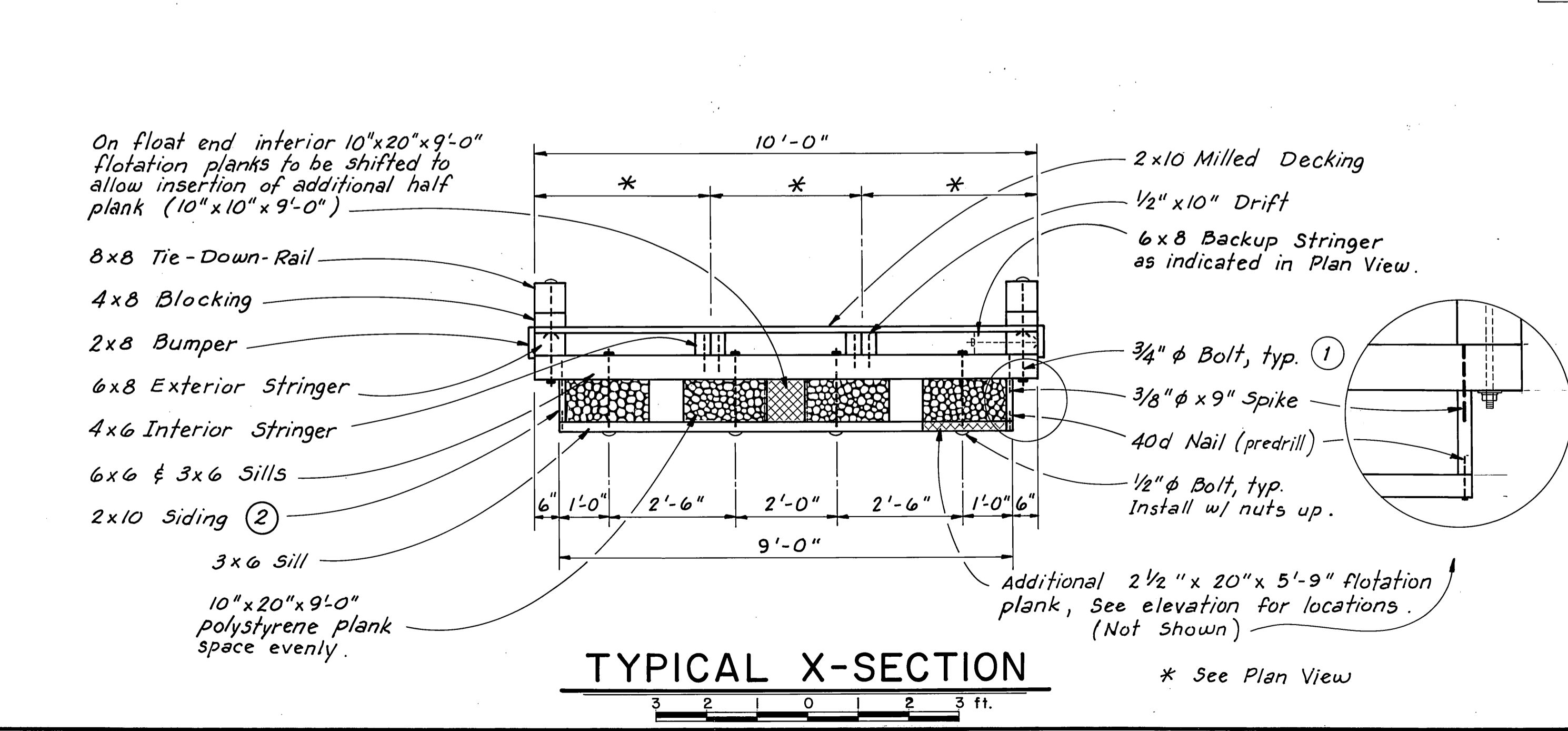
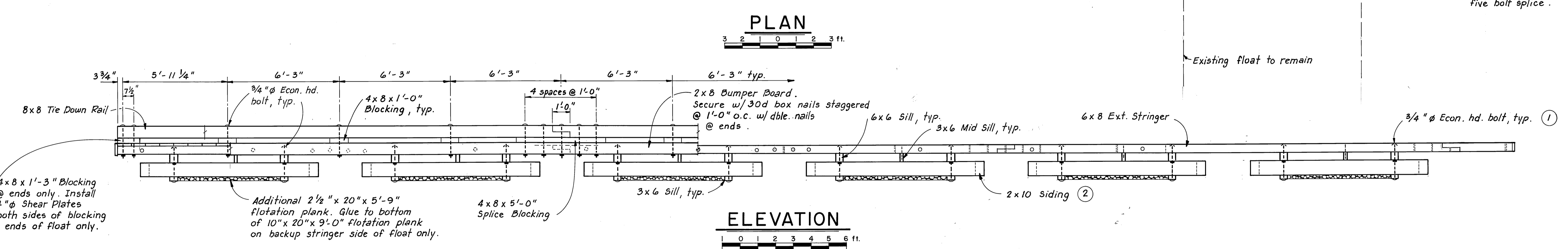
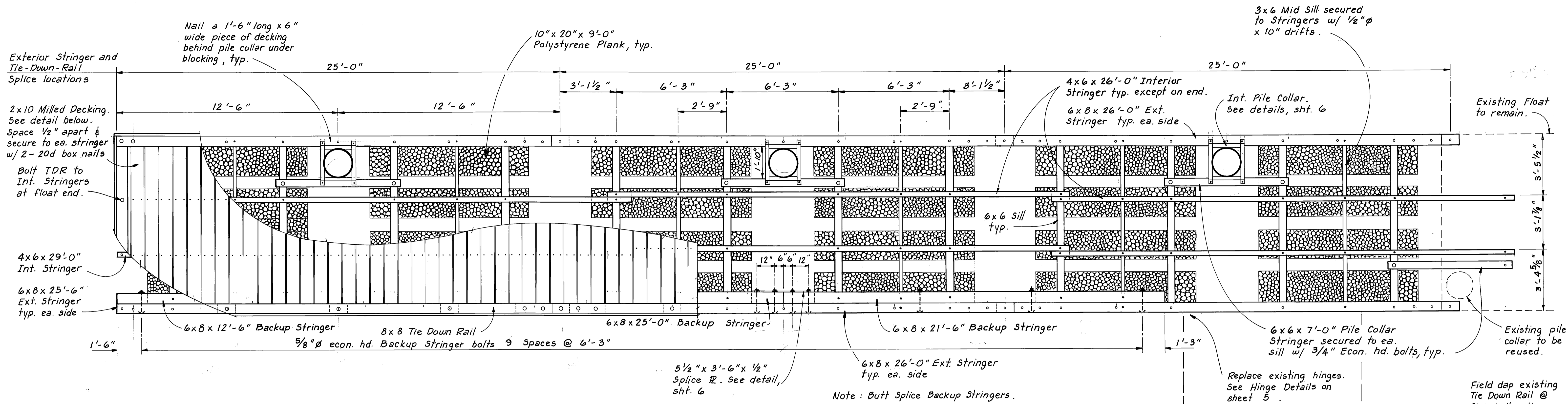


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MARK HALVORSEN
8/17/89

TIDAL DATA	
EHW	22.0
EHT	19.7
MHHW	15.7
MHW	14.8
MTL	8.2
MLLW	0.0
ELW	-4.5



DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
WRANGELL		ALASKA	
EXISTING F & G FLOAT			
DESIGNED	JDB	CHECKED	TS
DRAWN	TS	DATE	JUNE 1988
PROJECT NUMBER	69721	SHEET	3 OF 7



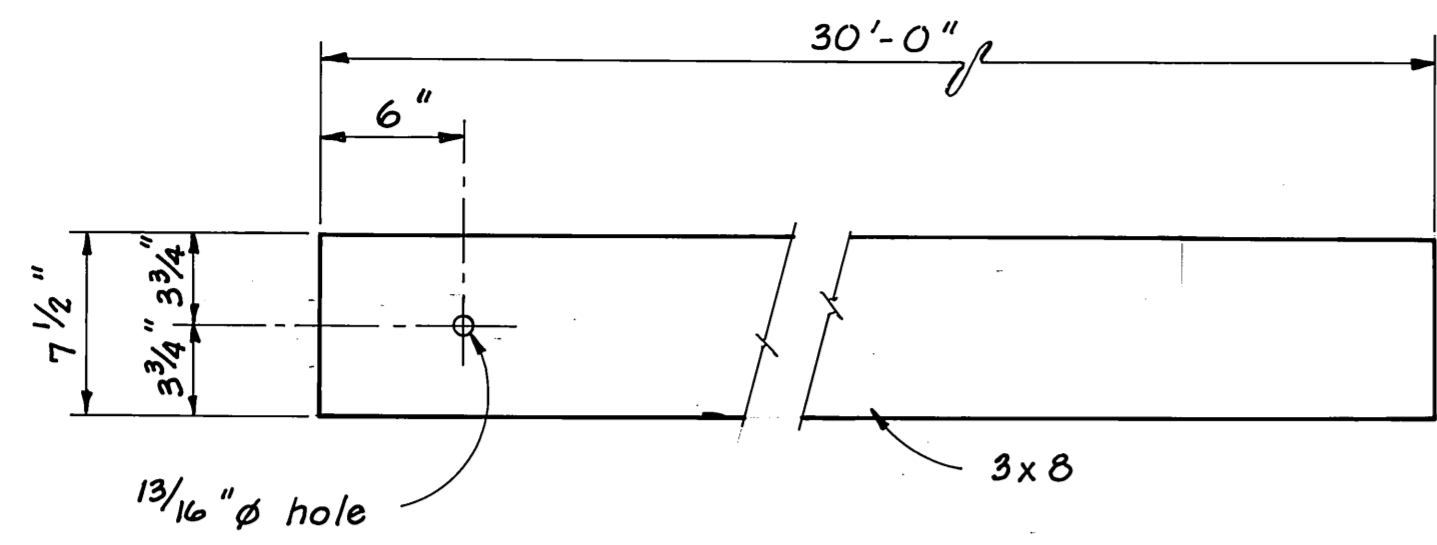
- ① Countersink all bolt heads facing decking 3/8".
- ② 2x10 Siding is a 2x12 (S45) cut to 1 1/2" x 10 1/4".
- ③ All timber to be S-4-S except decking (Milled S1S2E) and 2x10 Siding.
- ④ All bolts are 3/4" ϕ economy head type w/lugs unless noted otherwise.
- ⑤ Countersink all bolt heads facing bumper board 3/8".
- ⑥ Shop drill all holes prior to treatment except 5/8" ϕ holes for pile collars.

AS BUILT
MARK HALVORSEN 8/17/89

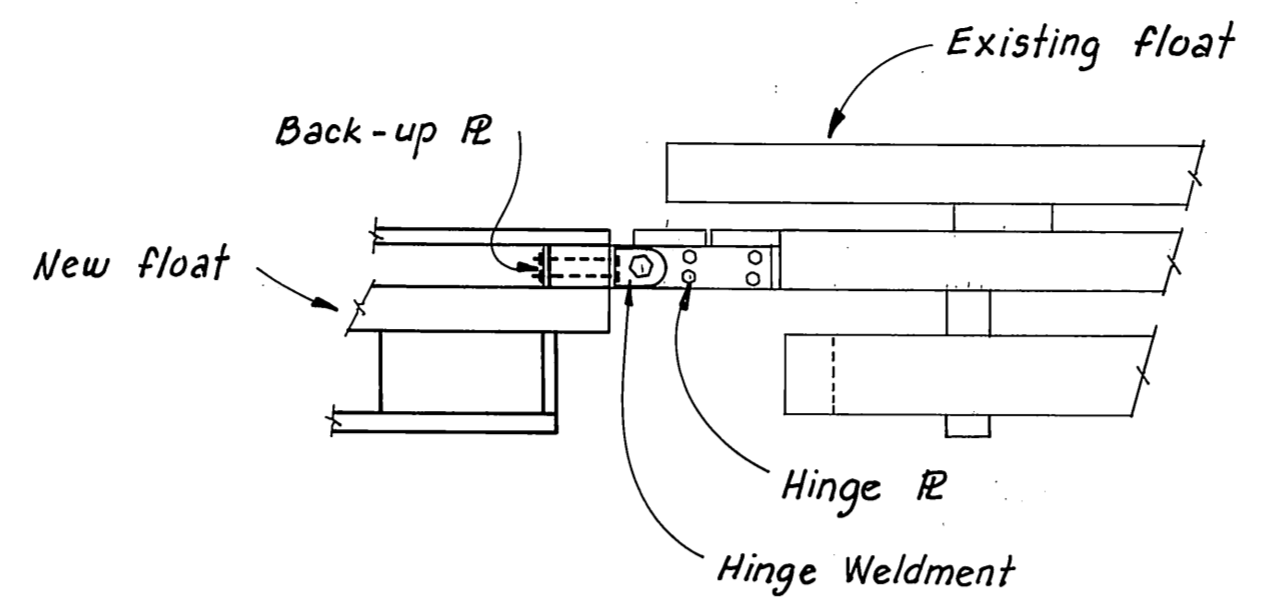
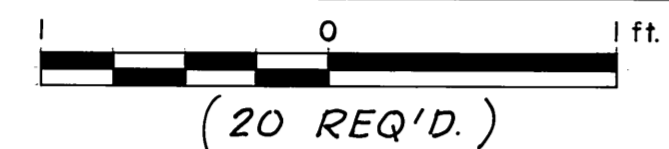
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WRANGELL		ALASKA	
10' WIDE FLOAT			
DESIGNED JDB	CHECKED	DRAWN TS	DATE JUNE 1988
PROJECT NUMBER 69721	SHEET 4		OF 7

AS BUILT
MARK HALVORSEN 8/17/89

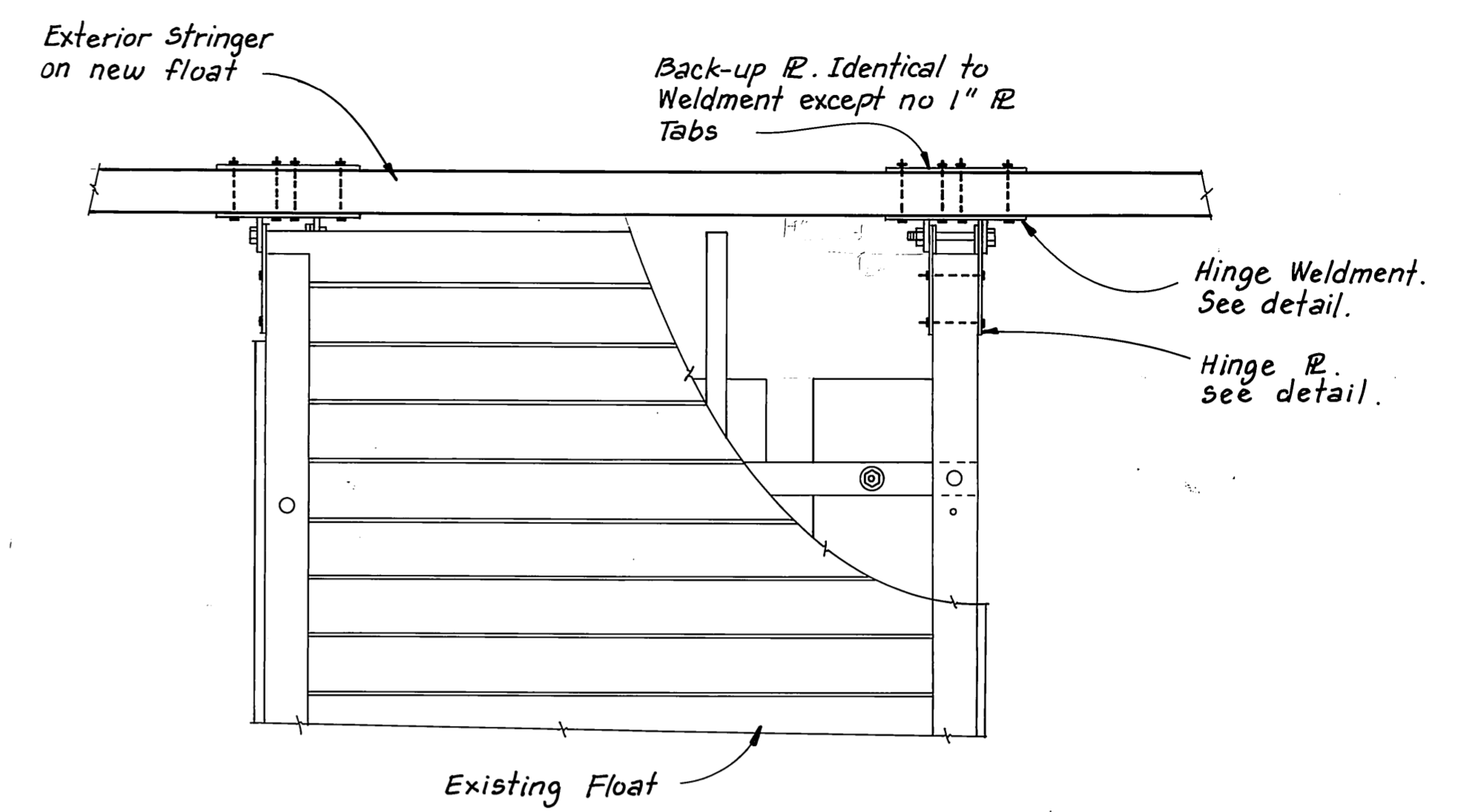
STATE OF ALASKA
49th
Jack Daniel Beadle
REGISTERED PROFESSIONAL ENGINEER
CE - 5309
8-11-88



CROSS BRACING DETAIL

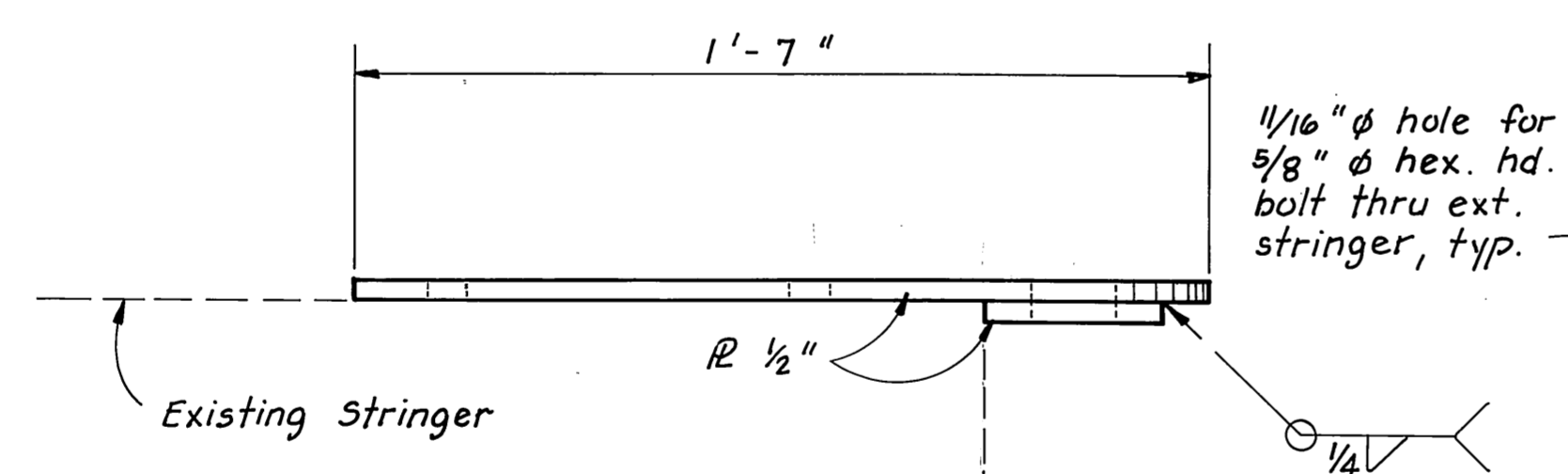


PROFILE

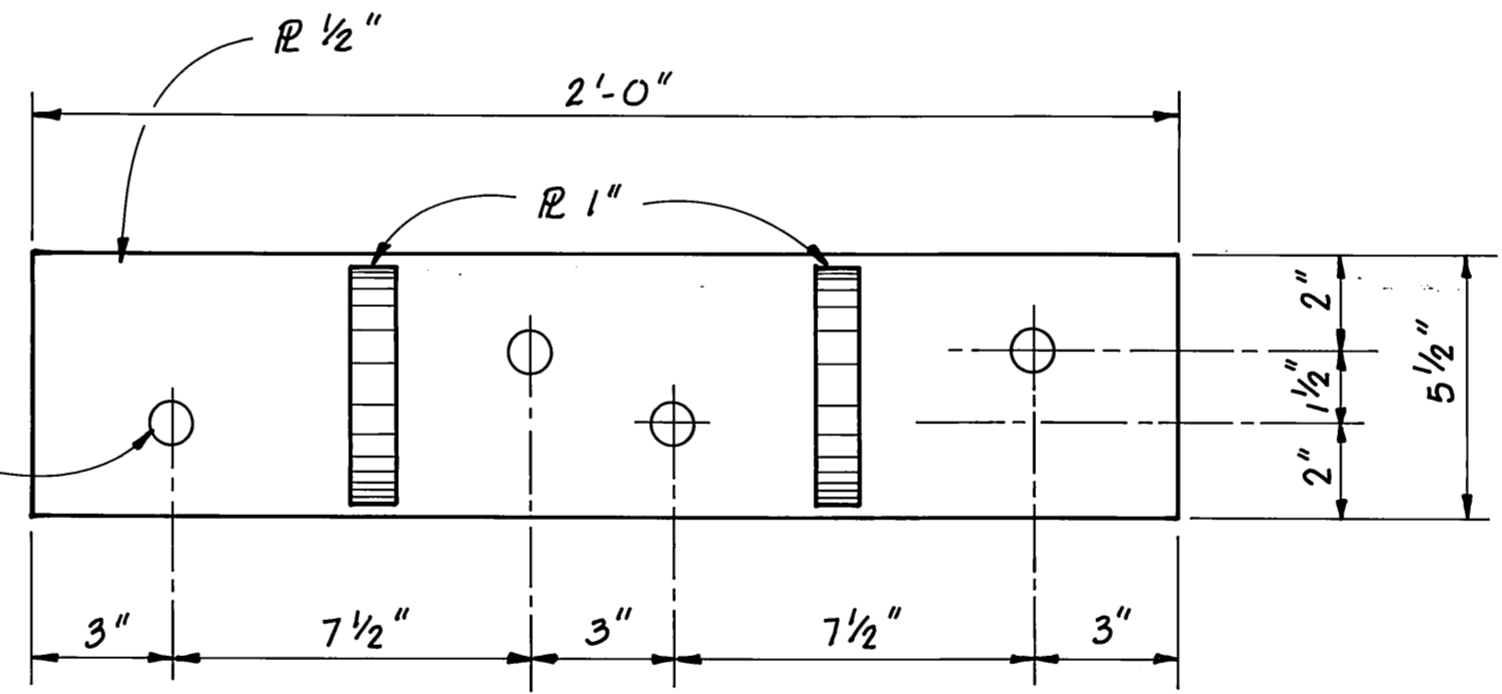


PLAN

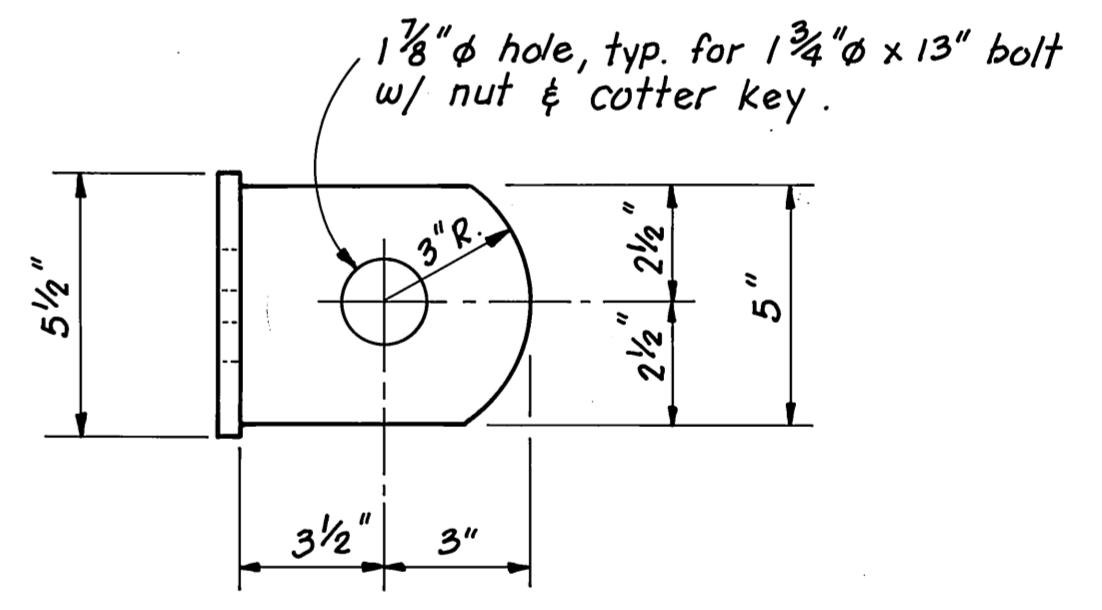
HINGE CONNECTION DETAILS



PLAN

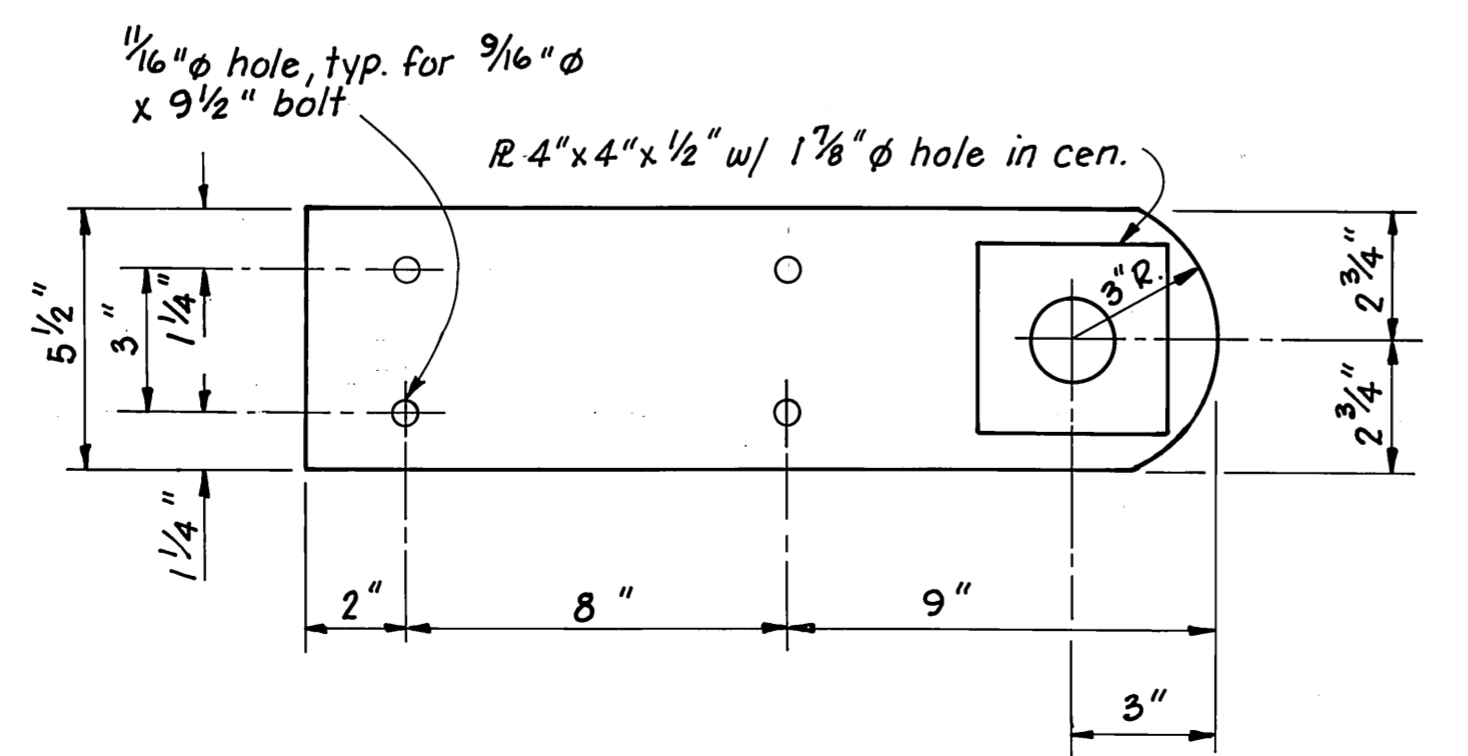


ELEVATION

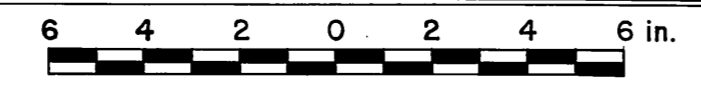


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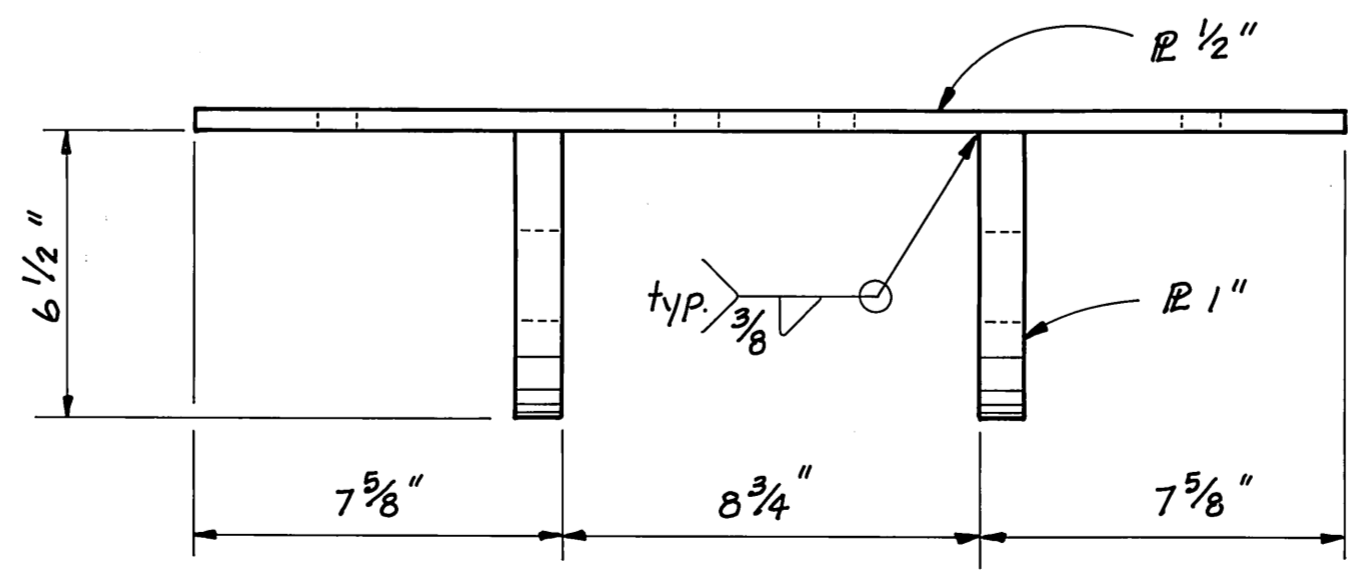
HINGE WELDMENT DETAILS



ELEVATION HINGE PLATE DETAILS

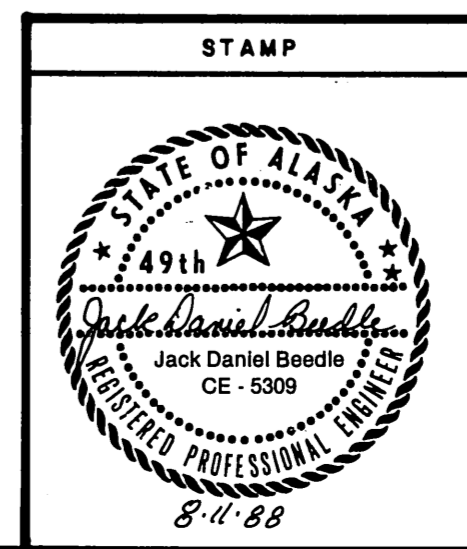


(4 REQ'D. - 2 AS SHOWN, 2 OPP. HAND)

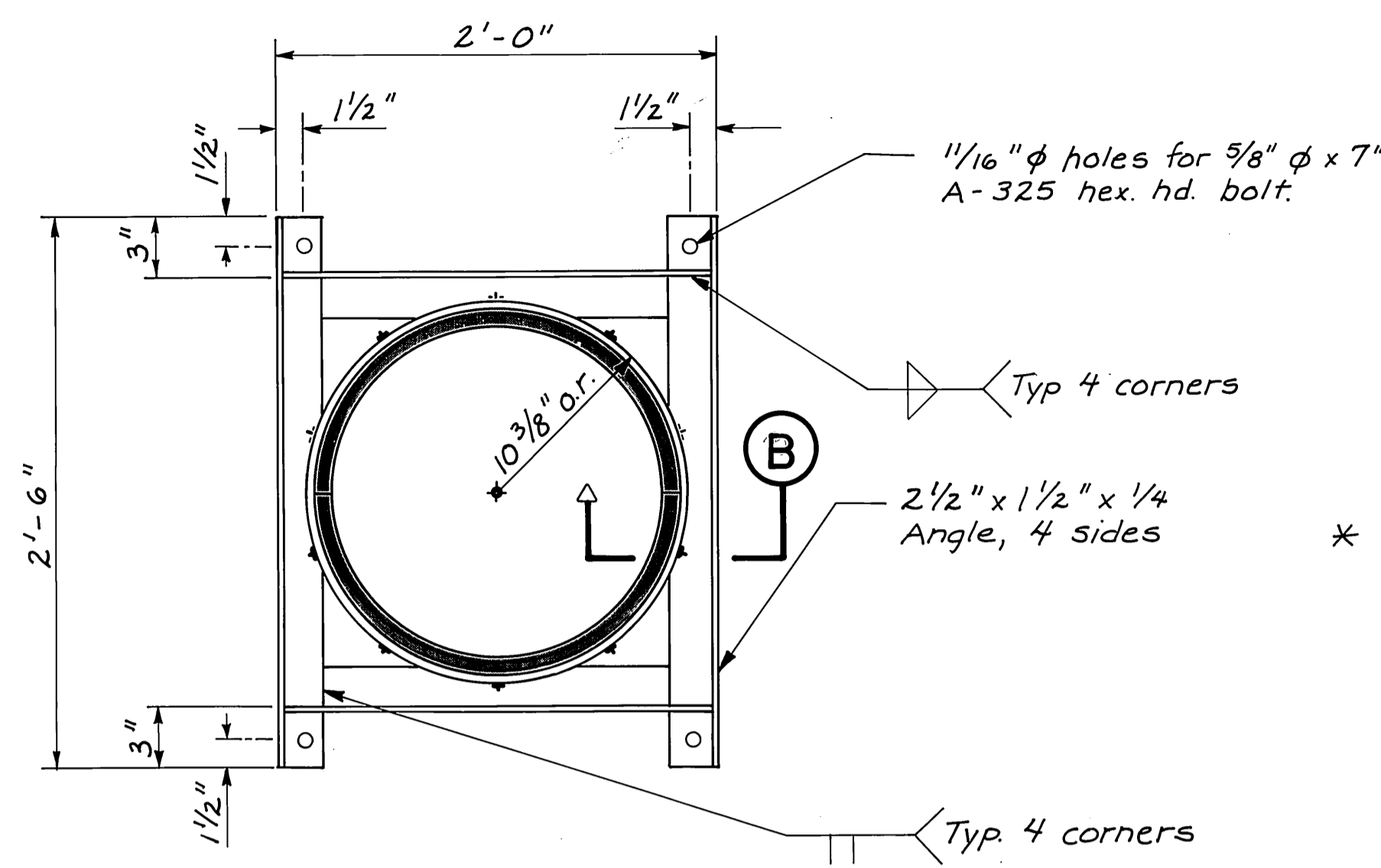


PLAN

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MARK HALVORSEN
8/17/89



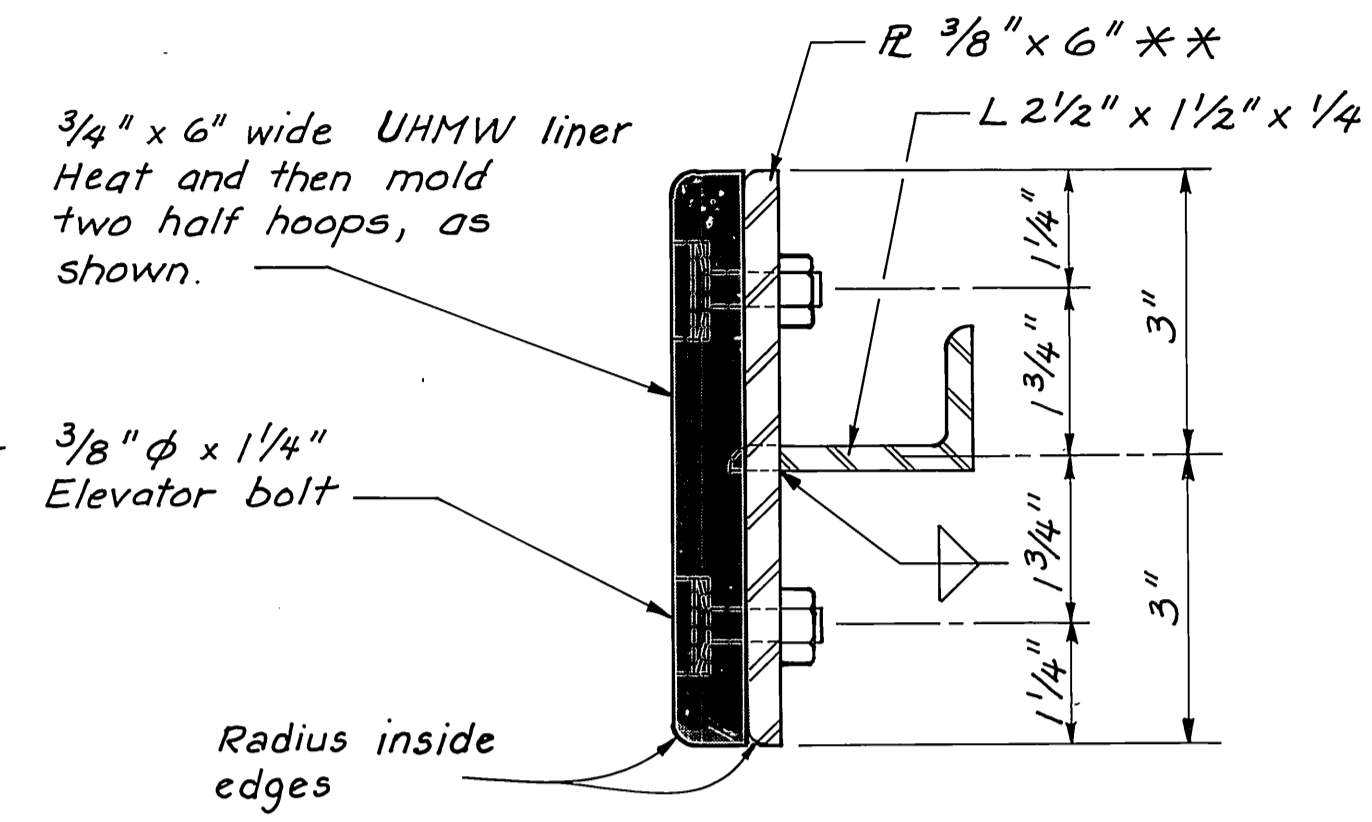
DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
STATE OF ALASKA			
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
WRANGELL	ALASKA		
BRACING AND HINGE DETAILS			
DESIGNED <u>TS</u>	CHECKED <u>JDB</u>	DRAWN <u>TS</u>	DATE <u>JUNE 1988</u>
PROJECT NUMBER <u>69721</u>	SHEET <u>5</u> OF <u>7</u>		



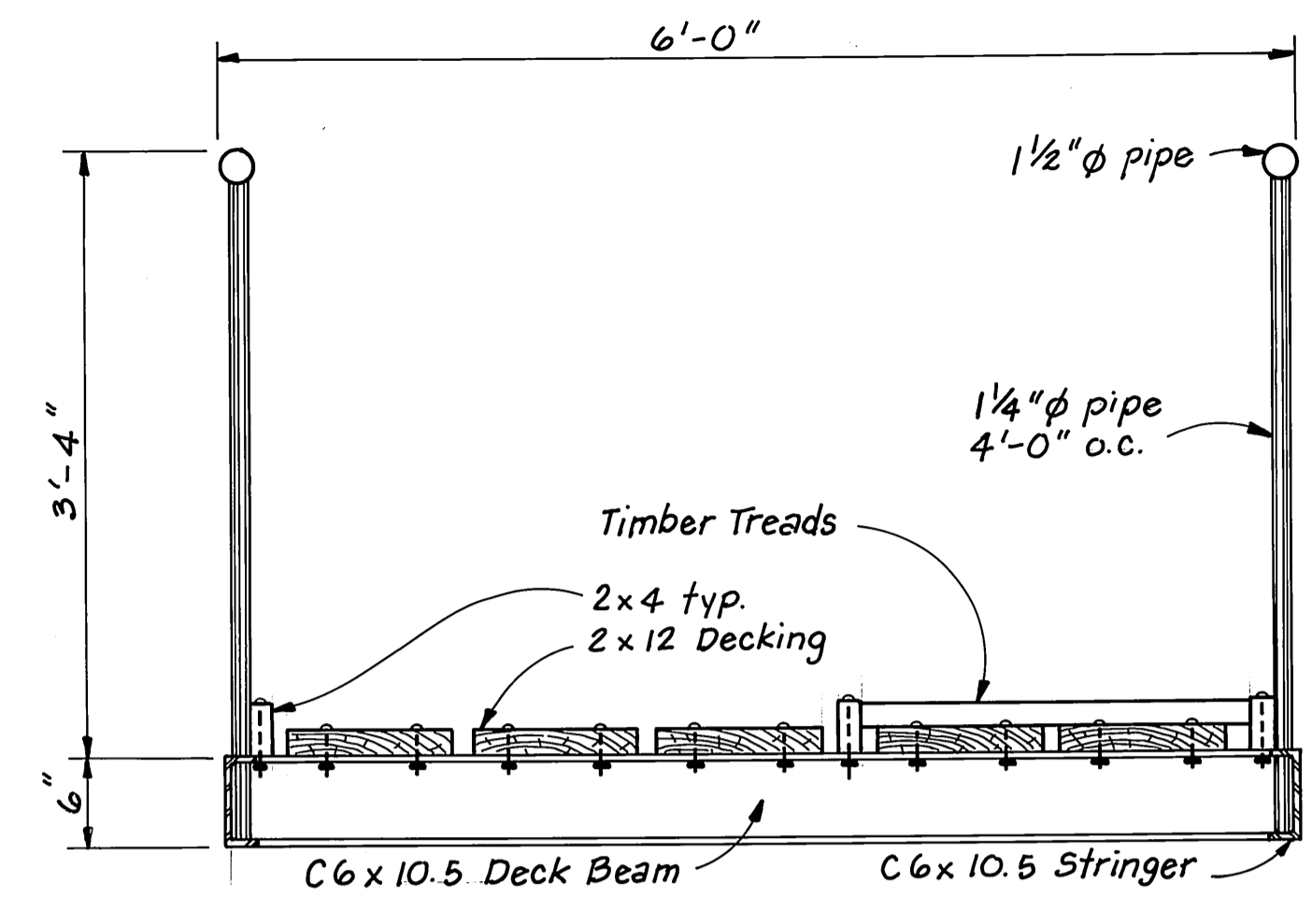
INTERIOR PILE COLLAR (3 Req'd.)

* Countersink Elevator Bolt 3/8".
Space 5 bolts per half collar alternately high and low. Space bolts evenly to allow for rotating the UHMW liner.

** All welds on inside of steel ring shall be ground smooth.

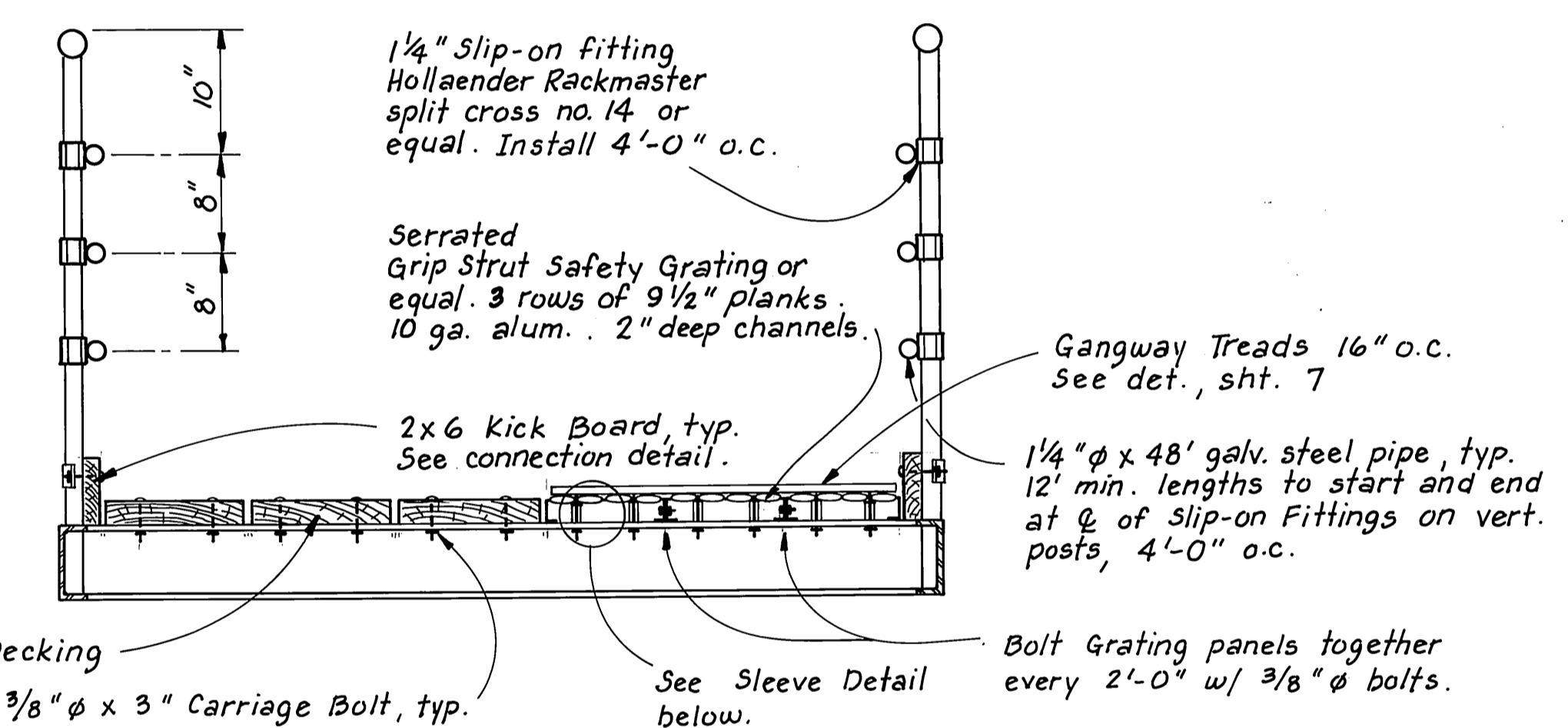


SECTION B

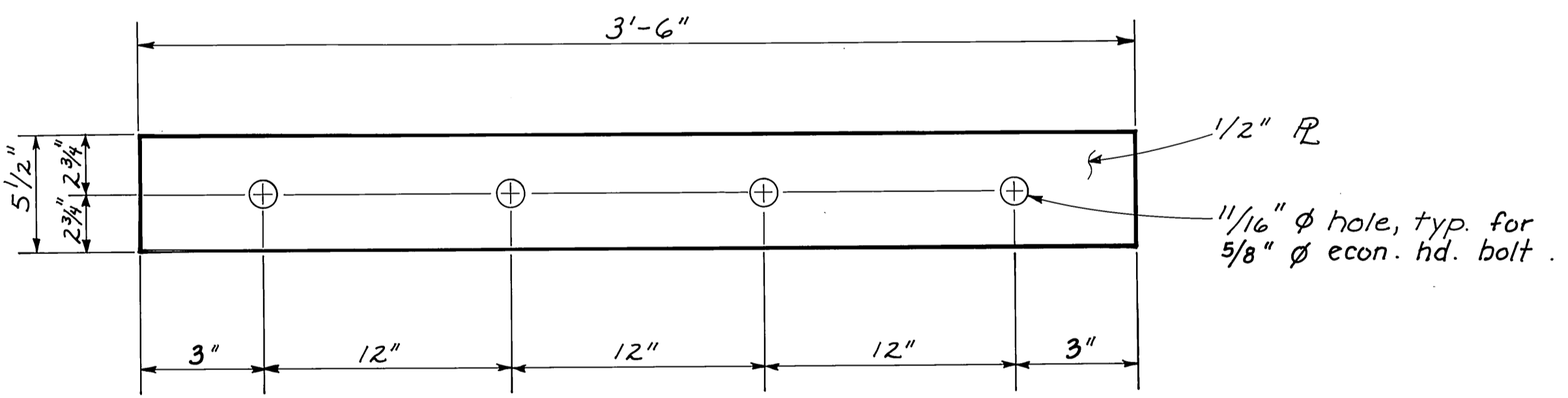


EXISTING GANGWAY X-SECTION

NOTE: Use existing holes in C6x10.5 deck beams where possible. Where necessary field drill 3/8" diameter holes in deck beams. Secure grating planks to deck beams w/ diamond anchors & 5/16" diameter carriage hd. bolts w/ square shanks. See decking plan. Field cut 1/2" diameter sched. 80 6061-T6 or 6063-T6 Alum. pipe sleeves for all carriage bolts at grating plank splices. Cut sleeves appropriate length to resist plank deflection and provide a uniform transition between planks. See detail below. Use lock nuts on 5/16" diameter carriage bolts.



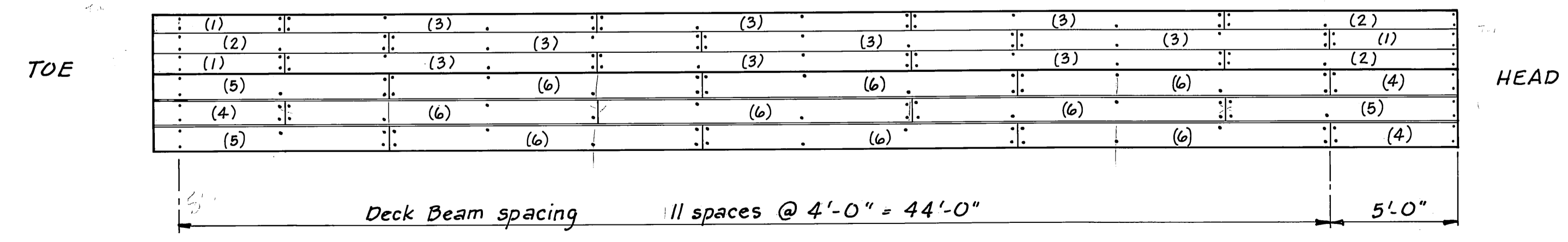
REFURBISHED GANGWAY X-SECT.



BACKUP STRINGER SPLICE PLATE

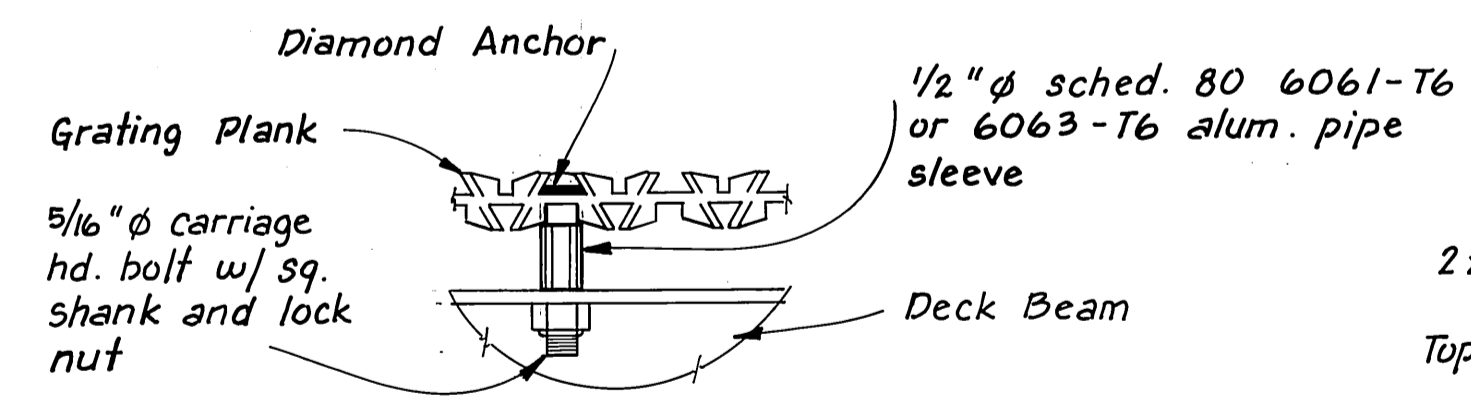
KEY

- (1) 9 1/2" x 5'-0" Grating Plank ●
- (2) 9 1/2" x 9'-0" Grating Plank ↓
- (3) 9 1/2" x 12'-0" Grating Plank ↓
- (4) 2 x 12 x 5'-0" Timber Plank *
- (5) 2 x 12 x 9'-0" Timber Plank *
- (6) 2 x 12 x 12'-0" Timber Plank *

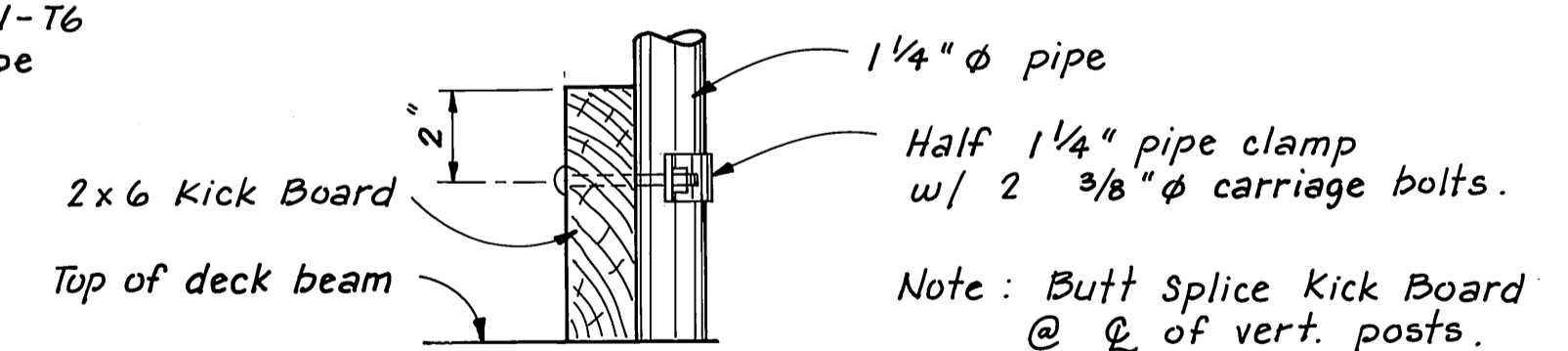


DECKING PLAN

● Grating plank shall be cut in the middle of diamonds on butt joint end.
↓ Grating plank shall be cut in the middle of diamonds on both ends.
* 2x12 Decking shall be full 2" in thickness.



SLEEVE DETAIL

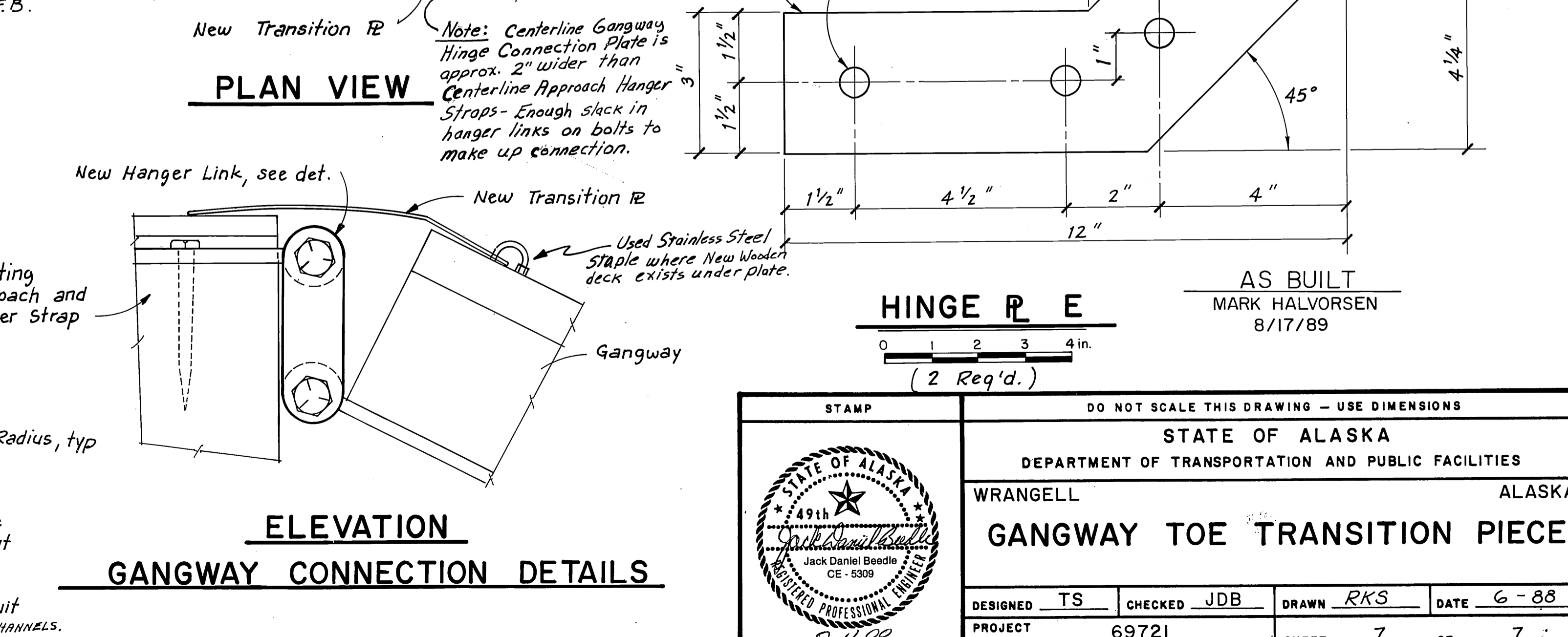
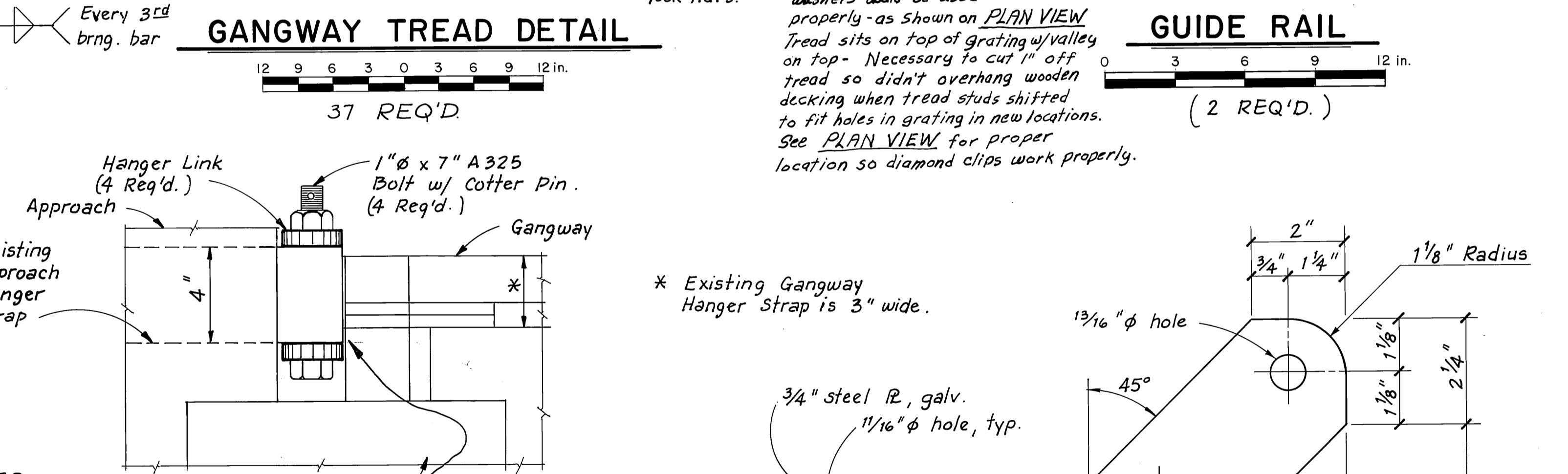
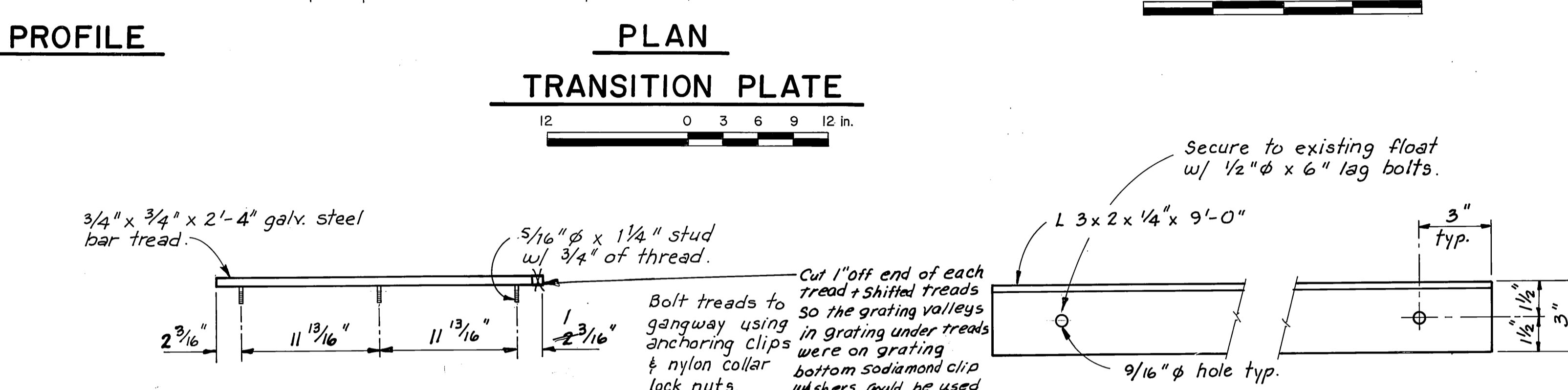
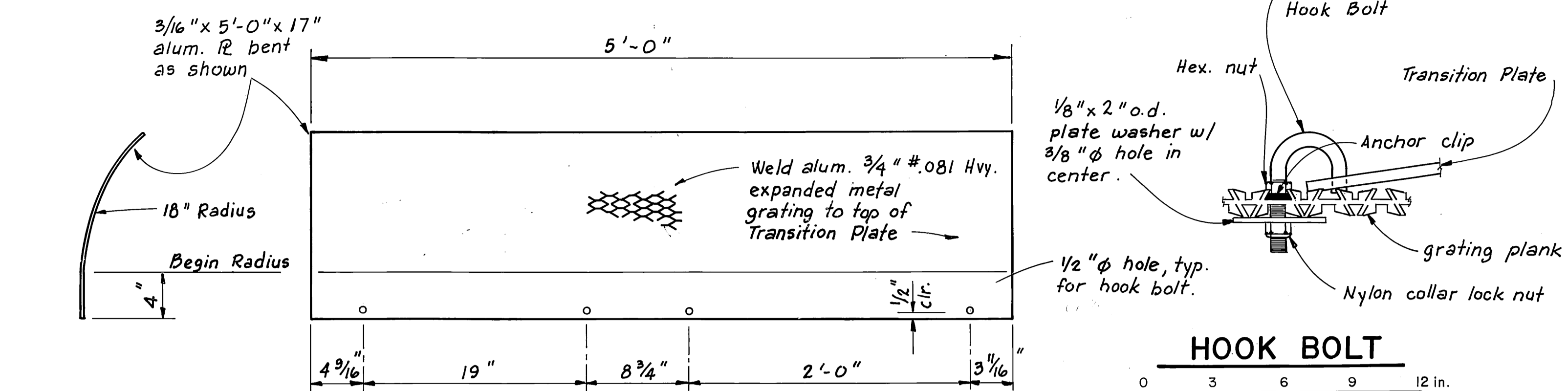
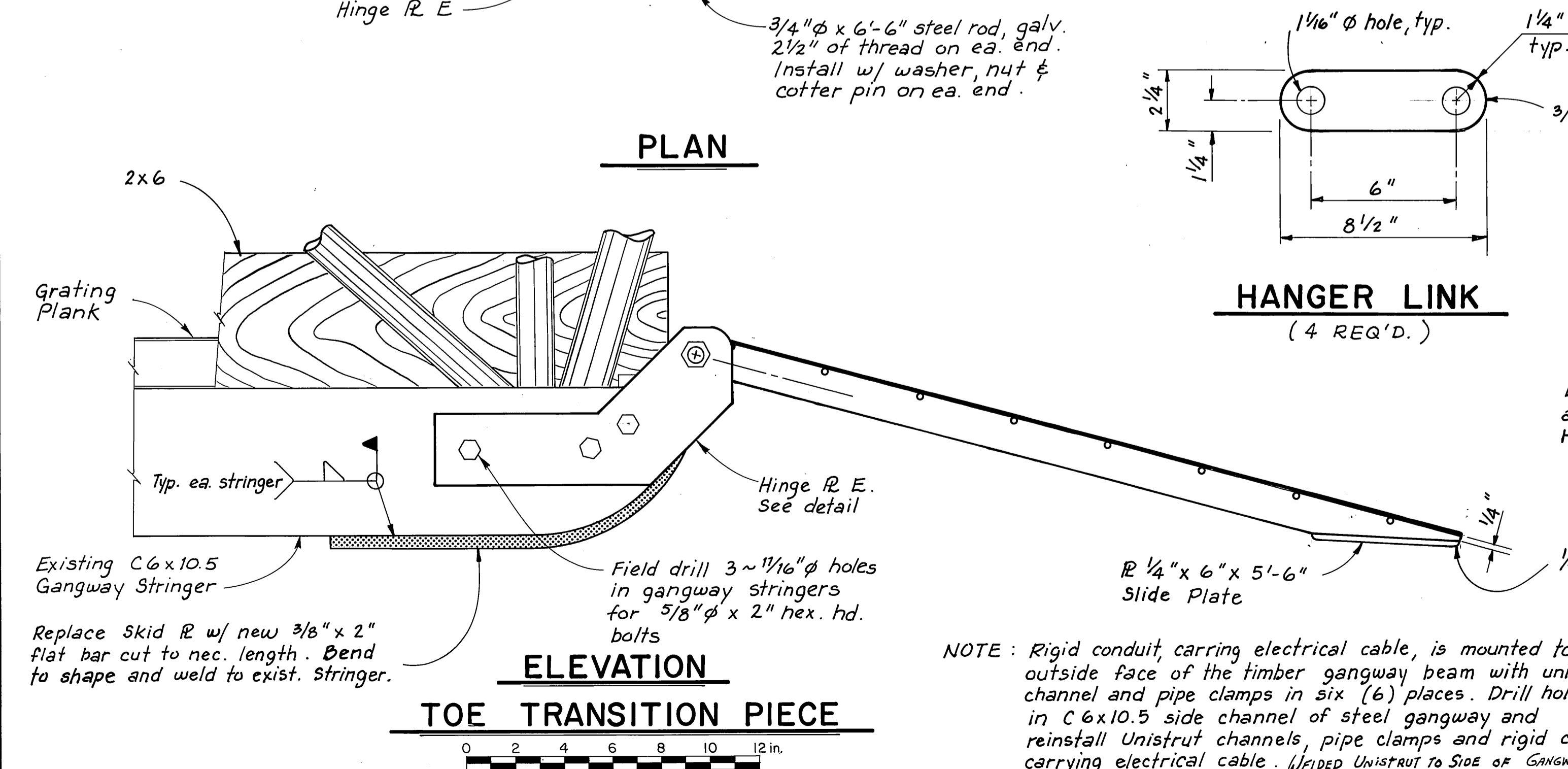
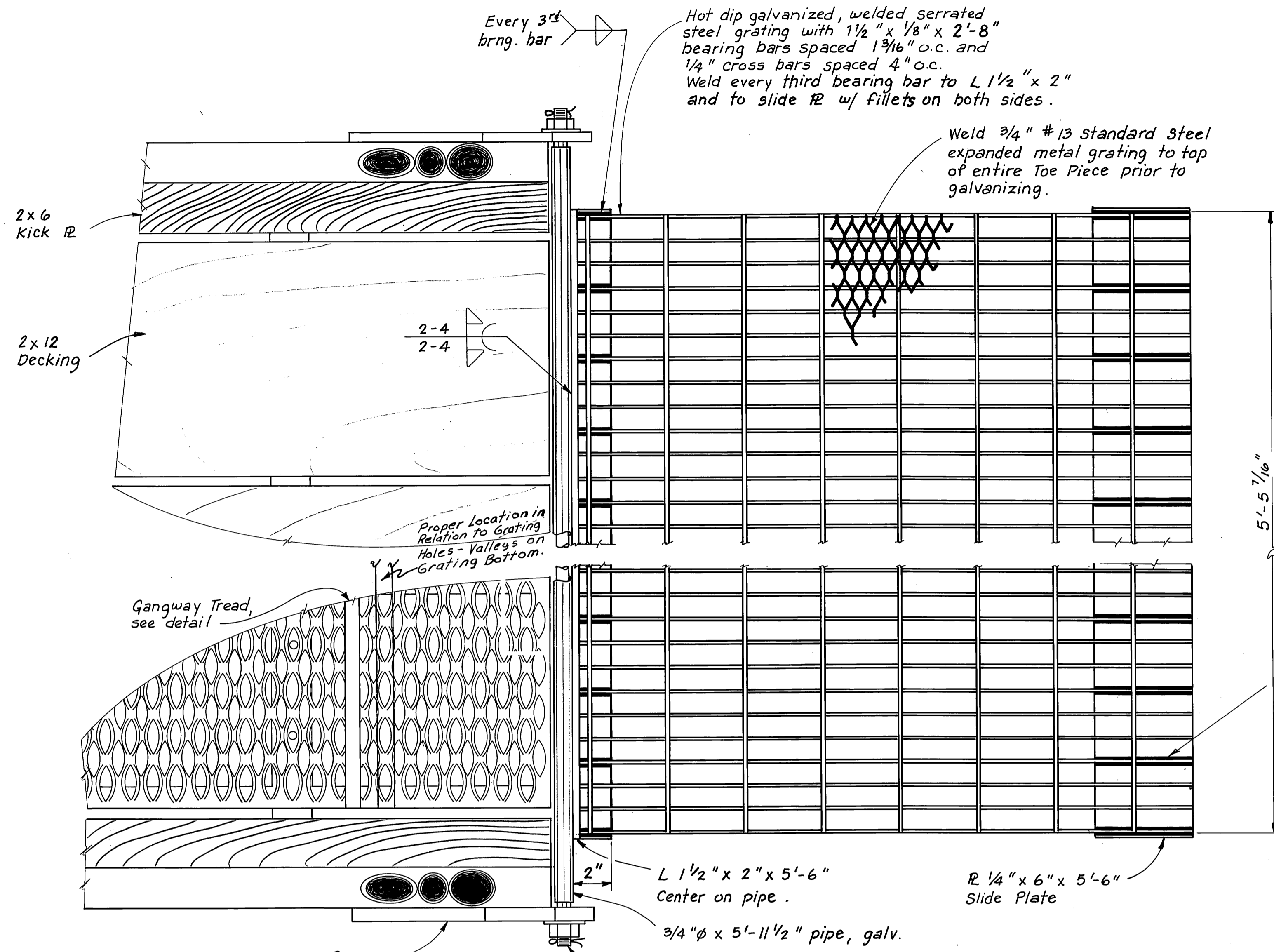


KICK BOARD CONNECTION DETAIL

AS BUILT
MARK HALVORSEN
8/17/89

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		STATE OF ALASKA	
		DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES	
WRANGELL		ALASKA	
MISCELLANEOUS DETAILS			
DESIGNED	TS	CHECKED	JDB
DRAWN	RKS	DATE	JUNE 1988
PROJECT NUMBER	69721	SHEET	6 OF 7

NOTE: Hot dip galvanize Toe Transition Piece after fabrication.



NOTE: Rigid conduit, carrying electrical cable, is mounted to the outside face of the timber gangway beam with unistrut channel and pipe clamps in six (6) places. Drill holes in C6x10.5 side channel of steel gangway and reinstall Unistrut channels, pipe clamps and rigid conduit carrying electrical cable. WELDED UNISTRUT TO SIDE OF GANGWAY CHANNELS.

STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA			
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
WRANGELL		ALASKA	
GANGWAY TOE TRANSITION PIECE			
DESIGNED	TS	CHECKED	JDB
DRAWN	RKS	DATE	6-88
PROJECT NUMBER	69721	SHEET	7 OF 7