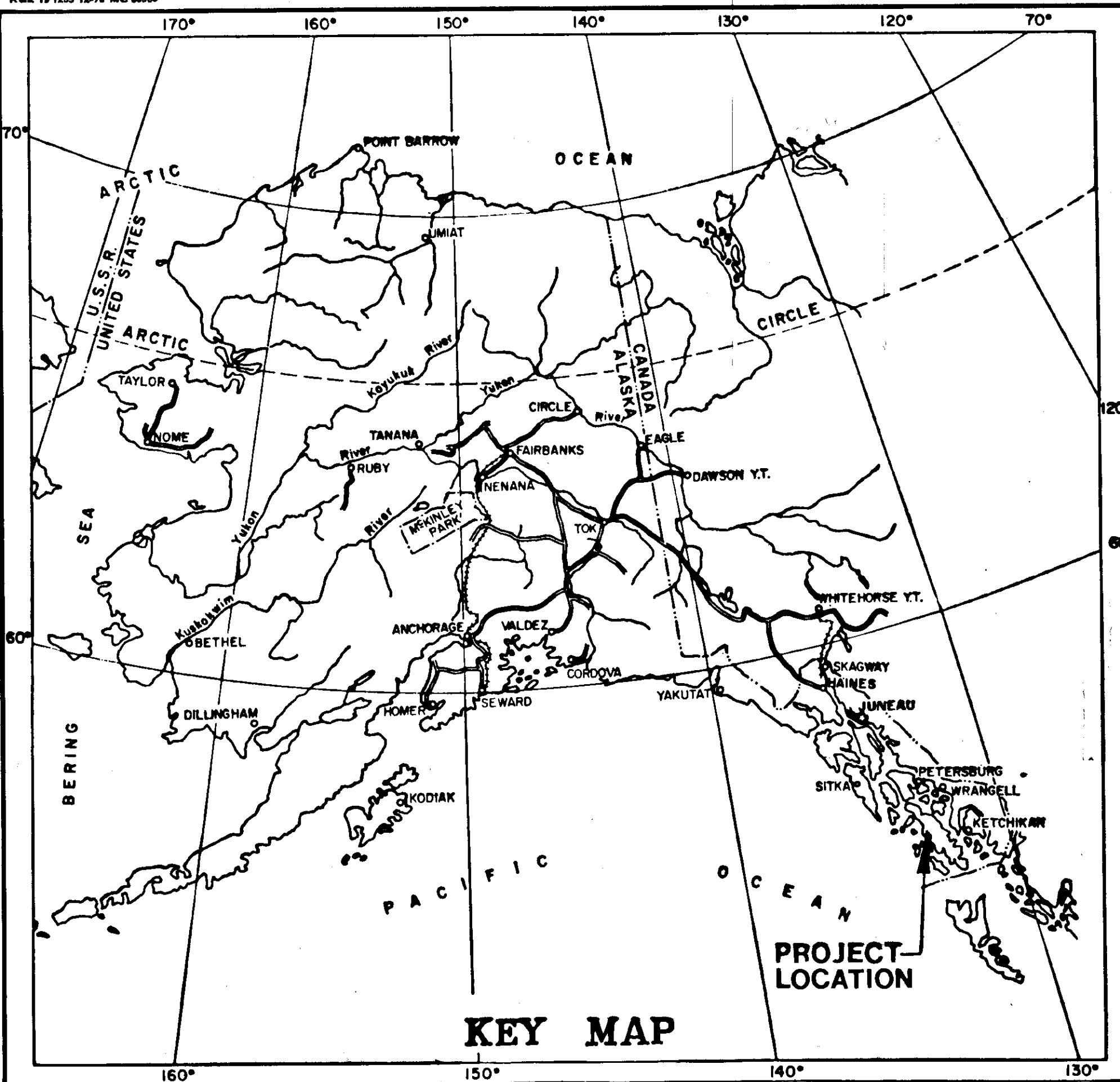


STATE	PROJECT	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924(9)	1	27



STATE OF ALASKA DEPARTMENT OF TRANSPORTATION & PUBLIC FACILITIES

PLAN AND PROFILE PROPOSED HIGHWAY PROJECT RS-0924(9), (B-30022) KLAWOCK TO HOLLIS STAGE I

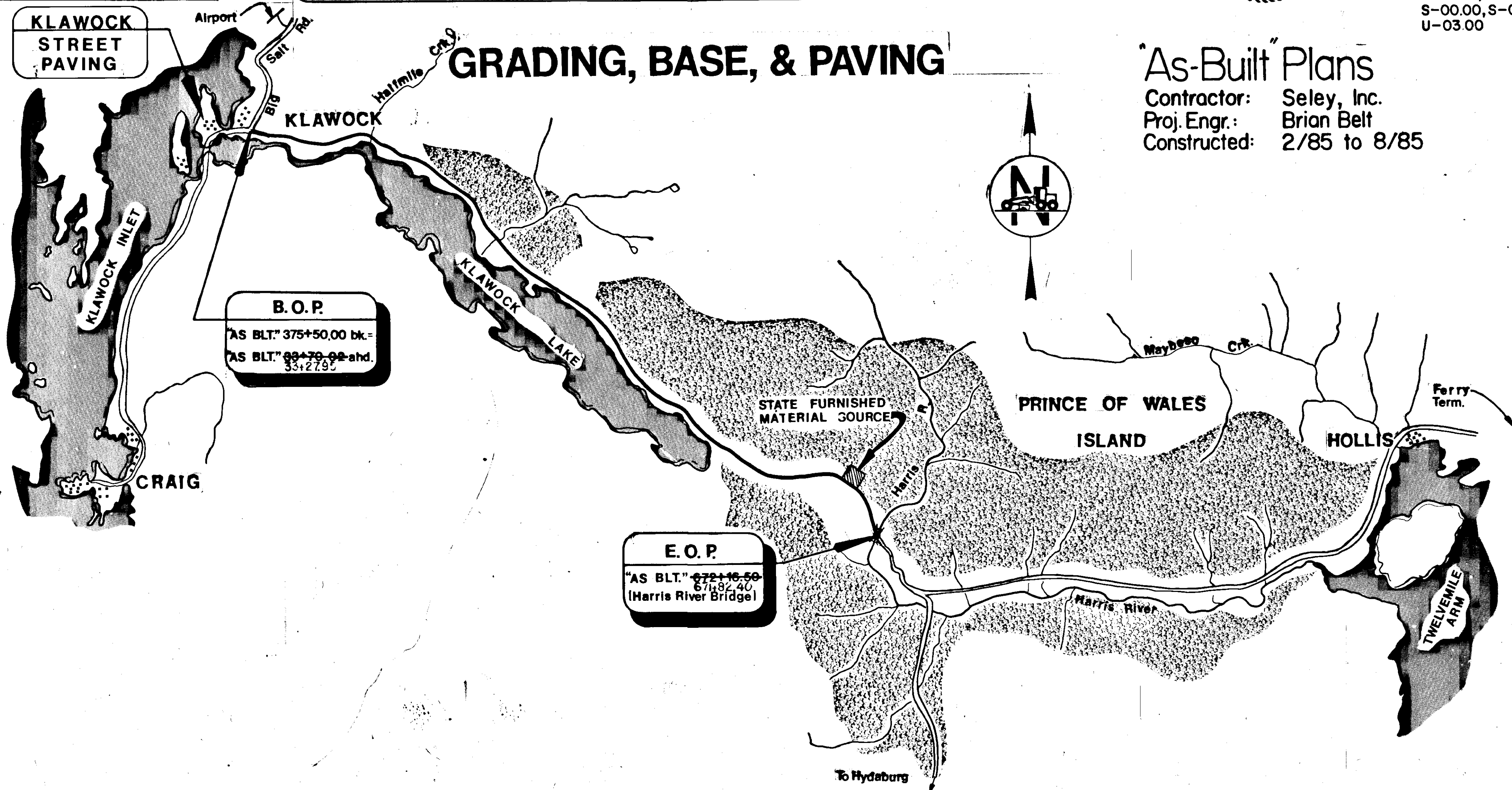
INDEX OF SHEETS	
1	TITLE SHEET
2	TYPICAL SECTION
3	SUMMARY TABLES
4	DETAIL SHEET
5	TRAFFIC CONTROL PLAN
6	STATE FURN. MATERIAL SOURCE
7	RECONSTRUCTION DETAIL
8-26	PLAN & PROFILE SHEETS
27	KLAWOCK STREET PAVING STANDARD DRAWINGS



THE FOLLOWING STANDARD DRAWINGS SHALL APPLY TO THIS PROJECT: A-1,C-00.00,C-10.01,C-11.01,D-01.00,D-04.01,D-05.01,G-04.01S,G-04.01W,G-14.01S,G-14.01W,G-15.00,G-18.00,G-24.01S,G-24.01W,I-40.00,I-80.00,S-00.00,S-05.00,S-20.00,S-30.00,T-20.00,T-21.00,U-03.00

PROJECT SUMMARY	
Width of Paving.....	28' & 34'
Length of Project.....	63,795.95' = 12.0826mi. 63,901.67' = 12.1026mi.
Length of Paving.....	63,795.95' = 12.0826mi. 63,901.67' = 12.1026mi.
Length of Reconstruction.....	1,103.87' = 0.2091mi. 1,105.43' = 0.2094mi.

DESIGN DESIGNATION		
	B.O.P.-113+00	113+00-E.O.P.
V.....	50mph	50mph
ADT (83).....	526	246
ADT (04).....	1395	652
Growth Rate.....	5.0%	5.0%
DHV(12%).....	167	78
T.....	8%	8%
T.L.....	7.0'	6.5'



"As-Built" Plans
Contractor: Seley, Inc.
Proj. Engr: Brian Belt
Constructed: 2/85 to 8/85



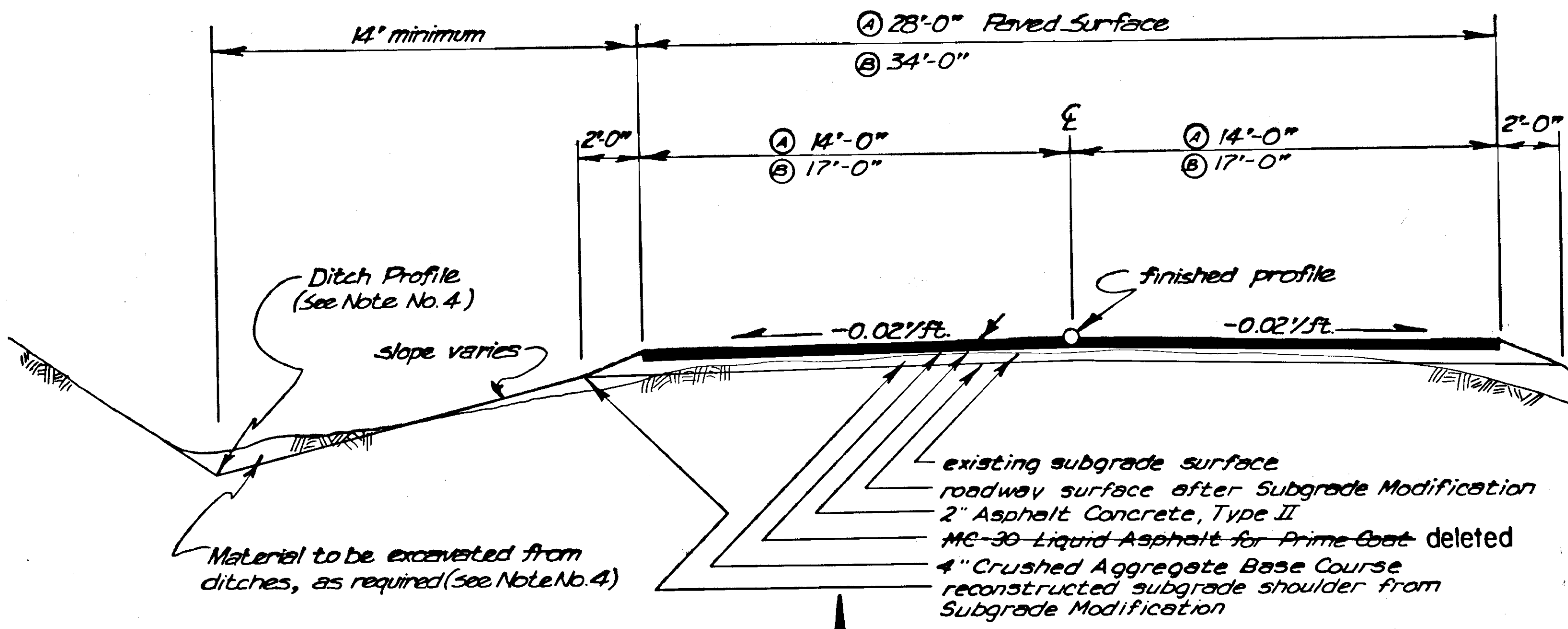
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
&
PUBLIC FACILITIES

APPROVED
Walter Williams Date 5/16/84
DESIGN CHIEF
SOUTHEAST REGION

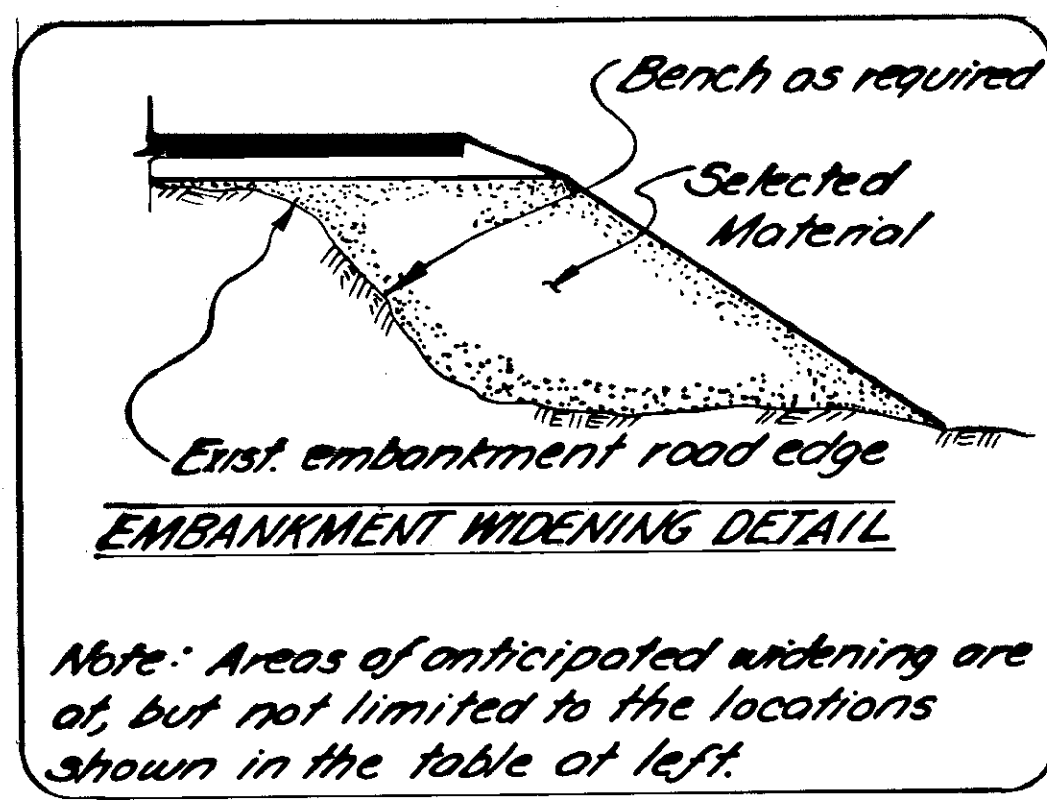
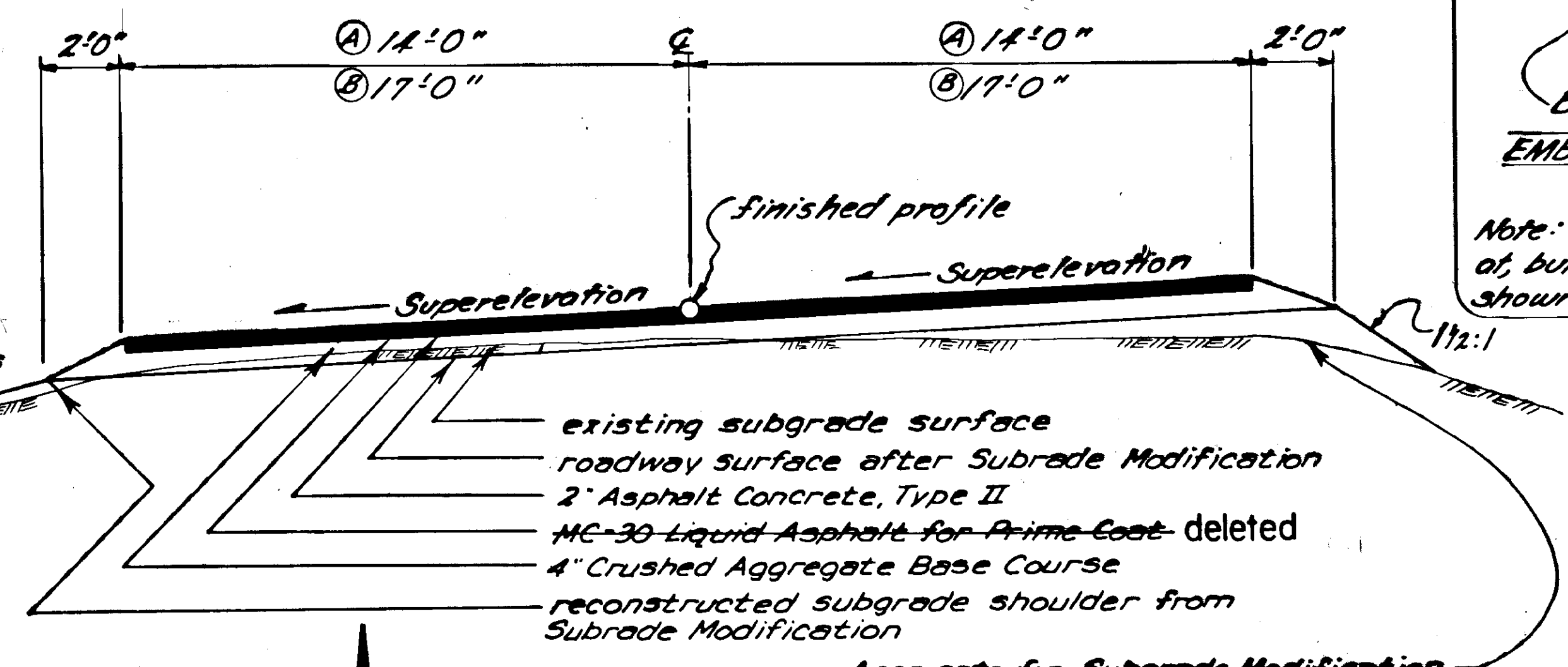
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
&
PUBLIC FACILITIES

APPROVED
Walter Williams Date 5-16-84
DIR. DESIGN & CONST.
SOUTHEAST REGION

TYPICAL SECTIONS OF IMPROVEMENT



① "As Bit" Sta. 114+00 to E.O.P.
 ② B.O.P. to "As Bit" Sta. 113+00
 100' transition length between ① & ②



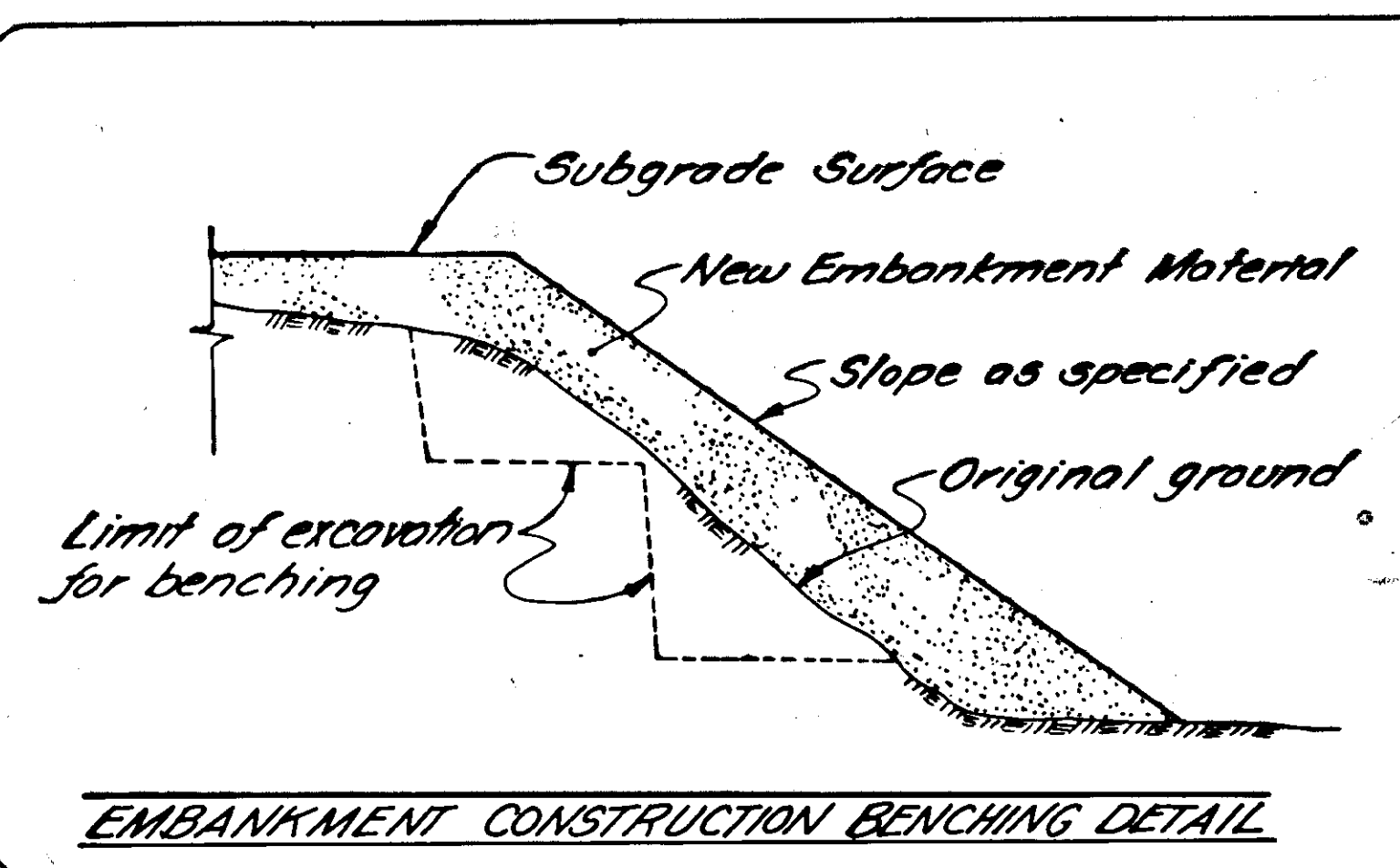
EMBANKMENT WIDENING LOCATIONS	FROM	TO	LT./RT. WIDTH
	33+00	37+00	RT. 2'
	64+00	67+00	RT. 2'
	280+00	286+00	RT. 4'
	310+00	314+00	RT. 4'
	319+00	326+00	RT. 3'
	340+00	363+00	RT. 2'
	420+00	424+00	RT. 4'
	425+00	435+00	RT. 2'
	556+00	560+00	LT. 2'
	other locations as required		

PROJECT GENERAL NOTES

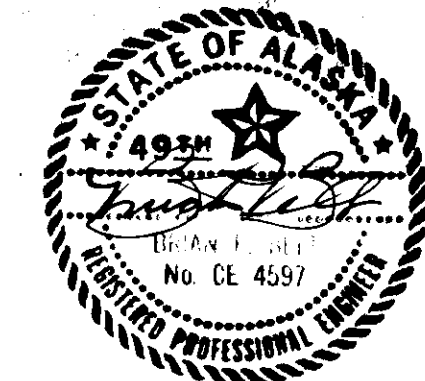
- All stationing shown in this plan assembly (except as noted) is "As-Built" and originated from State project S-0924(3), entitled Klawock-Halfmile Creek and dated 1964, and State project S-0924(4), entitled Halfmile Creek to Harris River which is dated 1967. The State offers no guarantee as to the accuracy of the labeled elevations, stations, bearings, distances and curve data; these are provided as approximate values to the Contractor for his general information only. See Section 114 of the Special Provisions for further information.
- Vertical alignment shall be designed by the Contractor and submitted to the Engineer for approval. Finished profile grade shall be designed to be a nominal six inches above the existing reshaped roadway subgrade embankment. Profile shown on accompanying sheets shall be followed as closely as possible and adjusted where required to fit existing conditions. All changes in longitudinal grade shall be accompanied by a vertical curve whose minimum length is determined by the equation:

$$\text{Length (min)} = \frac{(\text{algebraic difference in grades, \%})(\text{design speed, mph})^2}{46.5}$$
- Existing roadway embankment was constructed using design speeds of 40 MPH and 35 MPH, respectively. The new roadway shall be built to a design speed of 50 MPH and super-elevation according to Case 1 on Standard Drawing I-80.00, $e_{max} = 0.06\%/ft.$
- Ditch offsets and fore-slopes may vary according to local conditions. The Contractor shall clean all debris and reshape the ditches on both sides of the road so they function as originally constructed. Reshaping and removing all deleterious material from the ditches is a part of Item 302(3) Processing for Subgrade Modification. The Contractor shall compute and stake, if necessary, and construct the ditch grade required to obtain adequate drainage. All associated engineering will be a part of Item 114(1).
- Longitudinal cold pavement joints will not be allowed within the limits of the driving lane. All cold joints elsewhere shall be coated with AC-5 Asphalt Cement whose payment shall be incidental to paving items. CSS-1 Emulsified Asphalt for Tack Coat
- All embankment constructed on original ground whose fall is steeper than 4 to 1 shall be keyed into the original ground by benching as detailed on this sheet. Required benching will be considered incidental to the item being placed and no special payment shall be made therefor.
- Construction of approaches shall be as detailed on the Plans and on Standard Drawing I-40.00; material and construction requirements shall be the same as on mainline.

NOTE:
 Typical Sections vary in area of reconstruction



- Benching Notes:**
- Sufficient bench width shall be provided to allow operation of placing and compacting equipment.
 - Bench face height is limited to 4 feet.
 - Material cut for benching purposes shall be utilized in new embankment construction unless deemed unsuitable by the Engineer.
 - Areas being benched shall be cleared of organic debris, as directed by the Engineer.
 - Bench floors shall be transversely level and to centerline profile grade longitudinally.



STANDARD SIGNING SCHEDULE

NO.	STATION	OFFSET		CODE	LEGEND	SIZE	AREA	FACING
		LT.	RT.					
S-1	35 34+00	28		D1-2A	Thorne Bay 38 Klawock Airport 3	36 x 84	21.00	WB
S-2	36+00	28		R2-1	SPEED LIMIT 25	30 x 36	7.50	WB
S-3	37+00	28		D9-3		24 x 24	4.00	WB
S-4	37+00	28		D9-3	CAMPING	6 x 24	1.00	use post 3
S-5	37+00	28		D9-3		6 x 24	1.00	use post 3
S-6	38+00	28		D1-1	Big Salt Road	24 x 48	8.00	WB
S-7	40+00	28		D2-2	Hydaburg 36 Hollis 22	24 x 56	9.33	EB
S-8	deleted							
S-9	44+00 46	28		R2-5C	SPEED ZONE AHEAD	30 x 36	7.50	WB
S-10	42+50	28		R2-1	SPEED LIMIT 50	30 x 36	7.50	EB
S-11	56+70	28		M10-2		6 x 8	0.33	EB
S-12	56+70	28		M10-2		6 x 8	0.33	WB
S-13	106+30	30		R1-1	STOP	30 x 30	6.25	SB
S-14	109+50 116+00	28		M10-2		6 x 8	0.33	EB
S-15	109+50 116+00	28		M10-2		6 x 8	0.33	WB
S-16	111+00	28		W5-1	ROAD NARROWS	36 x 36	9.00	EB
S-17	113+50	30		R1-1	STOP	30 x 30	6.25	NB
S-18	162+30 168+00	28		M10-2		6 x 8	0.33	EB
S-19	162+30 168+00	28		M10-2		6 x 8	0.33	WB
S-20	215+10	28		M10-2		6 x 8	0.33	EB
S-21	215+10	28		M10-2		6 x 8	0.33	WB
S-22	267+90	28		M10-2		6 x 8	0.33	EB
S-23	267+90	28		M10-2		6 x 8	0.33	WB
S-24	320+70 323+50	28		M10-2		6 x 8	0.33	EB
S-25	320+70 323+50	28		M10-2		6 x 8	0.33	WB
S-26	373+50	28		M10-2		6 x 8	0.33	EB
S-27	373+50	28		M10-2		6 x 8	0.33	WB
S-28	407+00	28		W1-2L		36 x 36	9.00	EB
S-29	407+00	28		W13-1	35 MPH	24 x 24	4.00	use post 28
S-30	420+00 424+50	28		W1-2R		36 x 36	9.00	WB
S-31	420+00 424+50	28		W13-1	35 MPH	24 x 24	4.00	use post 30
S-32	425+30 424+00	28		M10-2		6 x 8	0.33	EB
S-33	426+30 424+00	28		M10-2		6 x 8	0.33	WB
S-34	469+00	28		W1-2L		36 x 36	9.00	EB
S-35	469+00	28		W13-1	45 MPH	24 x 24	4.00	use post 34
S-36	479+10	28		M10-2		6 x 8	0.33	EB
S-37	479+10	28		M10-2		6 x 8	0.33	WB
S-38	480+00 482+00	28		W1-2R		36 x 36	9.00	WB
S-39	480+00 482+00	28		W13-1	45 MPH	24 x 24	4.00	use post 38
S-40	531+90	28		M10-2		6 x 8	0.33	EB
S-41	531+90	28		M10-2		6 x 8	0.33	WB
S-42	547+00 546+00	28		W1-2L		36 x 36	9.00	EB
S-43	547+00 546+00	28		W13-1	40 MPH	24 x 24	4.00	use post 42
S-44	558+00 559+00	28		W1-2R		36 x 36	9.00	WB
S-45	558+00 559+00	28		W13-1	40 MPH	24 x 24	4.00	use post 44
S-46	584+70 588+00	28		M10-2		6 x 8	0.33	EB
S-47	584+70 588+00	28		M10-2		6 x 8	0.33	WB
S-48	595+00	28		W1-2L		36 x 36	9.00	EB
S-49	595+00	28		W13-1	40 MPH	24 x 24	4.00	use post 48
S-50	613+00	28		W1-2L		36 x 36	9.00	WB
S-51	613+00	28		W13-1	40 MPH	24 x 24	4.00	use post 50
S-52	614+00 612+00	28		W1-5R		36 x 36	9.00	EB
S-53	614+00 612+00	28		W13-1	40 MPH	24 x 24	4.00	use post 52
S-54	630+50	28		W1-5R		36 x 36	9.00	WB
S-55	630+50	28		W13-1	40 MPH	24 x 24	4.00	use post 54
S-56	637+50 633+50	28		M10-2		6 x 8	0.33	EB
S-57	637+50 633+50	28		M10-2		6 x 8	0.33	WB
S-58	639+00	28		W1-5R		36 x 36	9.00	EB
S-59	639+00	28		W13-1	40 MPH	24 x 24	4.00	use post 58
S-60	640+00	28		W7-1	(hill symbol)	36 x 36	9.00	WB
S-61	640+00	28		W7-1	HILL	18 x 24	3.00	use post 60
S-62	668+00	28		W1-5R		36 x 36	9.00	WB
S-63	668+00	28		W13-1	40 MPH	24 x 24	4.00	use post 62

SIGNING NOTES: (Continued at Right)

- Milepost signs at the same location share the same post.
- All existing signs and posts shall be removed salvaged and delivered to the DOT/PPF maintenance yard in Klawock. Payment for this item of work shall be considered incidental to item 615(1). Standard Signs and no separate payment will be made.
- All signs posts shall be telescoping, perforated galvanized steel. The 2" size shall be used above ground and the 2 1/4" shall be used below ground. All post sleeves shall be embedded in a minimum of 3'. Refer to Standard Drawing S-30.00.

ESTIMATE OF QUANTITIES

ITEM NO.	ITEM	QUANTITIES	UNIT
110(1)	Mobilization	all required	lump sum
111(1)	Temporary Erosion and Pollution Control	all required	contingent sum
113(1)	Flagging	1,620 2448.0	man-hours
114(7)	Engineering and Staking	all required	lump sum
115(1)	Traffic Maintenance	all required	lump sum
116(7)	Engineering Facilities	all required	lump sum
203(3)	Unclassified Excavation	12,400 20273.8	cubic yards
203(10)	Selected Material - deleted by addendum	5,500	C.Y. vehicle measure
208(1)	Log-Drop Structure	5 2	each
301(1)	Crushed Aggregate Base Course	55,000 59223.9	ton
302(1)	Aggregate for Subgrade Modification	13,500 31539.9	ton
302(3)	Processing for Subgrade Modification	628 575.72	station
401(1)	Asphalt Concrete, Type II	27,000 25990.1	ton
401(2)	Asphalt Cement, AC-5	1,674.0 1611.24	ton
403(2)	MC-30 Liquid Asphalt for Prime Coat - deleted by C.O. 2	156.6	ton
602(2)	Structural Plate Pipe-Arch, 9'-6" x 6'-5", 10 gage	56 56.4	linear feet
603(30)	Culvert Extension	24 15	each
606(1)	Beam Type Guard Rail, Type I Post increased by C.O. 3	7,250 13787.5	linear feet
606(5)	End Anchorage	22 45	each
606(8)	Guardrail Removal	all required	lump sum
615(1)	Standard Sign	264.25 363.6	square feet
618(1)	Seeding	28 18.89	1000 square feet
627(1)	Watering	200 295.7	1000 gallons
628(11)	Adjustment of Valve Box	12 11	each
670(1)	Painted Traffic Markings	all required	lump sum
ESTABLISHED BY E.W.O.:			
203(5C)	BORROW, TYPE A (E.W.O. 1)	2511.1	C.Y.V.M.
207(4)	GEOTEXTILE FABRIC (E.W.O. 3)	oil req'd	L.S.
401(10)	ANTI-STRIP (E.W.O. 5)	"	"
603(30)	CULVERT MODIFICATION (E.W.O. 3)	"	"
699(1)	DBE & WBE COMPENSATION (E.W.O. 6)	"	"

BASIS OF ESTIMATE

ITEM NO.	ESTIMATING FACTOR
203(3)	bank shot swell (rock) = 30%
208(1)	175 linear feet of cedar logs (35 foot lengths)
208(1)	40 cubic yards of aggregate
301(1)	1.95 tons per compacted cubic yard
302(1)	1.90 tons per compacted cubic yard
302(1)	14 tons per station
401(1)	114 lbs. per square yard per inch depth
401(2)	6.2% of 401(1)
403(2)	0.15 gal per square yard
403(2)	256 gal. per ton
603(30)	16 linear feet of 24" corrugated steel pipe
603(30)	72 linear feet of 24" corrugated aluminum pipe
603(30)	32 linear feet of 36" corrugated steel pipe
603(30)	8 linear feet of 36" corrugated aluminum pipe

LUMP SUM QUANTITIES

ITEM NO.	BASIS OF QUANTITIES
115(1)	(construction signs) 300 square feet
116(7)	three vehicles
	deleted
606(8)	2,660 linear feet
670(1)	32,000 square feet of yellow stripe
670(1)	43,000 square feet of white stripe
STANDARD SIGNS, CONTINUED -	
S-64	56+00, Lt. R2-1, WB, Speed Limit 50
S-65	140+50, Rt. R2-1, EB, Speed Limit 50
S-66	150+00, Lt. R2-1, WB, Speed Limit 50
S-67	221+00, Rt. R2-1, EB, Speed Limit 50
S-68	231+20, Lt. R2-1, WB, Speed Limit 50
S-69	311+00, Rt. R2-1, EB, Speed Limit 50
S-70	320+00, Lt. R2-1, WB, Speed Limit 50
S-71	390+00, Rt. R2-1, EB, Speed Limit 50
S-72	410+00, Lt. R2-1, WB, Speed Limit 50
S-33a	430+00, Lt. R2-1, EB, Speed Limit 50
S-73	482+00, Rt. R2-1, EB, Speed Limit 50
S-74	495+00, Lt. R2-1, WB, Speed Limit 50
S-75	573+00, Rt. R2-1, EB, Speed Limit 50
S-76	588+00, Lt. R2-1, WB, Speed Limit 50
S-77	670+00, Lt. R2-1, WB, Speed Limit 50

SUMMARY TABLES

STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	PS-0924(9)	1984	3	27

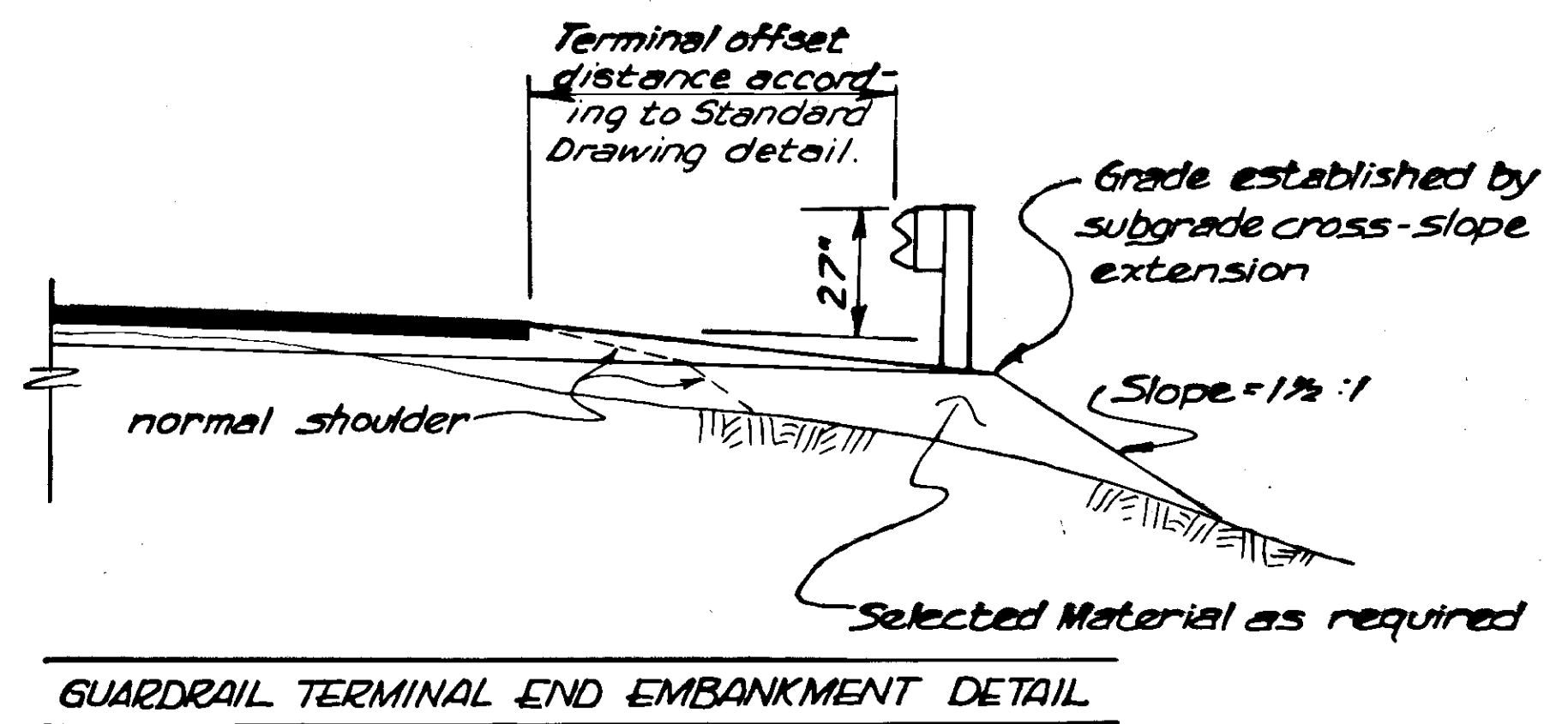
APPROACH SUMMARY

STATION	LT.	RT.	WIDTH	RADIUS BACK	RADIUS AHEAD	DEPTH	DESCRIPTION
38+00	x		24'	50'	50'	100'	Boundary Road
63+00		x	20'	25'	25'	37'	River Access
72+40	x		14'	25'	25'	100'	Chlorination Plant Road
94+00		x	30'	25'	25'	42'	Steelhead Hole
101+00		x	400'	-	-	22'	Parking Area
106+30	x		30'	25'	25'	100'	Seelyville Road
106+50		x	30'	25'	25'	42'	River Access
113+00		x	20'	25'	10'	67'	Hatchery Residence
113+30		x	24'	10'	50'	100'	State Hatchery
120+50		x	350'	-	-	20'	Parking Area
144+00	x		16'	25'	25'	100'	Halfmile Creek Reservoir Road
223+00		x	24'	25'	25'	34'	Future Public Recreation
232+00		x	24'	25'	25'	34'	Future Public Recreation
235+00	x		24'	25'	25'	64'	Main Logging Haul Road
267+00	x		20'	25'	25'	34'	Sealaska Timber Corp. Shop
272+00		x	24'	25'	25'	34'	Main Logging Haul Road
414+00 420+00	x		250'	(follow face of guardrail for pavement edge)	(follow face of guardrail for pavement edge)		Scenic Viewpoint - eliminated
658+00		x	20'	25'	25'	34'	Harris River Sand Pit
BOP	x		24	35	35	600	Big Salt Road
421+00		x	16	25	25	25	State Boat Ramp Road

UTILITY LOCATIONS AND ADJUSTMENTS

STATION	OFFSET LT.	APPURTENANCE	TYPE OF WORK
35+00	40'	blow-off assembly	protect from damage
38+45 15	64.7'	valve box	adjustment to pavement surface
38+50 17.5	80.0'	valve box	adjustment
41+00	40'	pressure relief valve	protect
46+00	40'	blow-off assembly	protect
51+50	17'	pressure relief valve	protect
55+00	40'	blow-off assembly	protect
55+10 51 28	17'	valve box	adjustment
64+00	20'	blow-off assembly	protect
71+40 65	47.5'	valve box	adjustment (in approach)
71+43	28'	valve box	adjustment
71+50	28'	fire hydrant	protect
75+00 95	17.5'	pressure relief valve	protect
88+00	17'	valve box	adjustment
88+00	20'	blow-off assembly	protect
106+40 90	17'	valve box	adjustment
106+43 93	19.20'	valve box	adjustment
113+20	50'	fire hydrant	protect
113+3			

LOG-DROP STRUCTURE DETAILS

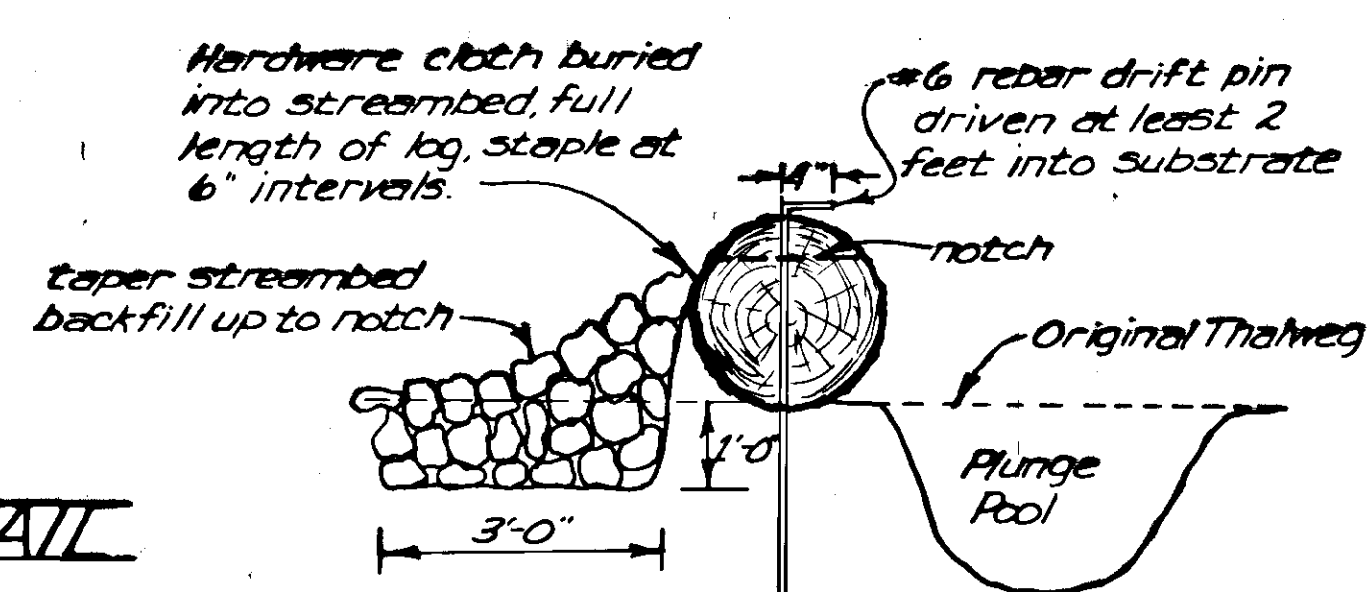
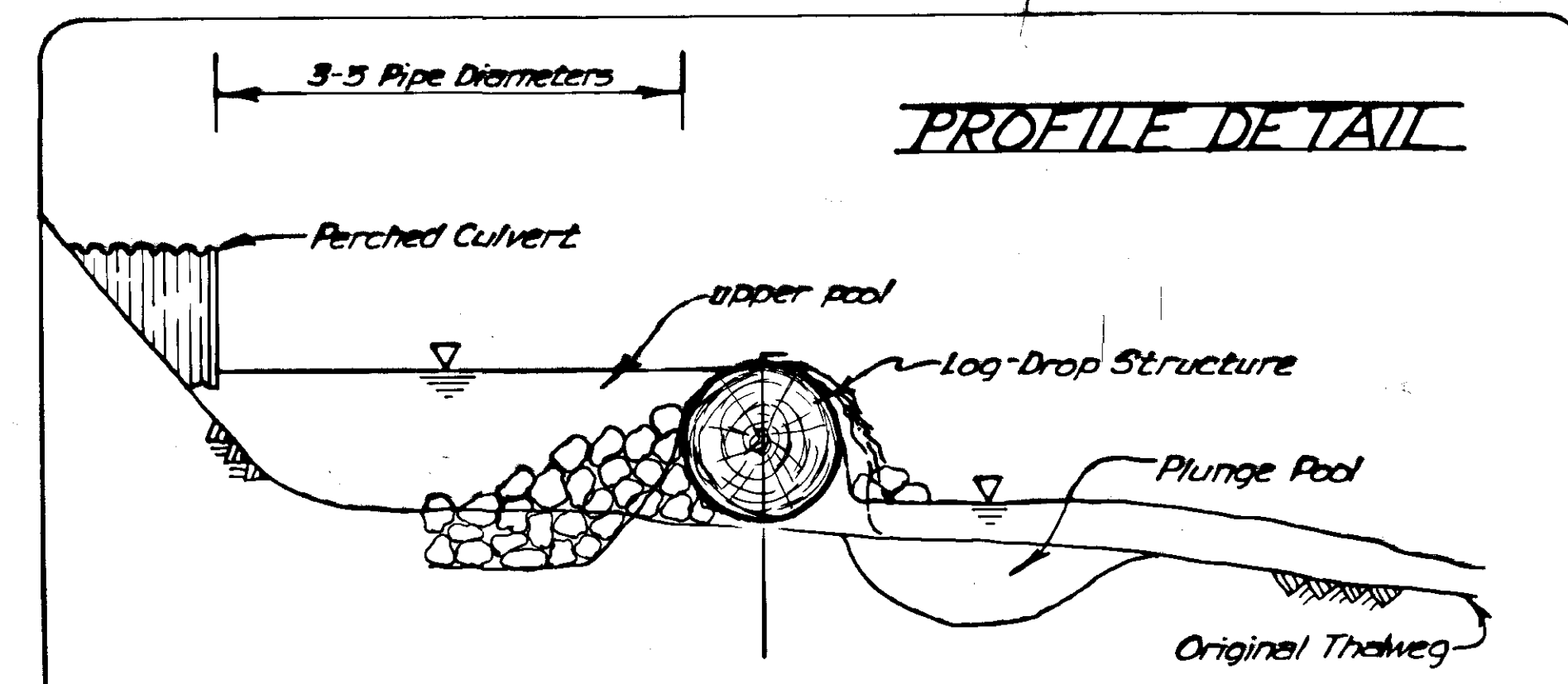


Guardrail Notes:

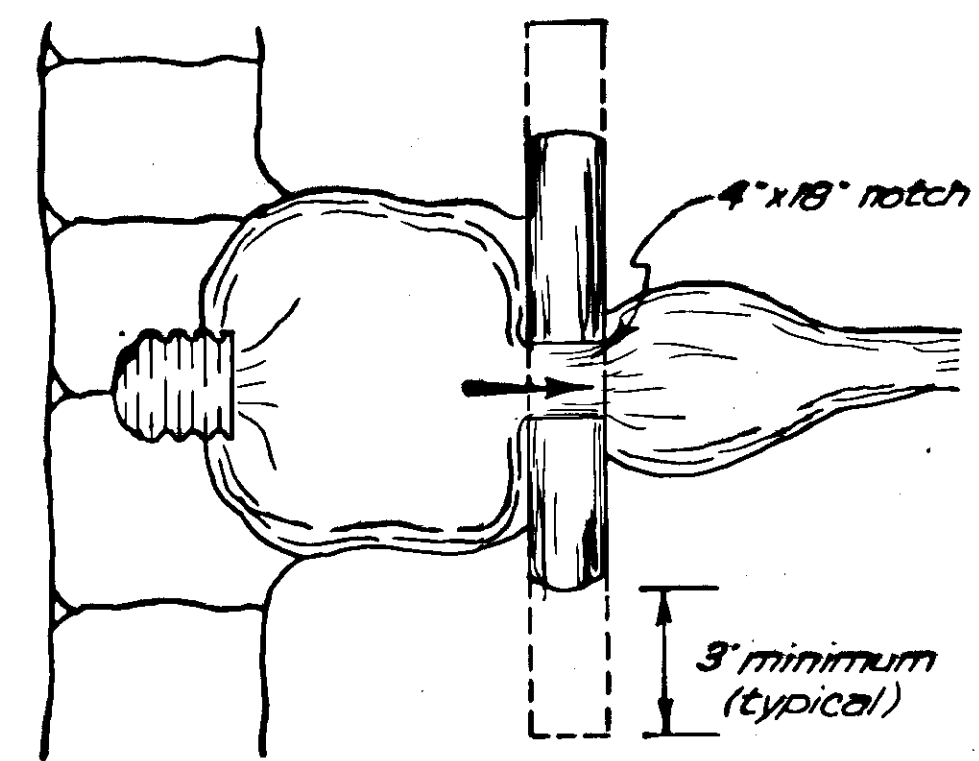
1. The Contractor should anticipate the possible presence of coarse rock subgrade embankment, as well as bedrock, within the limits of post driving.
2. Offset distances refer to face of main rail element. Terminal offset distances will be additional as according to the applicable standard drawing.
3. Runs G-30 and G-31 attach to the existing Morris River Bridge.
4. Areas currently protected by existing guardrail runs which are designated for removal, shall have new replacing runs erected immediately for protection continuity.

GUARDRAIL SUMMARY

Sheet No	Run No	Type of Construction	Begin Station	Offset	End Station	Offset	Length	
11	G1R	Remove & Dispose	113+50	Rt.	115+60	Rt.	210'	
11	G2	Installation	113+50	see detail	116+12.5	see detail	325'	
11	G3	Installation	113+40.95	18' Lt.	115+77.516+32.5	18' Lt.	237.5'	
12	G4	Installation	153+50	154+25	155+75	156+50	18' Lt.	225'
15	G5	Installation	270+00	75	272+75	273+50	16' Lt.	275'
17	G6R	Remove & Dispose	411+00	Rt.	415+75	Rt.	475'	
17	G7	Installation	406+00	74	412+75	74	16' Rt.	675'
17	G8	Installation	412+75	74	415+44.32	see detail	300'	
17	G9	Installation	415+44.32	16' Rt.	418+94.32	16' Rt.	350'	
18	G10	Installation	438+437+00	16' Rt.	440+439+00	16' Rt.	200'	
18	G11	Installation	456+00	25	465+00	25	14' Rt.	900'
19	G12R	Remove & Dispose	470+00	Rt.	472+75	Rt.	275'	
19	G13	Installation	470+469+00	16' Rt.	476+474+25	16' Rt.	525'	
19	G14	Installation	488+487+75	16' Rt.	490+497+50	16' Rt.	975'	
22	G15R	Remove & Dispose	558+00	Lt.	560+75	Lt.	275'	
22	G16	Installation	556+557+00	14' Lt.	570+562+00	25	14' Lt.	500'
22	G17R	Remove & Dispose	580+00	Lt.	581+50	Lt.	150'	
23	G18R	Remove & Dispose	603+00	Lt.	603+75	Lt.	75'	
7	G19	Installation	624+00	623+00	629+00	629+00	18' Rt.	475'
24	G20R	Remove & Dispose	625+00	Rt.	626+00	Rt.	100'	
24	G21R	Remove & Dispose	625+00	Lt.	627+50	Lt.	250'	
25	G22R	Remove & Dispose	646+75	Lt.	650+25	Lt.	350'	
25	G23	Installation	646+75	00	654+655+00	14' Lt.	825'	
25	G24R	Remove & Dispose	654+00	Lt.	655+25	Lt.	125'	
25	G25R	Remove & Dispose	660+00	Lt.	661+25	Lt.	125'	
26	G26	Installation	665+50	00	668+669+50	14' Rt.	350'	
26	G27R	Remove & Dispose	665+50	Rt.	667+00	Rt.	150'	
26	G28R	Remove & Dispose	671+66.50	Rt.	672+16.50	Rt.	50'	
26	G29R	Remove & Dispose	671+66.50	Lt.	672+16.50	Lt.	50'	
26	G30	Installation	671+66.25	14' Lt.	672+16.50	14' Lt.	56.25'	
26	G31	Installation	671+66.25	14' Rt.	672+16.50	14' Rt.	56.25'	
12	G32	Installation	154+25	14' Rt.	156+25	14' Rt.	200'	
14	G33	"	214+50	14' Rt.	222+50	14' Rt.	800'	
15	G34	"	270+50	14' Rt.	273+00	14' Rt.	250'	
16	G35	"	320+00	14' Rt.	325+50	14' Rt.	550'	
16	G36	"	328+00	14' Rt.	353+00	14' Rt.	2500'	
19	G37	Installation	482+00	14' Rt.	Total Install 485+00, 14 Rt.		72500' 300'	
21	G38	"	527+00	14' Rt.	Total Remove 529+00, 14 Rt.		26600' 200'	
21	G39	"	527+75	14' Lt.	528+00	14' Lt.	125'	
7	G40	"	618+25	14' Rt.	621+50	14' Rt.	275'	
25	G41	"	656+00	14' Lt.	658+25	14' Lt.	225'	



PLAN DETAIL

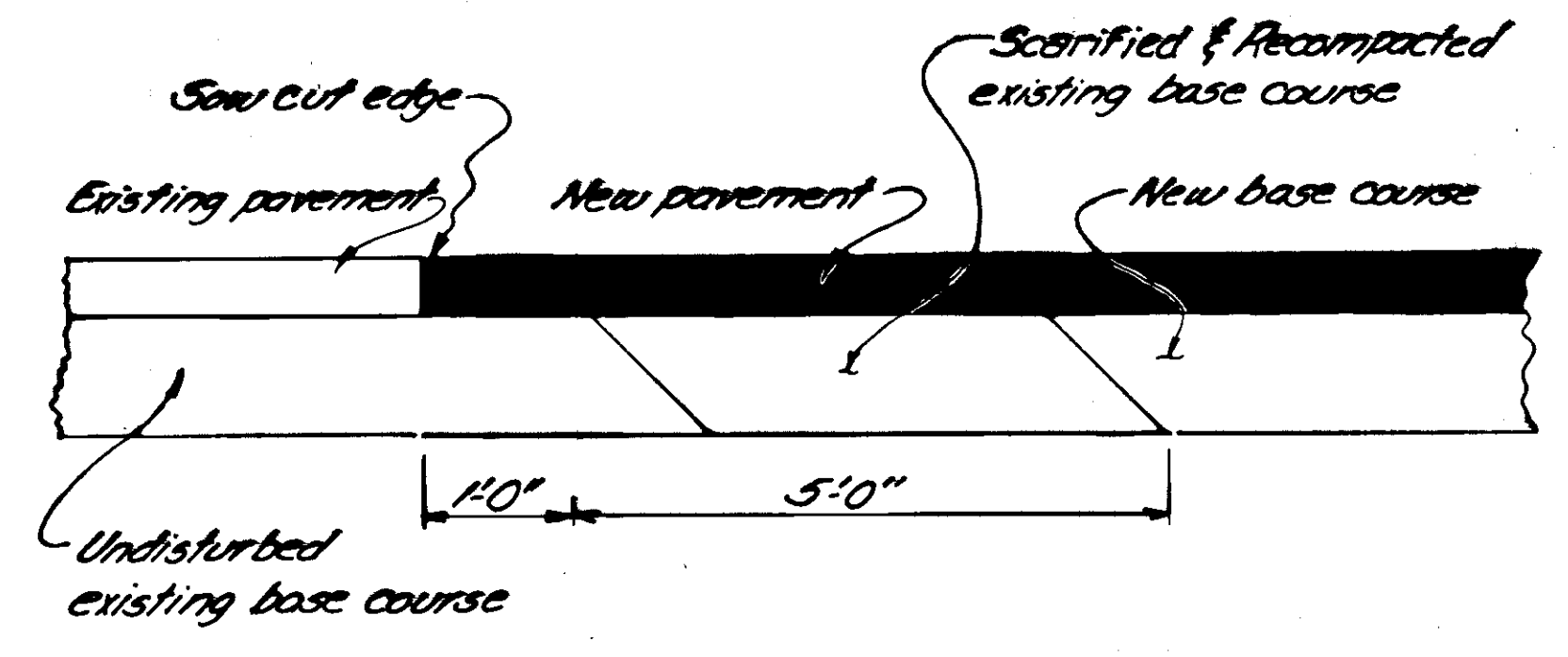


LOCATIONS OF LOG-DROP STRUCTURES

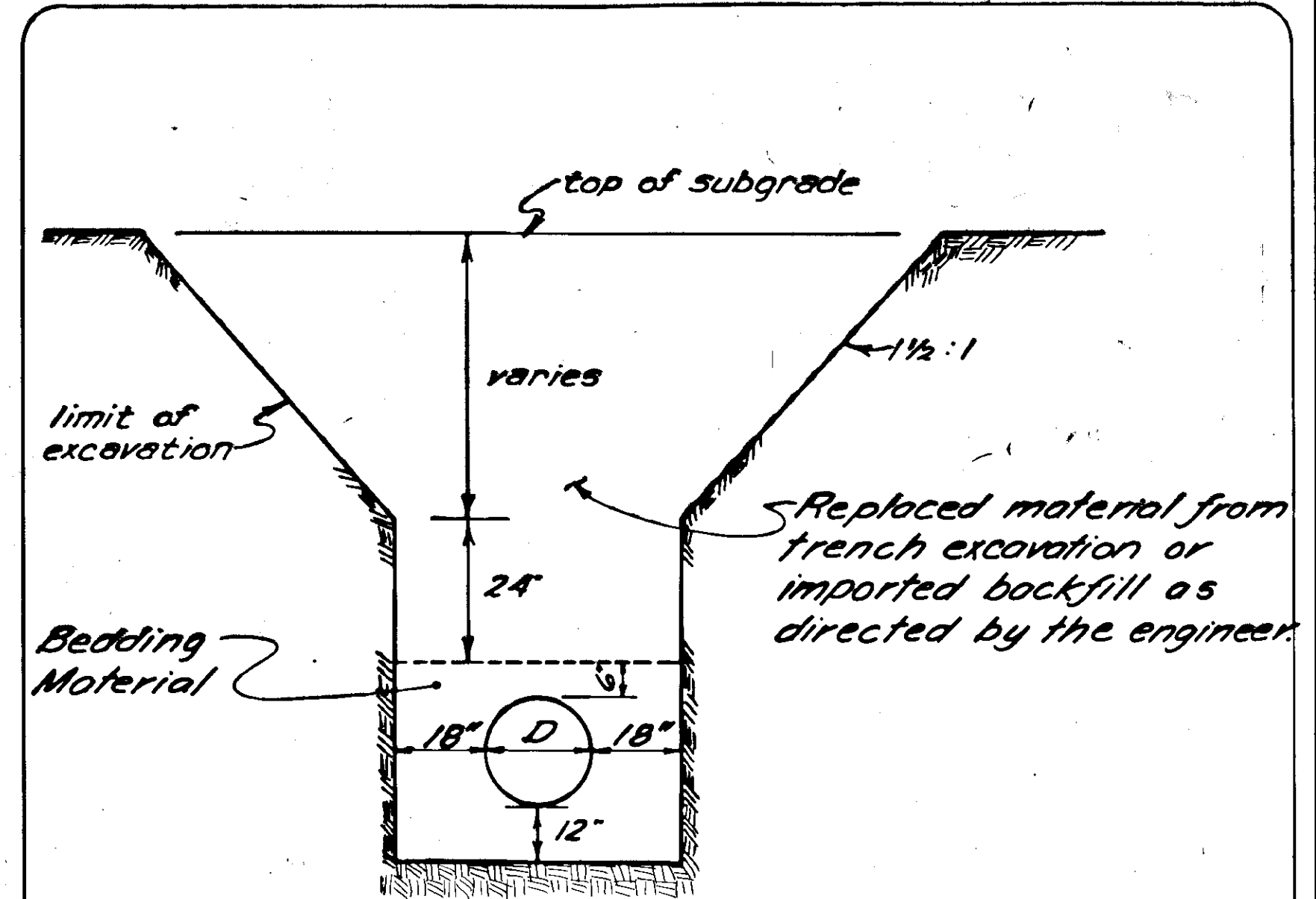
- *142+60 Rt.
- *182+60 Rt.
- *240+00 Rt.
- *248+00 Rt.
- *251+40 Rt.
- *252+50 Rt.

1. THE STRUCTURES SHALL BE BUILT AS SHOWN OR THE CONTRACTOR MAY CONSTRUCT HIS ALTERNATE DESIGN WHICH HAS PRIOR WRITTEN APPROVAL OF THE ENGINEER.
2. INSTREAM CONSTRUCTION ACTIVITY MUST BE PERFORMED DURING THE PERIOD BETWEEN JUNE 1 AND SEPTEMBER 1, IN ANY YEAR, EXCEPT FOR LOCATIONS NOTED.
3. LOGS SHALL BE PLACED SO AS TO HAVE A DAMMING EFFECT ON THE STREAM AND THUS FORMING A POOL WHOSE WATER LEVEL IS RAISED SLIGHTLY ABOVE THE INVERT ELEVATION OF THE CULVERT OUTLET AT NORMAL RUNOFF STREAM DISCHARGES.
4. A PLUNGE POOL SHALL BE CREATED DOWNSTREAM FROM AND ADJACENT TO THE NOTCHED PORTION OF THE LOG. THE VERTICAL DROP INTO THIS POOL MUST BE NO GREATER THAN ONE FOOT.
5. TO FACILITATE THE CREATION OF THE PLUNGE POOL, LARGE ROCKS SHALL BE REMOVED; IF BEDROCK IS ENCOUNTERED, THE CONTRACTOR SHALL JACKHAMMER OR DRILL A BASIN WHICH SERVES AS A PLUNGE POOL. THE SIZE OF THIS POOL VARIES BETWEEN LOCATIONS, DEPENDING ON FLOW RATES, AND WILL BE AS DIRECTED BY THE ENGINEER; DEPTH NO GREATER THAN 2 FEET AND LENGTH NO GREATER THAN ONE STREAM WIDTH.
6. THE LOGS SHALL BE ANCHORED A MINIMUM OF THREE FEET INTO THE STREAM BANK ON EACH SIDE OF THE STREAM. THE PORTIONS OF THE LOGS INSET INTO THE STREAM BANKS SHALL BE BACK-FILLED WITH ROCK TO THE SURFACE OF THE ORIGINAL STREAM BANK WITH ROCK COMPACTED BY PHYSICAL MEANS.

* NOTE: INSTREAM CONSTRUCTION ACTIVITY MUST BE PERFORMED DURING THE PERIOD BETWEEN JUNE 1 AND AUGUST 1, IN ANY YEAR



NOTE: Coat old/new pavement joint face with liberal amount of CSS-1 Emulsified Asphalt.



1. Imported backfill shall consist of Selected Material and payment for such will be restricted to the net-line volume define by the section shown above times the average length.
2. Bedding material will be required to the limits shown above and its payment is incidental to the culvert pipe being installed.

BY	DATE	CHANGE
BFB	2/86	"As Billed" changes/additions
js	9/84	Revised guard rail height & added footnote for instream work

REVISIONS

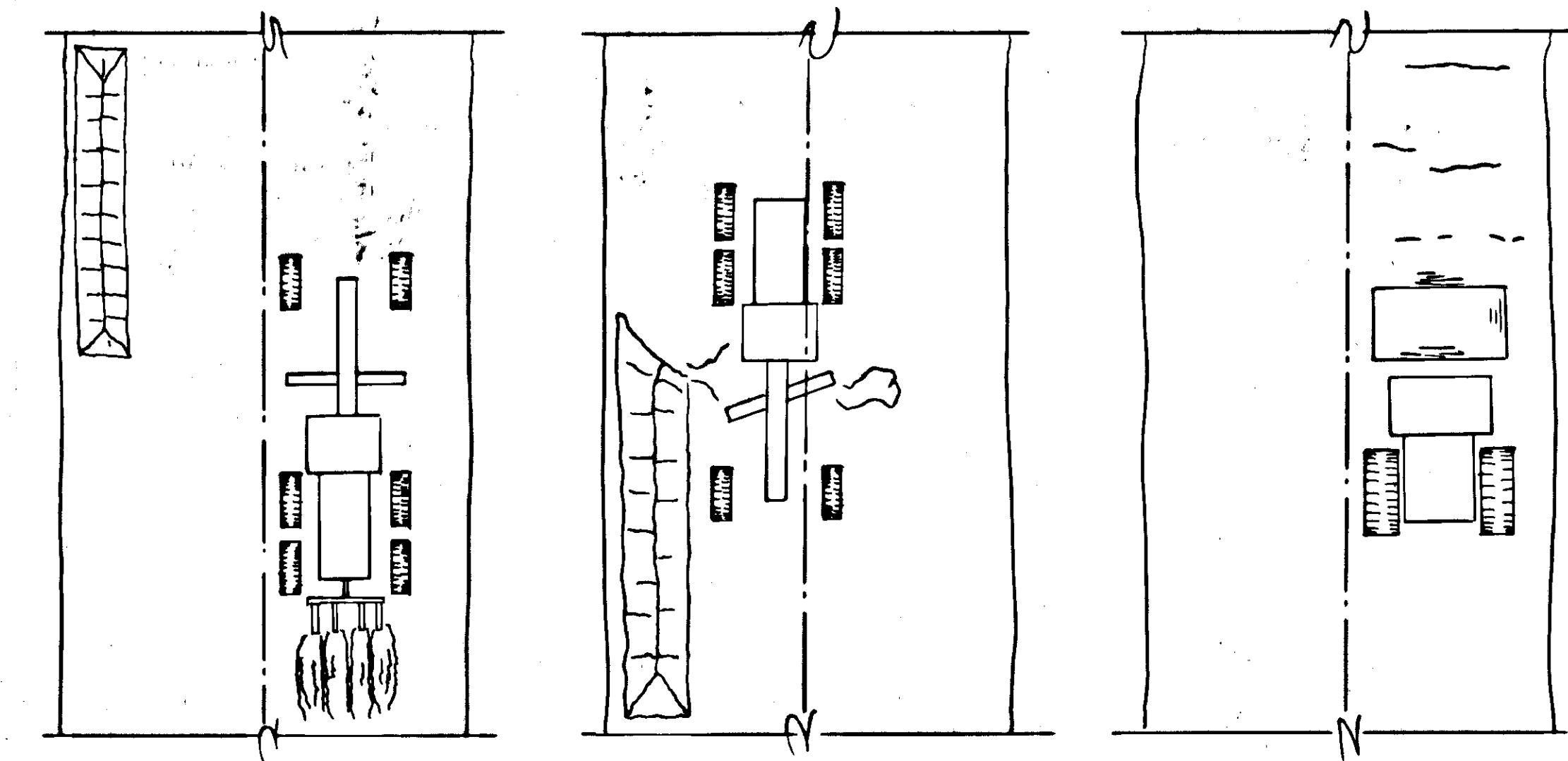


STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924(9)	1984	5	27

TRAFFIC CONTROL PLAN

TRAFFIC CONTROL PLAN NOTES:

1. A Traffic Control Plan (TCP) must be followed at all times during the life of the project, for each phase of construction. The TCP shown on this sheet is offered as a guide; the Contractor may modify this TCP or use an alternate TCP of his own design. The general intent of the TCP is that the Contractor follow procedures which result in a safe traversable facility for public vehicular and pedestrian traffic. The TCP shown is not meant to designate construction technique, equipment or sequence, but to address the central issue of traffic safety.
2. Road closures to accommodate certain phases of construction activity may be permitted depending on their nature and duration. The Contractor should be aware of the occurrence of higher traffic volumes resulting from Alaska Marine Highway ferry arrivals and departures at Hollis. Closures will not be allowed after three hours before ferry departures.
3. Construction signing, flagging, detours and general traffic control features shall conform to the guidelines set forth in the "C" series Standard Drawings and the applicable portions of Section 107 and 115 of the Specifications.
4. To accommodate construction sequence, the Contractor will be allowed single lane road closures limited to one-half mile in length. At the daily completion of construction, the road must be reopened to two-way traffic with the road surface reasonably prepared to accommodate traffic.
5. All work proceeding adjacent to businesses or private property which will restrict access, shall be coordinated with the parties involved and the Engineer 24 hours in advance of the restriction.
6. Windrows shall be constructed so drainage water does not pond out into the driving lanes. Gaps shall be provided at low spots intermittently to allow drain-off of accumulated rain water.
7. The Contractor is reminded of load restrictions imposed on the Klawock River Bridge, approximately 3,000 feet back from the BOP.

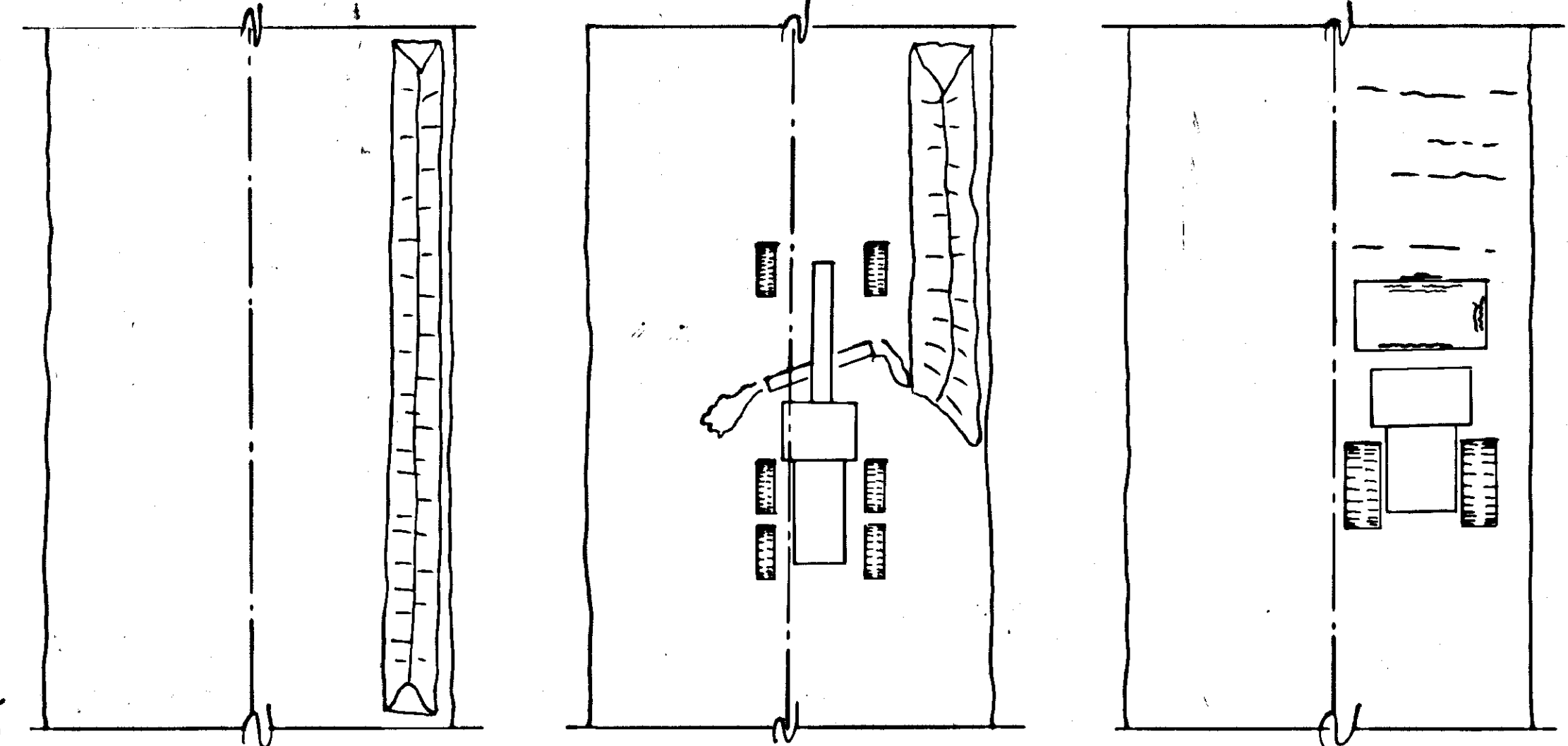


Step 1: scarification of existing subgrade surface and shaping of windrow, deposition of additional material and construction of combined windrow. Traffic control: flagmen stop traffic and allow intermittent travel through section of construction while equipment waits for traffic.

Step 2: road mixing and spreading of material as prescribed in sections with short-duration road closures (closures require coordination with the Engineer and adjacent property owners).

Step 3: compaction of mixed aggregates during closure, and behind road mixing operation. Opening to one-way traffic with flagging immediately upon producing adequate driving surface.

TYPICAL SUBGRADE MODIFICATION OPERATION
DETAIL "A"

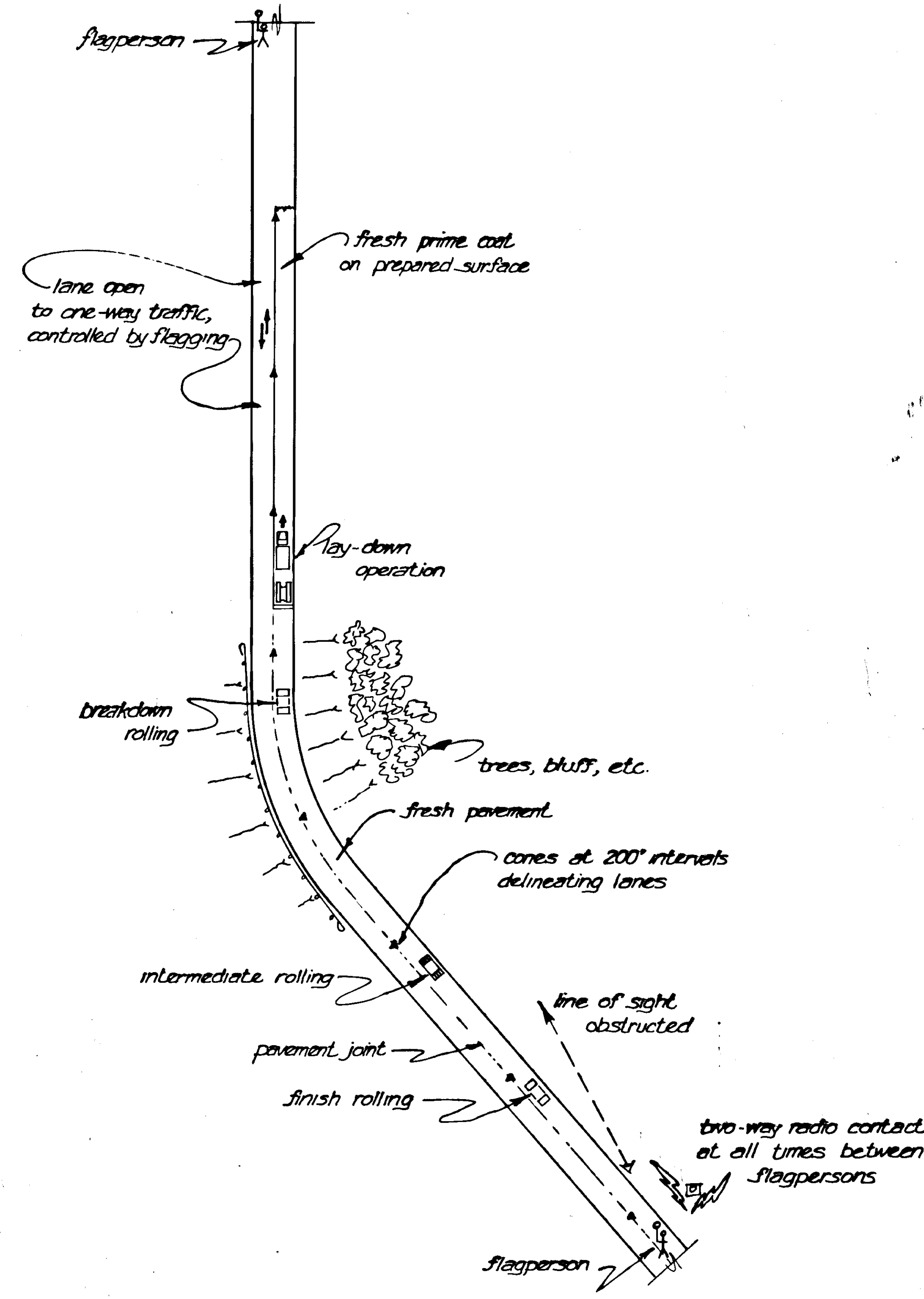


Step 1: deposition of crushed aggregate in windrow on shoulder (one-way traffic with flagging during dumping, two-way traffic with signs after shaping and compaction).

Step 2: road mixing and spreading of material as prescribed in sections with short-duration road closures (closures require coordination with the Engineer and adjacent property owners).

Step 3: compaction of mixed aggregates during closure, and behind road mixing operation. Opening to one-way traffic with flagging immediately upon producing adequate driving surface.

TYPICAL CONSTRUCTION OF BASE COURSE OPERATION
DETAIL "B"

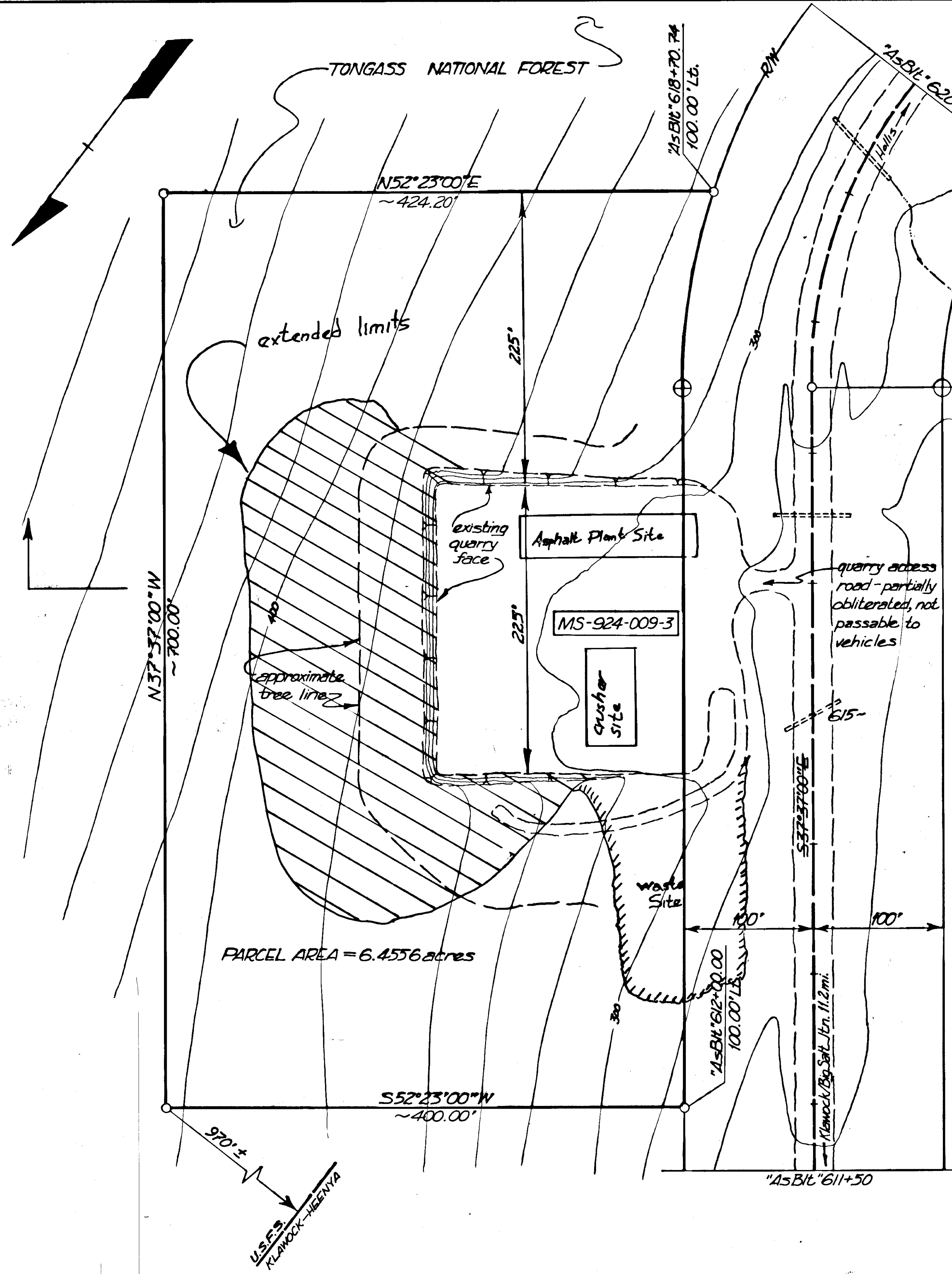


TYPICAL SEQUENCE OF PAVING OPERATION
DETAIL "C"



STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924(9)	1984	6	27

STATE FURNISHED MATERIALS SOURCE



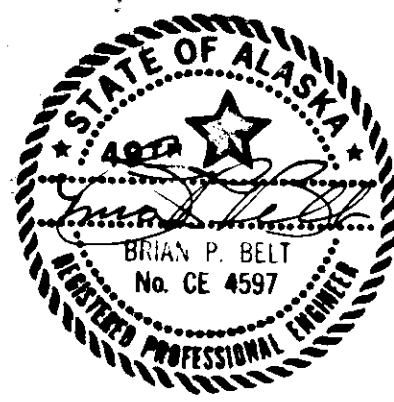
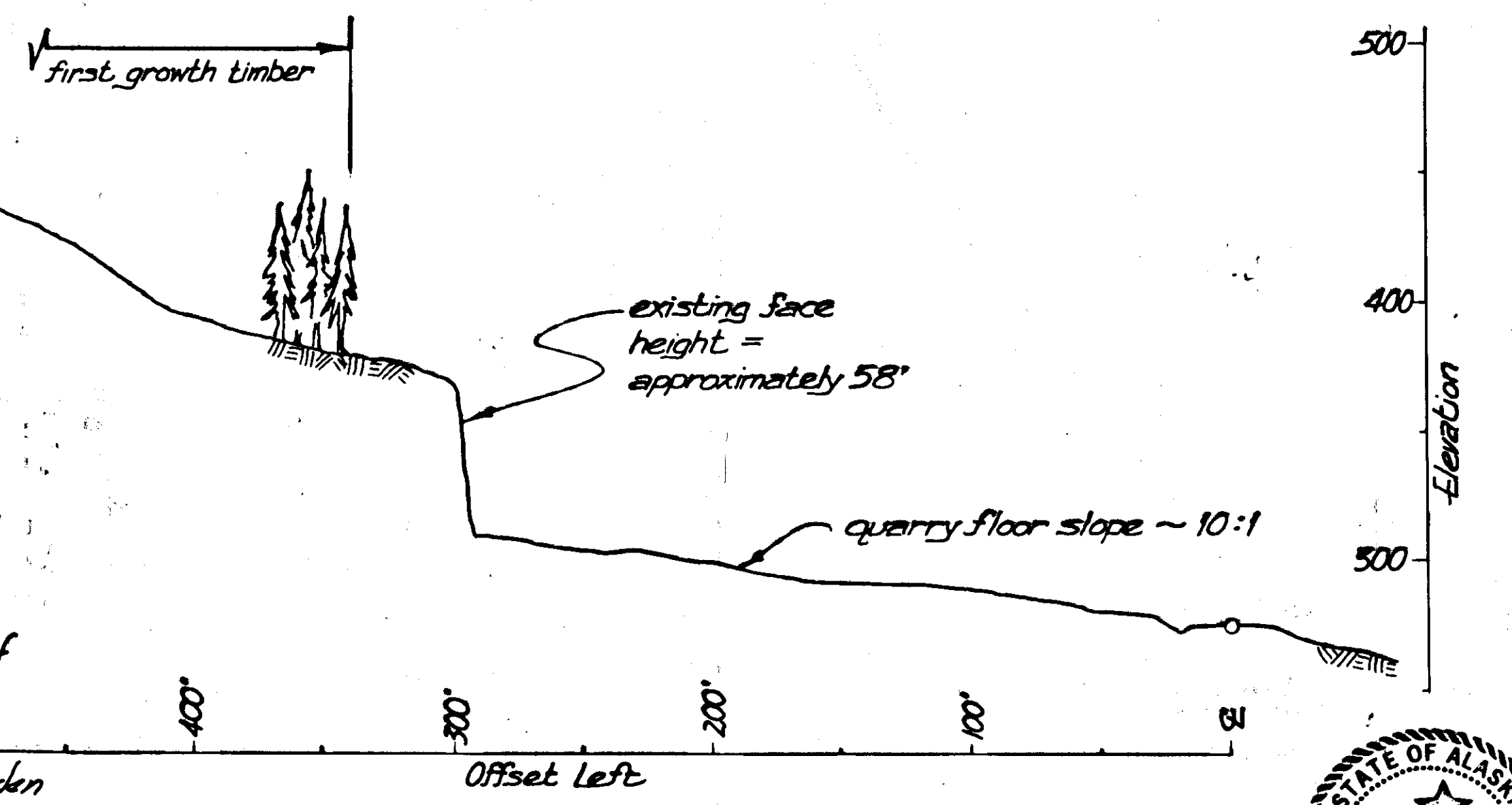
"As-Built"
 $\Delta = 55^{\circ}00'00''$
 $D = 15^{\circ}00'00''$
 $R = 381.97'$
 $T = 198.84'$
 $L = 366.67'$
 PC "As-Built" 617+49.16

"As-Built" CONSTRUCTION NOTES

1. This quarry was used to obtain material for this project; approximately 50,000 bank cubic yards were removed during the course of the job.
2. A intermittent stream exists mid-face on the quarry backwall which flows only during rainy periods. It would be difficult to divert this stream and it creates siltation when it goes through the quarry operation during construction. The U.S.F.S. intends to resist any further use of this quarry as a source.
3. The material taken from this quarry proved to be fairly uniform and of high quality when crushed; it exhibited low degradation and was good asphalt rock although an imported blend sand was required in the #40 & #80 sieve size range.
4. Overburden and oversize material was stockpiled in the NW corner of the quarry and was seeded.
5. There appears to be an unlimited supply of bank material in an Easterly direction; the slope tends to level off and overburden is not excessive.

QUARRY NOTES

1. The right to remove material from existing quarry MS-924-009-3, shown at left, has been obtained from the U. S. Forest Service. The Contractor has the option of using this source or acquiring material from another approved location of his choosing. The following stipulations apply to the use of this quarry and will be enforced; requirements of another quarry depend on the jurisdiction under which that quarry is governed.
2. The map at left is intended for informational purposes only. The Contractor is responsible for determining the correctness of all dimensions, contour lines and features which are depicted; the State makes no guarantee as to their accuracy or location.
3. A buffer berm with trees growing on top has been established between the highway and the quarry. This serves as a visual screen to the travelling public and shall be maintained and encouraged throughout and at the end of the project.
4. A mining plan shall be submitted for approval to the Engineer by the Contractor prior to commencement of quarry operation. The mining plan shall include: any subcontractors involved in the quarry, stripping schemes, locations of quarry excavations, drilling and shooting details, quantities, location of stockpiles, crusher and other equipment locations, benching orientation and dimensions and other information which pertains to operation of this quarry.
5. Clearing of trees shall be performed so that a 50-foot zone is maintained at all times between a working face and the edge of trees. At the completion of mining, this 50-foot zone shall exist; in-situ tree stumps may be left which are no higher than 4 feet above surrounding ground level.
6. Stripping shall be performed and disposed of so that it does not interfere with future quarry development. All merchantable trees cut shall be decked at an accessible location of the Contractor's choice for removal by others. Stumps, slash and other organic debris must be removed and adequately disposed of; other overburden may be stockpiled for future spreading over the depleted quarry.
7. At the completion of quarry operation, the floor shall be sloped to drain, no oversized material shall remain, all debris shall be disposed of, and all equipment shall be removed; in general, the quarry shall be left in a neat and clean condition ready for another contractor or agency to resume quarry operation.
8. Quarry activity will be limited to the work associated with drilling and shooting of rock, crushing aggregate, fixing of asphalt concrete, and storing of materials for incorporation into the project. Activities such as personnel camp operations will not be allowed unless the Contractor makes an agreement with the Forest Service office located in Craig. A copy of such agreement must be provided to the Engineer before the camp is set up.



RECONSTRUCTION SECTION

"0"
 $\Delta = 59^{\circ}14'00''$ See sheet 24 for "asbuilt"
 $D = 12^{\circ}00'00''$ geometric control.
 $T = 271.42'$
 $L = 493.61'$
 $R = 477.46'$
 $S = 0.081\%$
 $V = 40$ mph

"AsBlt"
 $\Delta = 61^{\circ}03'00''$
 $D = 15^{\circ}00'00''$ Lt
 $T = 225.22'$
 $L = 407.00'$
 $S = 0.061\%$

"AsBlt"
 $\Delta = 55^{\circ}00'00''$
 $D = 15^{\circ}00'00''$ Rt
 $T = 198.84'$
 $L = 366.67'$
 $R = 381.97'$
 $S = 0.061\%$

"0"
 $\Delta = 53^{\circ}11'00''$
 $D = 10^{\circ}00'00''$
 $T = 286.87'$
 $L = 531.83'$
 $R = 572.96'$
 $S = 0.061\%$
 $V = 40$ mph

BT "AS-BUILT" 615+28.50
 B.F.S. "0" 616+98.50
 E.F.S. "0" 620+43.66
 E.T. "0" 622+13.66

EARTHWORK EQUATION:
 Embankment = Useable Uncl. Exc. x swell + Borrow

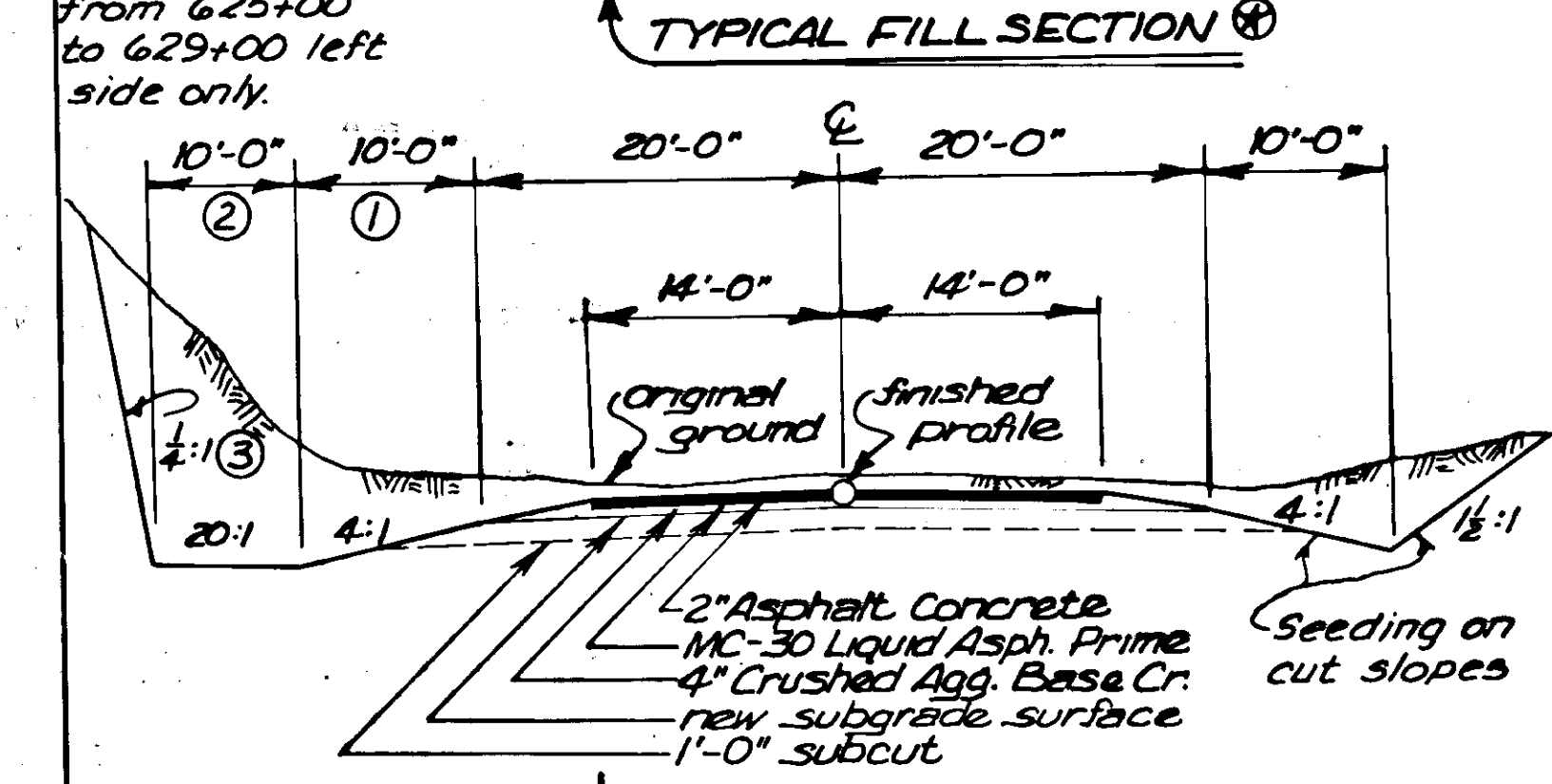
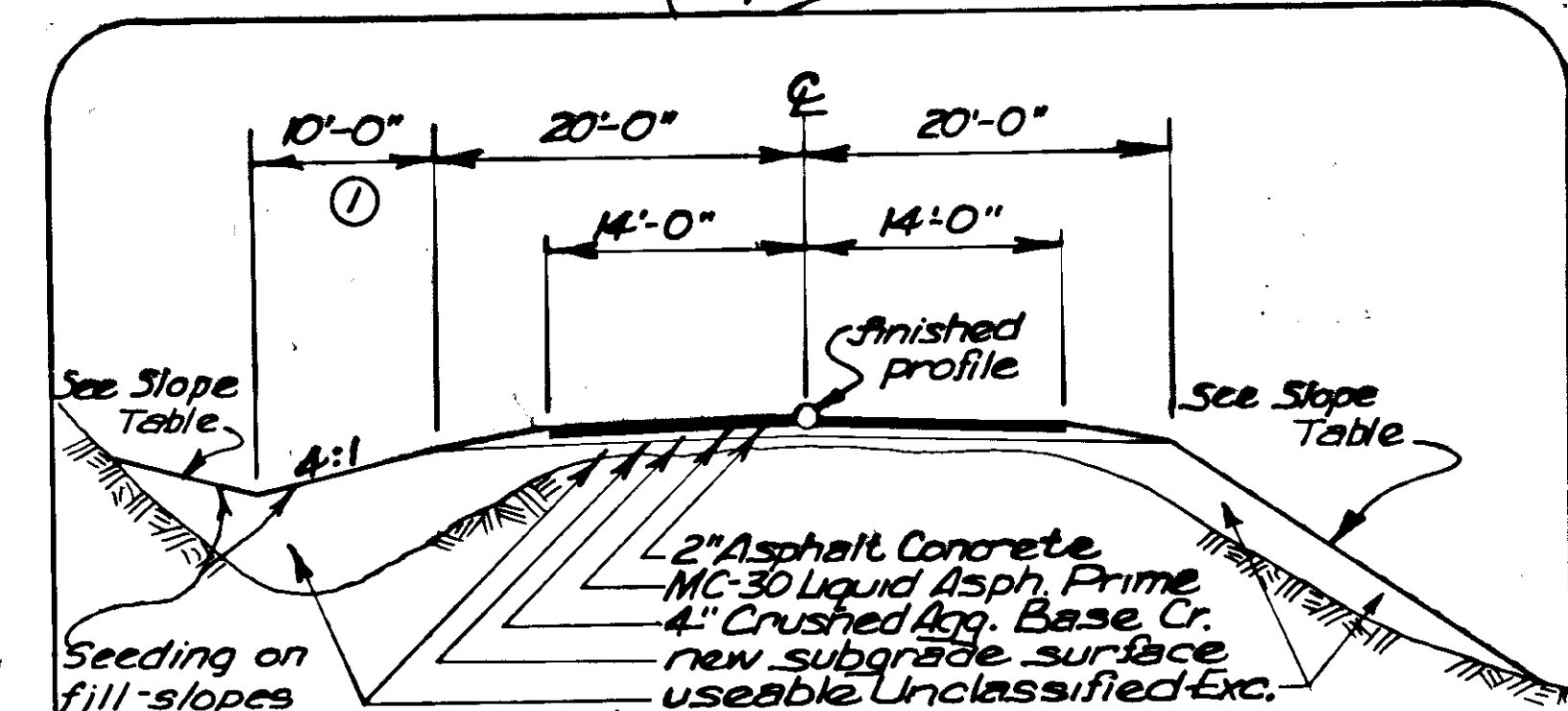
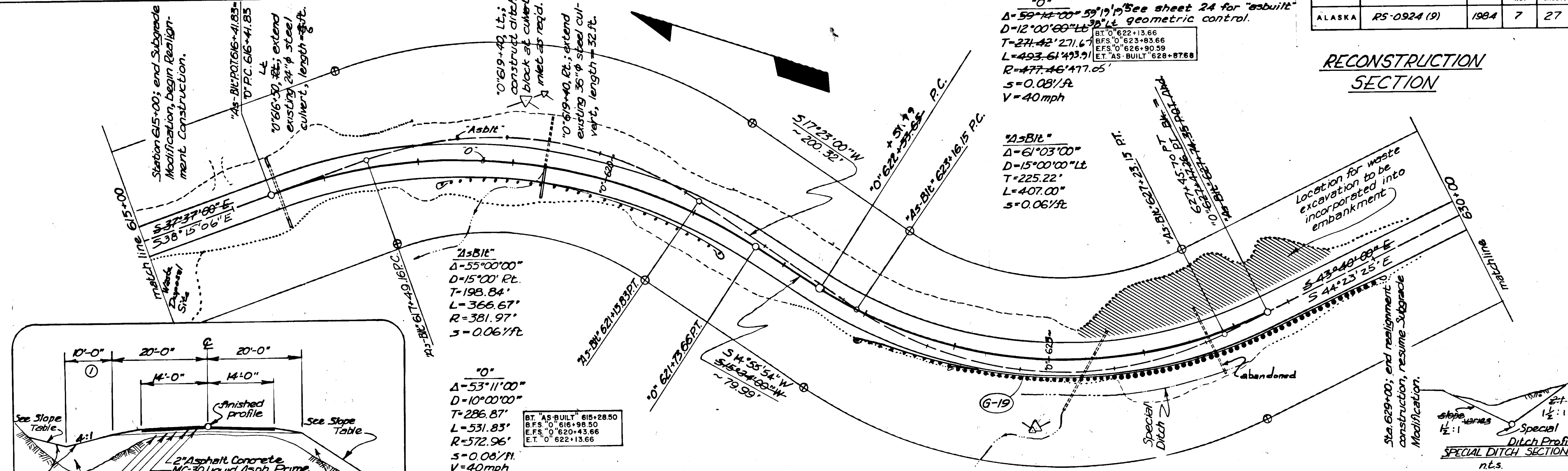
Station	L/R	Slope	Station	L/R	Slope
"AsBlt" 615+00	R	4:1	"0" 627+00	R	1/2:1
"AsBlt" 616+00	R	4:1	"AsBlt" 629+00	R	1/2:1
"0" 616+1.83	R	1/2:1	"0" 625+50	L	4:1
"0" 616+50	R	1/2:1	"AsBlt" 627+74	L	20:1
"0" 619+00	R	1/2:1	"AsBlt" 628+00	L	
"0" 619+50	R	1/2:1			
"0" 622+50	R	4:1			
"0" 625+50	R	4:1			

From	To	L/R	Work	Estimated Quantity
615+00	617+50	L	common type excavation (waste)	368 cy
616+50	618+50	R	common type excavation (waste)	350 cy
617+50	621+50	L	common type excavation (useable)	345 cy
620+50	622+25	R	common type excavation (waste)	531 cy
621+25	625+50	L*	rock type excavation (useable)	2,693 cy
625+50	627+00	R	rock type excavation (waste)	145 cy
615+00	627+00	L&R	embankment construction	5,063 cy
615+50	628+00	L&R	clearing	0.5 acre
620+75	628+25	±	common type excavation	138.4 cy

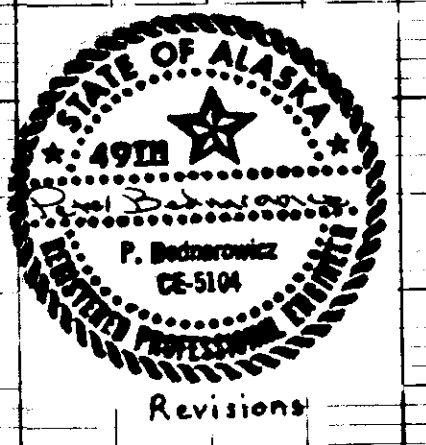
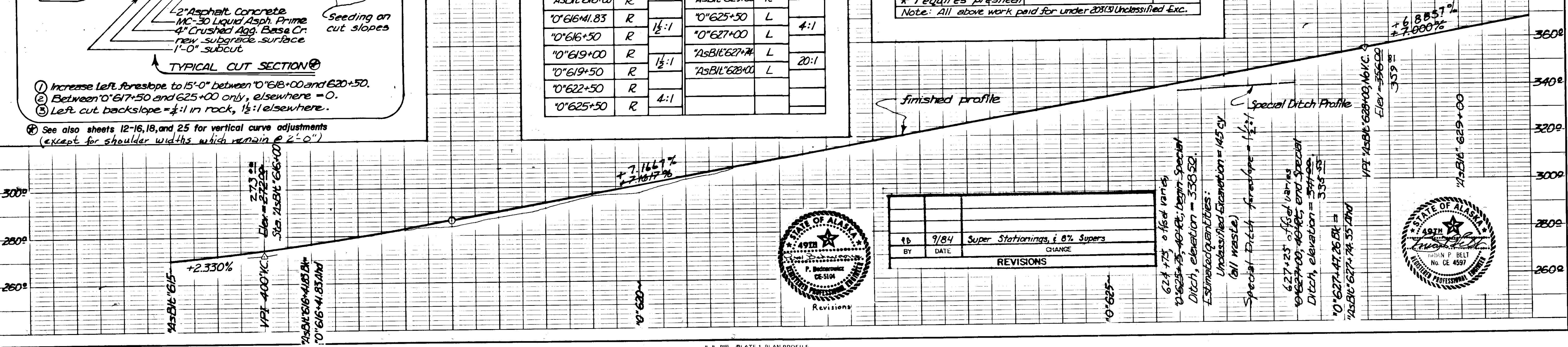
* requires preshear
 Note: All above work paid for under 203(3) Unclassified Exc.

Item No.	Work	Quantity
203(3)	Unclassified Excavation, including:	4,432 cy
	rock type	2,693 cy
	common type (includes 1,395 cy waste)	1,738 cy
	reincorporated as structural emb.	3,366 cy
	reincorporated as waste emb.	1,708 cy
	clearing	0.5 acres
603(30)	Culvert Extension	2 each
618(1)	Seeding	28 M.S.F.

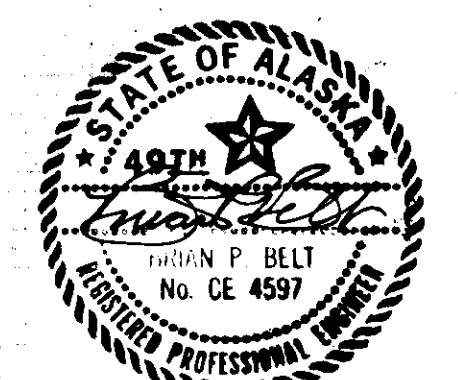
* rock swell estimated to be 30%



- ① Increase left foreslope to 15'-0" between "0" 618+00 and 620+50.
 - ② Between "0" 617+50 and 625+00 only, elsewhere = 0.
 - ③ Left cut backslope = 3/4:1 in rock, 1/2:1 elsewhere.
- ⊕ See also sheets 12-16, 18, and 25 for vertical curve adjustments (except for shoulder widths which remain @ 2'-0")



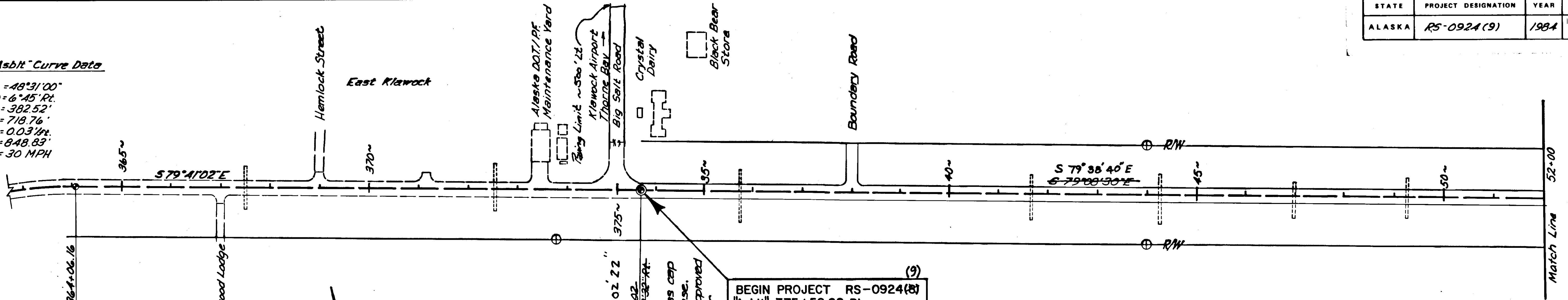
ID	DATE	REVISIONS
1	9/84	Super Stationings, ± 8% Supers



STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924(9)	1984	8	27

"Asbit" Curve Data

$\Delta = 48^{\circ}31'00''$
 $D = 6^{\circ}45'14''$
 $T = 382.52'$
 $L = 718.76'$
 $S = 0.031\%$
 $R = 648.83'$
 $V = 30 \text{ MPH}$



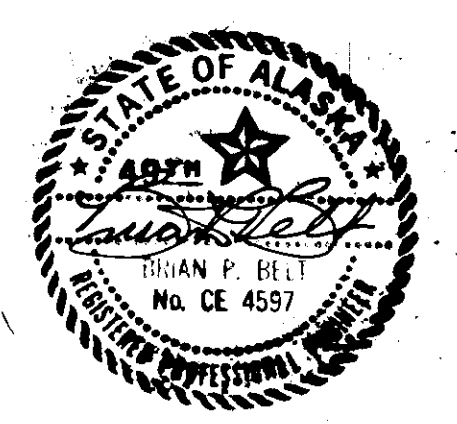
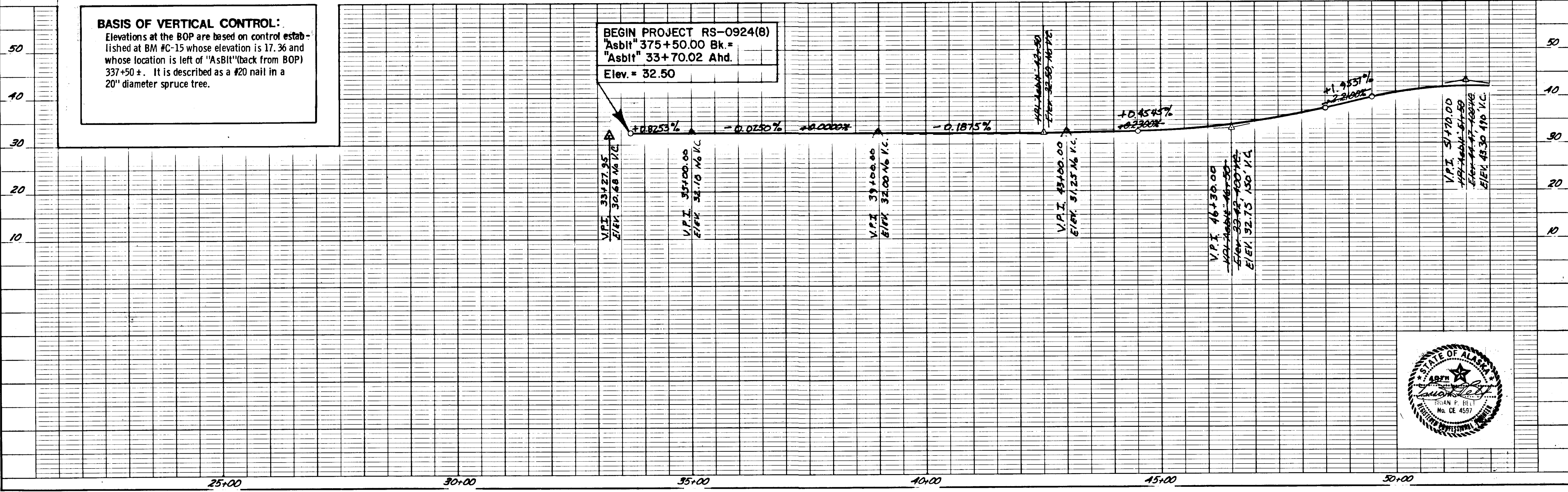
BASIS OF HORIZONTAL CONTROL:
 Alignment is established by the horizontal curve back from the BOP, whose P.T. is located at "AsBIT" Station 364+06.16. Ahead from the BOP, alignment is governed by existing 6" square concrete post Rights-of-Way monuments (see Section 114 of the Specifications for more details).

BASIS OF VERTICAL CONTROL:
 Elevations at the BOP are based on control established at BM #C-15 whose elevation is 17.36 and whose location is left of "AsBIT" (back from BOP) 337+50 ±. It is described as a #20 nail in a 20" diameter spruce tree.

P.T. $\Delta = 0^{\circ}02'22''$
 "Asbit" 33+70.02
 "Asbit" 33+70.02 Ahd.

Sta 33+70.02 (BOP); install brass cap monument and monument case. Style and brand will be as approved by the Engineer. Payment for this work will be considered incidental to other roadway items.

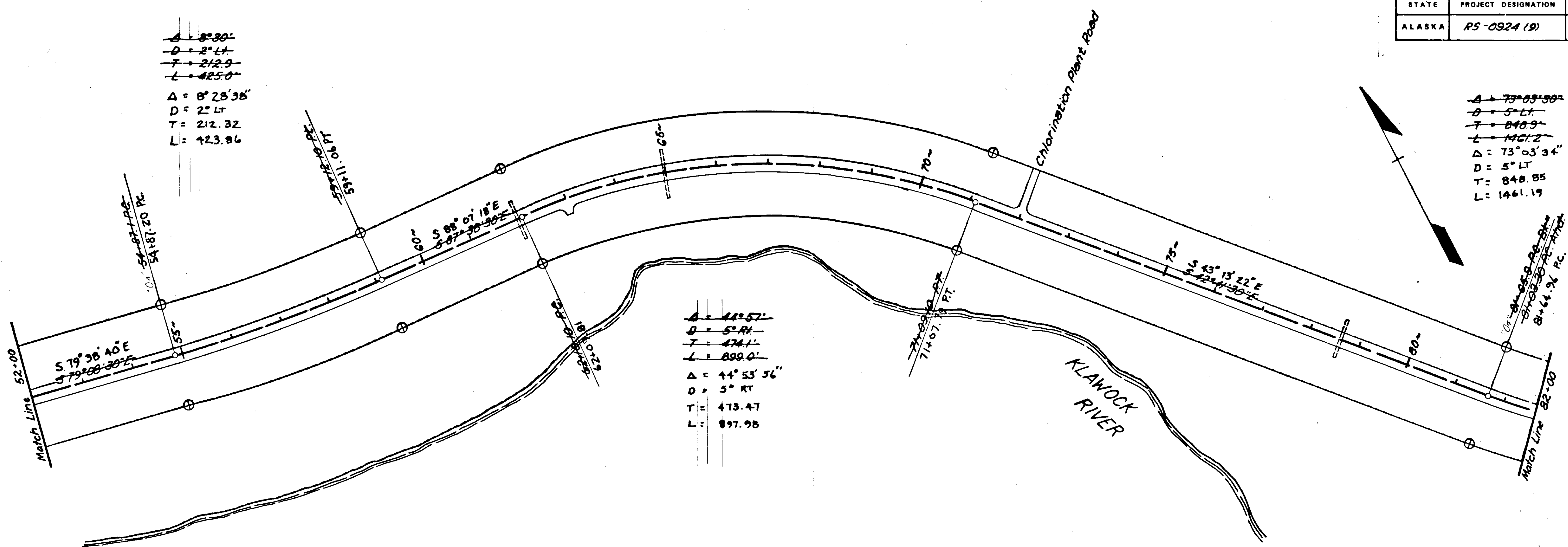
BEGIN PROJECT RS-0924(8)
 "Asbit" 375+50.00 Bk. ←
 "Asbit" 33+70.02 Ahd. →
 B.O.P. 33+27.95



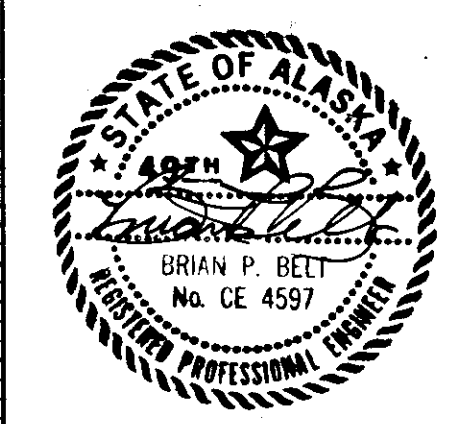
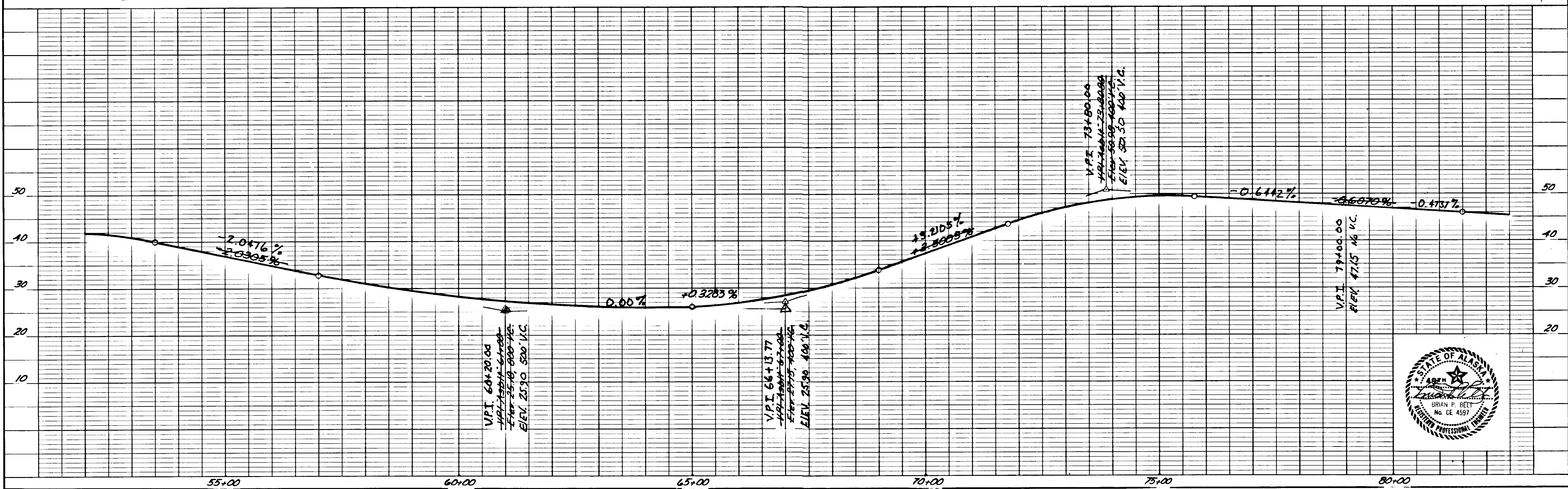
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	9	27

$\Delta = 8^{\circ}30'$
 $D = 2^{\circ}41'$
 $T = 212.9$
 $L = 425.0$
 $\Delta = 8^{\circ}28'36''$
 $D = 2^{\circ}41'$
 $T = 212.32$
 $L = 423.86$

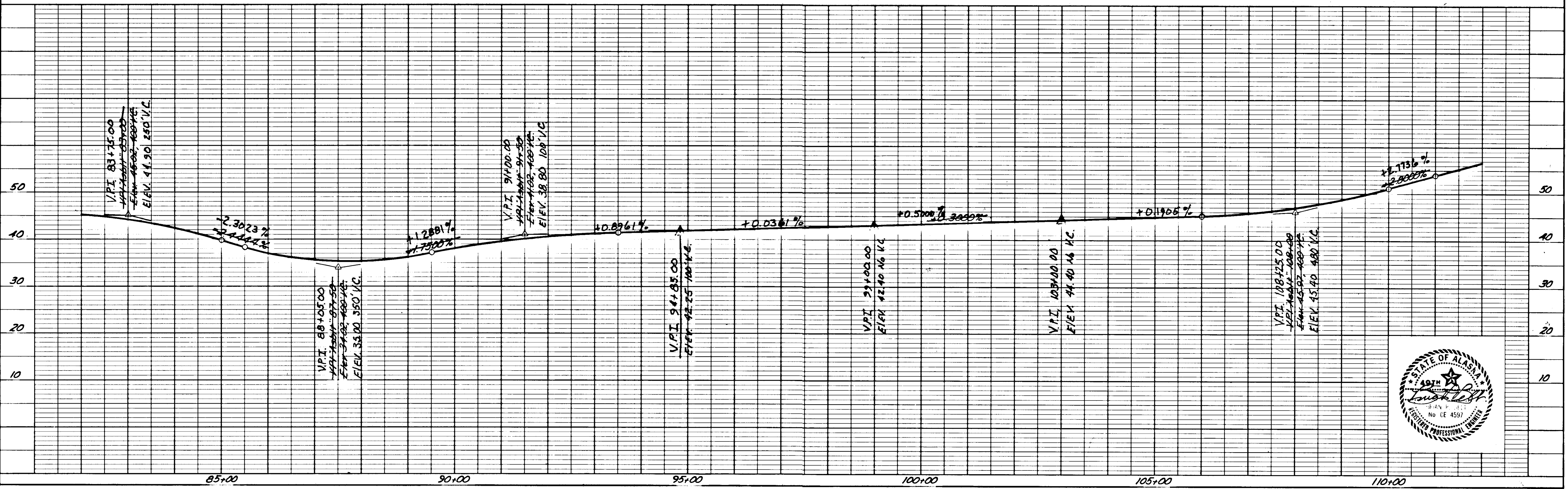
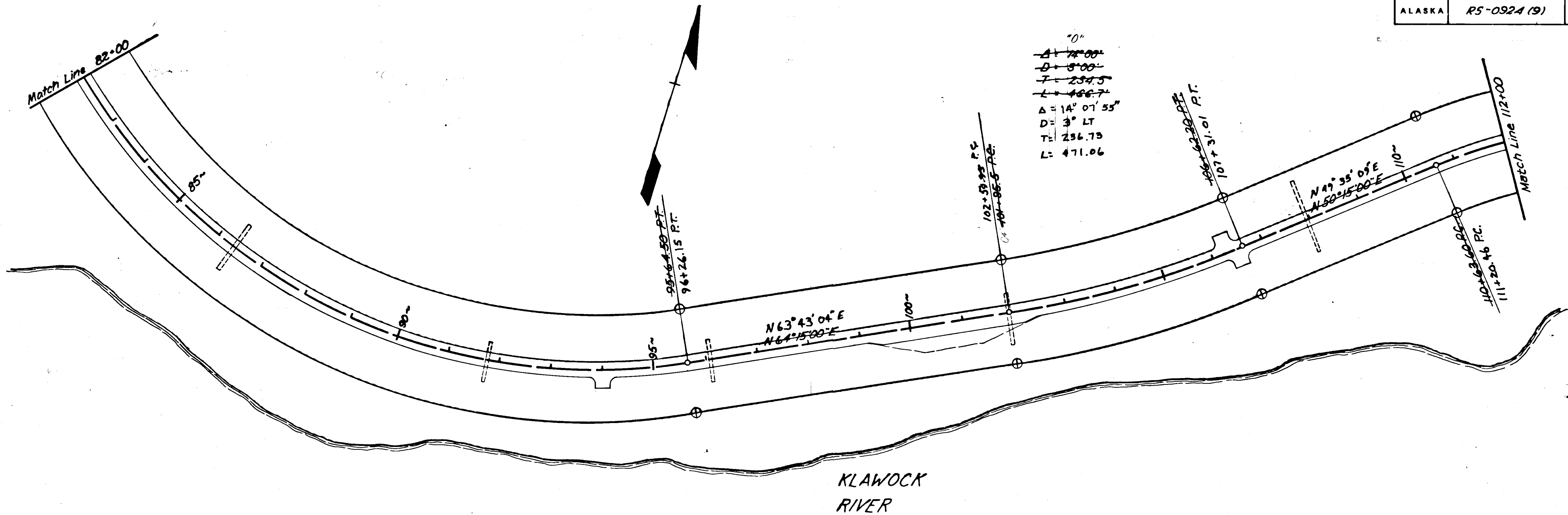
$\Delta = 73^{\circ}03'30''$
 $D = 5^{\circ}41'$
 $T = 848.9$
 $L = 1461.2$
 $\Delta = 73^{\circ}03'34''$
 $D = 5^{\circ}41'$
 $T = 848.85$
 $L = 1461.19$



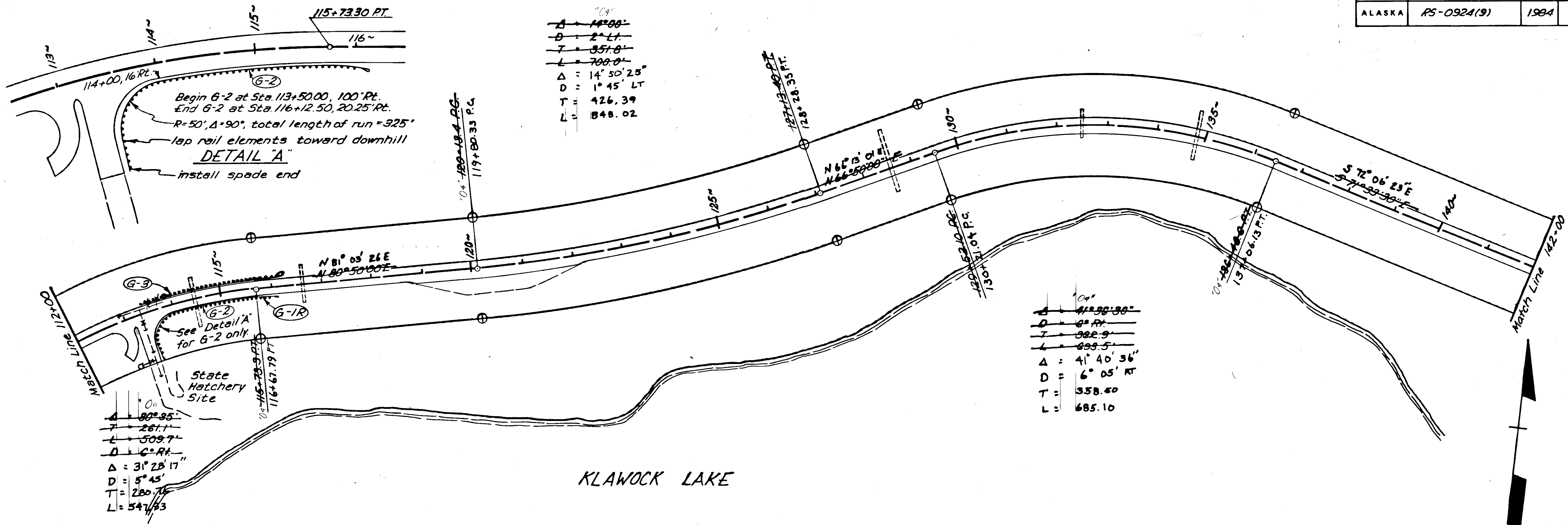
$\Delta = 44^{\circ}57'$
 $D = 5^{\circ}41'$
 $T = 474.1$
 $L = 899.0$
 $\Delta = 44^{\circ}53'56''$
 $D = 5^{\circ}41'$
 $T = 473.47$
 $L = 897.95$



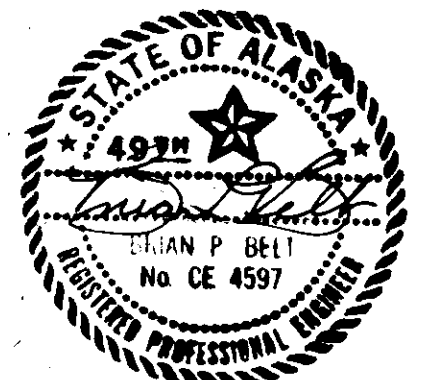
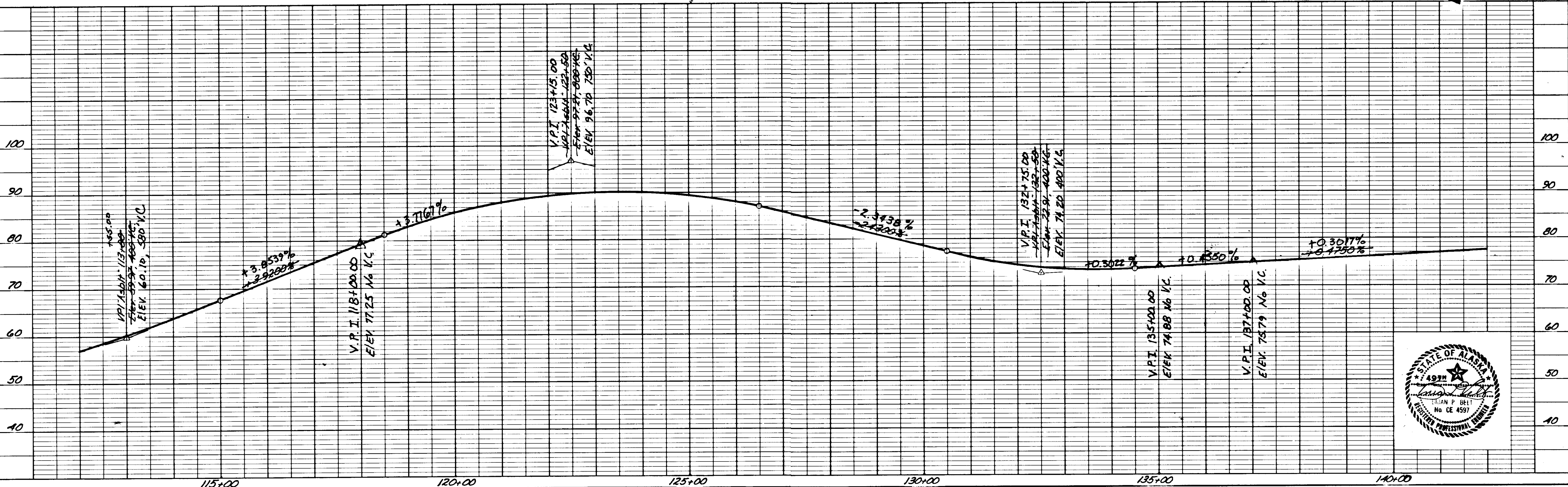
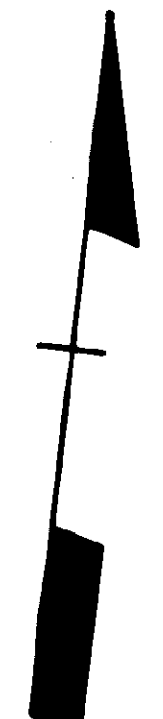
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	R5-092A (9)	1984	10	27

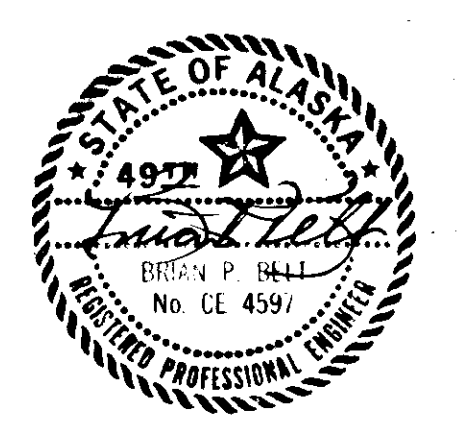
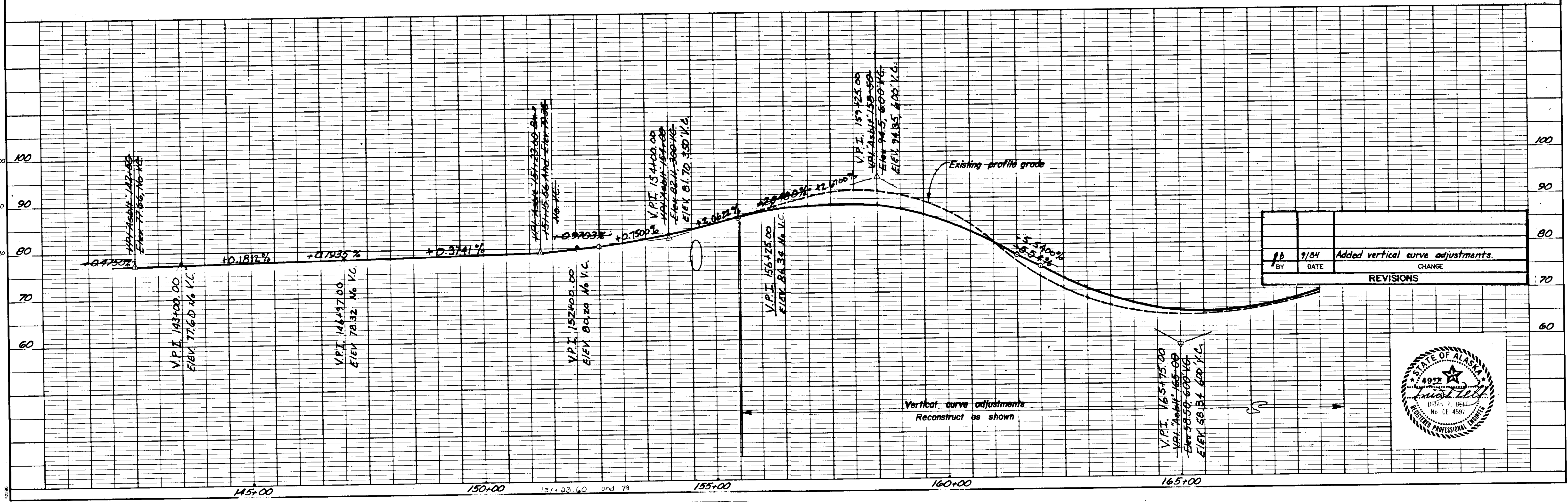
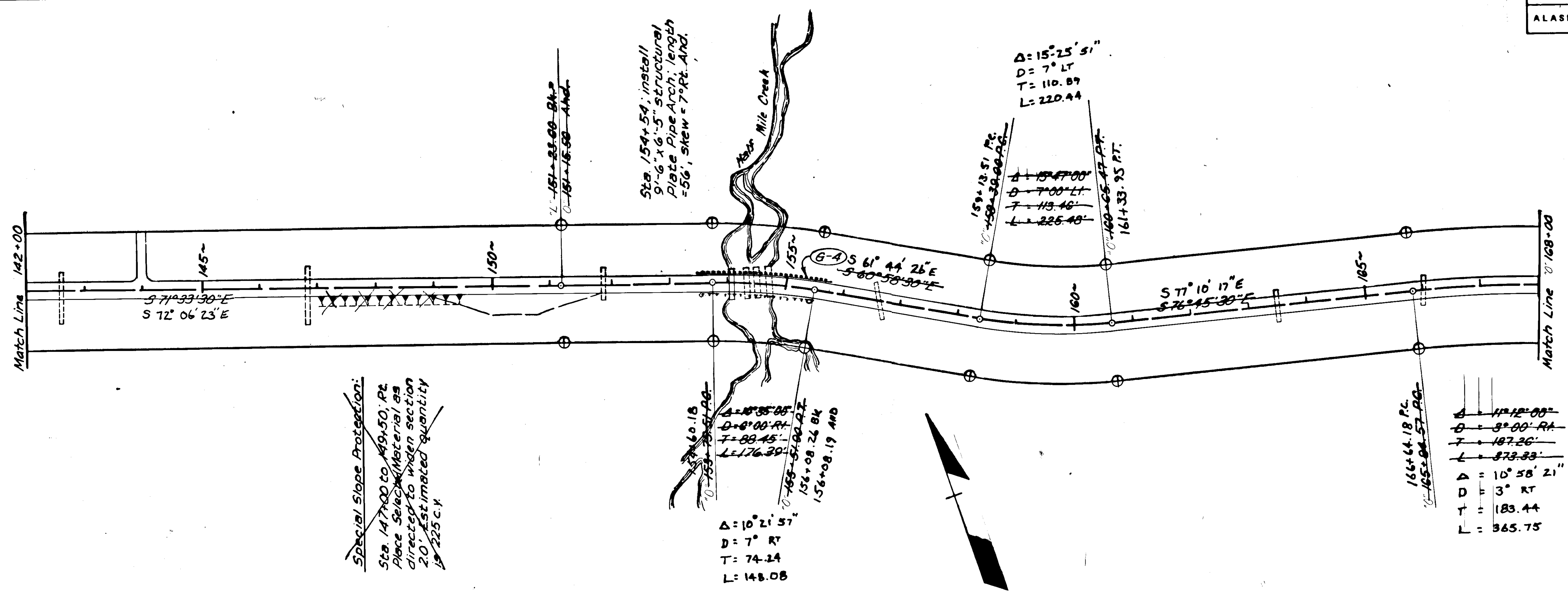


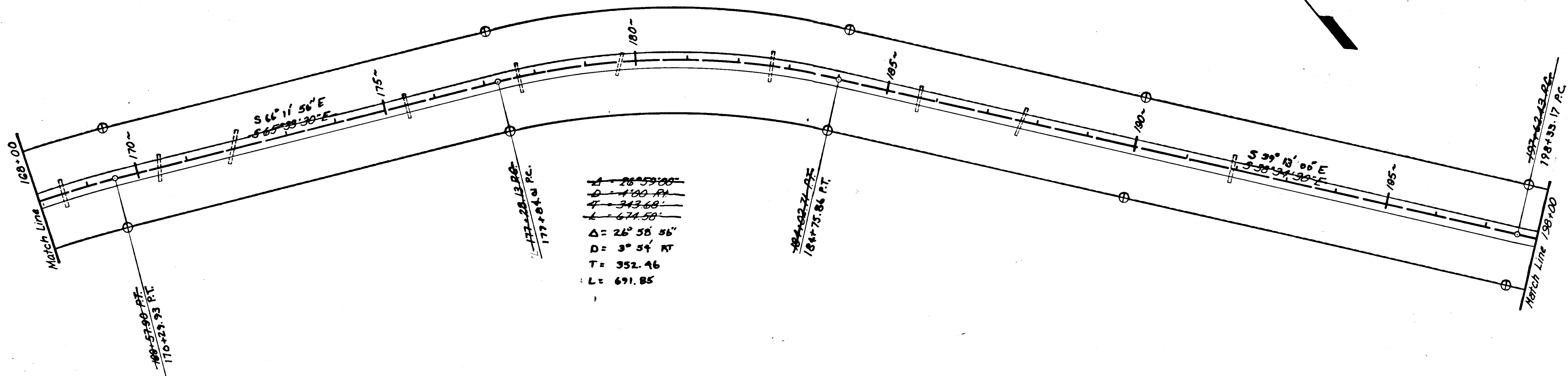
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924(9)	1984	11	27



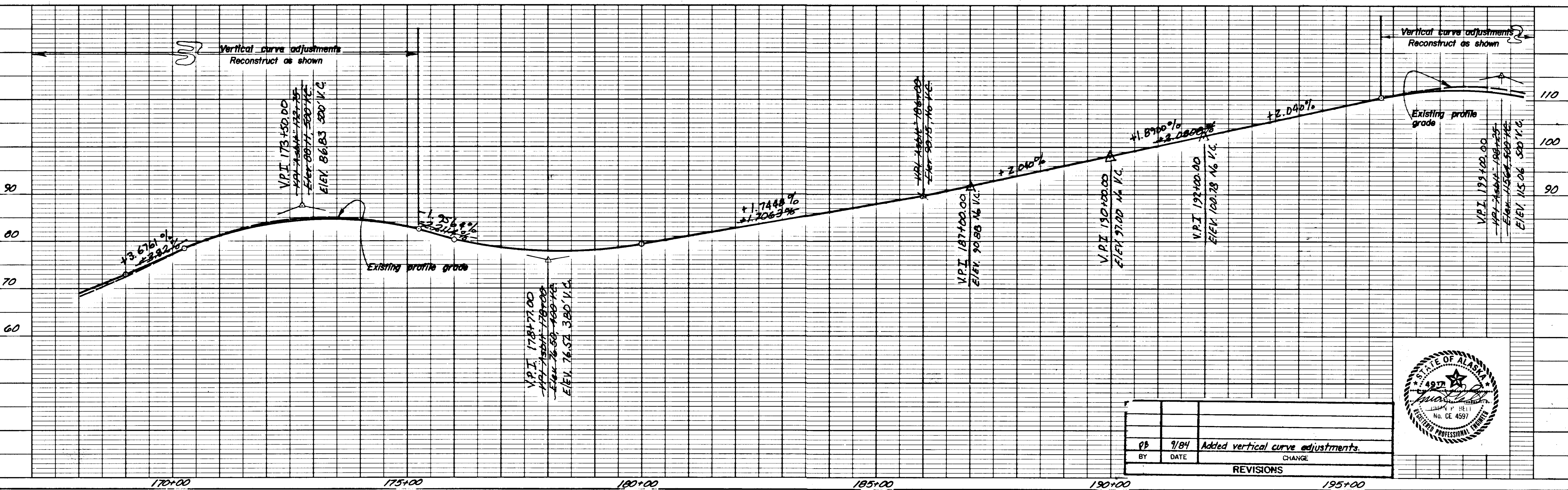
KLAWOCK LAKE





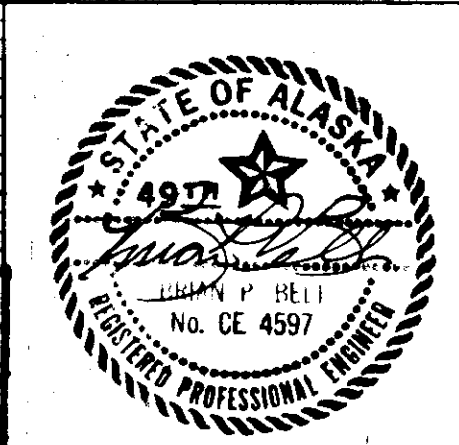


$\Delta = 26^\circ 58' 56''$
 $D = 3^\circ 54' RT$
 $T = 352.46$
 $L = 691.85$

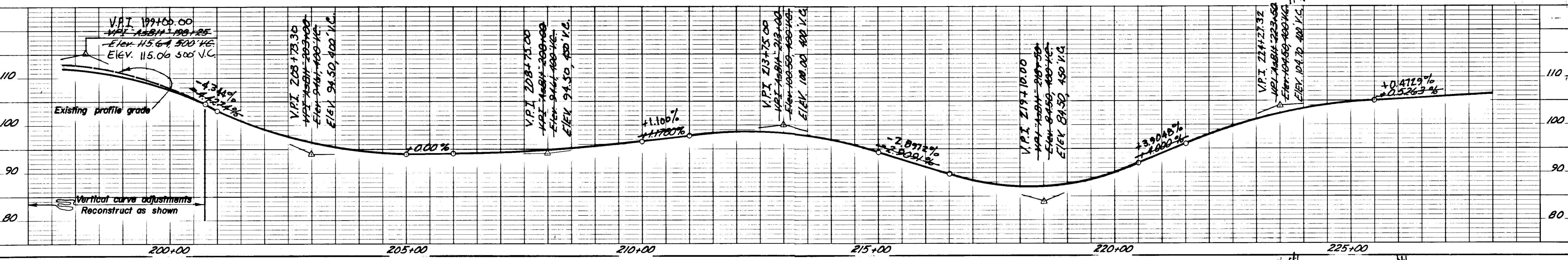
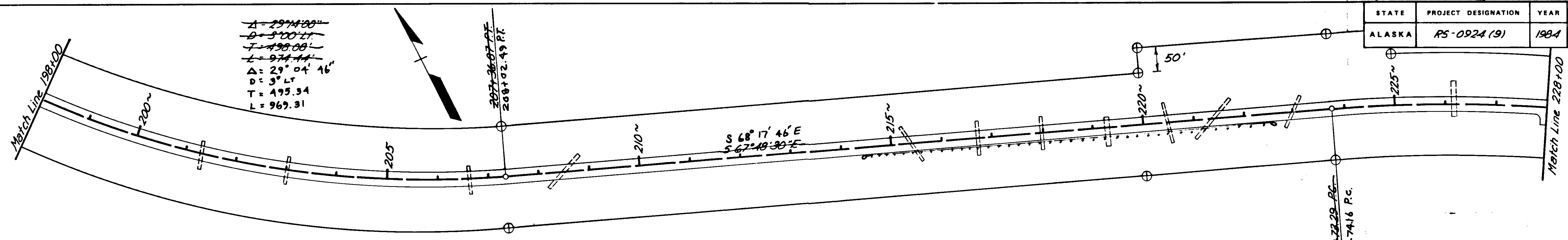


BY	DATE	CHANGE
QB	9/84	Added vertical curve adjustments.

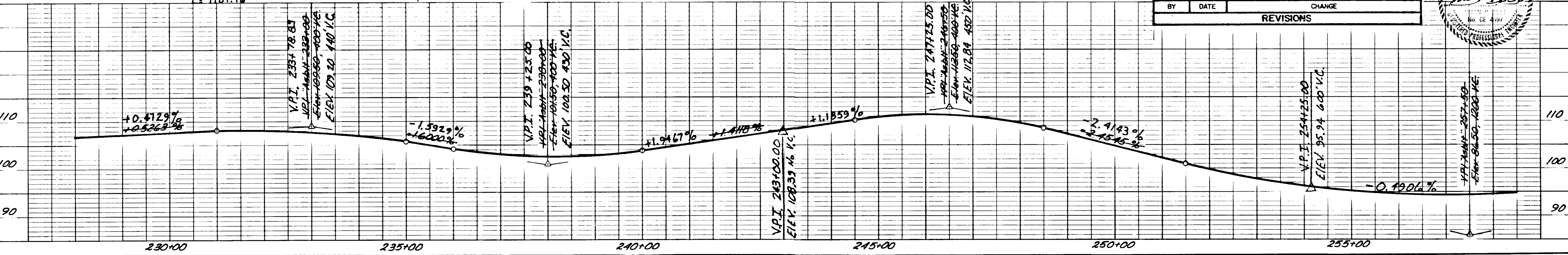
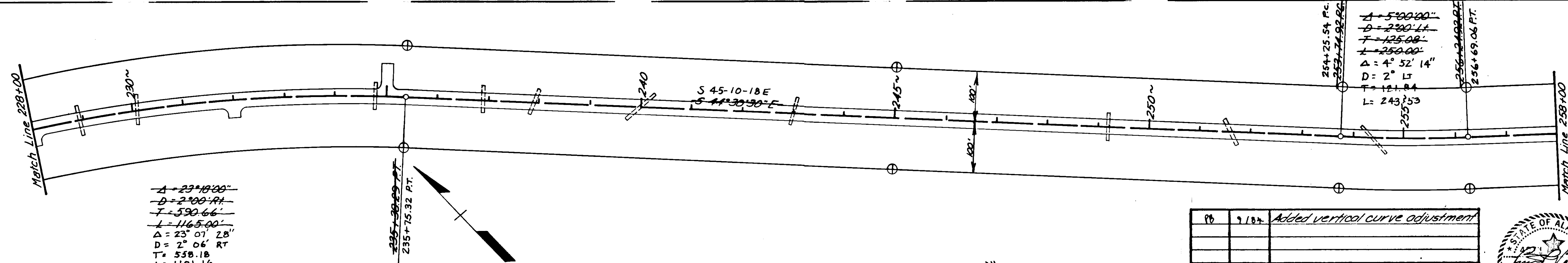
REVISIONS



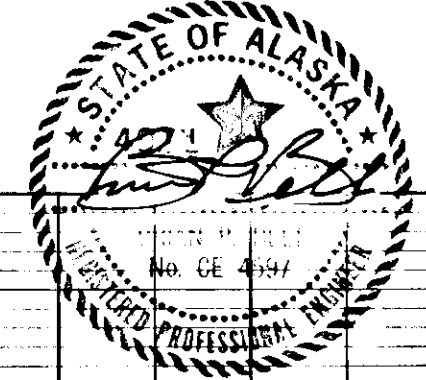
$\Delta = 29^{\circ} 14' 00''$
 $D = 5100' LT$
 $T = 490.00'$
 $L = 974.44'$
 $\Delta = 29^{\circ} 04' 16''$
 $D = 3' LT$
 $T = 493.34$
 $L = 969.31$



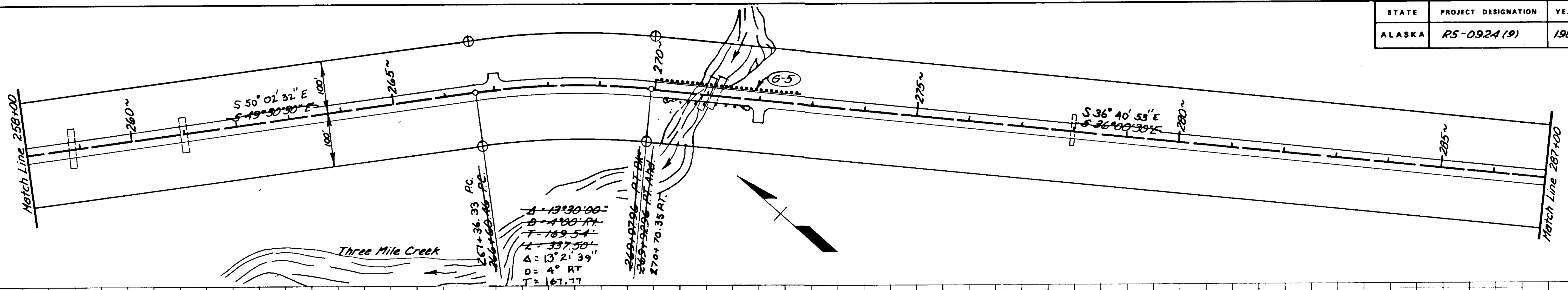
$\Delta = 23^{\circ} 10' 00''$
 $D = 2400' RT$
 $T = 590.66'$
 $L = 1165.00'$
 $\Delta = 23^{\circ} 07' 28''$
 $D = 2^{\circ} 06' RT$
 $T = 558.18$
 $L = 1191.16$



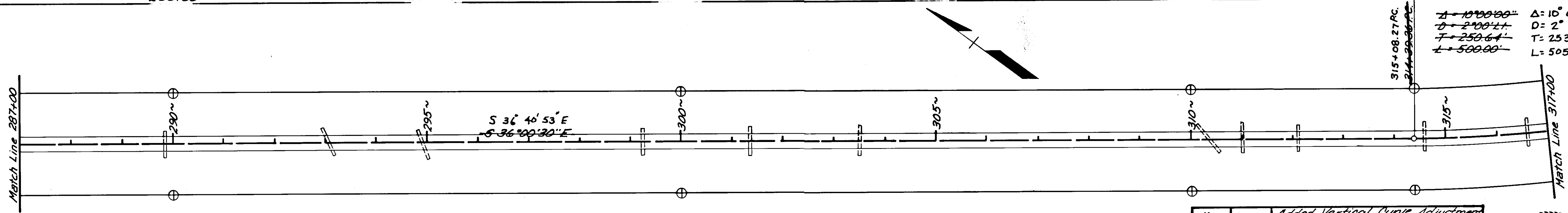
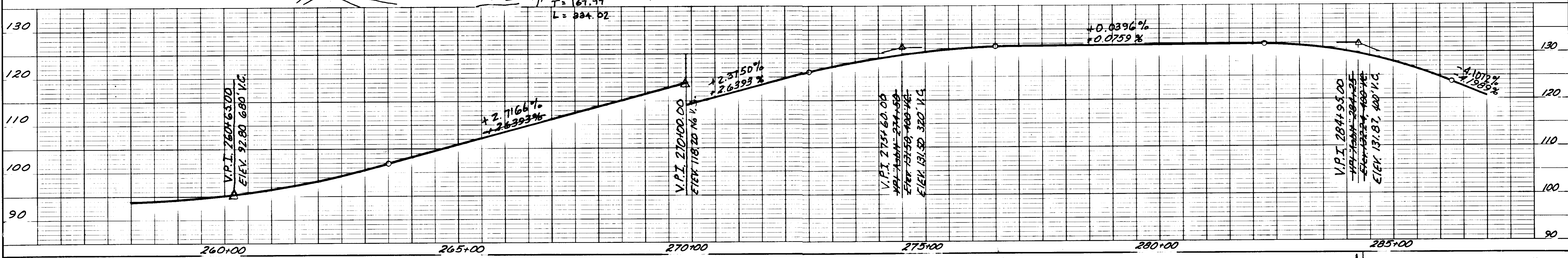
NO.	DATE	BY	CHANGE
910+			Added vertical curve adjustment
REVISIONS			



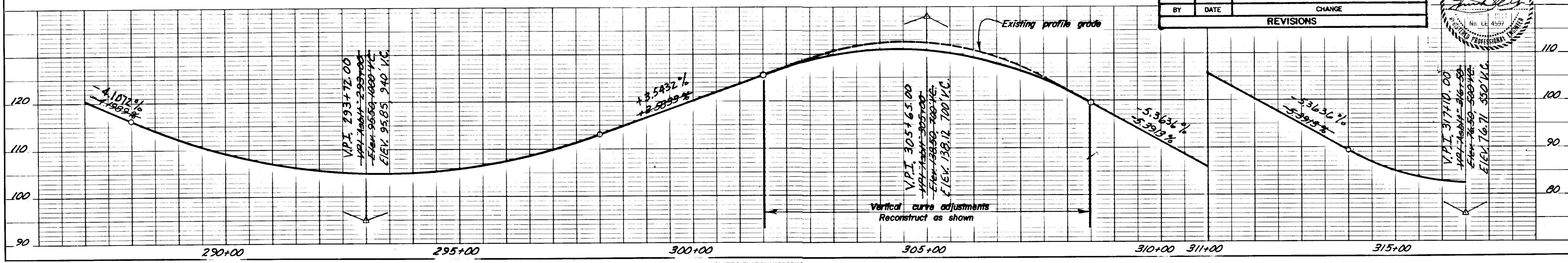
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	15	27



$\Delta = 13^{\circ} 21' 39''$
 $D = 400' RT$
 $T = 189.54'$
 $L = 337.50'$
 $\Delta = 13^{\circ} 21' 39''$
 $D = 4^{\circ} RT$
 $T = 167.77'$
 $L = 324.02'$

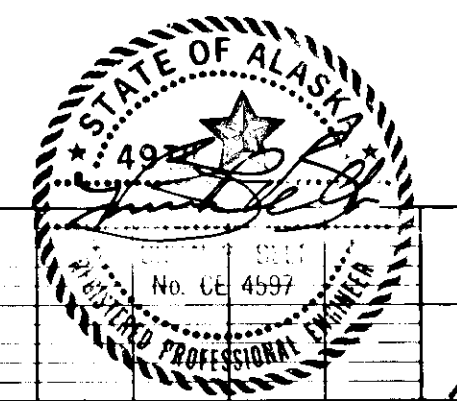


$\Delta = 10^{\circ} 06' 22''$
 $D = 200' LT$
 $T = 250.64'$
 $L = 500.00'$
 $\Delta = 10^{\circ} 06' 22''$
 $D = 2^{\circ} LT$
 $T = 253.31'$
 $L = 505.31'$

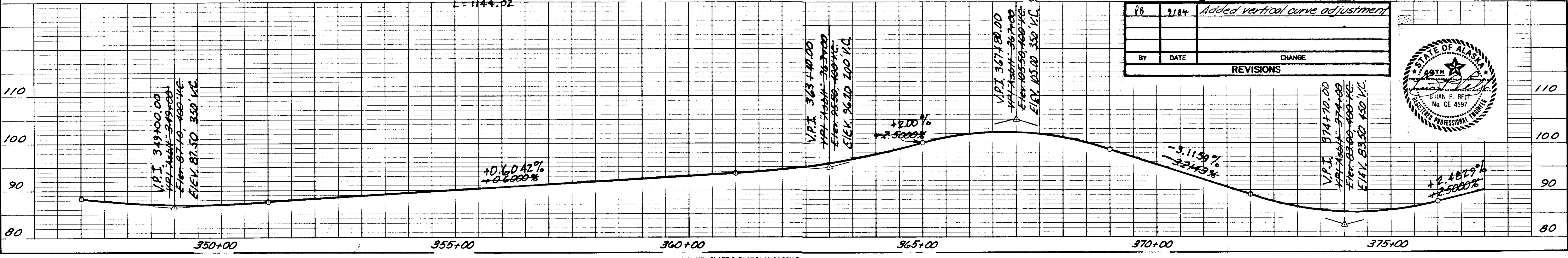
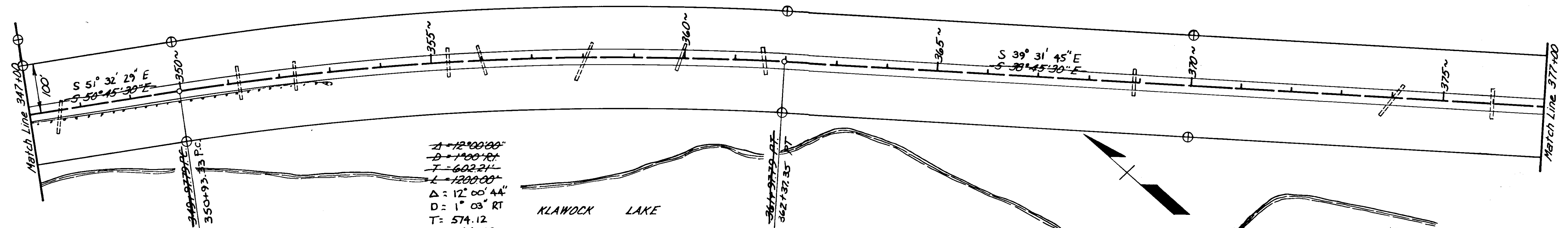
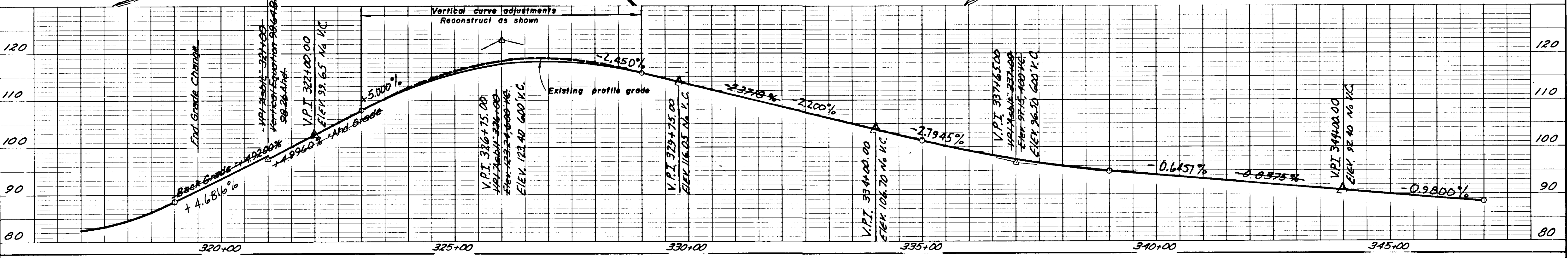
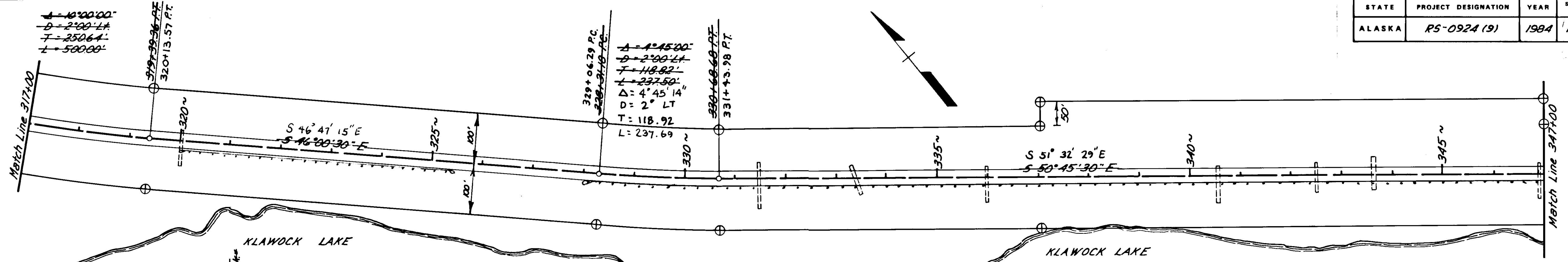


BY	DATE	CHANGE
RB	7/84	Added Vertical Curve Adjustment

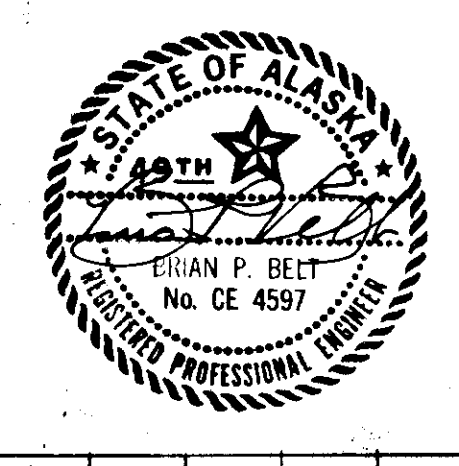
REVISIONS



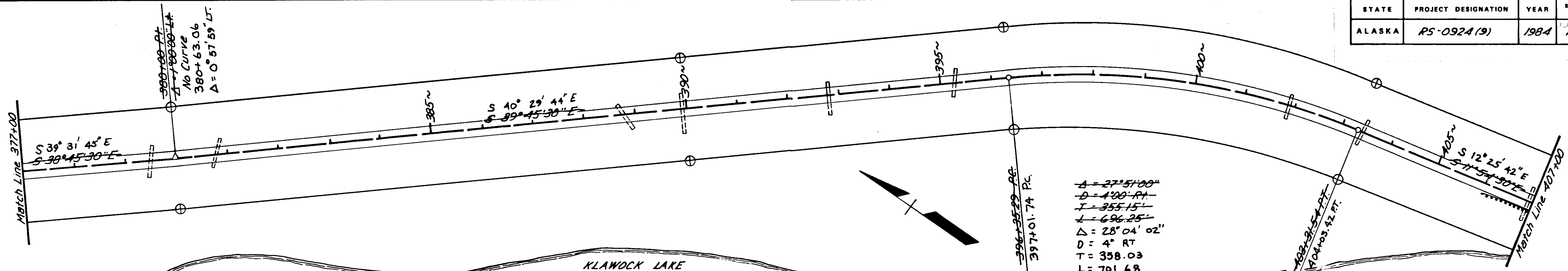
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	16	27



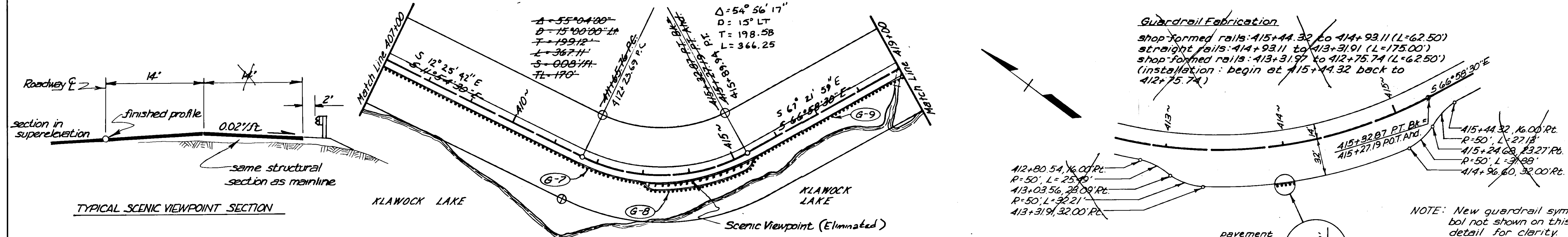
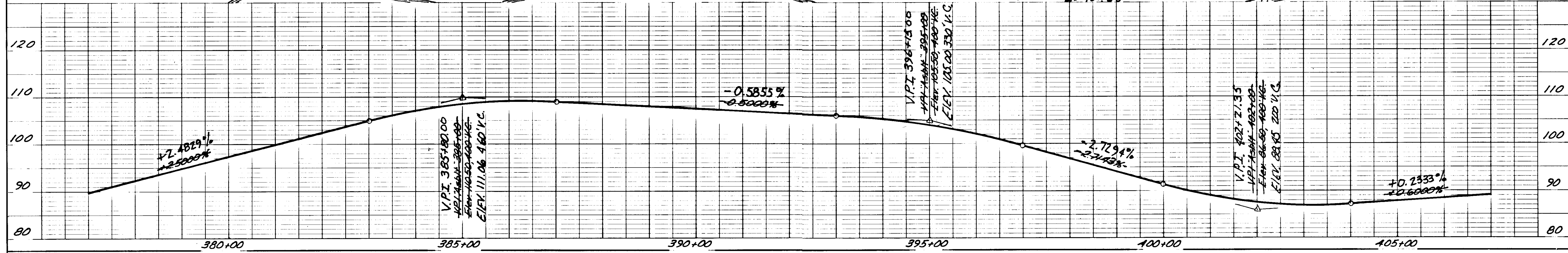
98	9/84	Added vertical curve adjustment
BY	DATE	CHANGE
REVISIONS		



STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-092A (9)	1984	17	27



$A = 27^{\circ} 51' 00''$
 $D = 4^{\circ} 00' 00''$
 $T = 355.15'$
 $L = 696.25'$
 $\Delta = 28^{\circ} 04' 02''$
 $D = 4^{\circ} 00'$
 $T = 358.03$
 $L = 701.68$



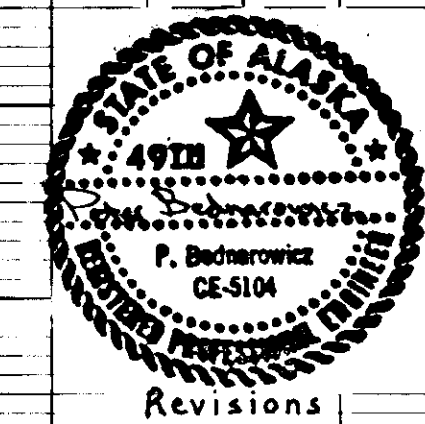
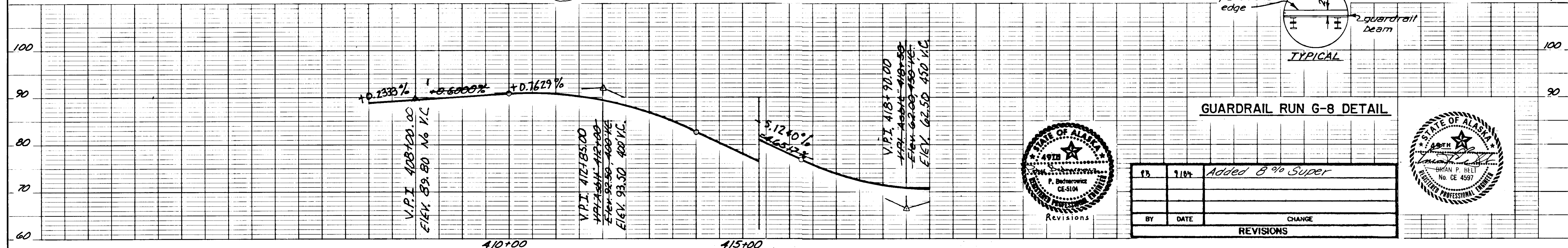
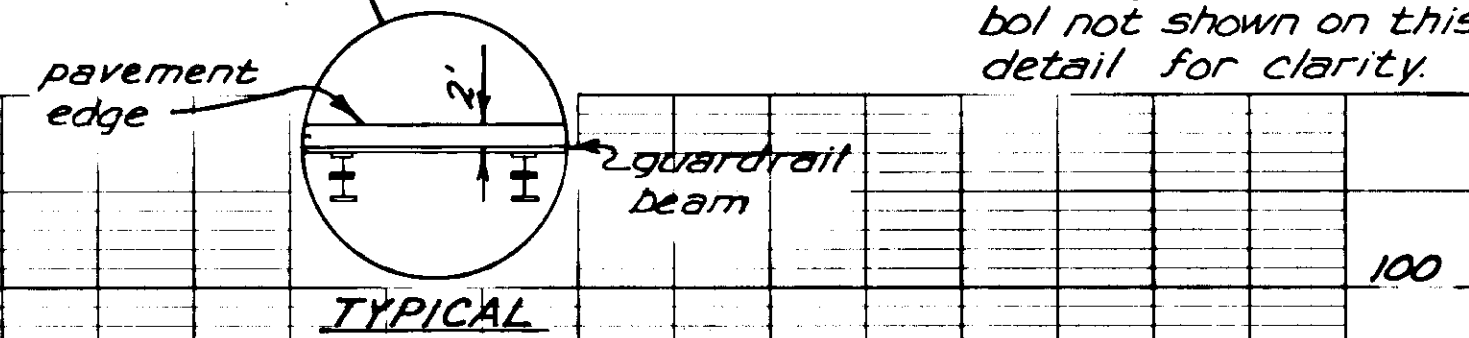
Guardrail Fabrication

shop-formed rails: 415+44.32 to 414+93.11 (L=62.50')

straight rails: 414+93.11 to 413+31.91 (L=175.00')

shop-formed rails: 413+31.97 to 412+75.74 (L=62.50')

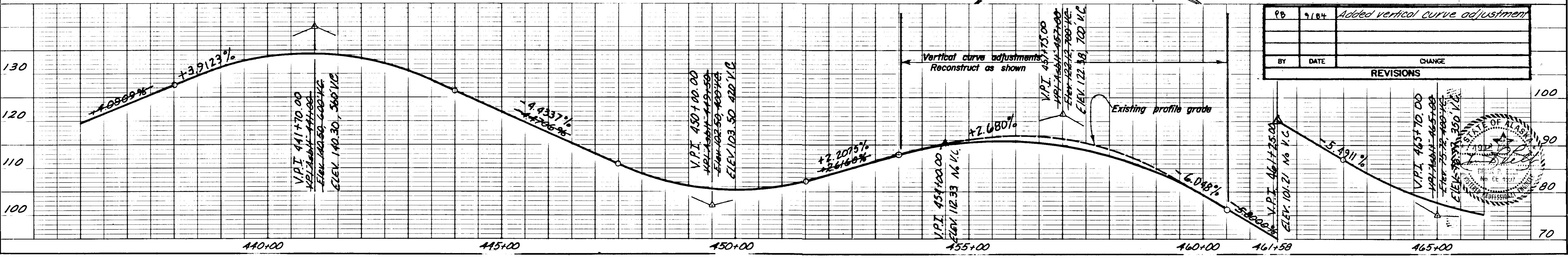
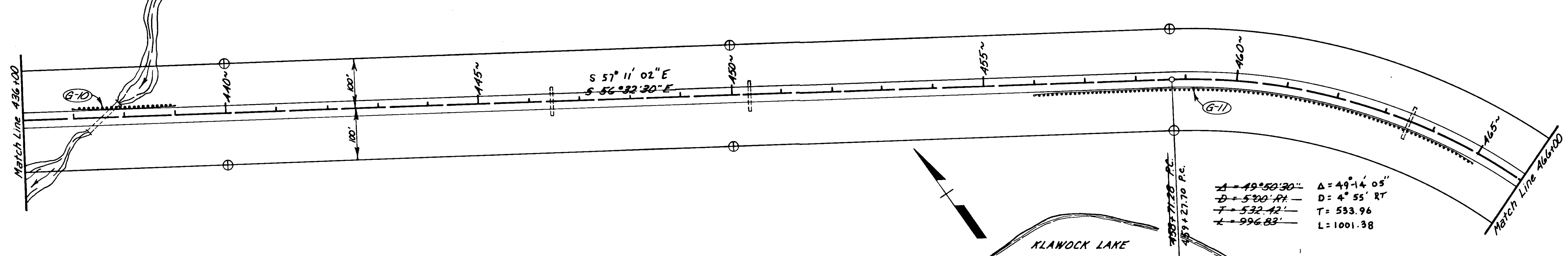
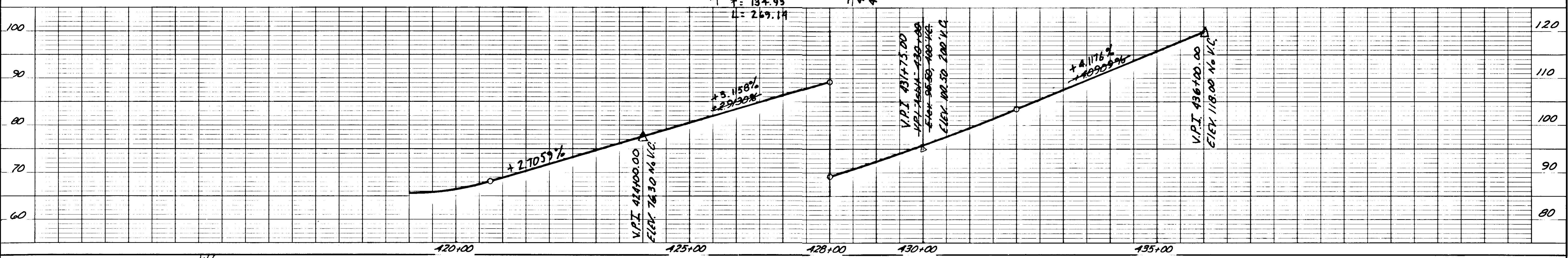
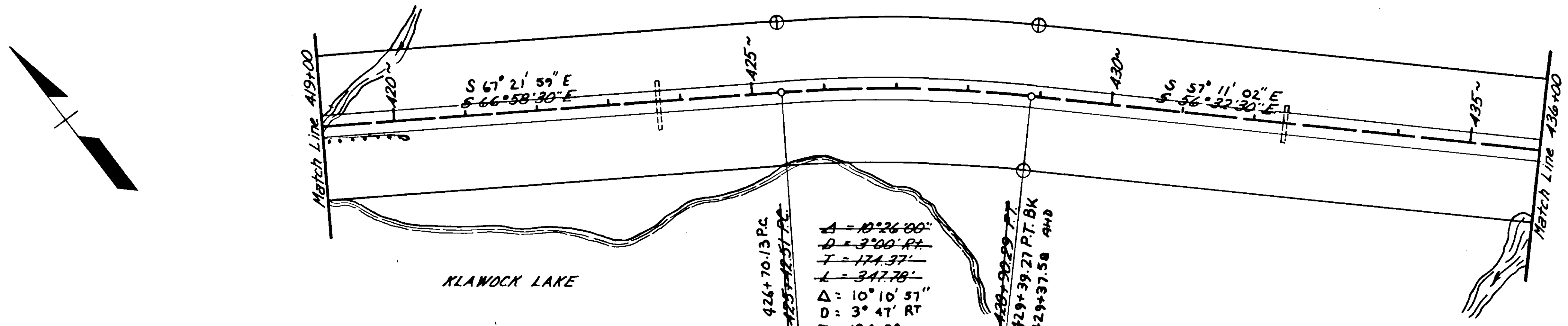
(installation: begin at 415+44.32 back to 412+75.74)



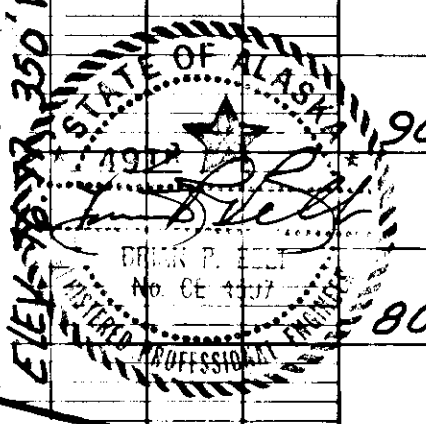
BY	DATE	CHANGE
ES	9/84	Added 8% Super



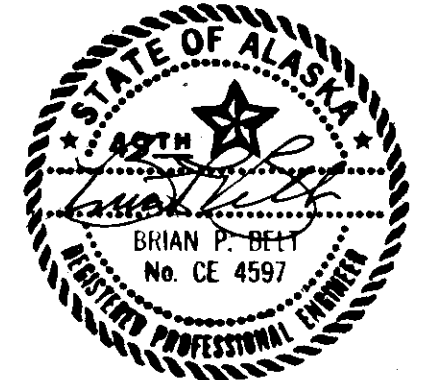
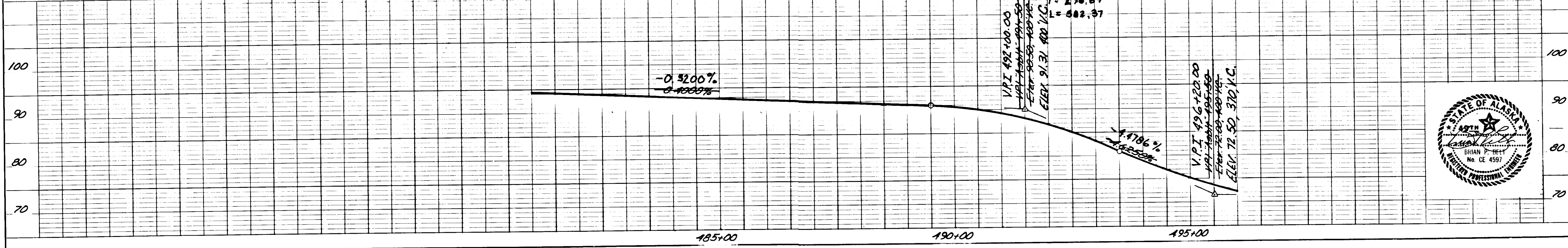
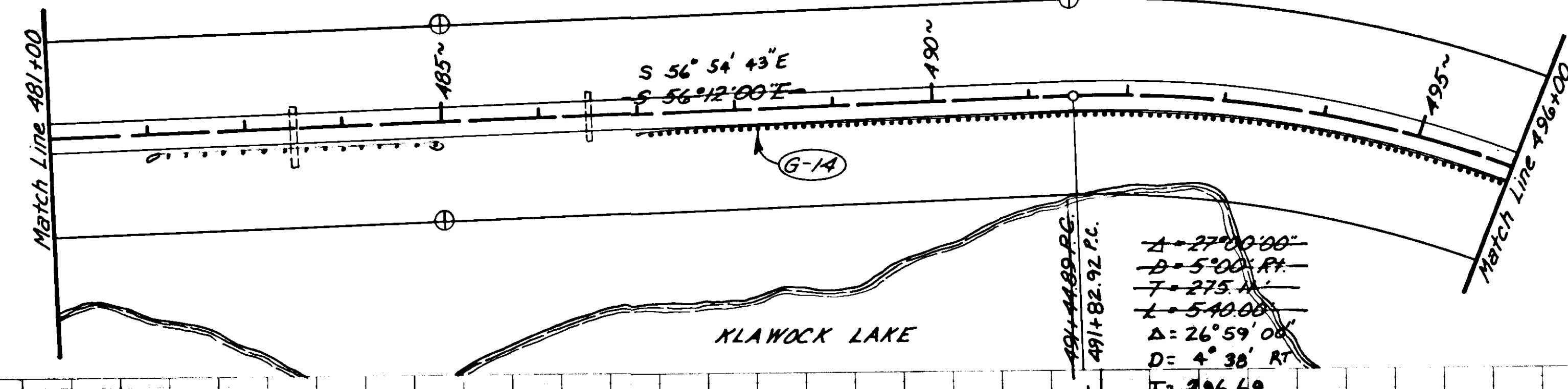
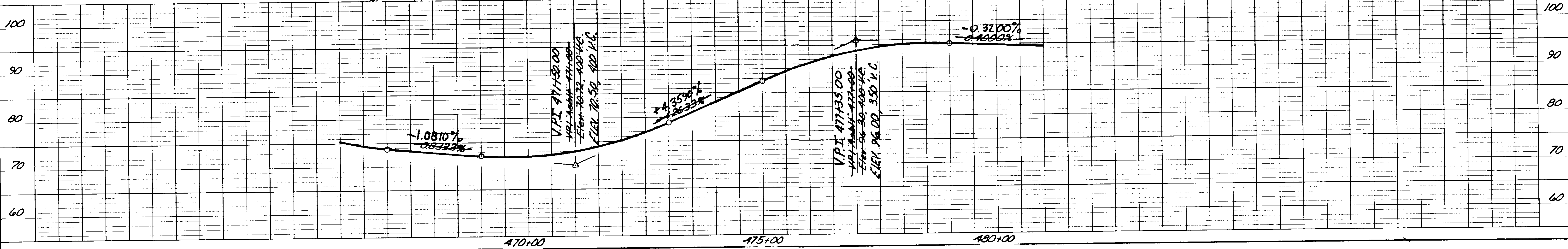
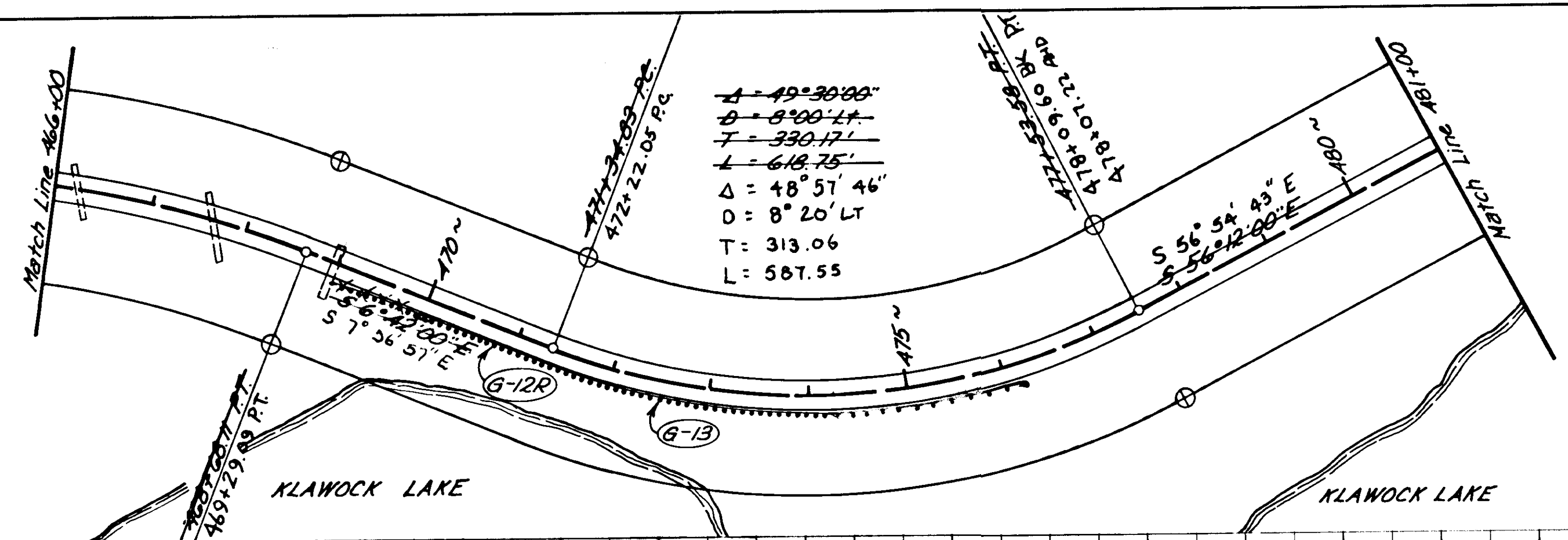
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	18	27



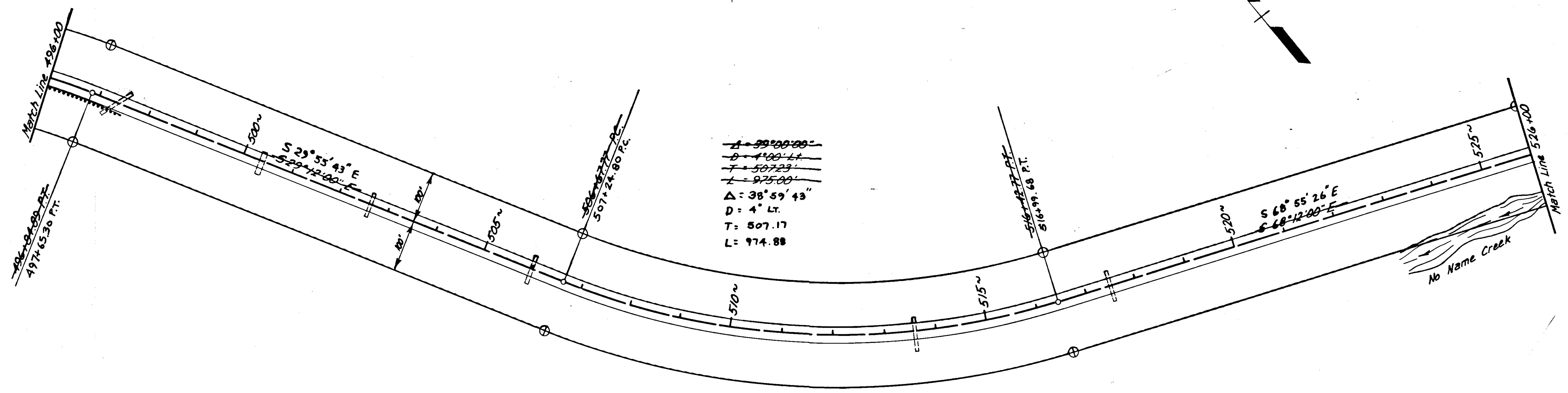
BY	DATE	CHANGE
PB	7/84	Added vertical curve adjustment
REVISIONS		



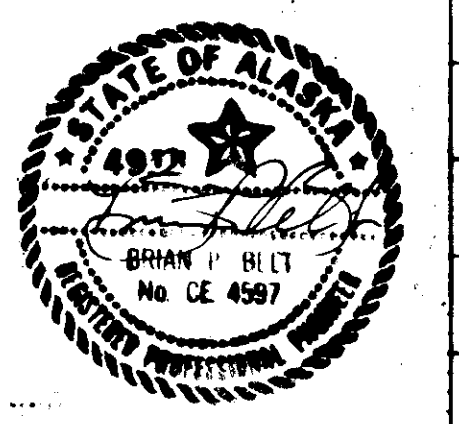
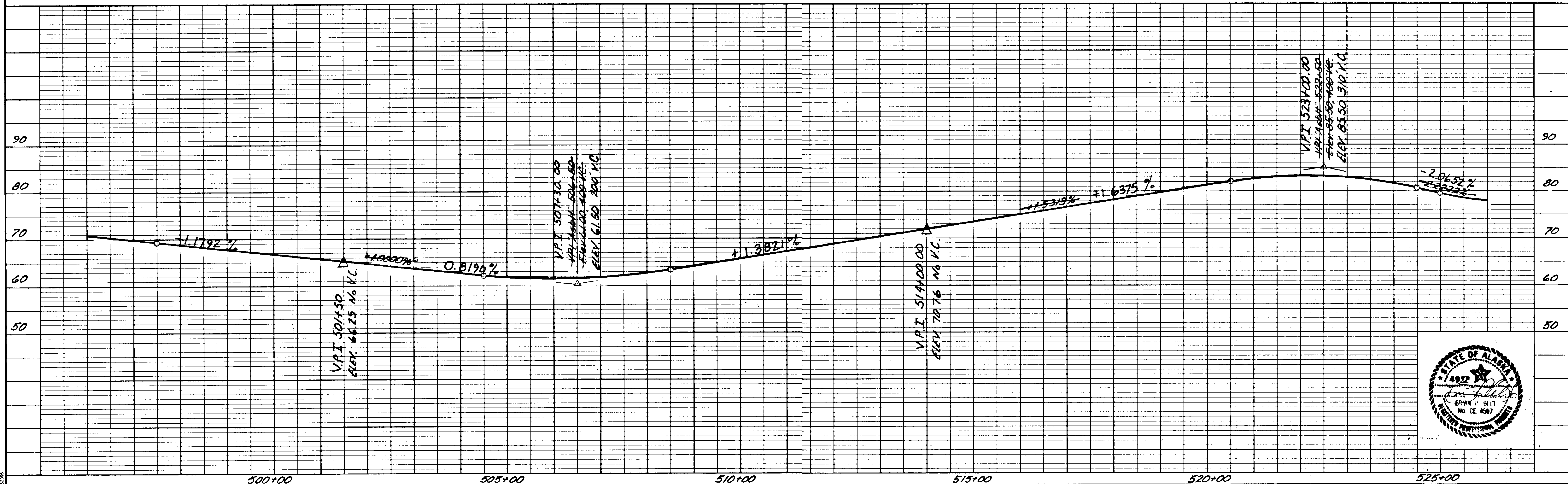
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (3)	1984	19	27



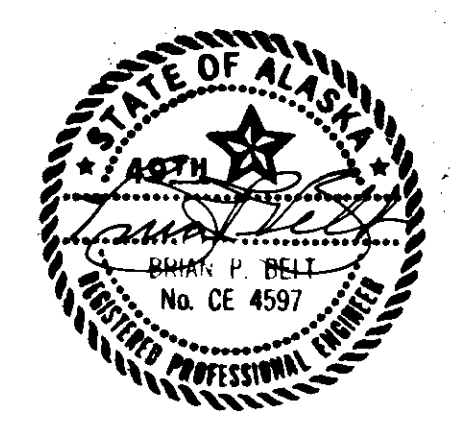
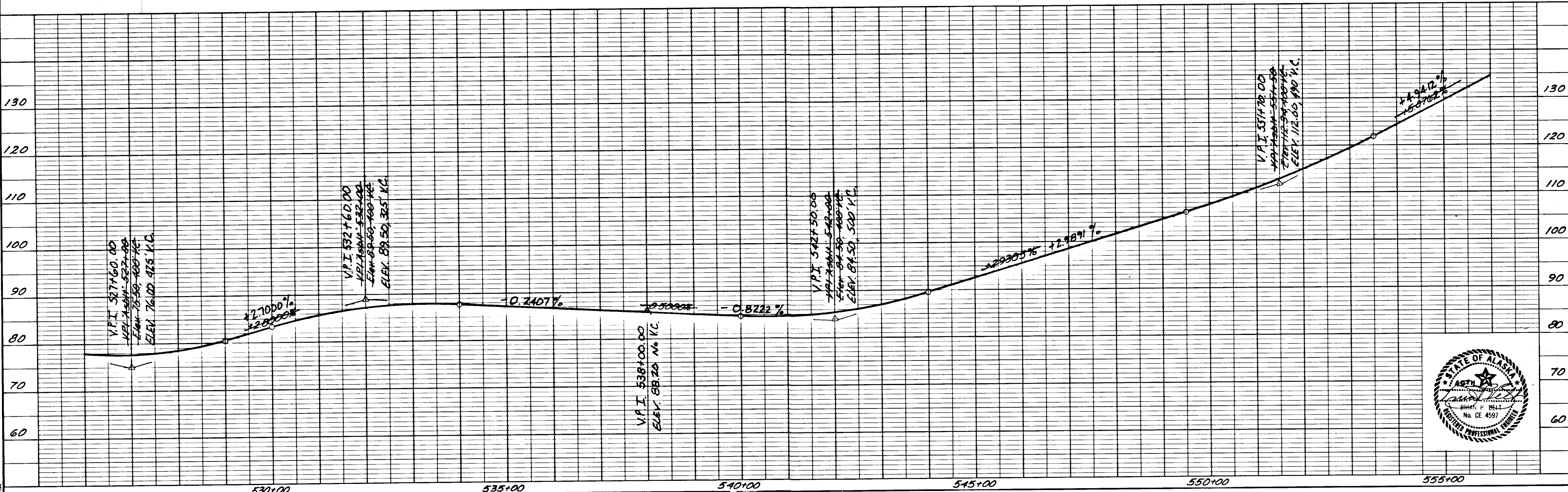
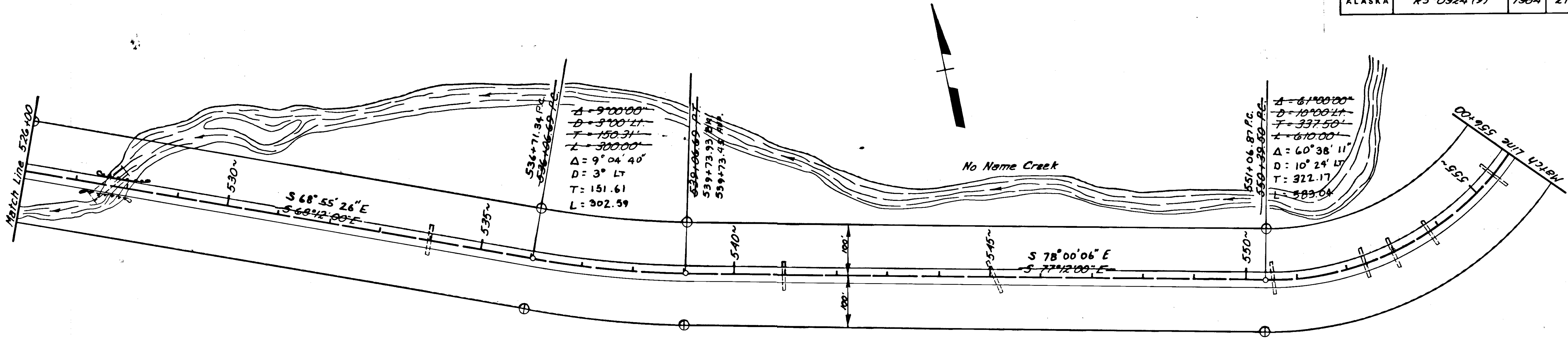
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	20	27



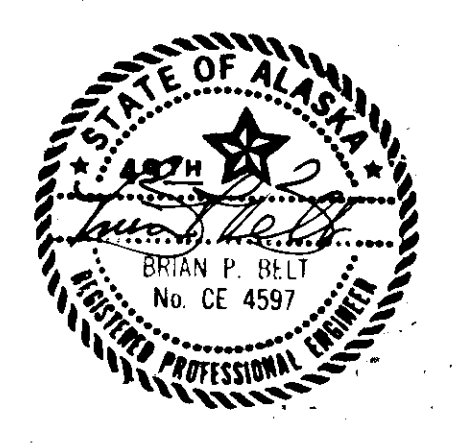
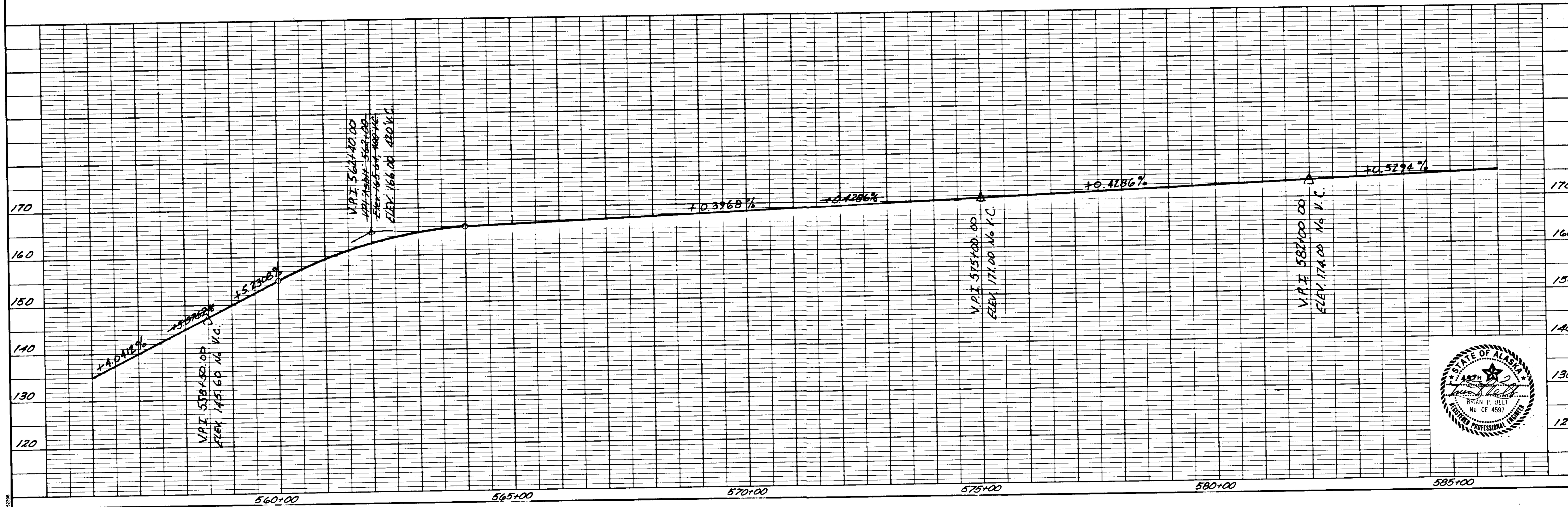
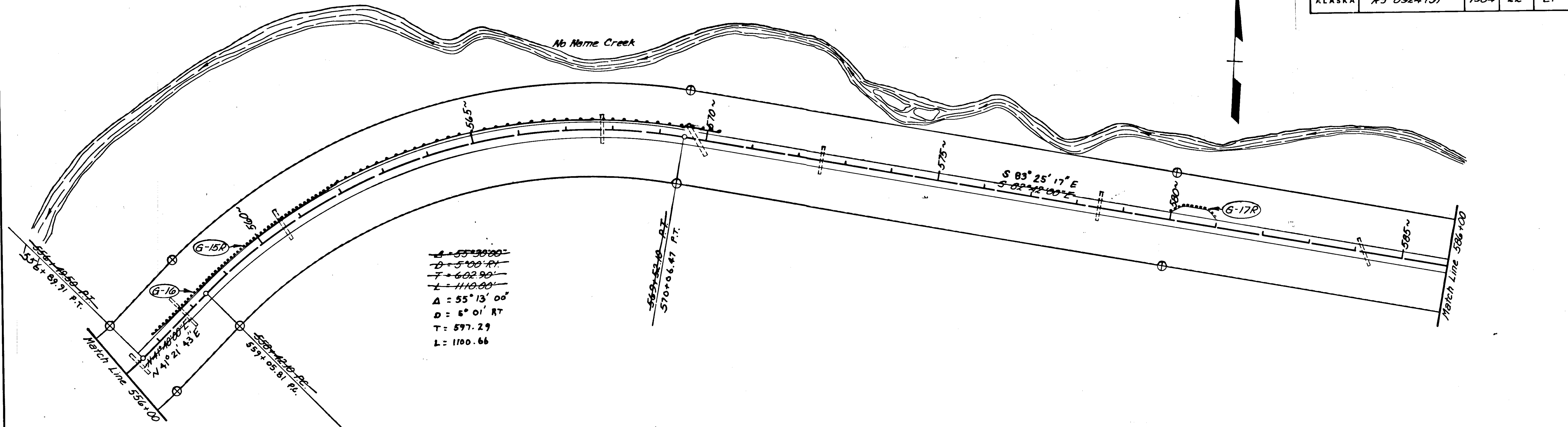
$\Delta = 99^{\circ} 30' 00''$
 $D = 4^{\circ} 00' 00''$
 $T = 507.23'$
 $L = 975.00'$
 $\Delta = 38^{\circ} 59' 43''$
 $D = 4^{\circ} 00' 00''$
 $T = 507.17'$
 $L = 974.88'$



STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	21	27

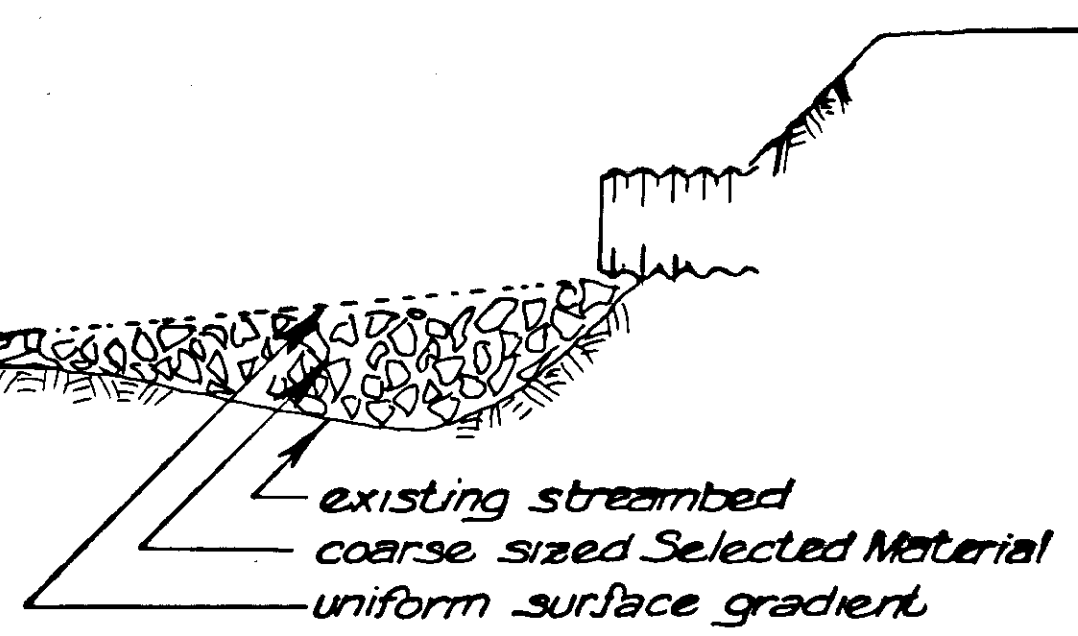


STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	22	27

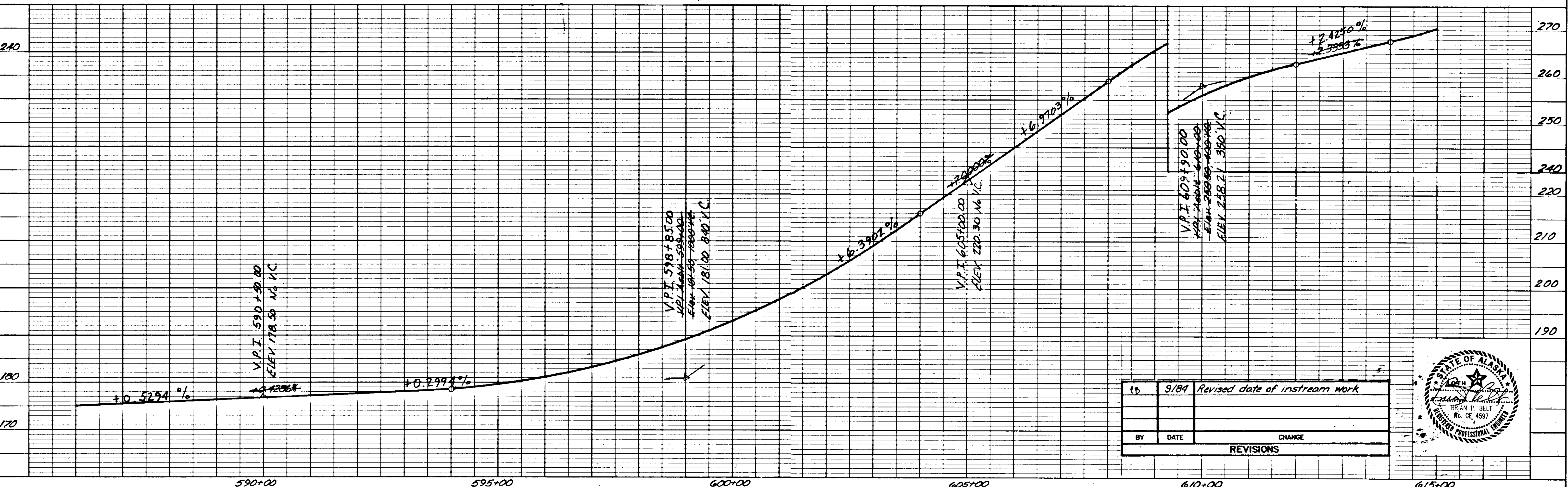
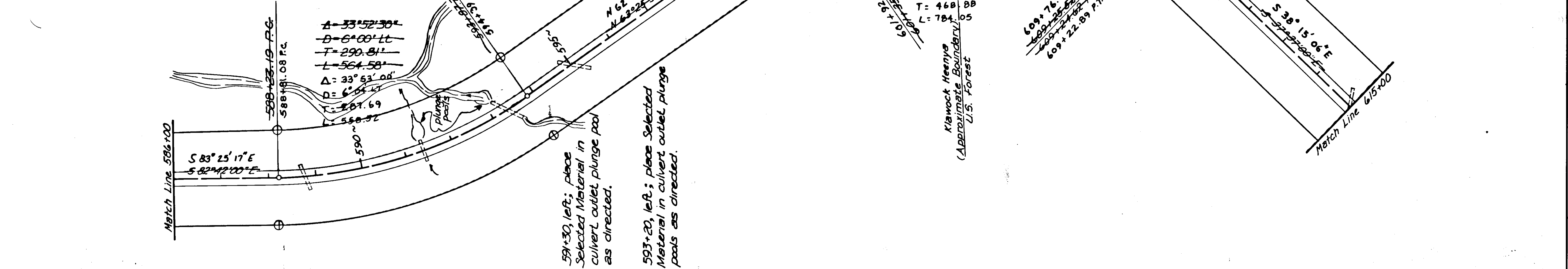


100' maximum from road centerline

Note:
All work must be accomplished between June 1 and Sept. 1 in any year.

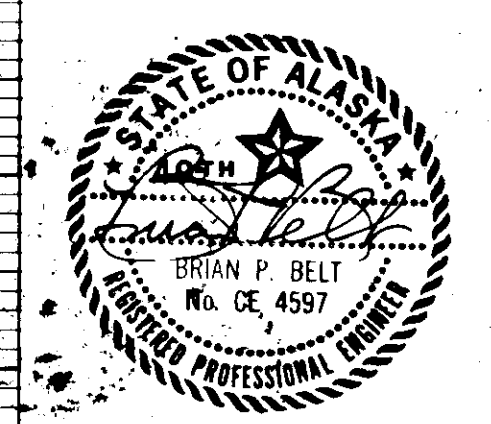


PLUNGE-POOL ROCK PLACEMENT DETAIL
total estimated quantity (two locations) = 50 cu.yds.

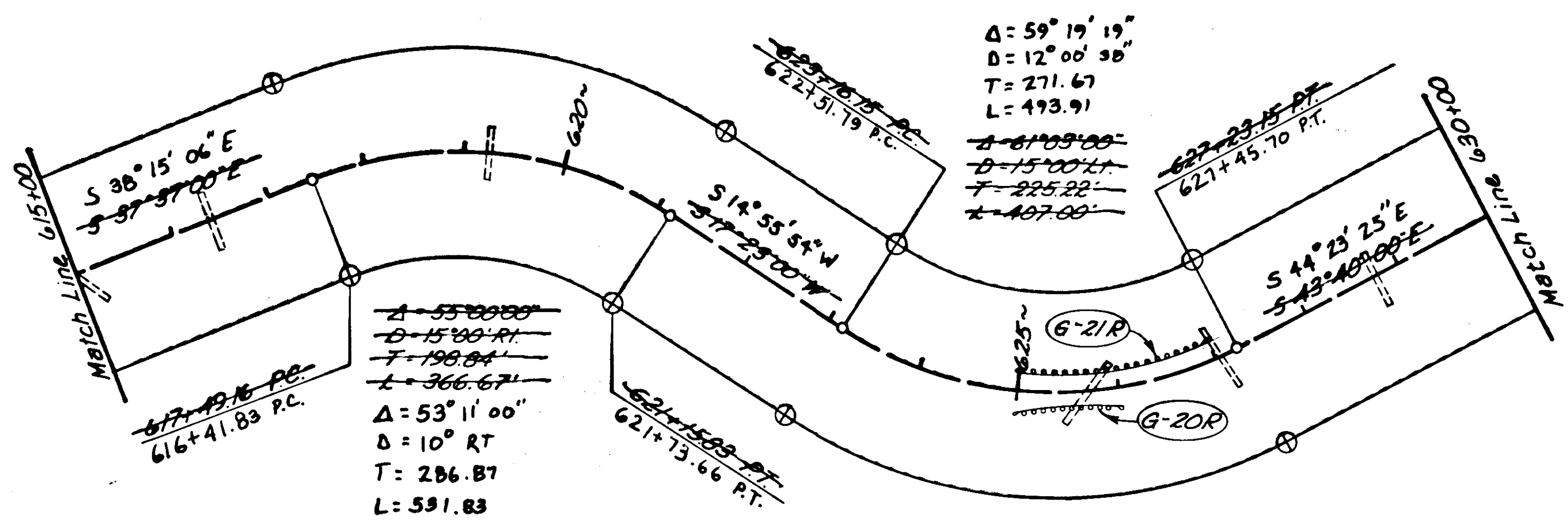


BY	DATE	CHANGE
10	9/84	Revised date of instream work

REVISIONS



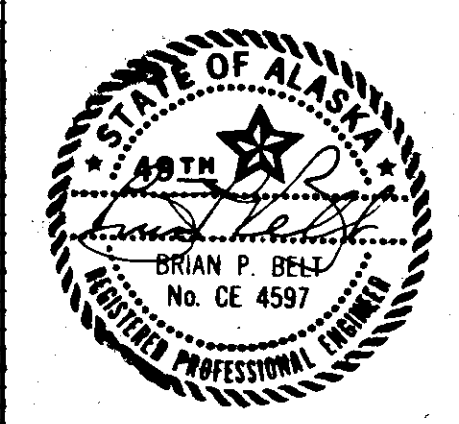
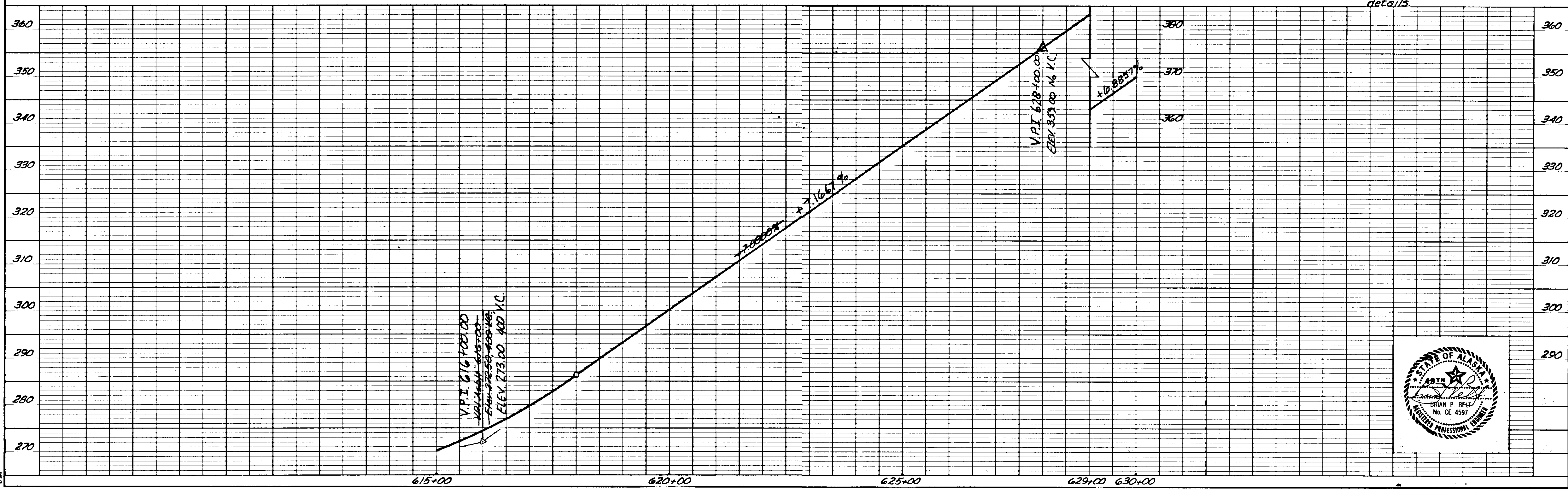
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	24	27



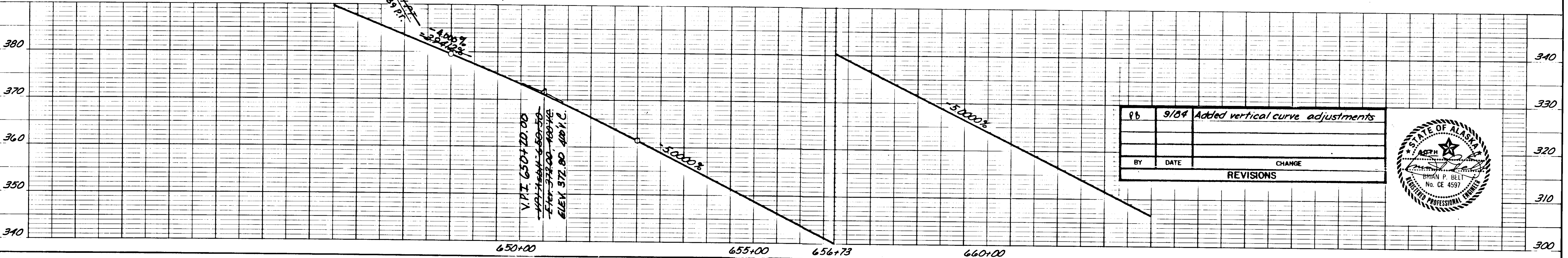
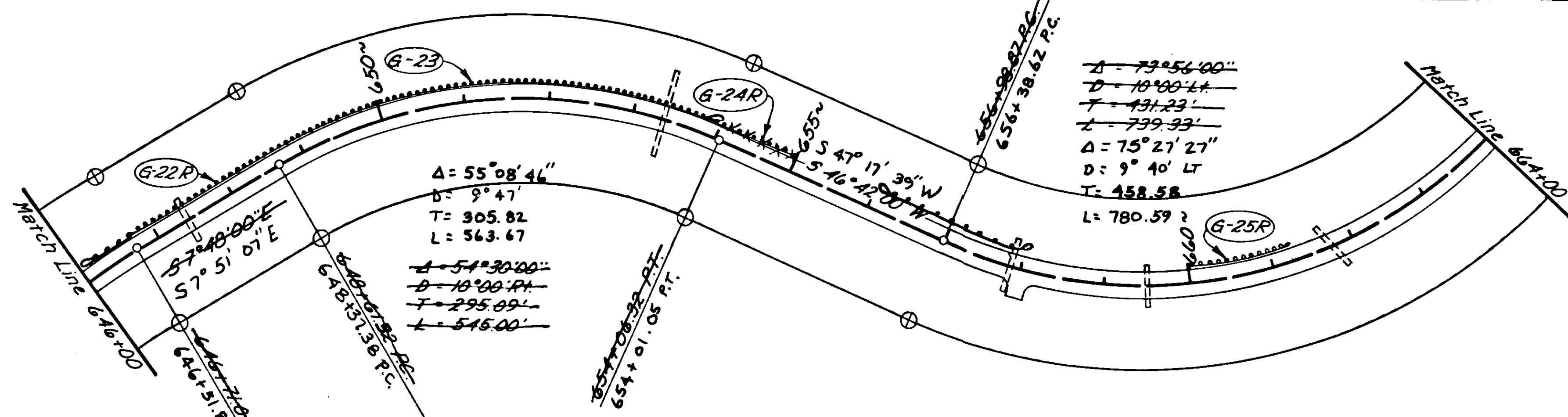
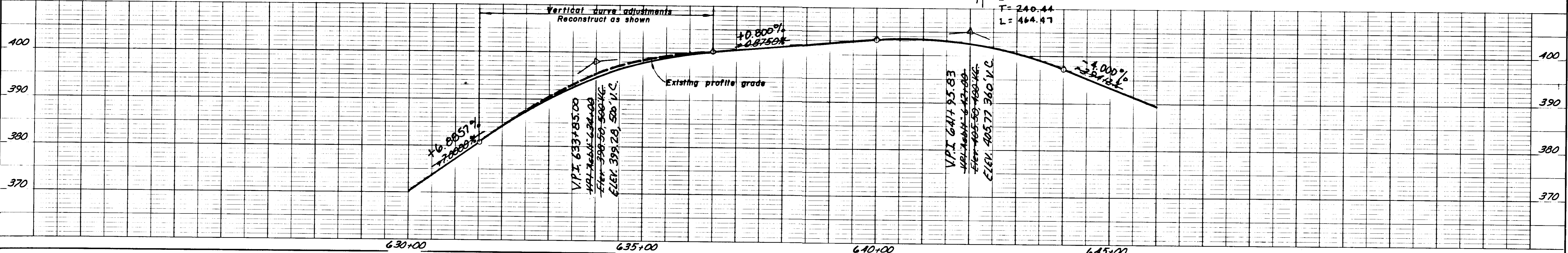
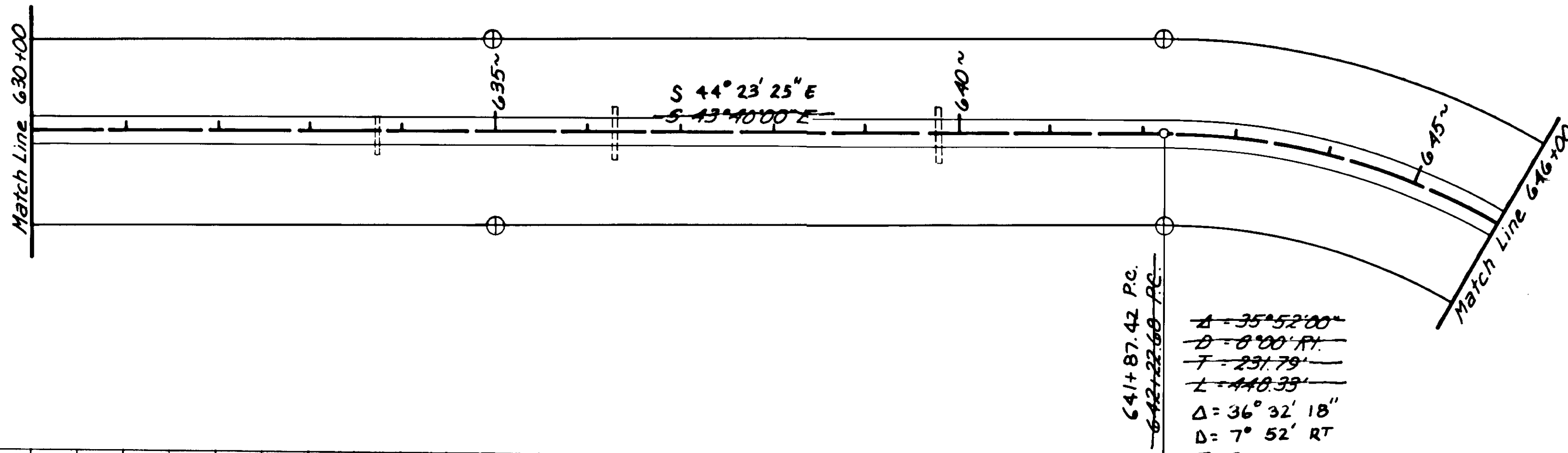
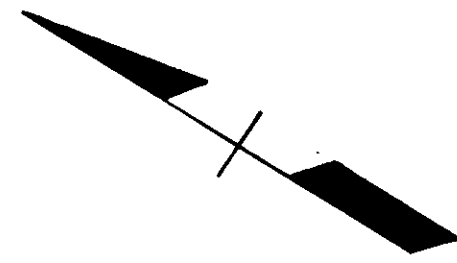
Guardrail run no. 19
not shown on this
sheet for clarity.



NOTE:
This sheet added for
geometric Asbit control. See
Sheet No. 7 for Reconstruction
details.



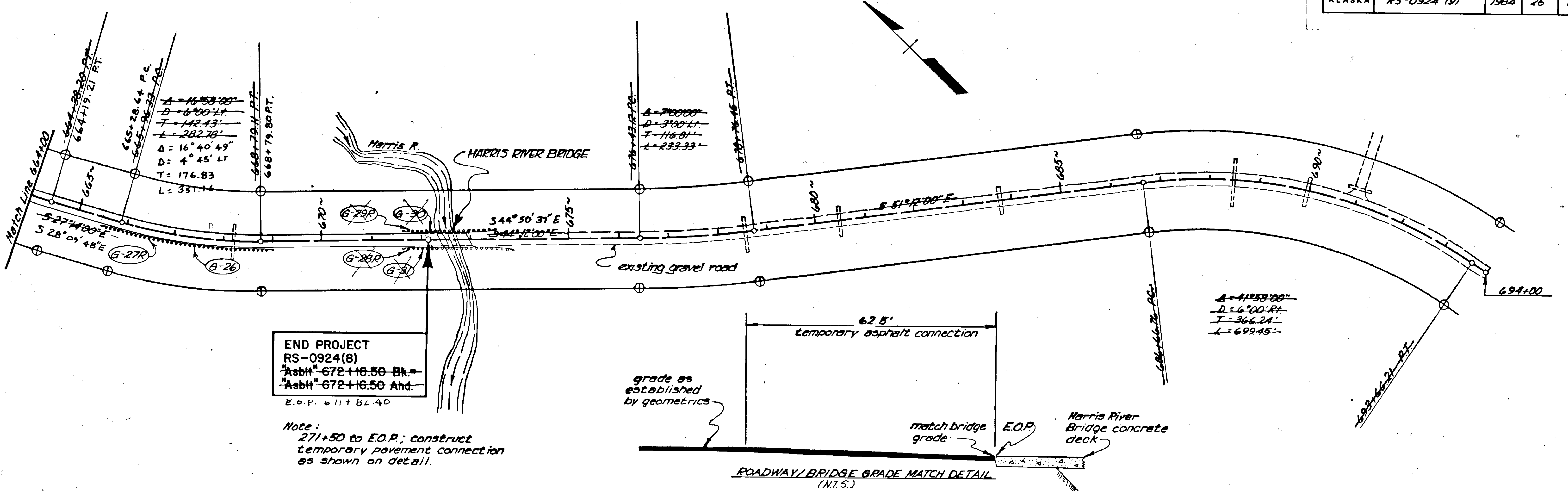
STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (19)	1984	25	27



BY	DATE	CHANGE
pb	9/84	Added vertical curve adjustments



STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA	RS-0924 (9)	1984	26	27



END PROJECT
 RS-0924(8)
 "Asbit" 672+16.50 Bk.
 "Asbit" 672+16.50 Ahd.
 E.O.P. 611+82.40

Note:
 271+50 to E.O.P.; construct temporary pavement connection as shown on detail.

