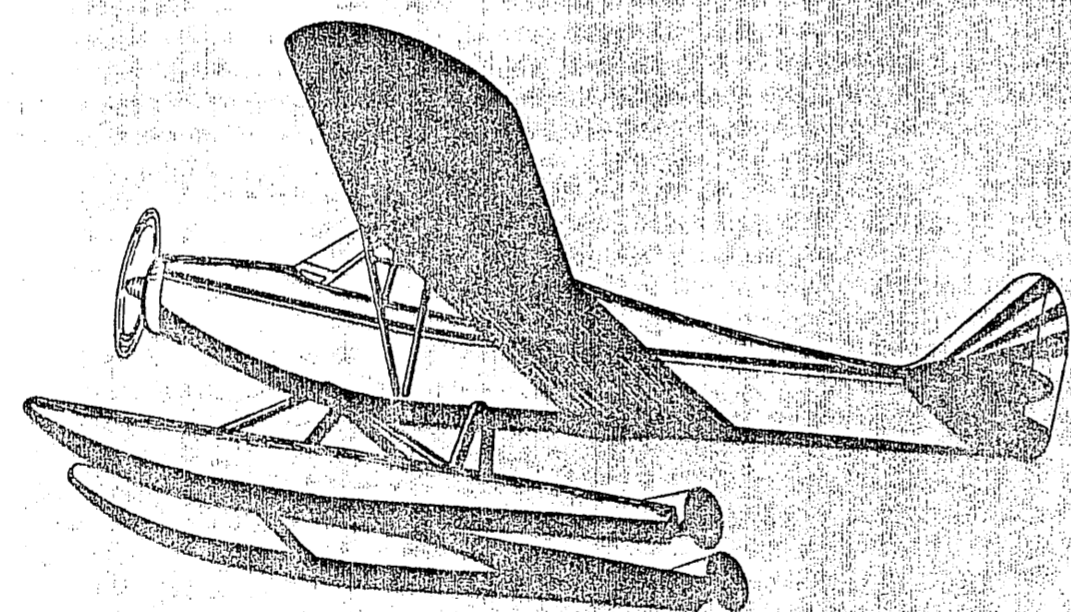
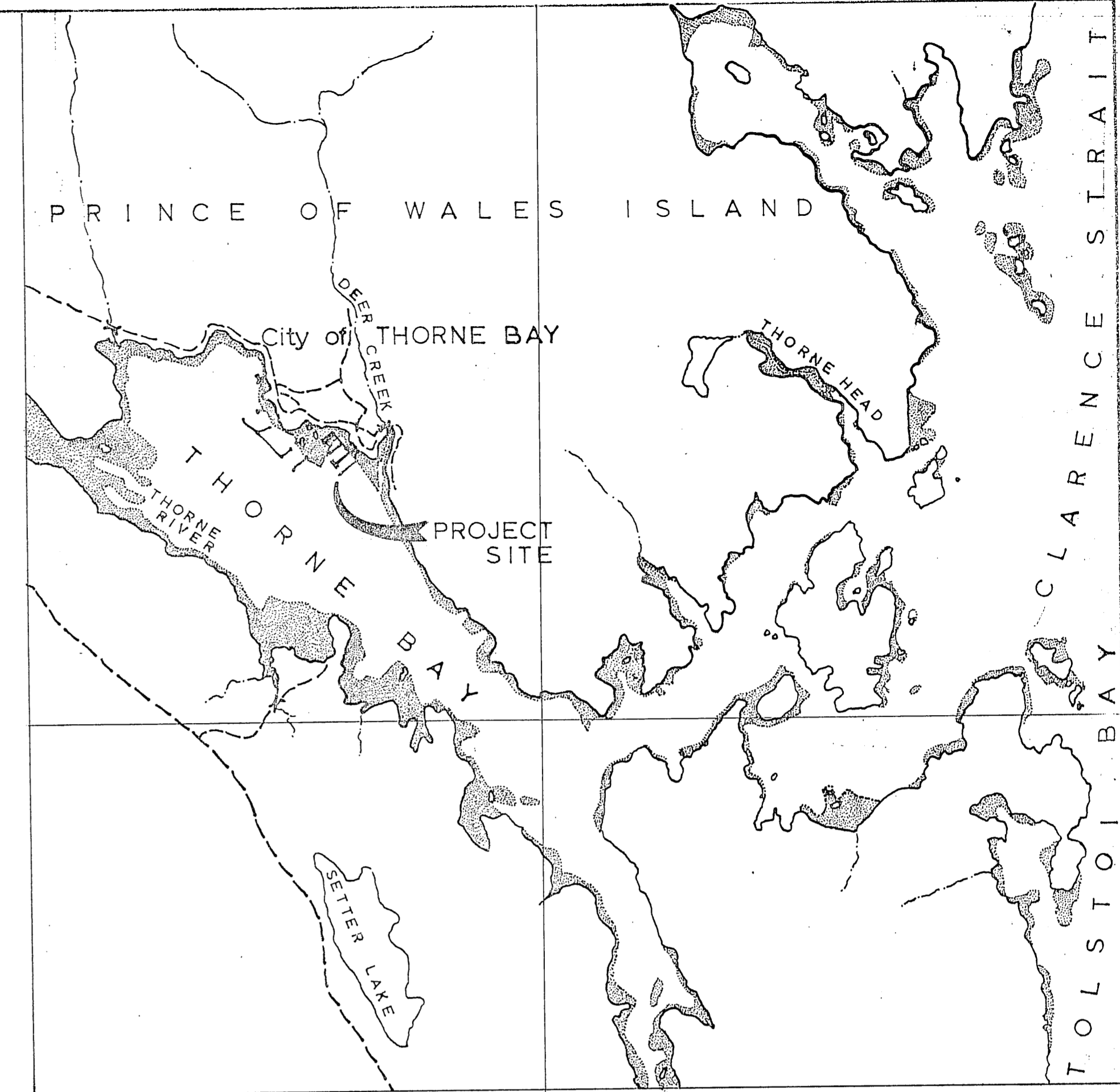


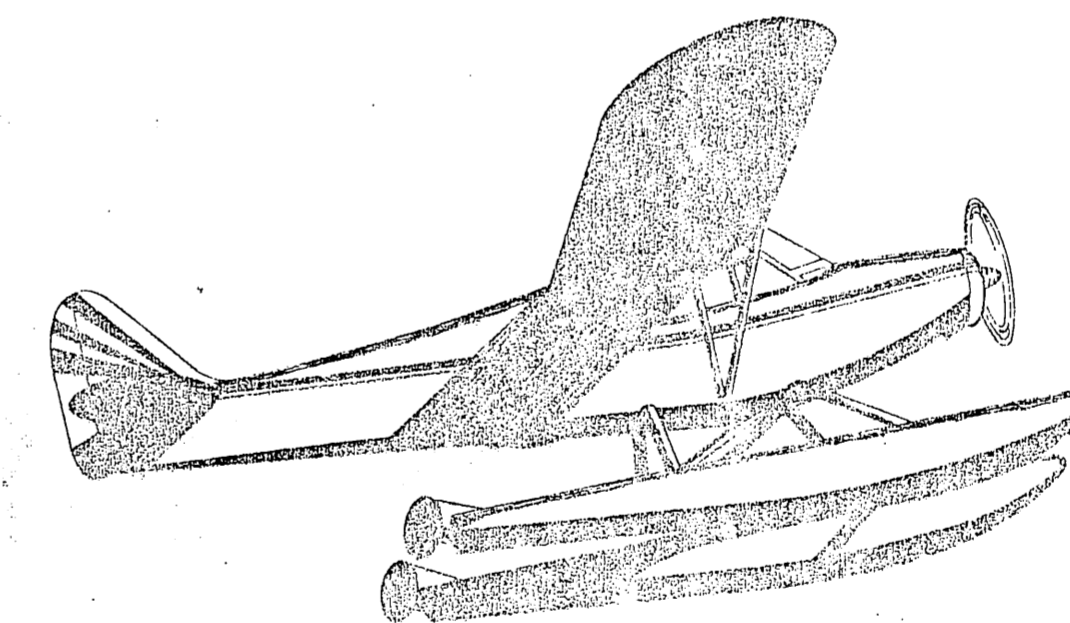
**STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
&
PUBLIC FACILITIES**

**SOUTHEAST REGION
DESIGN & CONSTRUCTION
THORNE BAY
SEAPLANE FACILITIES**

PROJECT NUMBER 69962
A. I. P. NO. 3 - 02 - 0297 - 01



INDEX OF SHEETS	
SHT. NO.	DESCRIPTION
1	TITLE SHEET
2	PROJECT LAYOUT
3	TYP. 10' WIDE TIMBER FLOAT
4	10' WIDE FLOAT LAYOUT
5	RAMP FLOAT LAYOUT
6	RAMP FLOAT SECTIONS
7	RAMP FRAMING DETAILS
8	RAMP FLOAT FLOTATION
9	RAMP FLOAT CONNECTION
10	SEAPLANE FLOAT LAYOUT
11	SEAPLANE FLOAT DETAILS
12	SEAPLANE FLOAT CONNECTION
13	MISC. DETAILS

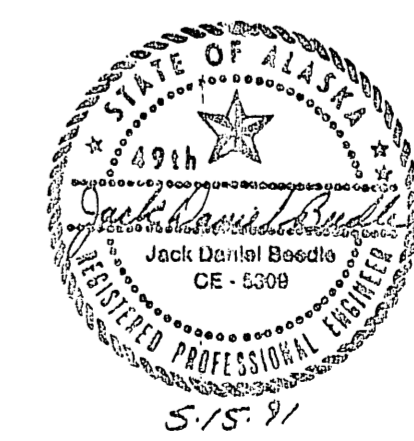


As Built
 START: October 21, 1991
 STOP: December 12, 1991
 CONTRACTOR: TAMICO, INC.
 PROJECT ENGINEER: MARK HALVORSEN
 DATE: FEBRUARY 21, 1992

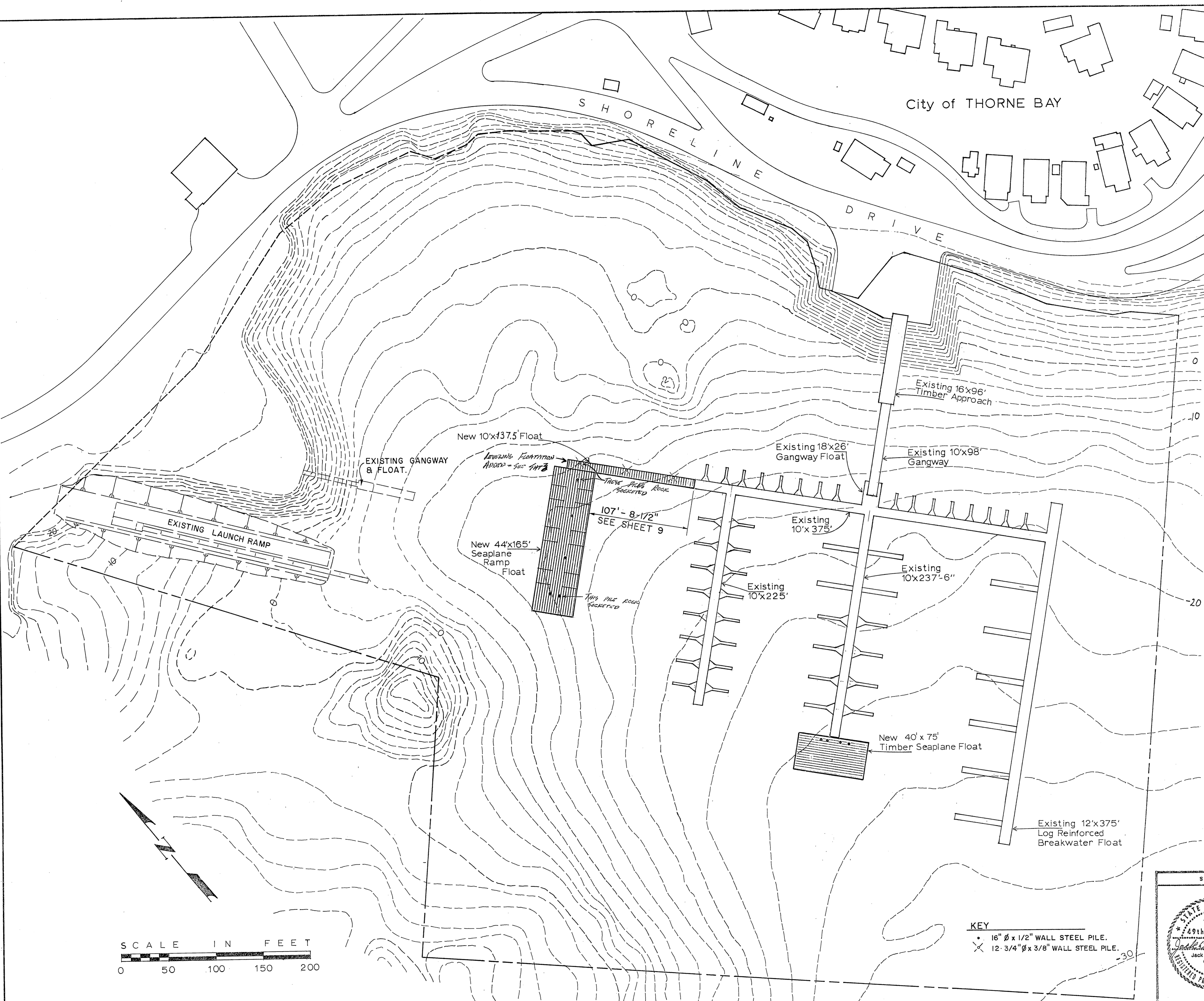
APPROVED

[Signature] 5/15/91
 DIRECTOR, S.E. REGION DESIGN & CONSTRUCTION DATE

RECOMMENDED FOR APPROVAL
[Signature] 5/15/91
 ENGINEERING MANAGER DATE



TIDE DATA
 EHT = 20.0 (EST.)
 MHHW = 15.4
 MHW = 14.5
 MTL = 8.2
 MLLW = 0.0
 ELT = -4.5 (EST.)



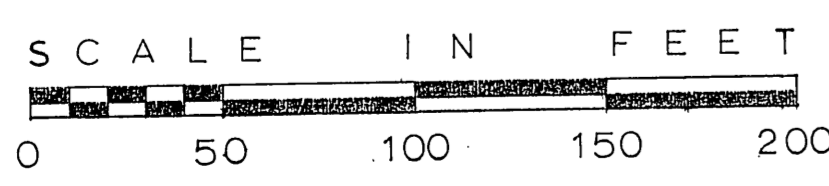
SUMMARY OF QUANTITIES			
ITEM NO.	DESCRIPTION	UNIT	QUANTITY
110	MOBILIZATION & DEMOBILIZATION	L.S.	ALL REQ'D.
120(1)	DBE ADJUSTMENT	C.S.	ALL REQ'D.
301(1A)	12-3/4" Ø X 3/8" WALL STR. STEEL PILES FURNISHED.	L.F.	211/93.1
301(1B)	16" Ø X 1/2" WALL STR. STL. PILES, FURN.	L.F.	686/299.4
301(2A)	12-3/4" Ø X 3/8" WALL STR. STL. PILES, DRIVEN.	E.A.	3
301(2B)	16" Ø X 1/2" WALL STR. STL. PILES, DRIVEN.	E.A.	9
301(3)	DRILLED PILE SOCKETS.	E.A.	23
311(1)	CONSTRUCT 10' X 137.5' TIMBER FLOAT.	L.S.	ALL REQ'D.
311(2)	CONSTRUCT 40' X 75' TIMBER SEAPLANE FLOAT.	L.S.	ALL REQ'D.
311(3)	CONSTRUCT 44' X 165' TIMBER RAMPED SEAPLANE FLOAT.	L.S.	ALL REQ'D.

As Built
 Mark Johnson
 2/21/92

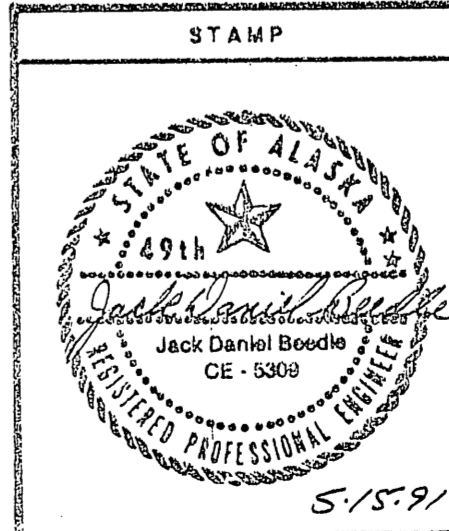
GENERAL NOTES

- FLOAT PILES
 - A. CUTOFF ELEVATION: +32.0' MLLW.
 - B. DESIGN PENETRATION: 25'
 - C. DRIVING SHOES: OPEN END DRIVING SHOES ALL PILES. SHOES BELIEVED FROM 2 SOCKETED PILES (12" Ø) ON 1/5' FLOAT
- VERTICAL CONTROL

THE BASIS OF VERTICAL CONTROL FOR THIS PROJECT IS THE EXISTING APPROACH DECK ELEVATION OF +24.0' MLLW.



KEY
 • 16" Ø x 1/2" WALL STEEL PILE.
 X 12-3/4" Ø x 3/8" WALL STEEL PILE.



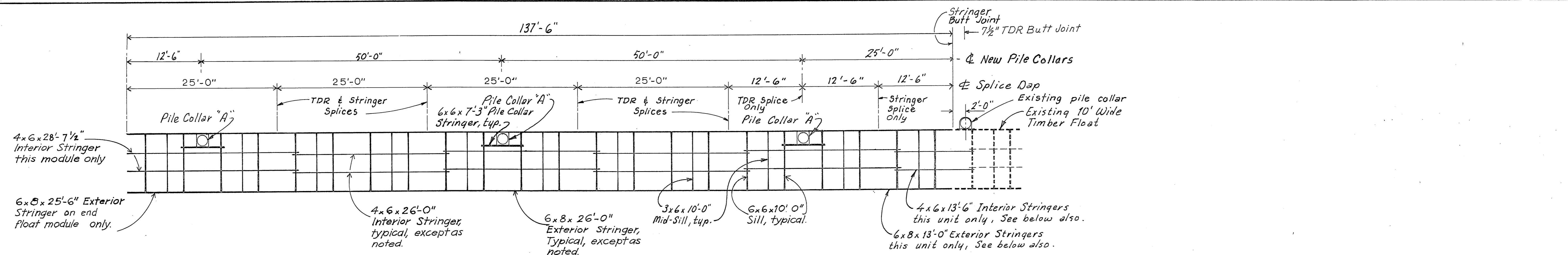
STAMP DO NOT SCALE THIS DRAWING - USE DIMENSIONS

STATE OF ALASKA
 DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
 Thorne Bay Alaska

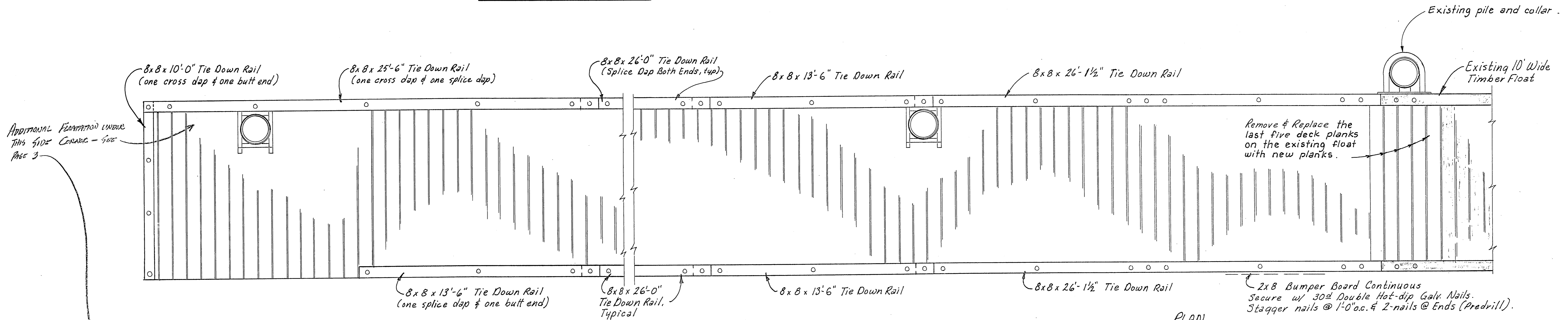
PROJECT LAYOUT

DESIGNED *JDB* CHECKED *WmN* DRAWN *DWJ* DATE _____
 PROJECT NUMBER 69962 SHEET 2 OF 13

5-15-91

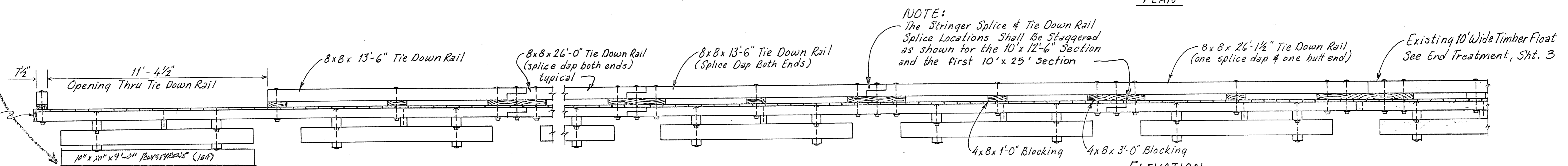


10' x 137'-6" FLOAT LAYOUT

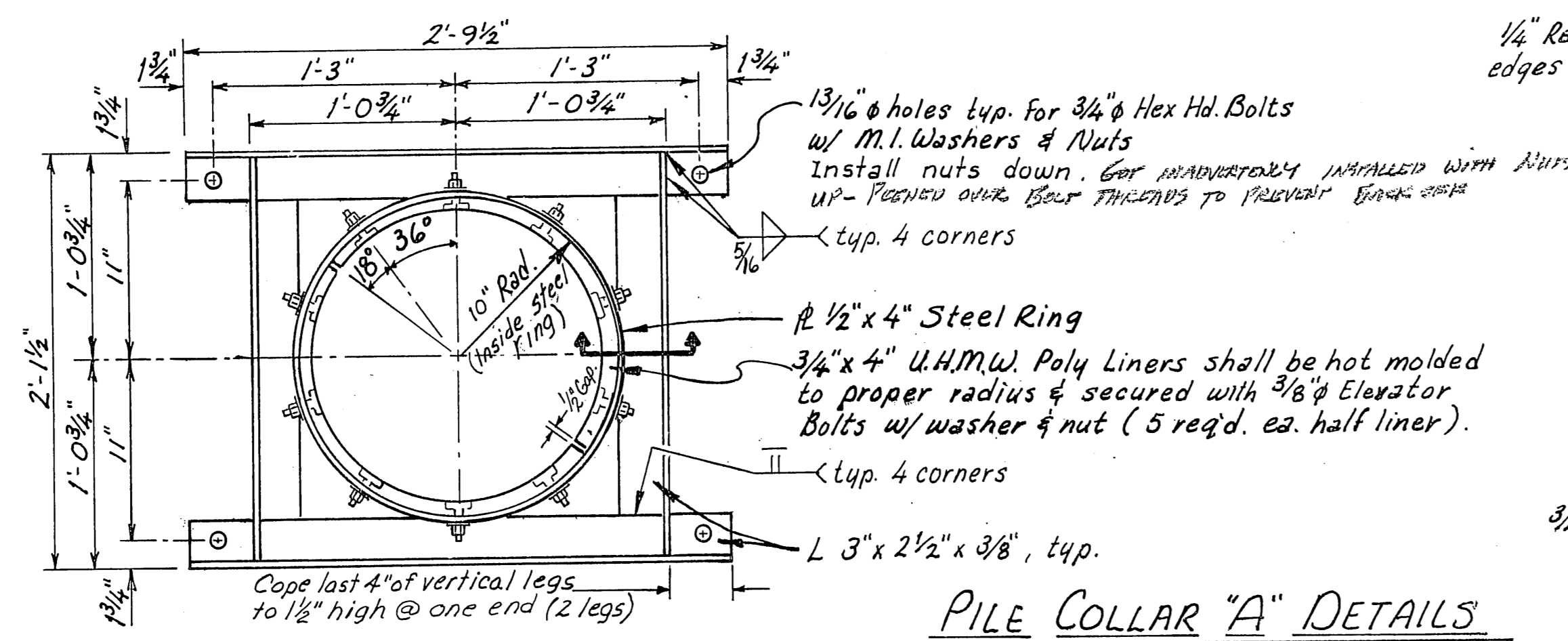


PLAN

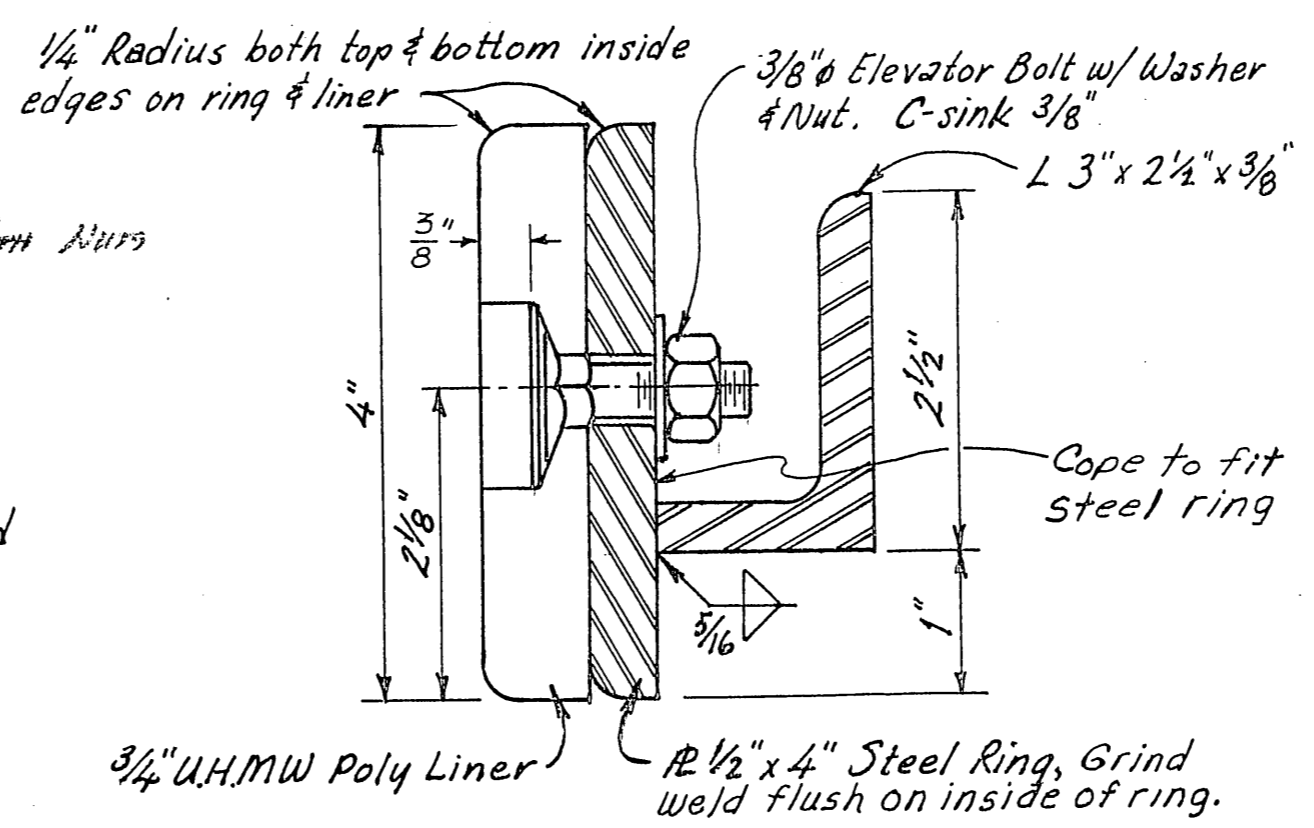
NOTE:
The Stringer Splice & Tie Down Rail Splice Locations Shall Be Staggered as shown for the 10' x 12'-6" Section and the first 10' x 25' section



ELEVATION
TIE DOWN RAIL LAYOUT



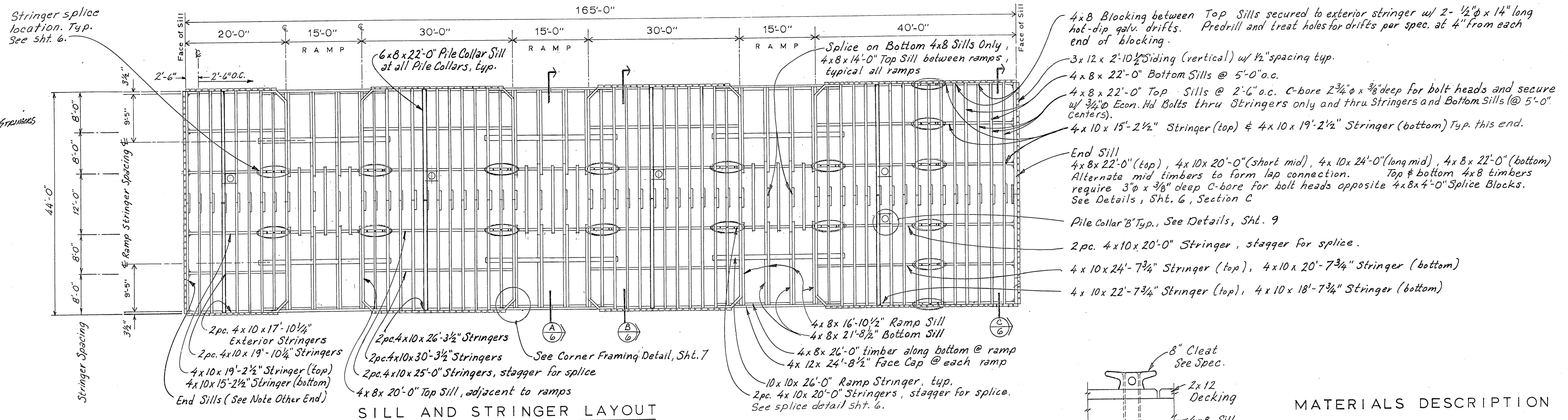
PILE COLLAR "A" DETAILS



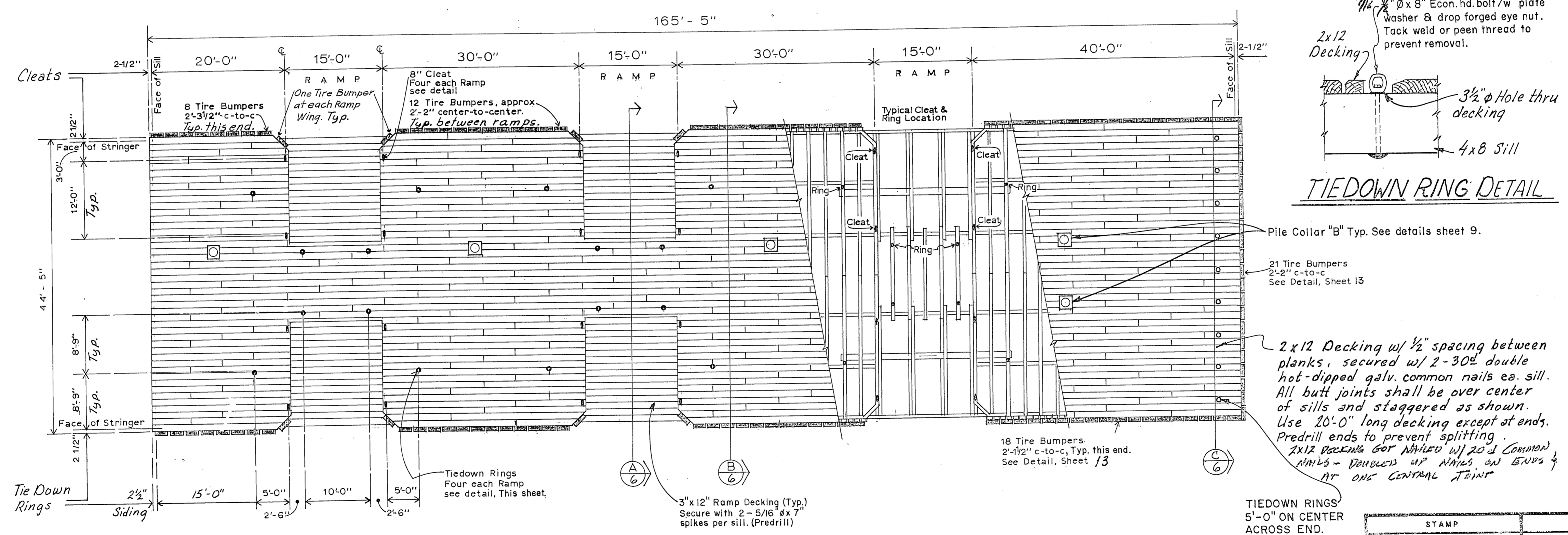
As Built
Mark Salomon
2/21/92

STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Thorne Bay		Alaska	
10' WIDE FLOAT LAYOUT			
DESIGNED <i>WmR</i>	CHECKED <i>JOB</i>	DRAWN <i>DWjr</i>	DATE
PROJECT NUMBER	6 9 9 6 2	SHEET	4 OF 13

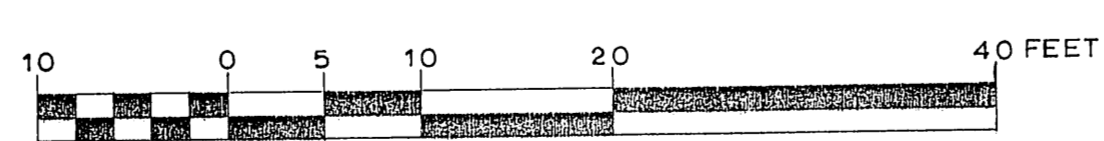
LAYOUT DIMENSIONS
ADJUSTED FOR 4x10 STRINGERS
5/25 INSTEAD OF RAUGH



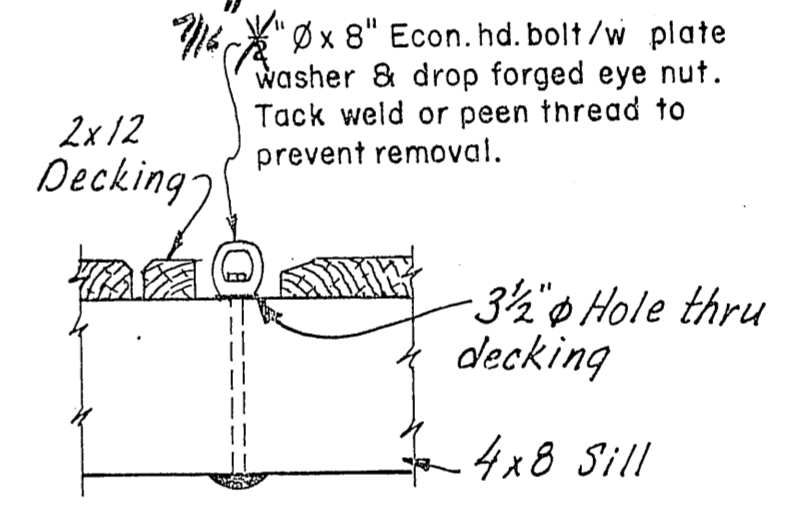
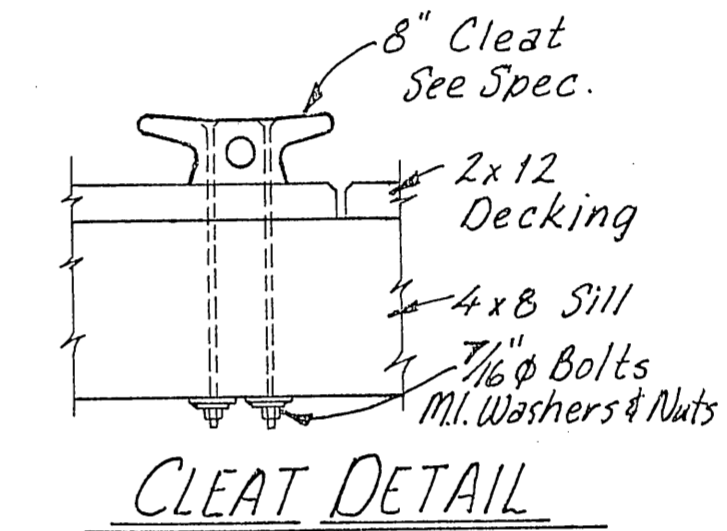
SILL AND STRINGER LAYOUT



DECKING, RING AND CLEAT LAYOUT

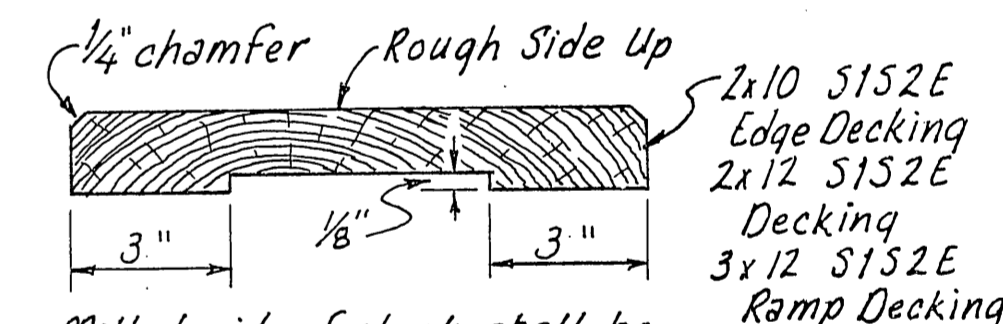


- 4x8 Blocking between Top Sills secured to exterior stringer w/ 2- 1/2" dia x 14" long hot-dip galv. drifts. Pre-drill and treat holes for drifts per spec. at 4" from each end of blocking.
- 3x12 x 2'-10 1/2" Siding (vertical) w/ 1/2" spacing typ.
- 4x8 x 22'-0" Bottom Sills @ 5'-0" o.c.
- 4x8 x 22'-0" Top Sills @ 2'-6" o.c. C-bore 2 3/4" dia x 3/8" deep for bolt heads and secure w/ 3/4" Econ. Hd Bolts thru Stringers only and thru Stringers and Bottom Sills @ 5'-0" centers.
- 4x10 x 15'-2 1/2" Stringer (top) & 4x10 x 19'-2 1/2" Stringer (bottom) Typ. this end.
- End Sill: 4x8 x 22'-0" (top), 4x10 x 20'-0" (short mid), 4x10 x 24'-0" (long mid), 4x8 x 22'-0" (bottom). Alternate mid timbers to form lap connection. Top & bottom 4x8 timbers require 3" dia x 3/8" deep C-bore for bolt heads opposite 4x8 x 4'-0" Splice Blocks. See Details, Sht. 6, Section C
- Pile Collar "B" Typ., See Details, Sht. 9
- 2 pc. 4x10 x 20'-0" Stringer, stagger for splice.
- 4x10 x 24'-7 3/4" Stringer (top), 4x10 x 20'-7 3/4" Stringer (bottom)
- 4x10 x 22'-7 3/4" Stringer (top), 4x10 x 18'-7 3/4" Stringer (bottom)



MATERIALS DESCRIPTION

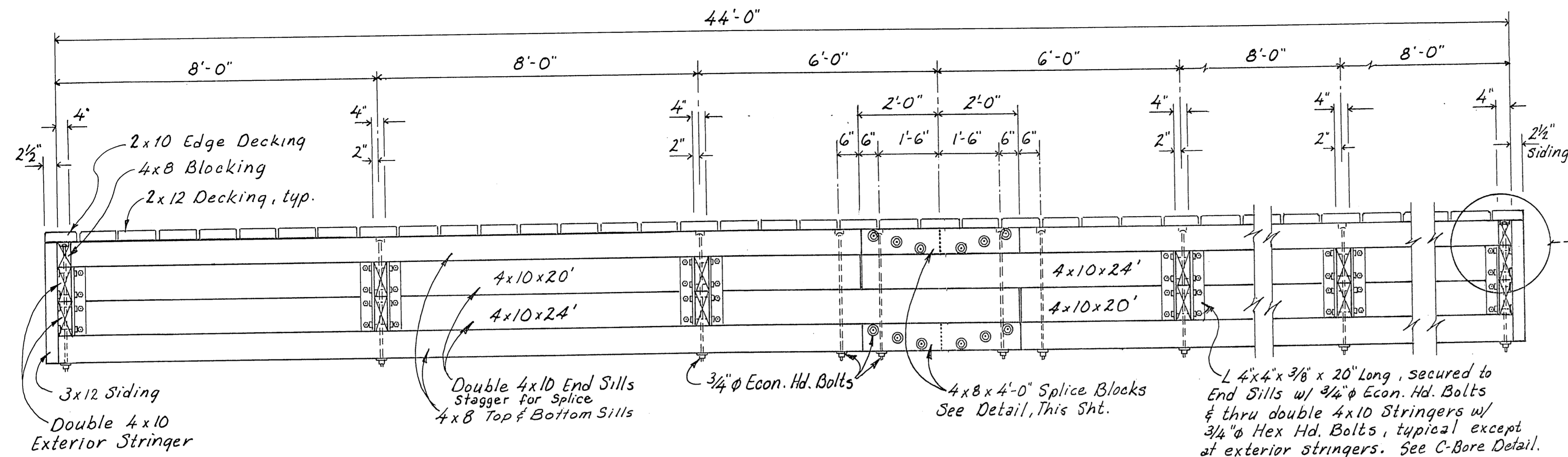
- All timber material, except 4x10 Stringers, 10x10 Ramp Stringers, 2x10 Edge Decking, 2x12 Decking and 3x12 Ramp Decking is to be S4S, with Preservative Treatment, in accordance with specifications. ~~4x10 Stringers changed to S2S~~
- 4x10 Stringers and 10x10 Ramp Stringers, to be rough cut (full 10 inch) with Preservative Treatment in accordance with specifications. ~~4x10 Stringers changed to S2S~~
- 2x10 Edge Decking, 2x12 Decking and 3x12 Ramp Decking to be milled S1S2E, install rough side up and Preservative Treat in accordance with specifications. See milled decking detail, this sheet.



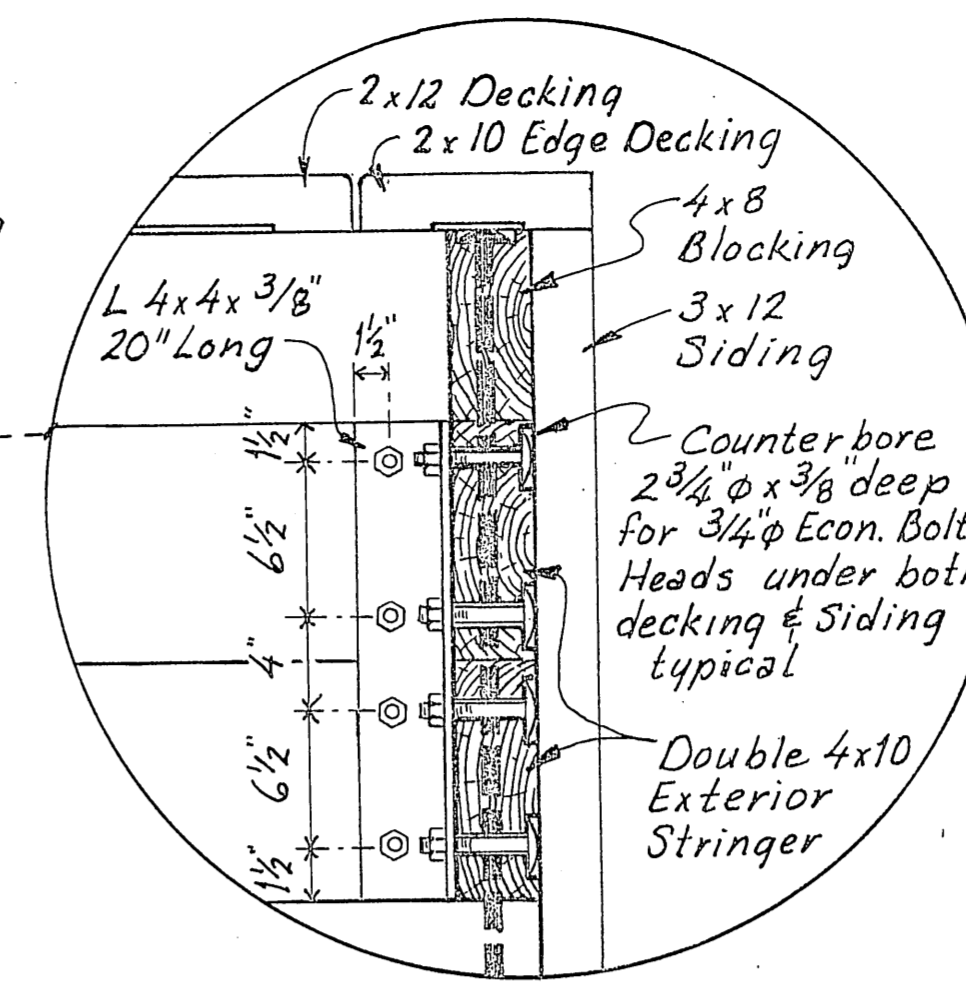
MILLED DECKING DETAIL

As Built
Mark [Signature]
2/21/92

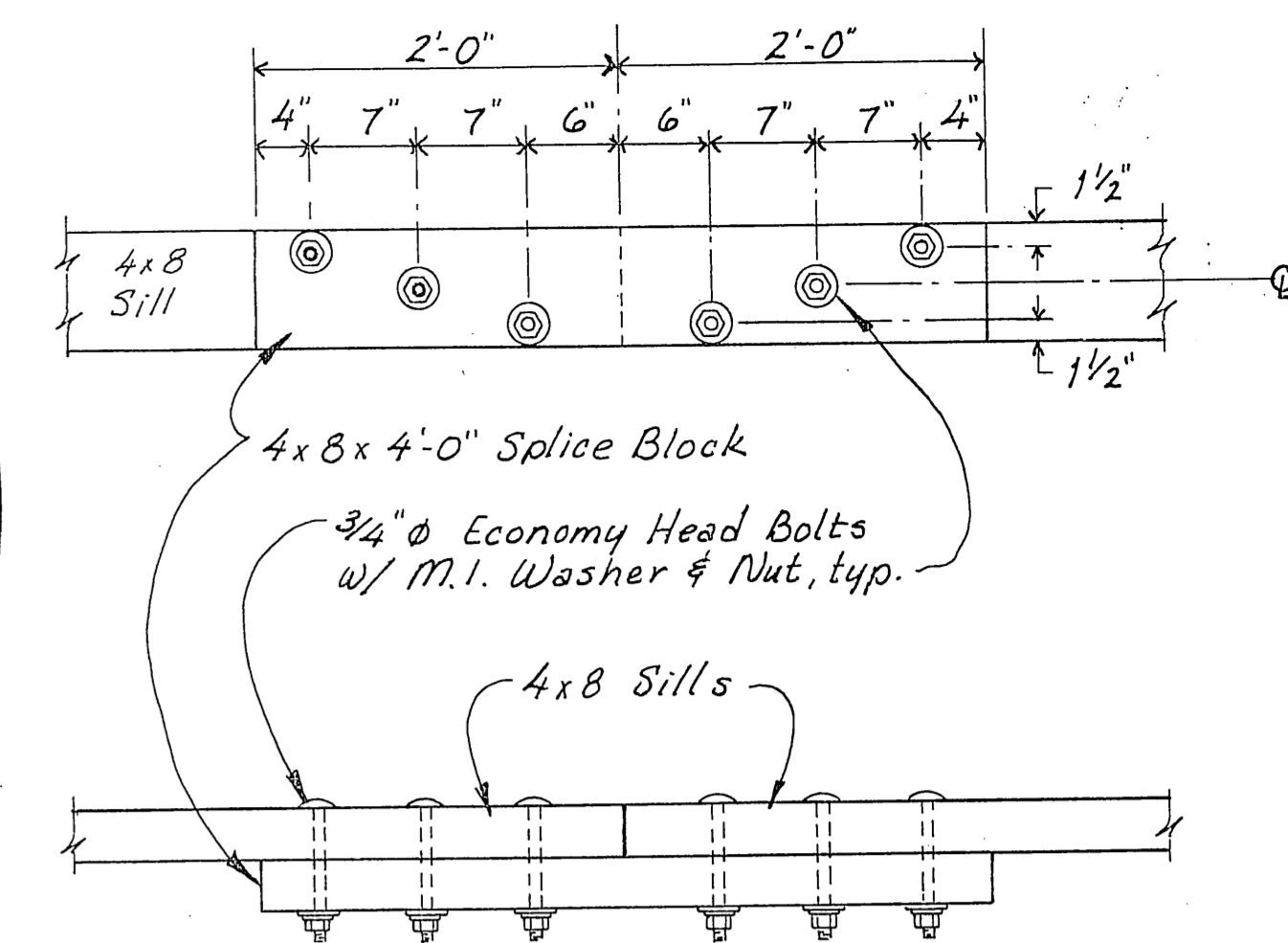
STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
THORNE BAY		ALASKA	
RAMP FLOAT LAYOUT			
DESIGNED	JDB	CHECKED	Wm N
DRAWN	DWjr	DATE	
PROJECT NUMBER	69962	SHEET	5 OF 13



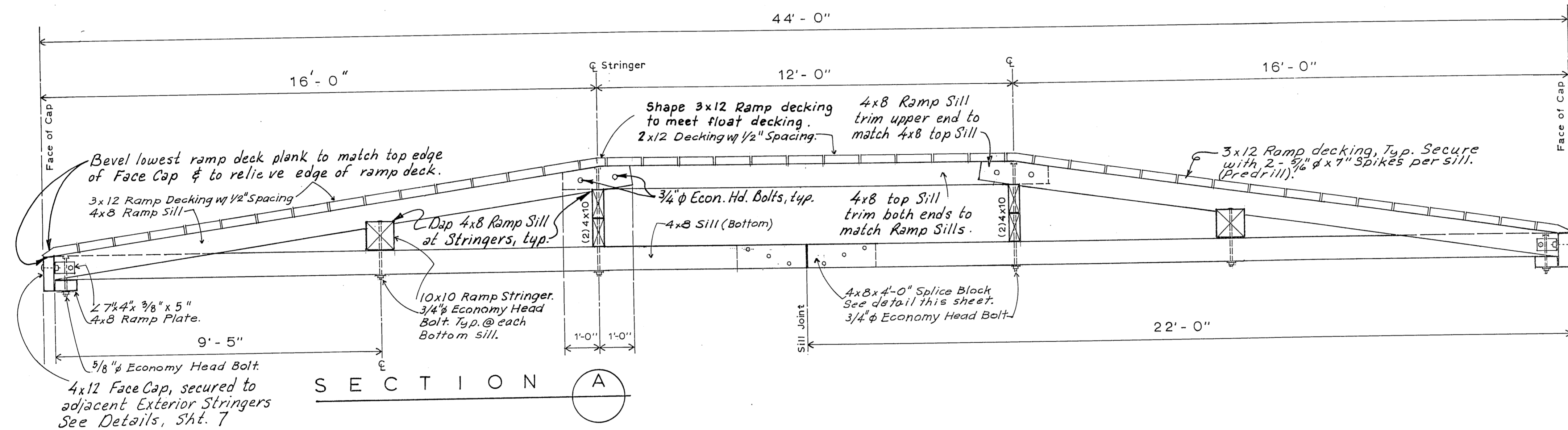
SECTION C
(Tires not shown)



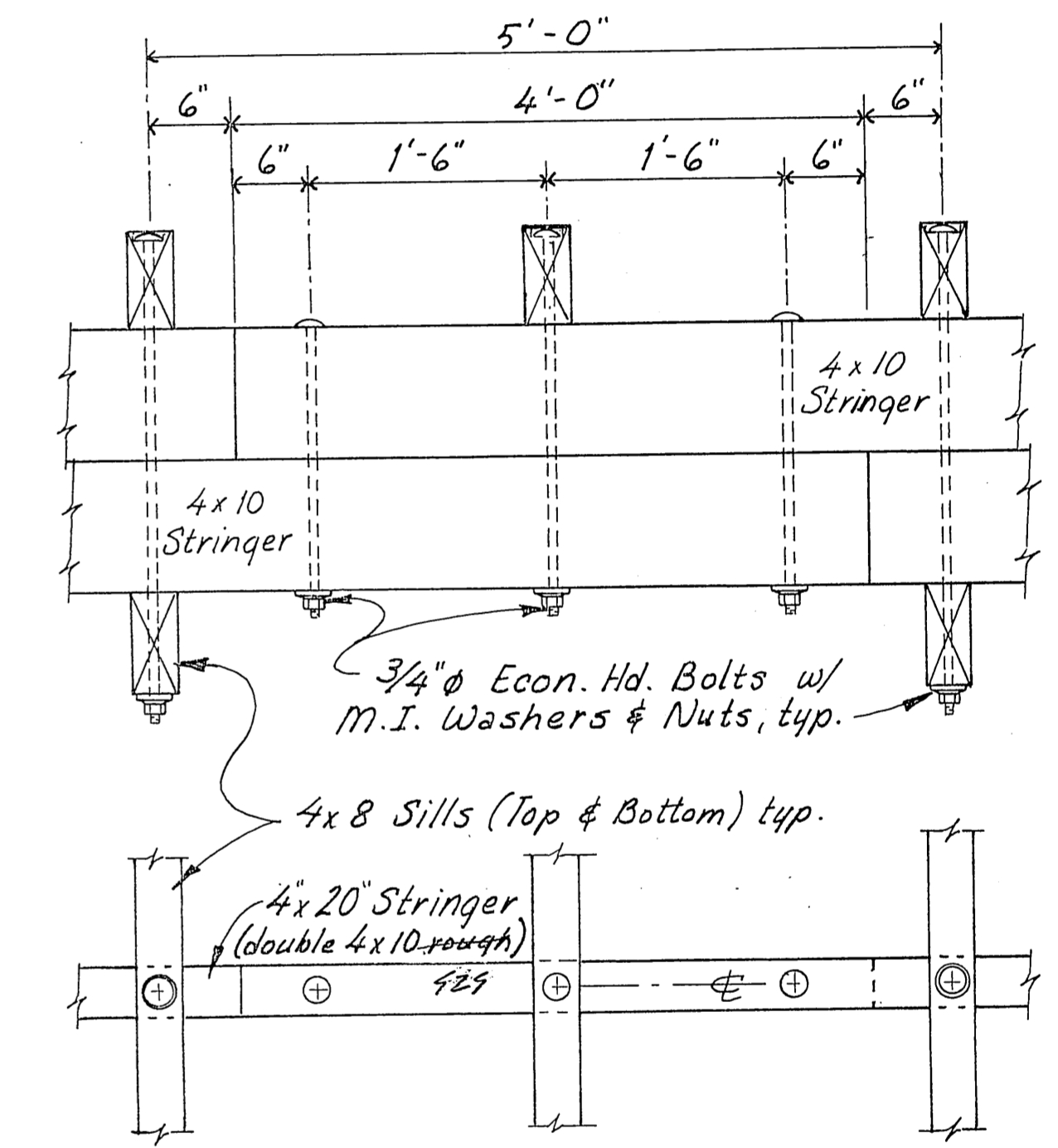
Counterbore Detail



SILL SPLICE DETAIL

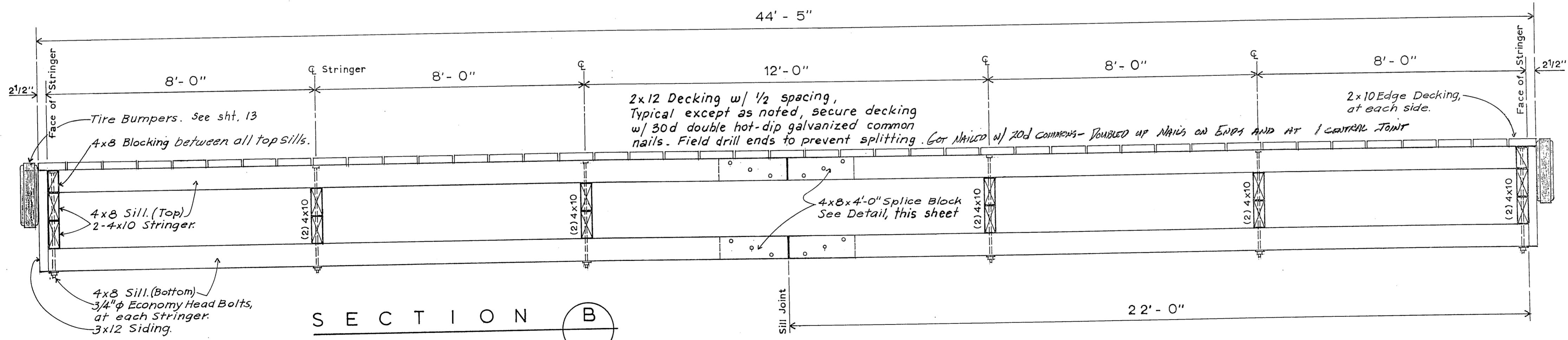


SECTION A

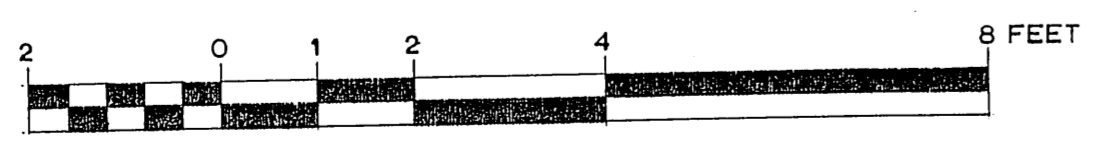


STRINGER SPLICE DETAIL

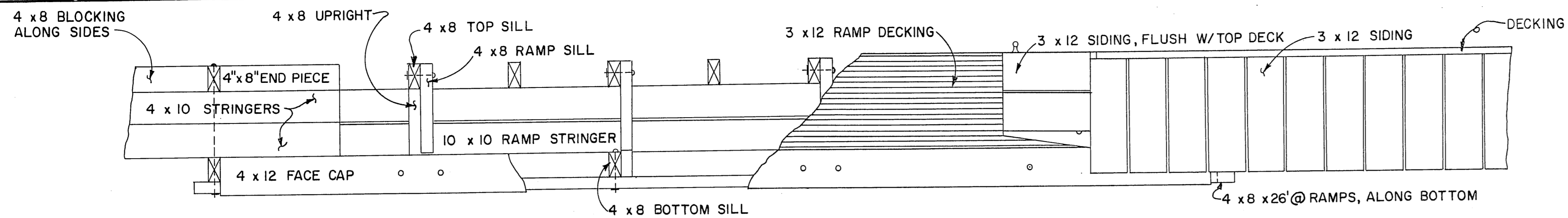
AS BUILT
Mark Johnson
2/21/92



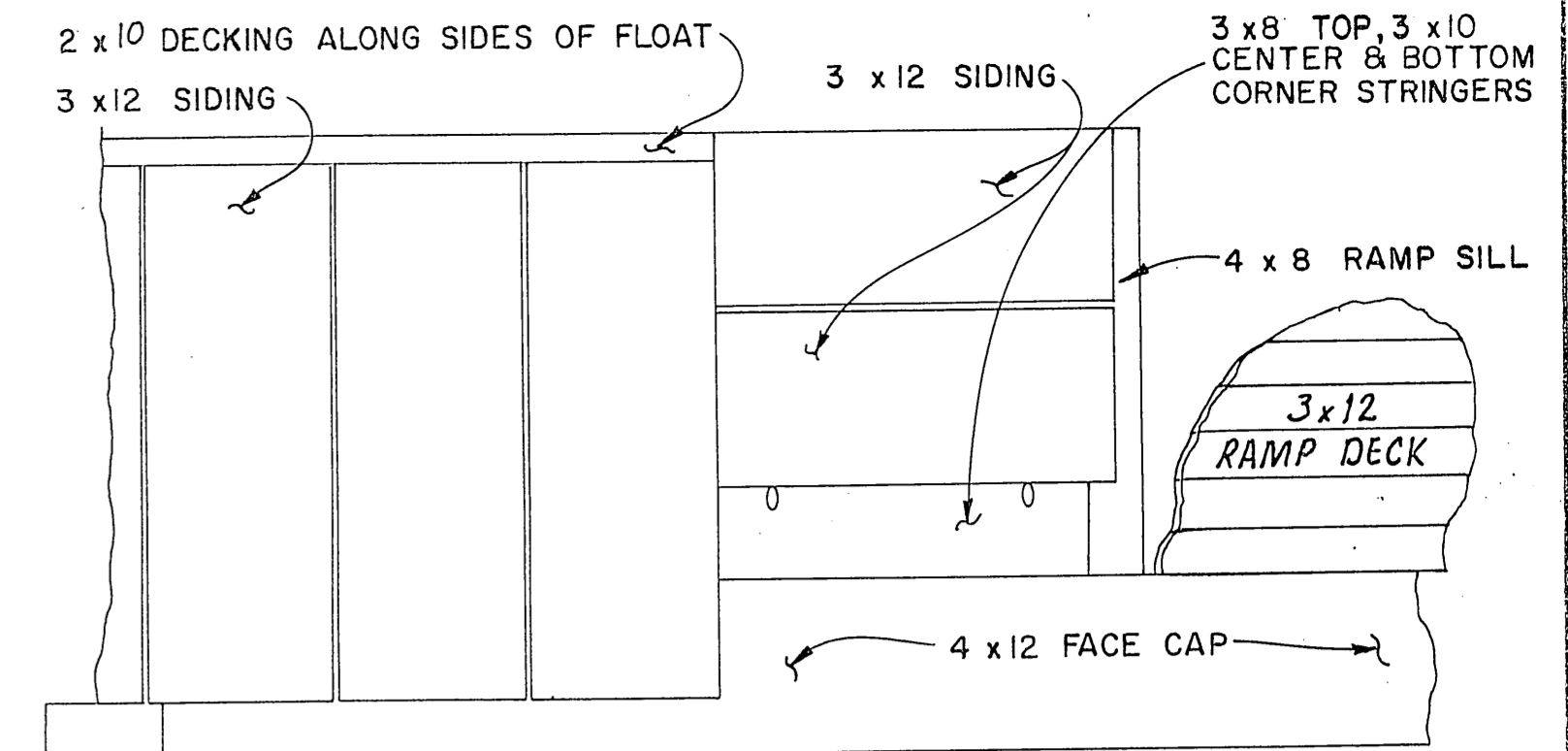
SECTION B



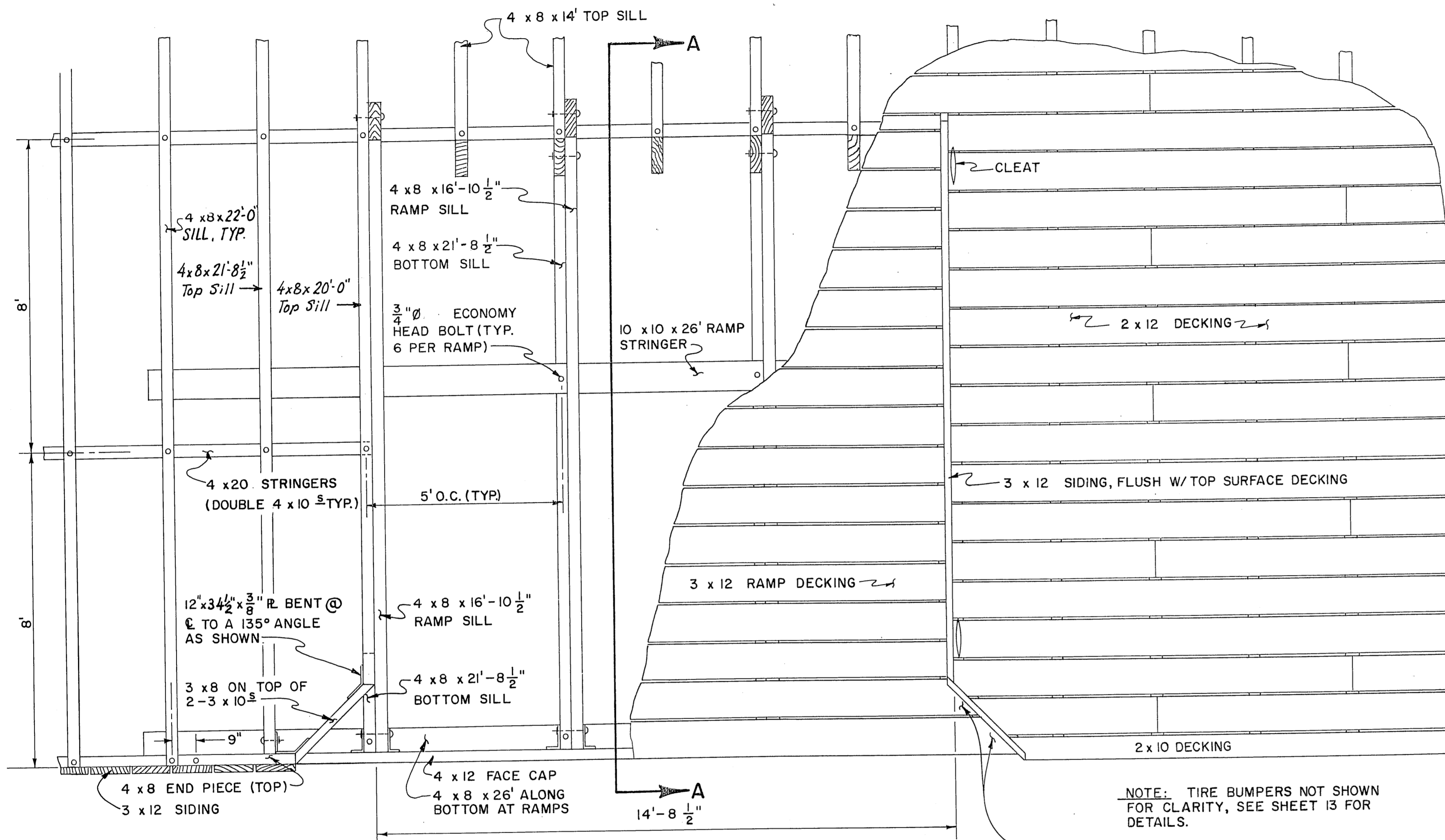
STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
THORNE BAY		ALASKA	
RAMP FLOAT SECTIONS			
DESIGNED	JDB	CHECKED	WmN
DRAWN	DWJr	DATE	1990
PROJECT NUMBER	69962	SHEET	6 OF 13



ELEVATION



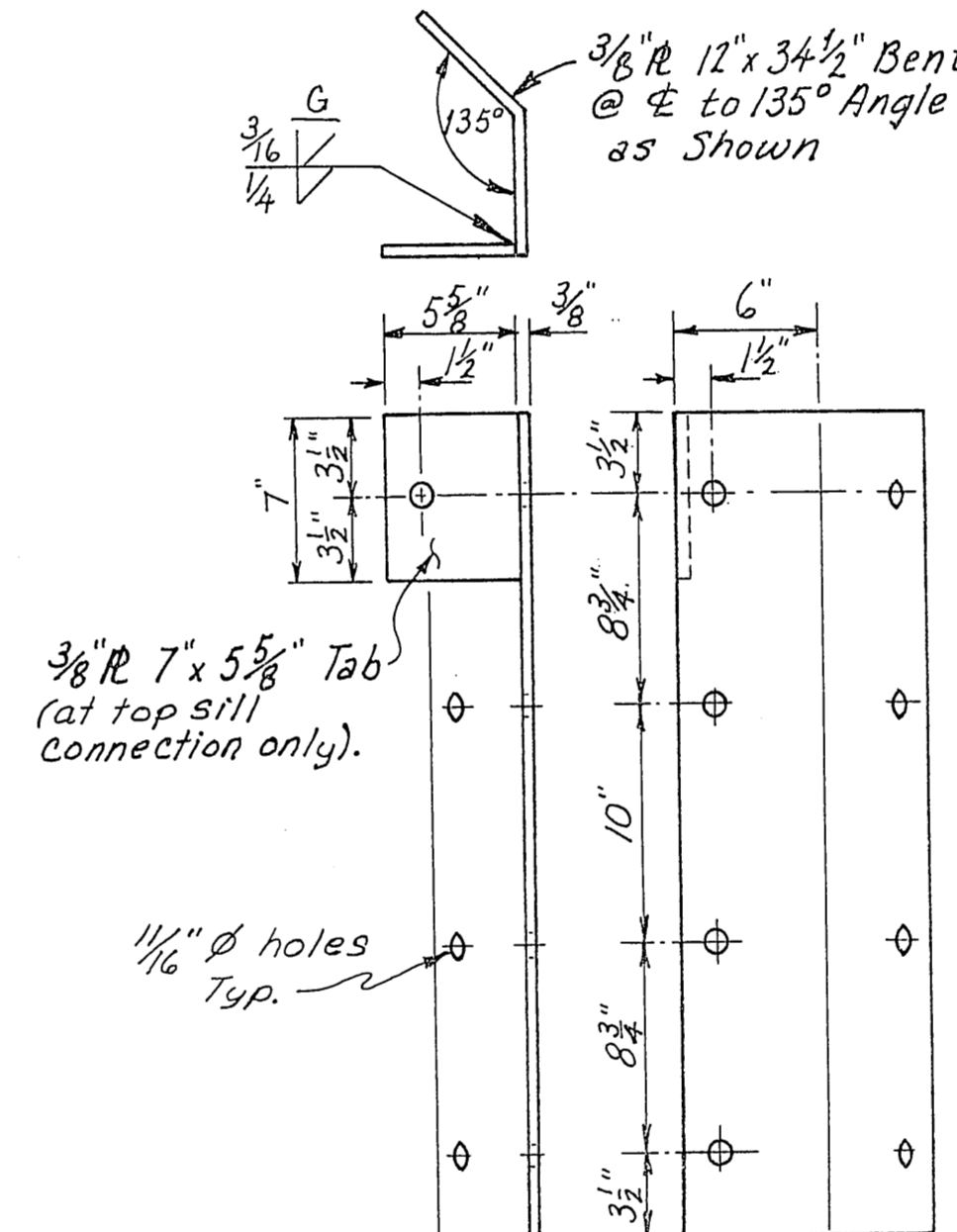
ELEVATION



TYPICAL RAMP FRAMING

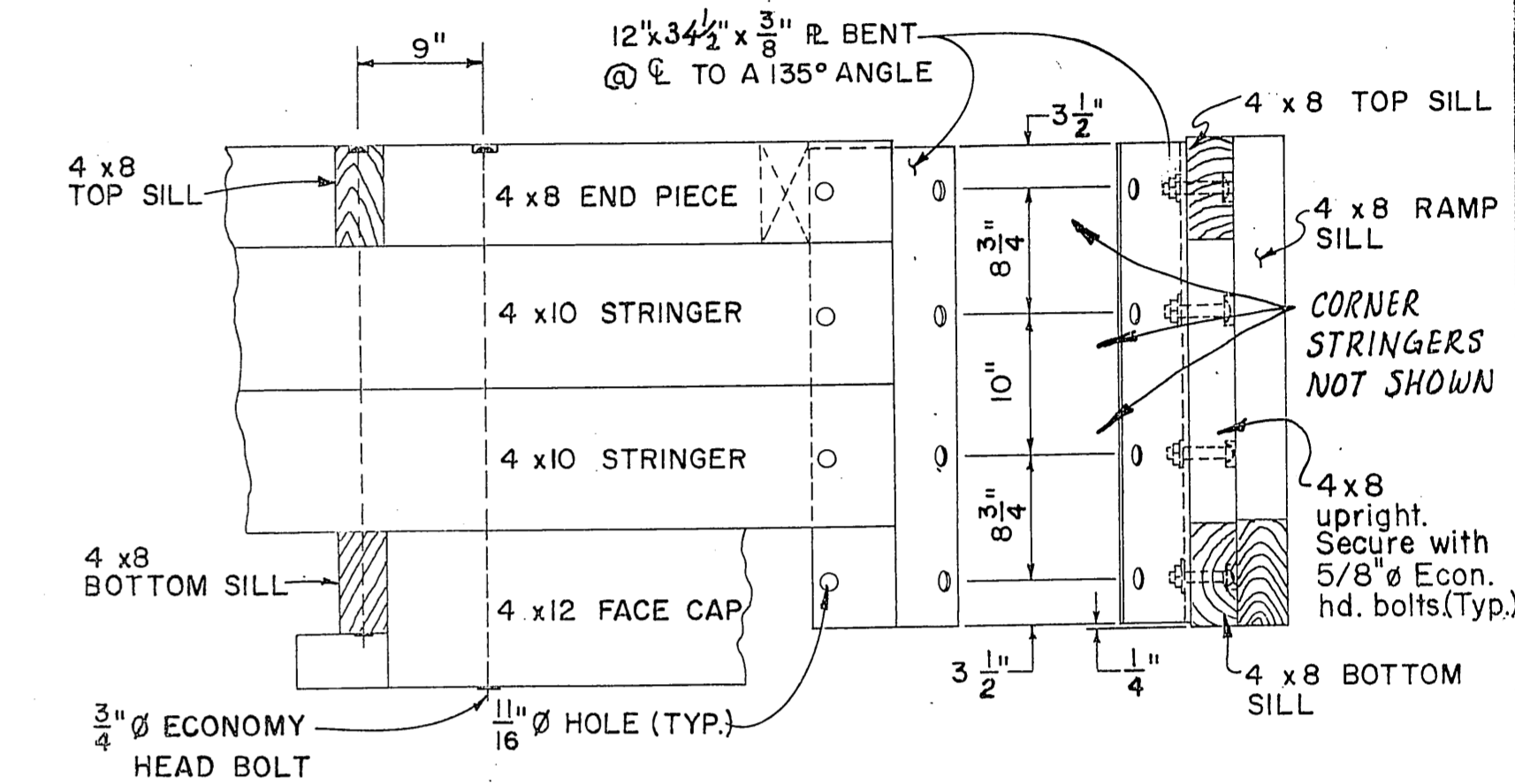
NOTE: TIRE BUMPERS NOT SHOWN FOR CLARITY, SEE SHEET 13 FOR DETAILS.

EXTEND BOTTOM 2-3x12 DECKING BEYOND 3x12 SIDING, TYP. EACH SIDE.

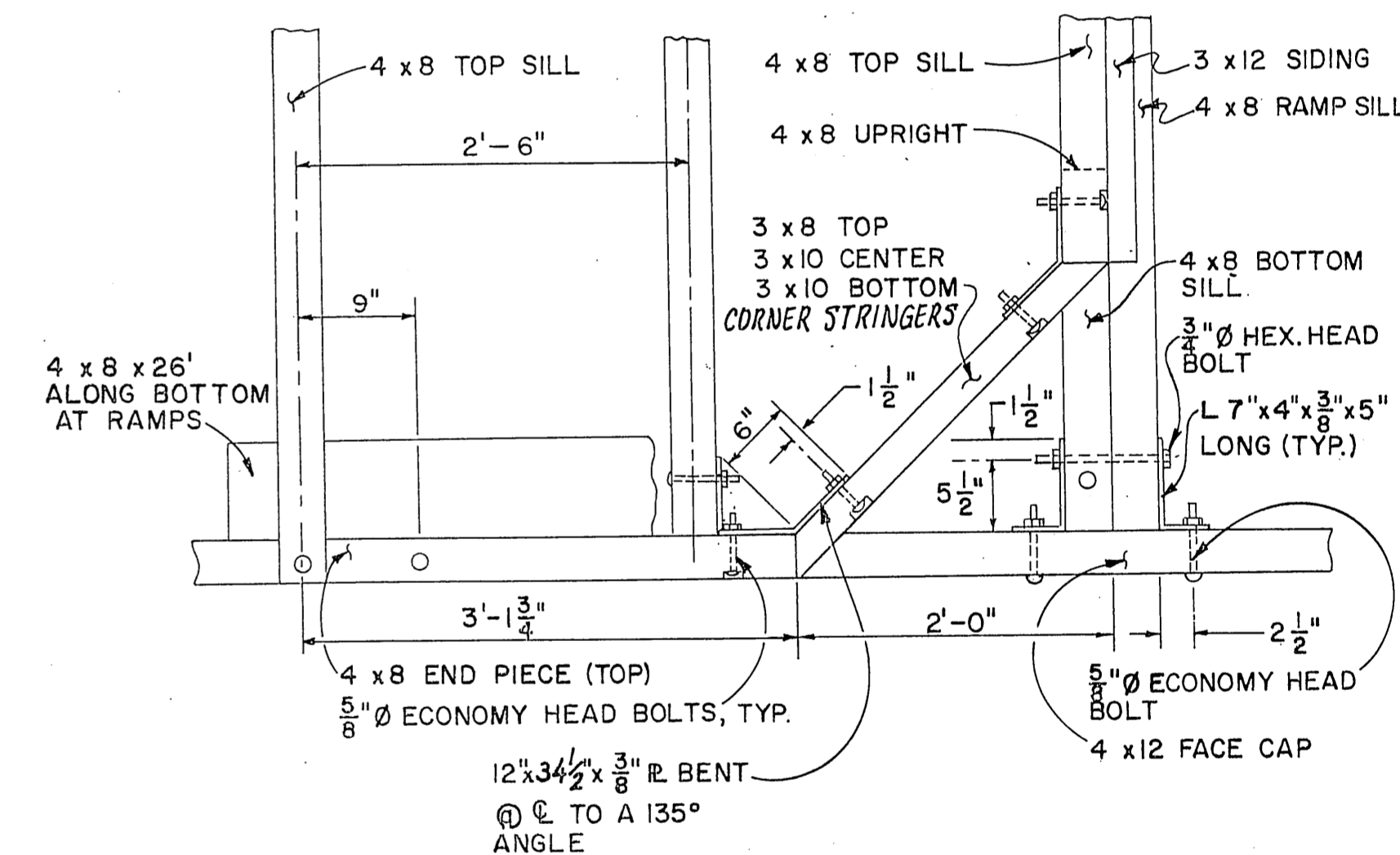


CORNER STRINGER BRACKET

(One as shown, One opposite hand, and Two without 7x5 5/8" tab Req'd. Ea. Ramp)

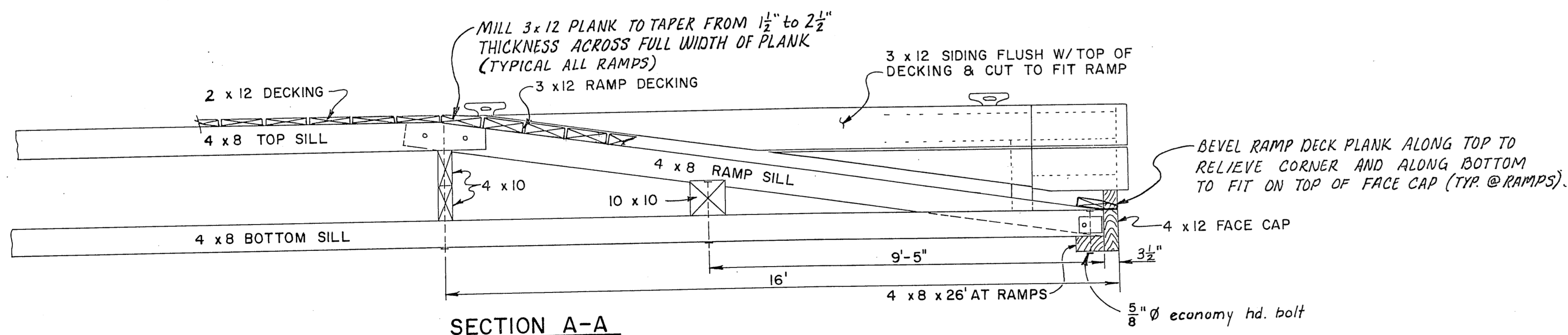


ELEVATION



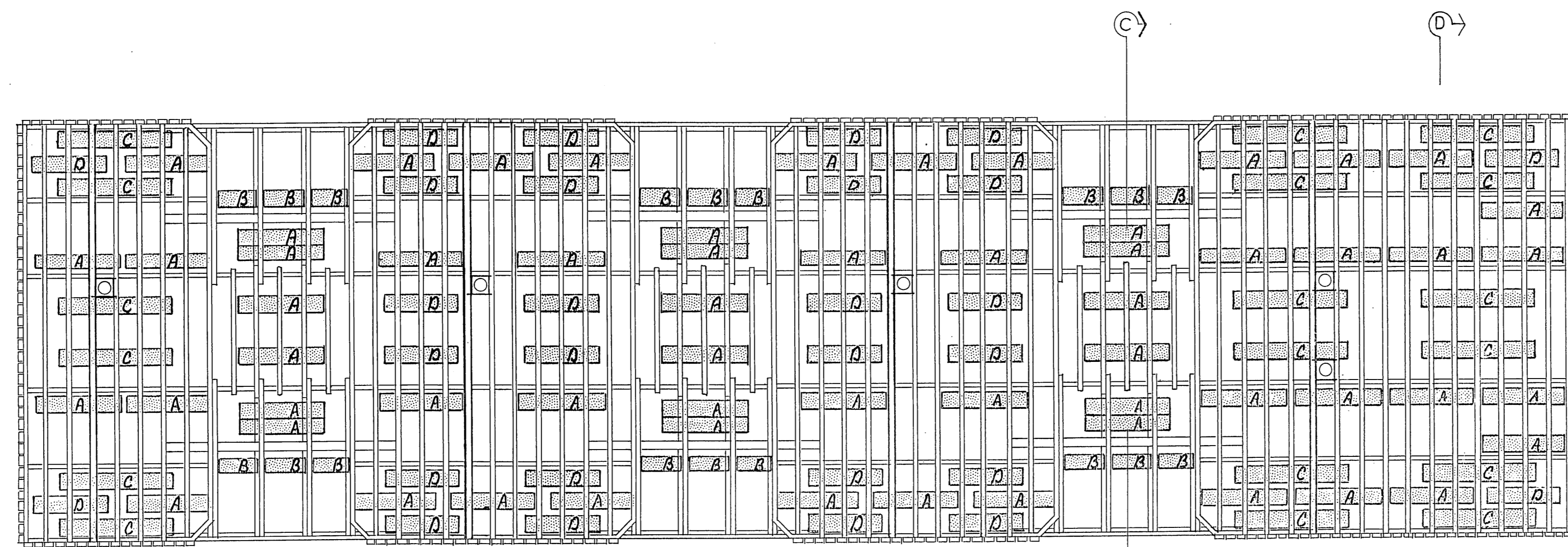
TYPICAL CORNER FRAMING

As Built
Mark Johnson
2/21/92

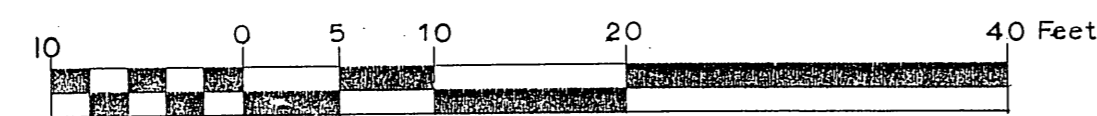


SECTION A-A

	DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
	STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
THORNE BAY		ALASKA		
RAMP FRAMING DETAILS				
DESIGNED <i>JDB</i>	CHECKED <i>WmN</i>	DRAWN <i>BA</i>	DATE 1990	
PROJECT NUMBER 69962	SHEET 7 OF 13			



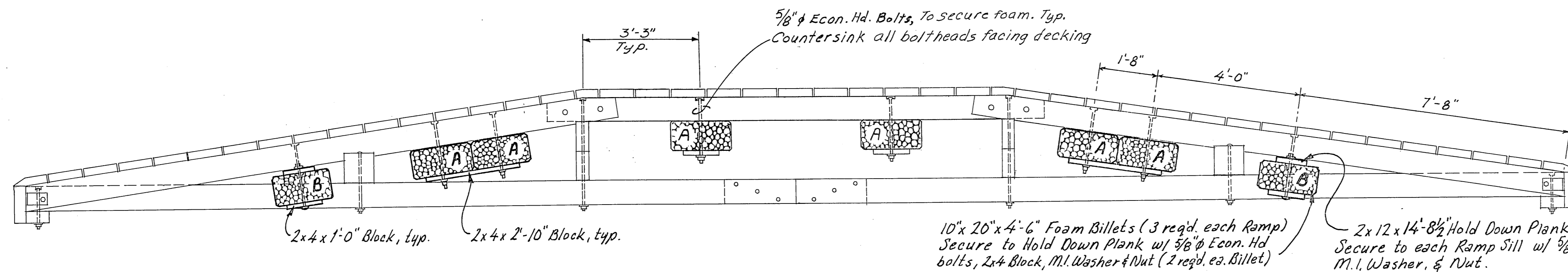
FLOTATION PLAN



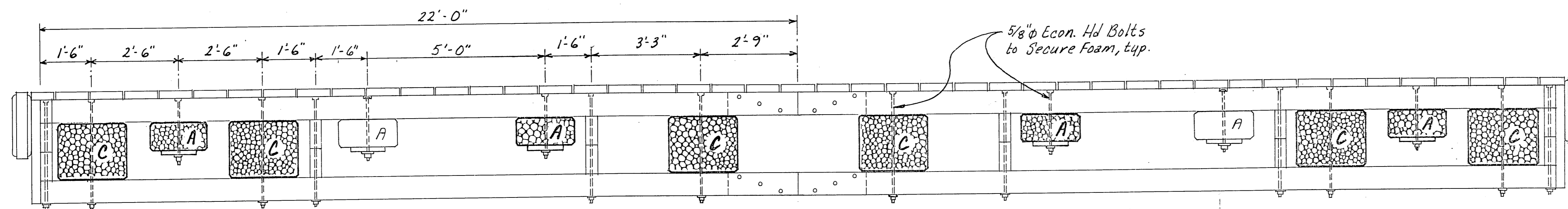
FOAM FLOTATION SCHEDULE

- █ - Indicates location of Foam Billets
- A - 10" x 20" x 9'-0" Std. Foam Billet
- B - 10" x 20" x 4'-6" Half Std. Foam Billet
- C - 20" x 24" x 12'-0" Cut Foam Billet
- D - 20" x 24" x 8'-0" Cut Foam Billet

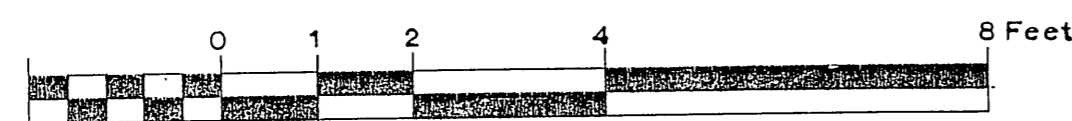
FOAM DENSITY is 1.25 lbs/cu ft - Accepted upon inspection by Construction of District



SECTION C - C

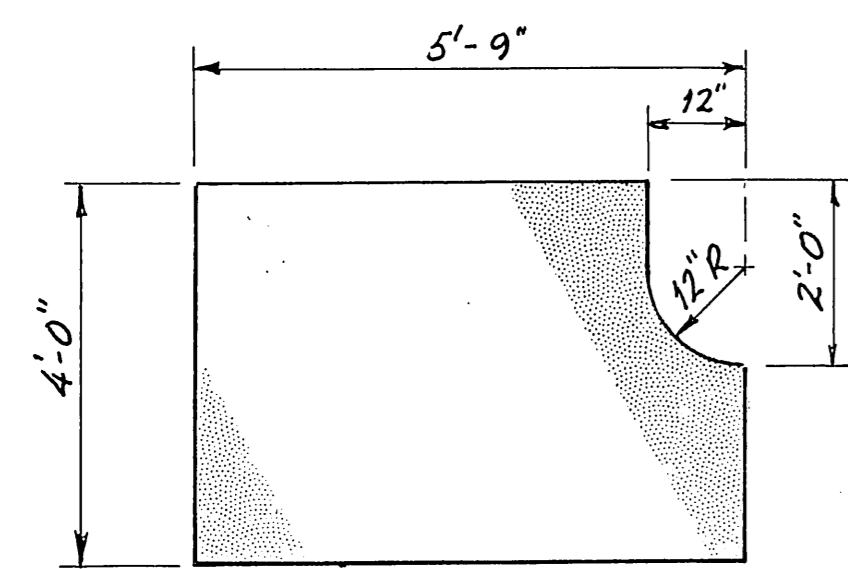


SECTION D - D

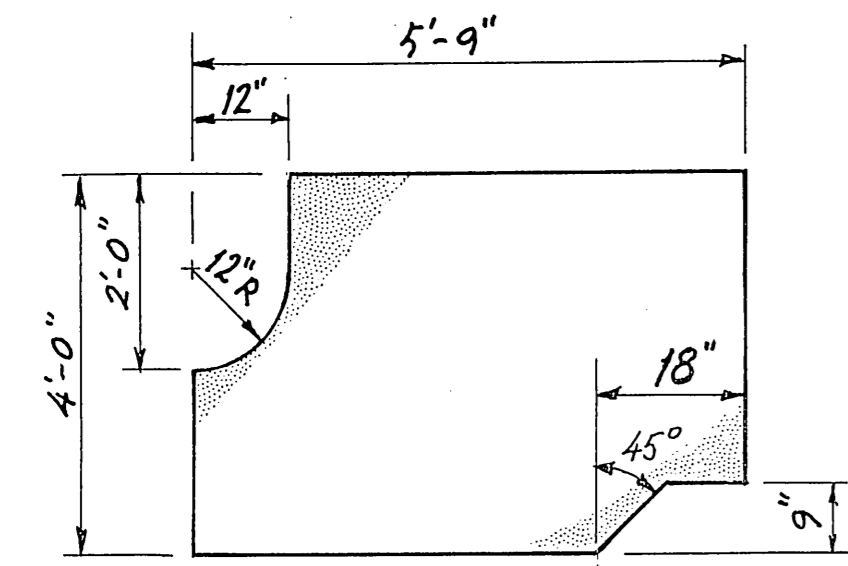


As BUILT
Mark Johnson
2/21/92

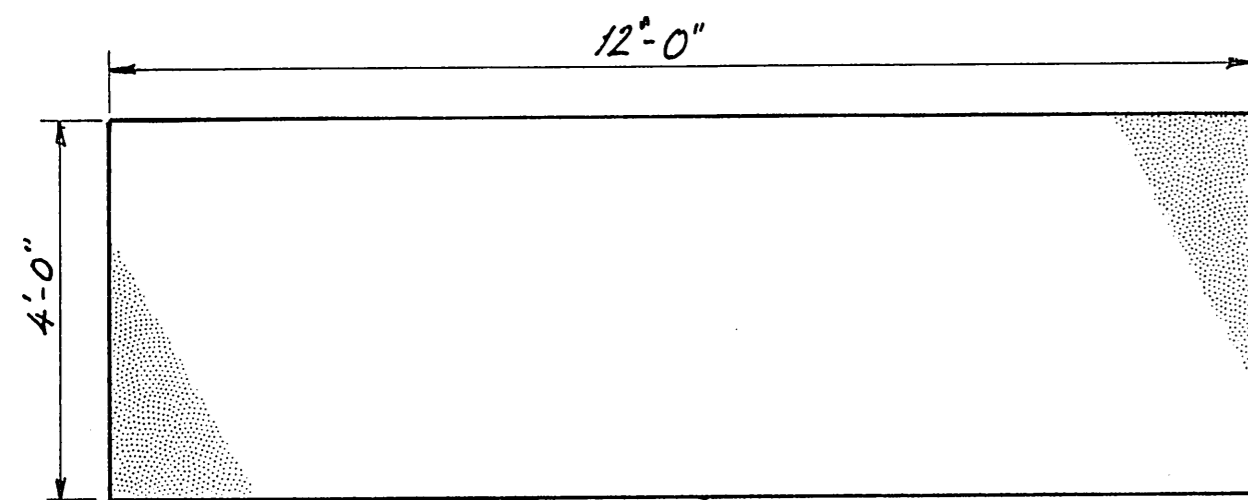
	DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
	STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
	THORNE BAY		ALASKA	
RAMP FLOAT FLOTATION				
DESIGNED JDB	CHECKED WmN	DRAWN DWjr	DATE 1990	
PROJECT NUMBER 69962		SHEET 8 OF 13		



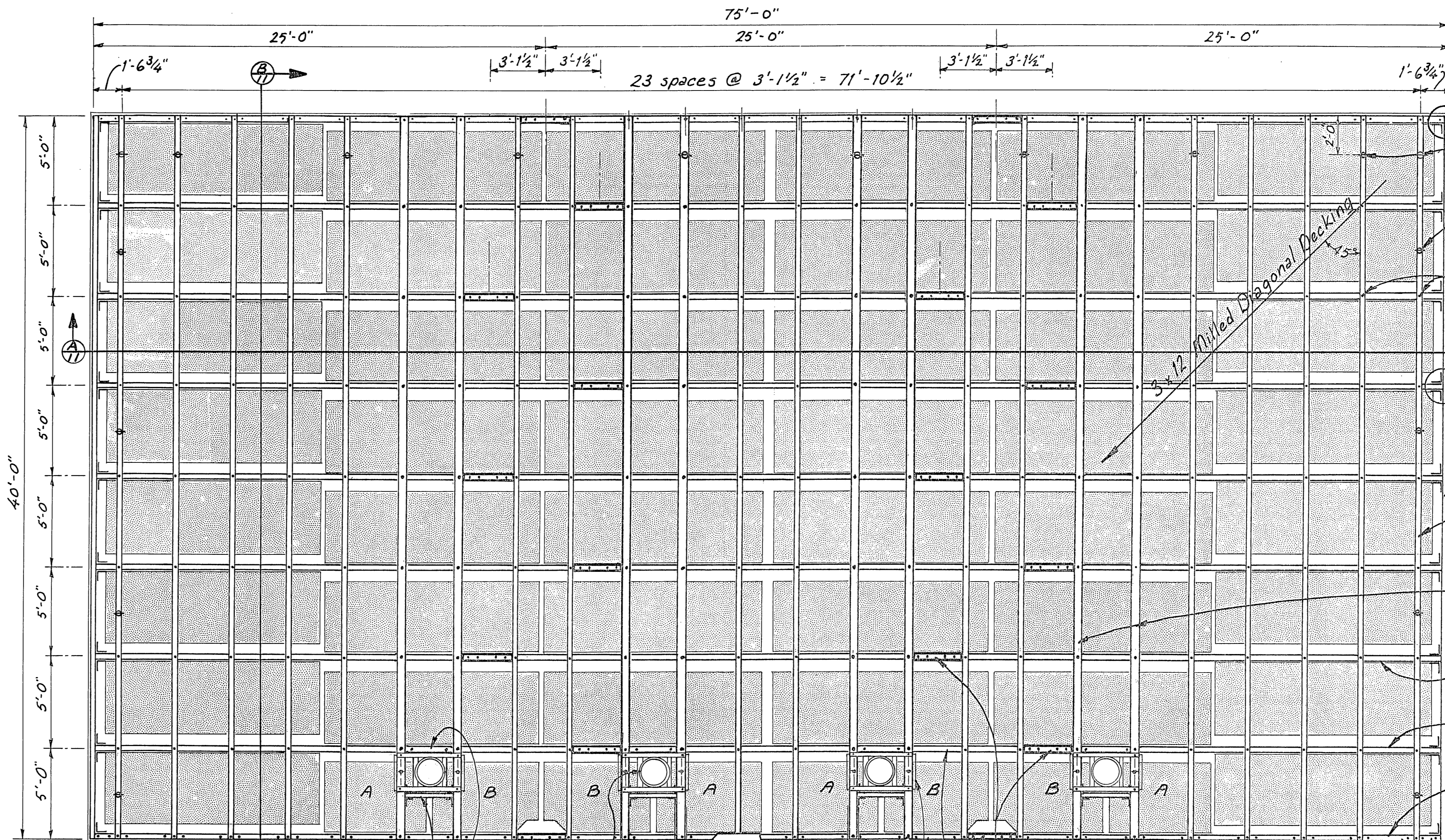
Flotation Billet "A"
4'-0" x 5'-9" x 9 1/4" deep, 4 req'd.



Flotation Billet "B"
4'-0" x 5'-9" x 9 1/4" deep, 4 req'd.



Typical Flotation Billet
4'-0" x 12'-0" x 9 1/4" deep, 4 req'd.



- See Corner Connection Detail, Sht. 11
- Tie-down rings, Space as shown. See detail, Sht. 12
- Tie-down rings along 2nd Sill. Space as shown. Typ. both ends of float. See detail, Sht. 12
- Secure Upper & Lower Sills to Stringers w/ 3/4" Econ. Hd. Bolts, typ. all intersections
- End Sill Intermediate Connection Typical Detail, Sht. 11
- Double 3x10 Bumper Boards, See sht. 11
- 3/8" x 16 1/2" x 40'-0" Glulam End Sill (2 req'd)
- 3/8" x 6" x 40'-0" Glulam Upper & Lower Sills, Continuous Span (16 Upper sills & 24 Lower sills req'd.)
- 5/8" x 6" x 40'-0" Glulam Upper sills @ Pile Collars, typical. (8 req'd.)
- 4 x 10 x 27'-10 3/8" Long Stringers @ alternate interior locations (7 req'd.)
- 4 x 10 x 21'-7 3/8" Short Stringers @ alternate interior locations (7 req'd.)
- 4 x 10 x 24'-8 7/8" Exterior Stringers typical both ends (4 req'd.)

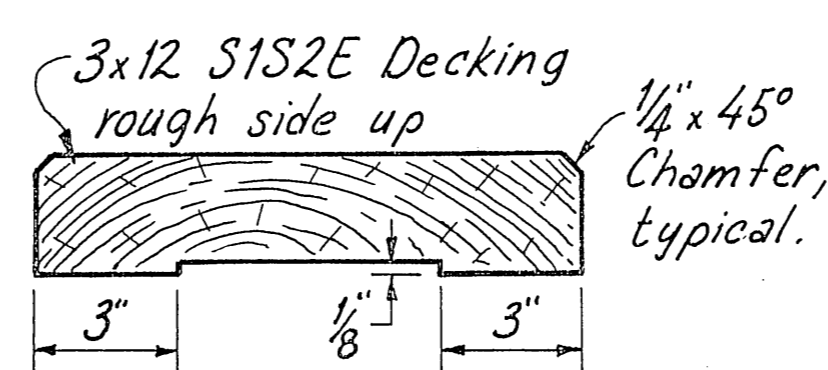
3/8" x 6" Glulam Nailers & Brackets, typ. @ all pile collars. See details, Sht. 12
 3/8" x 6" Glulam Blocking Required @ pile collars, Secure w/ 1/2" x 12" galv. drifts.

Pile Collar "C" See Details, Sht. 12
 Hinge Connection See detail, Sht. 12
 Cover Plate See detail, Sht. 12

3/8" x 6" Glulam Splice Blocking, above & below stringers, See detail, Sht. 11
 4 x 10 x 25'-0" Mid Stringer (7 req'd) stagger splice joints
 4 x 10 x 25'-0" Exterior Stringer (2 req'd)

3/8" x 6" Glulam Blocking between Upper Sills, secure w/ 1/2" x 12" galv. drifts @ 4" from each end of blocking, typ. (Size for snug fit)
 Tire Bumpers, see details, Sht. 13

FRAMING PLAN 0 4 8 ft.

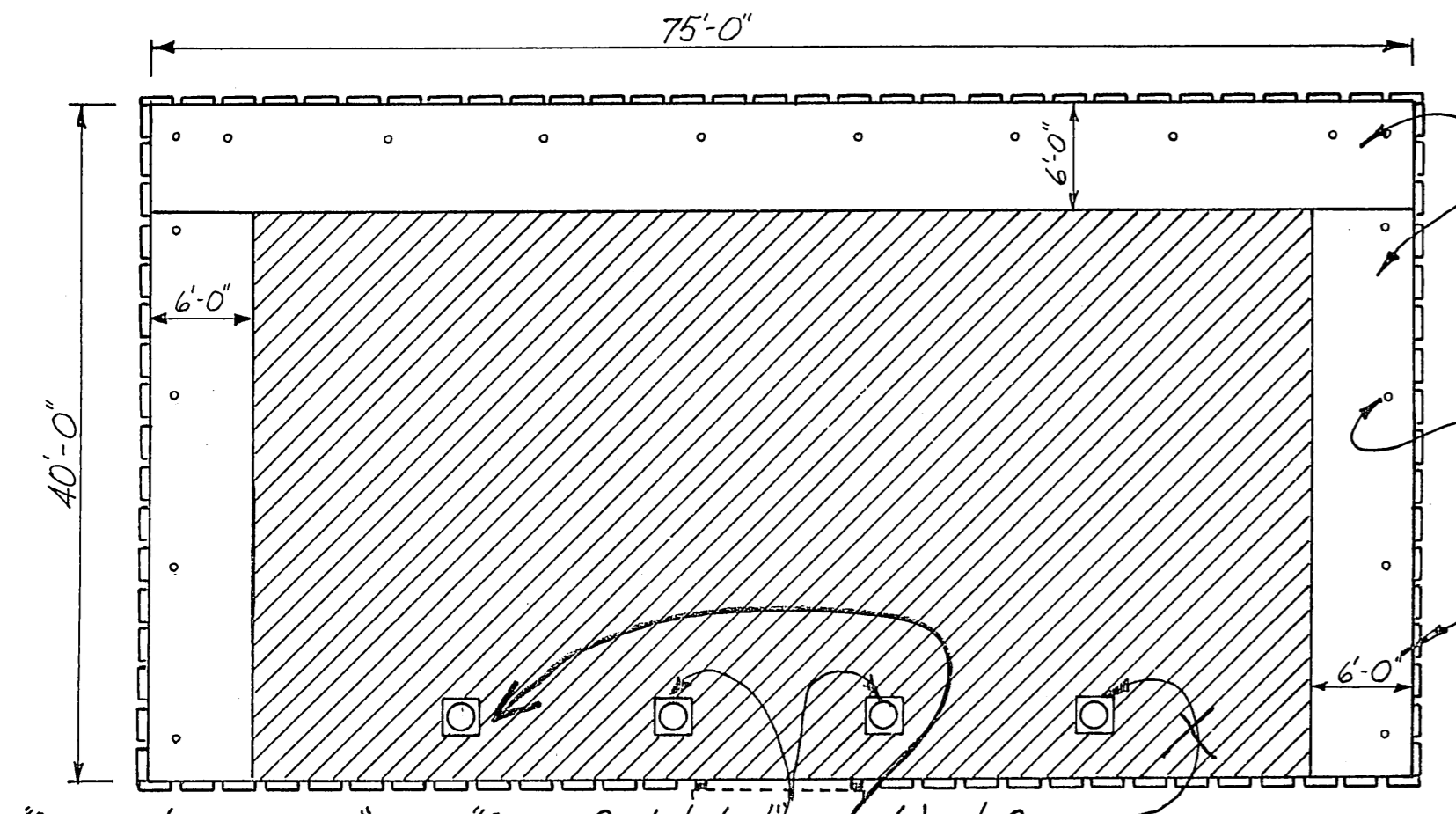


Milled Decking Detail

- Decking Notes:**
- 3x12 S1S2E Milled Decking spaced approximately 1/2" apart.
 - Apply 3x12 decking diagonally. Secure to every sill w/ 2-60d double hot-dipped nails. Predrill all ends to prevent splitting.
 - Milled side of 3x12 shall be toward inside of tree.
 - Decking splices shall be staggered so that only every third deck plank is spliced on the same sill. Average deck plank shall contact 5 sills min. Minimum length deck plank shall contact 3 sills, except at corners of float.

As BUILT
 Mark Johnson
 2/21/92

- NOTES:**
- Offset foam to 1" from 4x10 stringers, to access splice blocking bolts and clear end connection hardware.
 - Apply non-skid deck carpet to decking as indicated on Misc. Placement Plan (this sht.).
 - Sills shall be full length members. no splicing will be allowed.
 - Bumper Board minimum length is 10'-0". Secure bumper boards w/ 60d double hot-dipped galv. nails staggered @ 1'-0" o.c. & 2 nails at ends.
 - 4x10 Stringers shall be S4S.

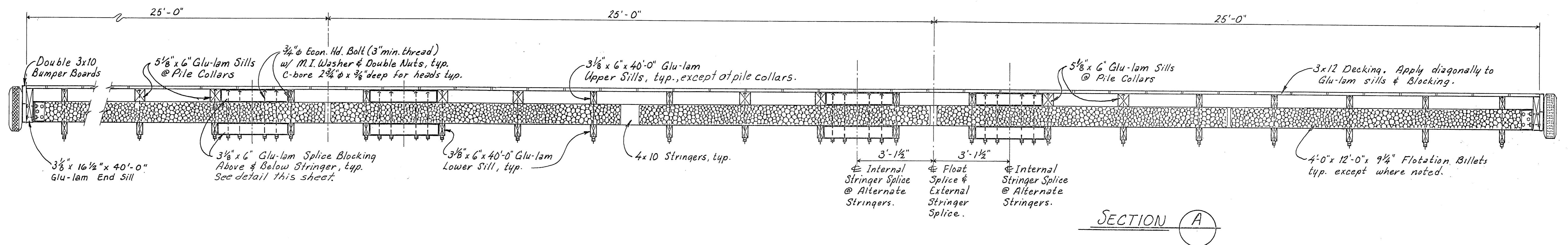


MISC. PLACEMENT PLAN
 N.T.S.

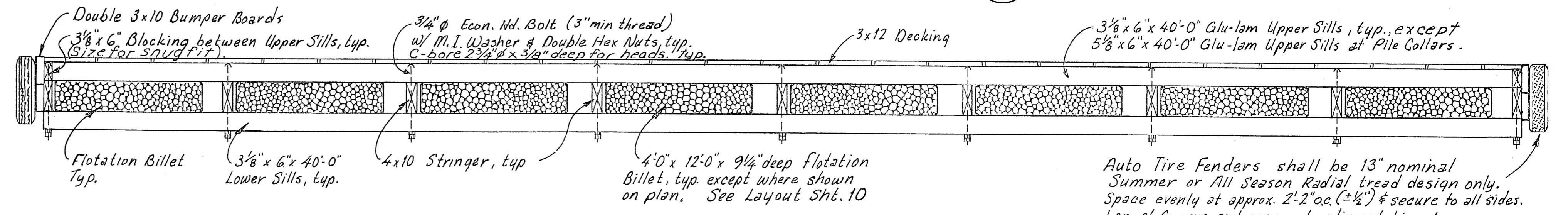
Owner/Operator and "Boats Prohibited" Signs, See Details, Sht. 13
 Wind Cone See Details, Sht. 13

Non-Skid Deck Carpeting 6'-0" wide, typ. Secure with 1 1/4" x 1 1/2" L x 1/8" galv. steel staples at 12" o.c. along edges & max. 18" x 18" grid over the carpet surface. Min. 3 staples around holes at tie-down rings.
 Tire Bumpers along all sides except at connection to Exist. Float. (tires 12" clear for ease of connection) See Tire Details, Sht. 13

STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Thorne Bay		Alaska	
SEAPLANE FLOAT LAYOUT			
DESIGNED <i>WmV</i>	CHECKED <i>JDB</i>	DRAWN <i>WmV</i>	DATE 1990
PROJECT NUMBER 69962	SHEET 10		OF 13



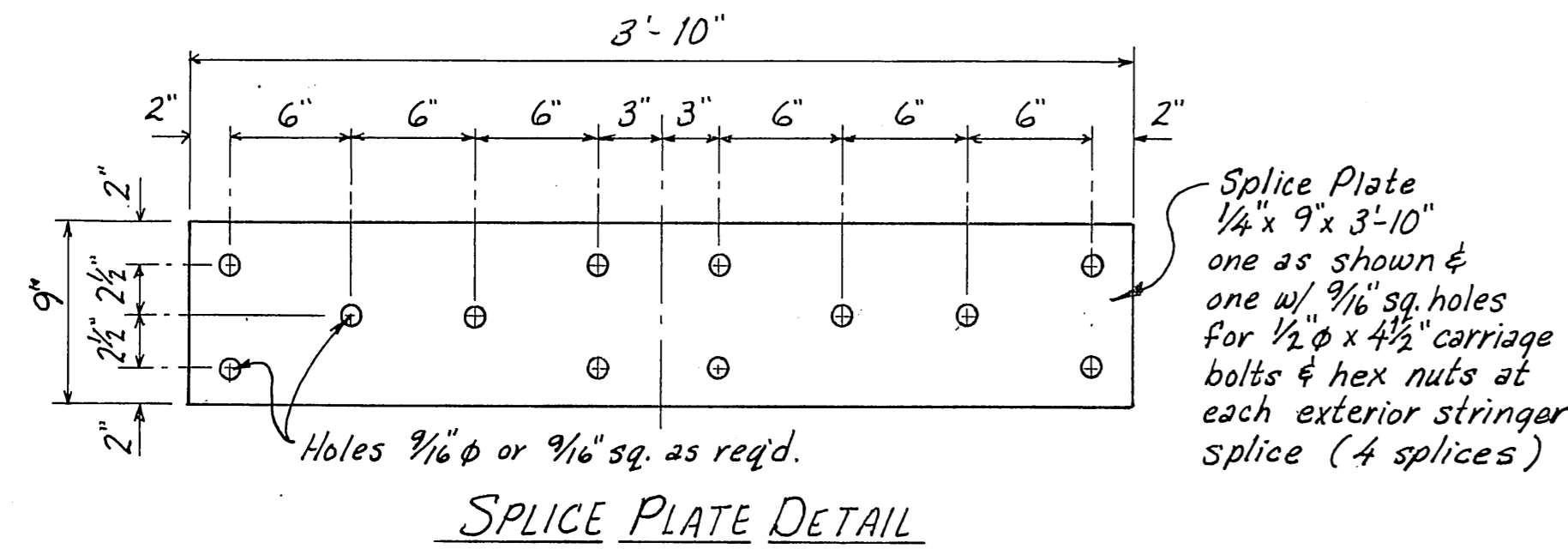
SECTION A



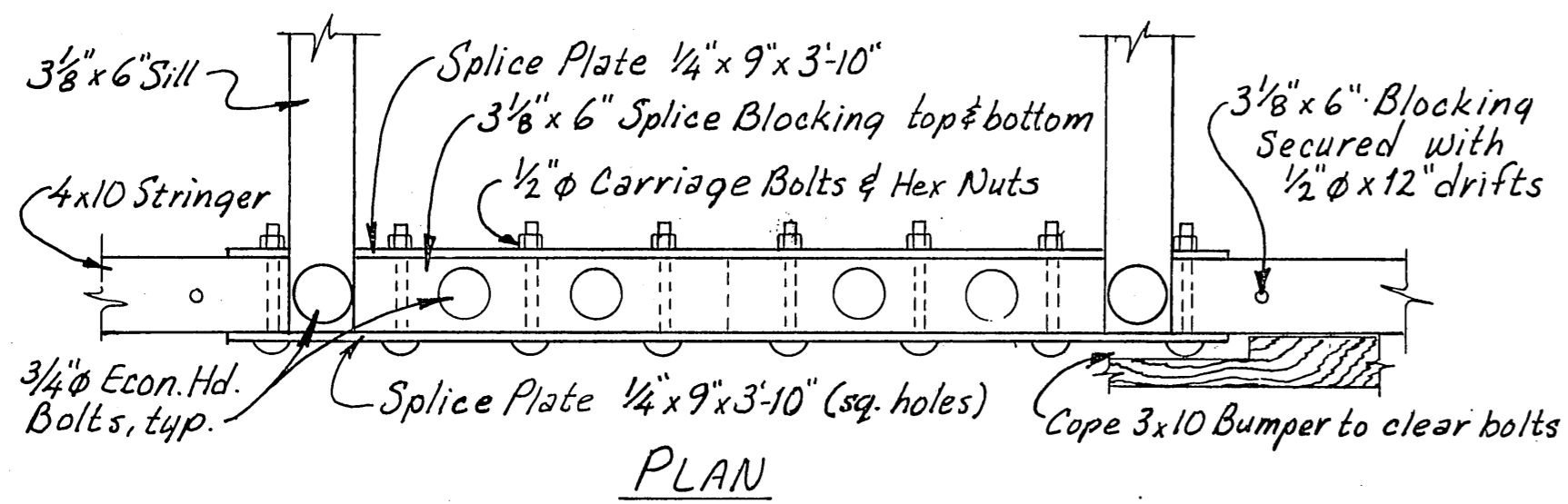
SECTION B

Auto Tire Fenders shall be 13" nominal Summer or All Season Radial tread design only. Space evenly at approx. 2'-2" oc. (± 1/4") & secure to all sides. Lap at Corners and secure to adjacent tire, typ. See Tire Fender Details, Sht. 13

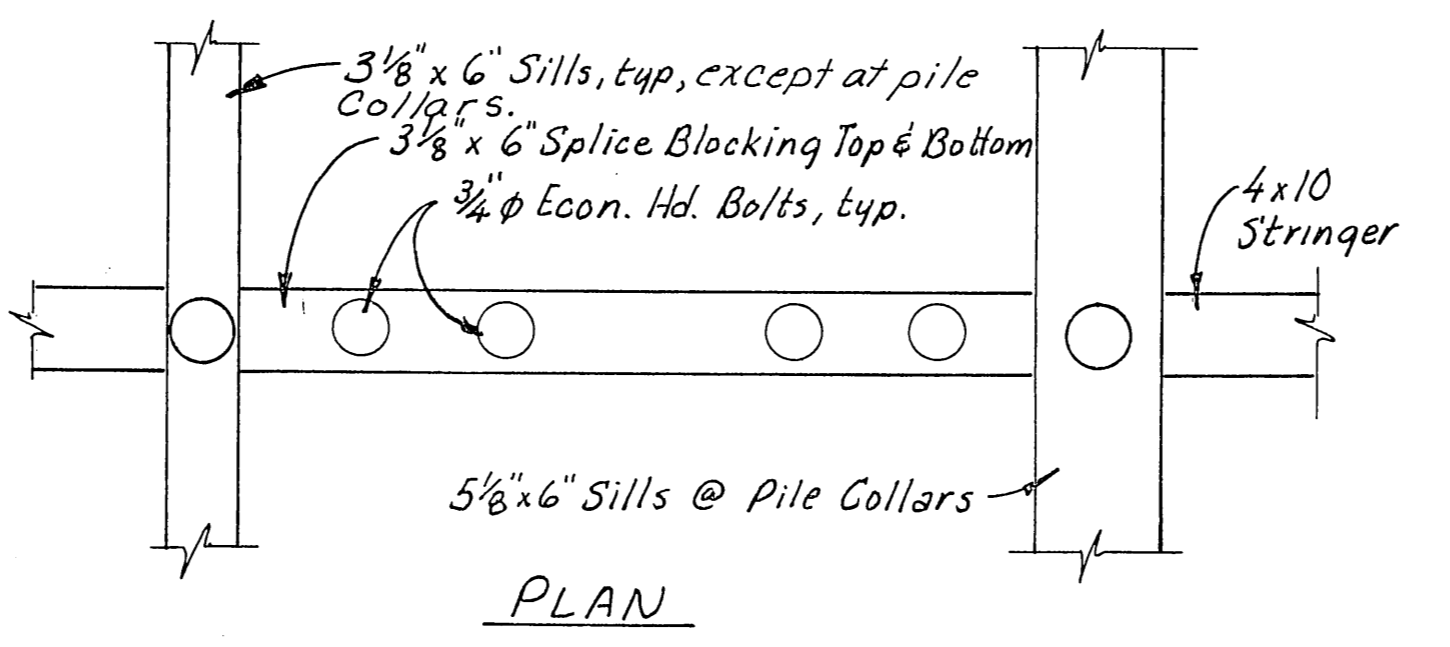
Flotation is 1.25 lb/cu ft Density - APPROVED BY DESIGN & CONSTRUCTION upon INSPECTION



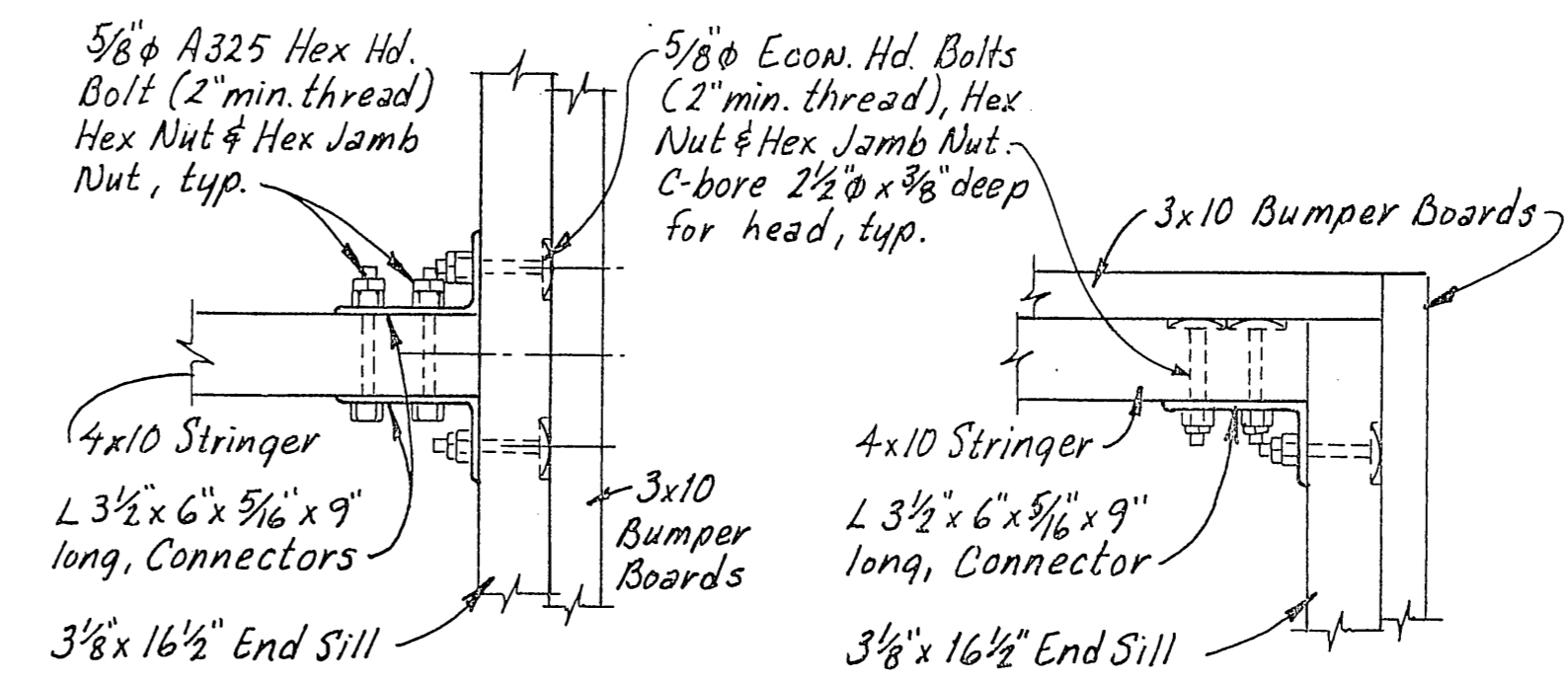
SPLICE PLATE DETAIL



PLAN

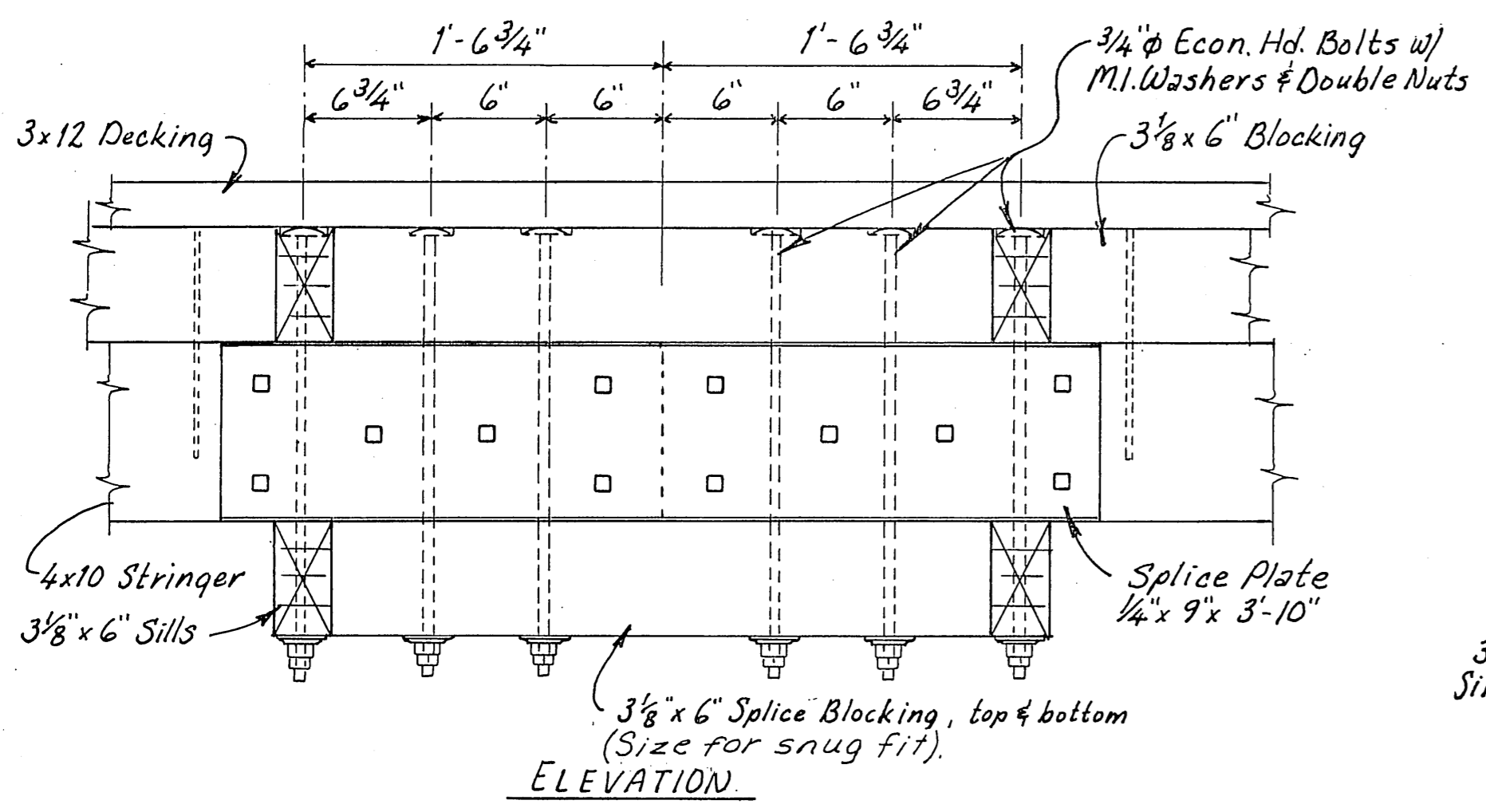


PLAN

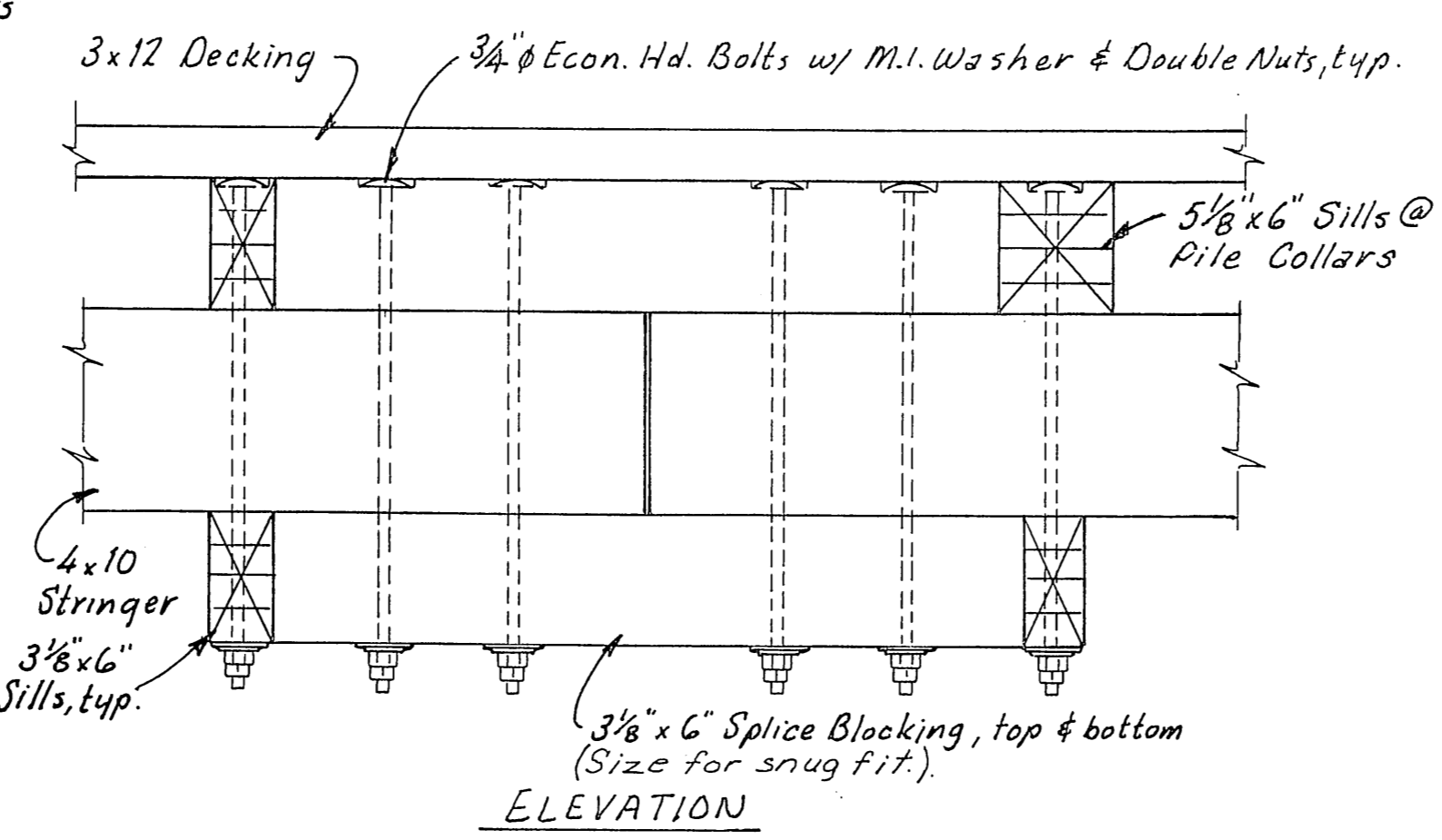


INTERMEDIATE CONNECTION @ END SILL

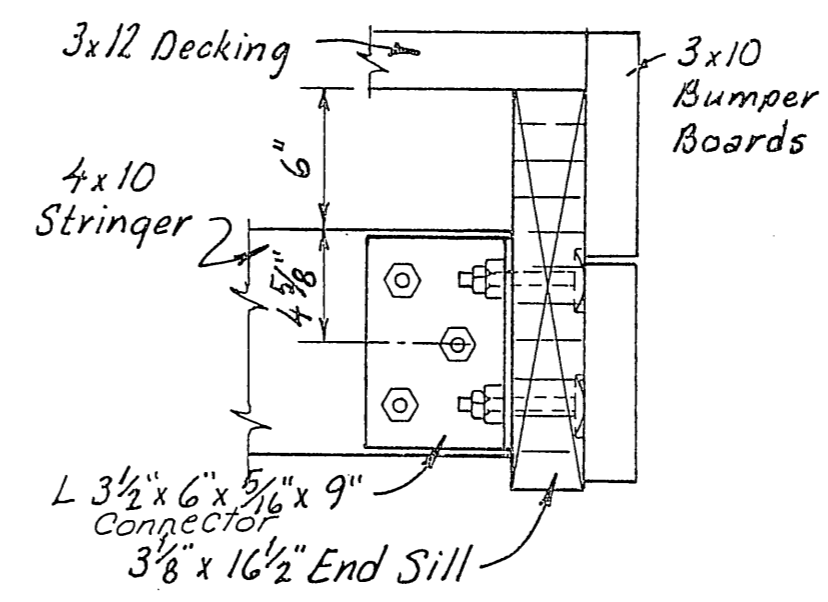
CORNER CONNECTION @ END SILL



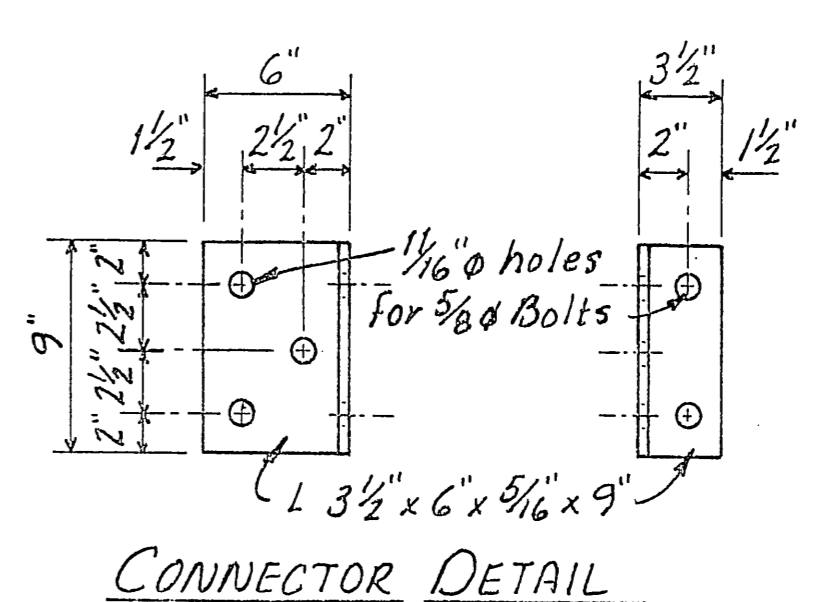
EXTERNAL STRINGER SPLICE DETAILS



INTERNAL STRINGER SPLICE DETAILS



TYP. CONNECTION ELEVATION @ END SILL

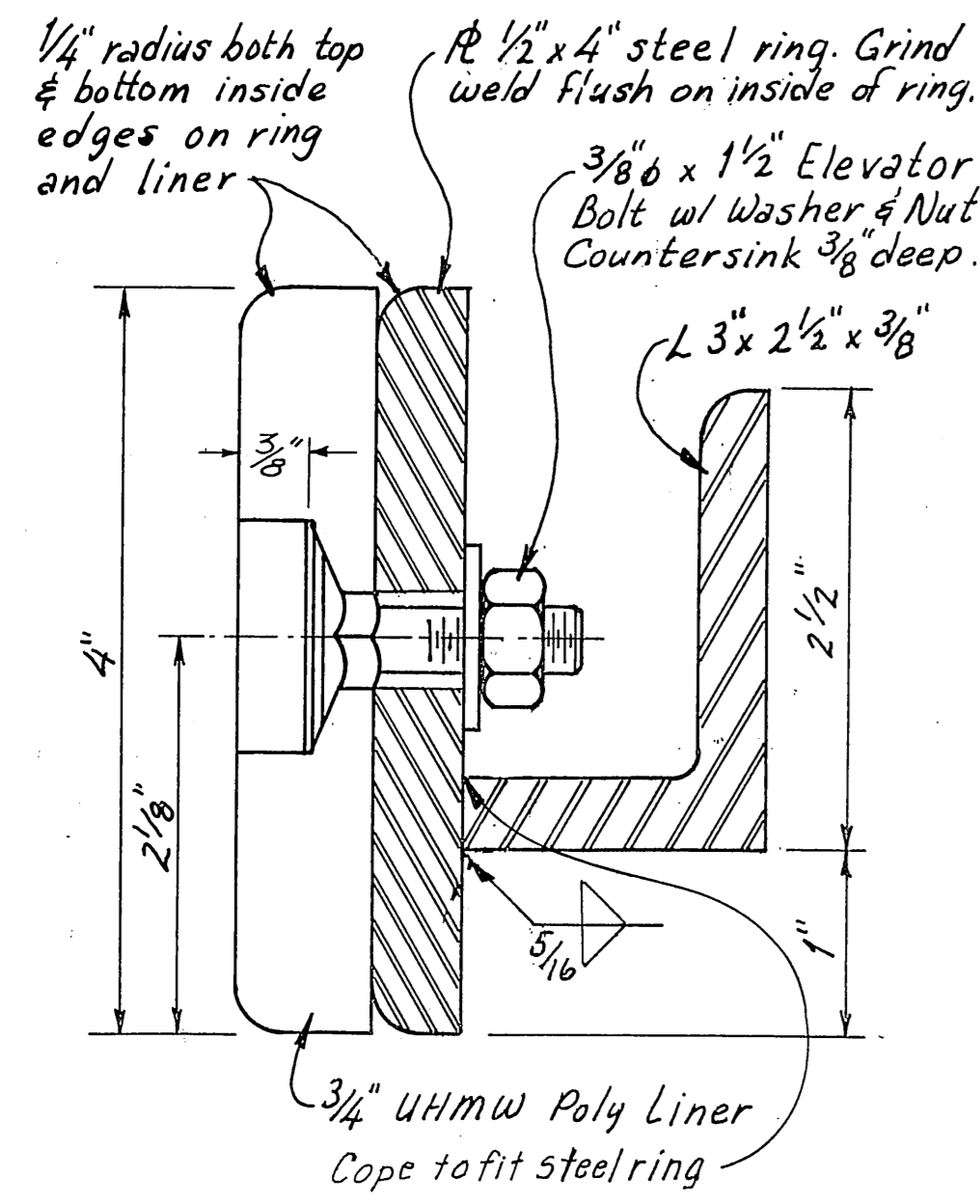


CONNECTOR DETAIL

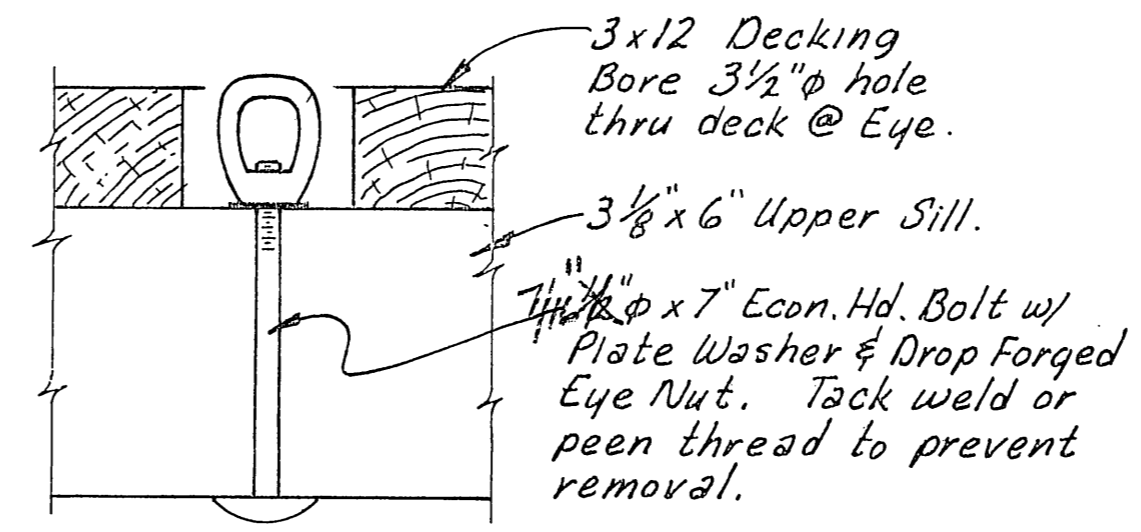
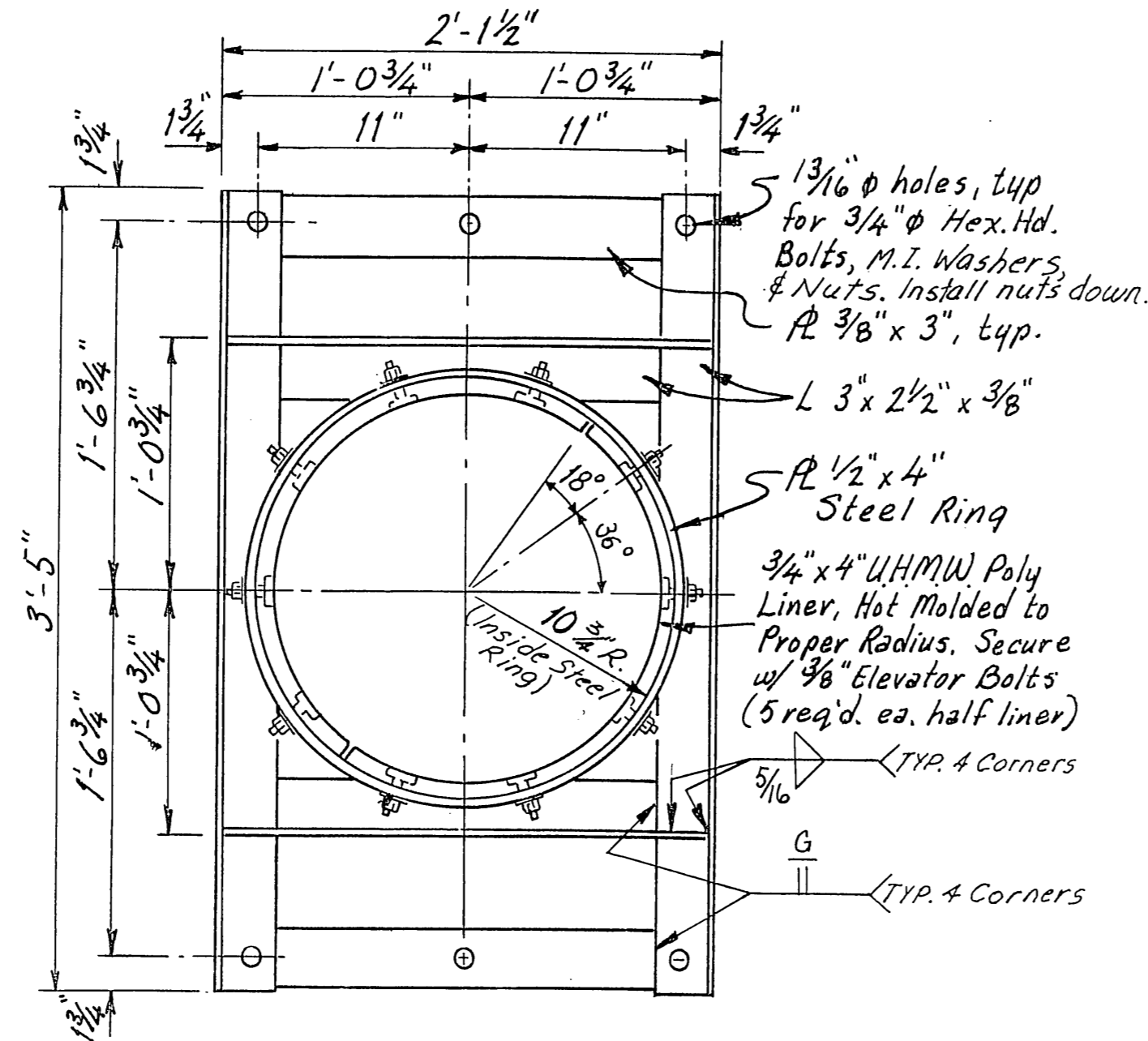
STRINGER / END SILL CONNECTION DETAILS

As BUILT
Mark Johnson
2/21/92

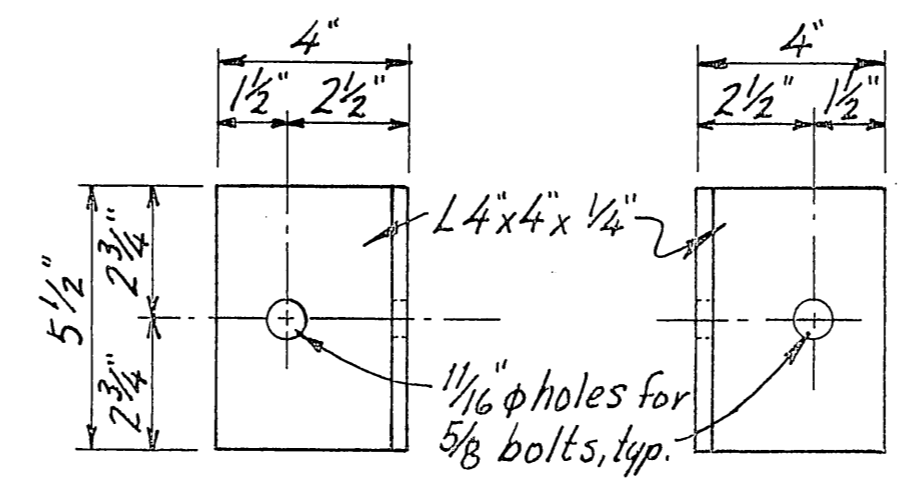
STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Thorne Bay		Alaska	
SEAPLANE FLOAT DETAILS			
DESIGNED <i>WmN</i>	CHECKED <i>JDB</i>	DRAWN <i>WmN</i>	DATE 1992
PROJECT NUMBER 69962	SHEET 11		OF 13



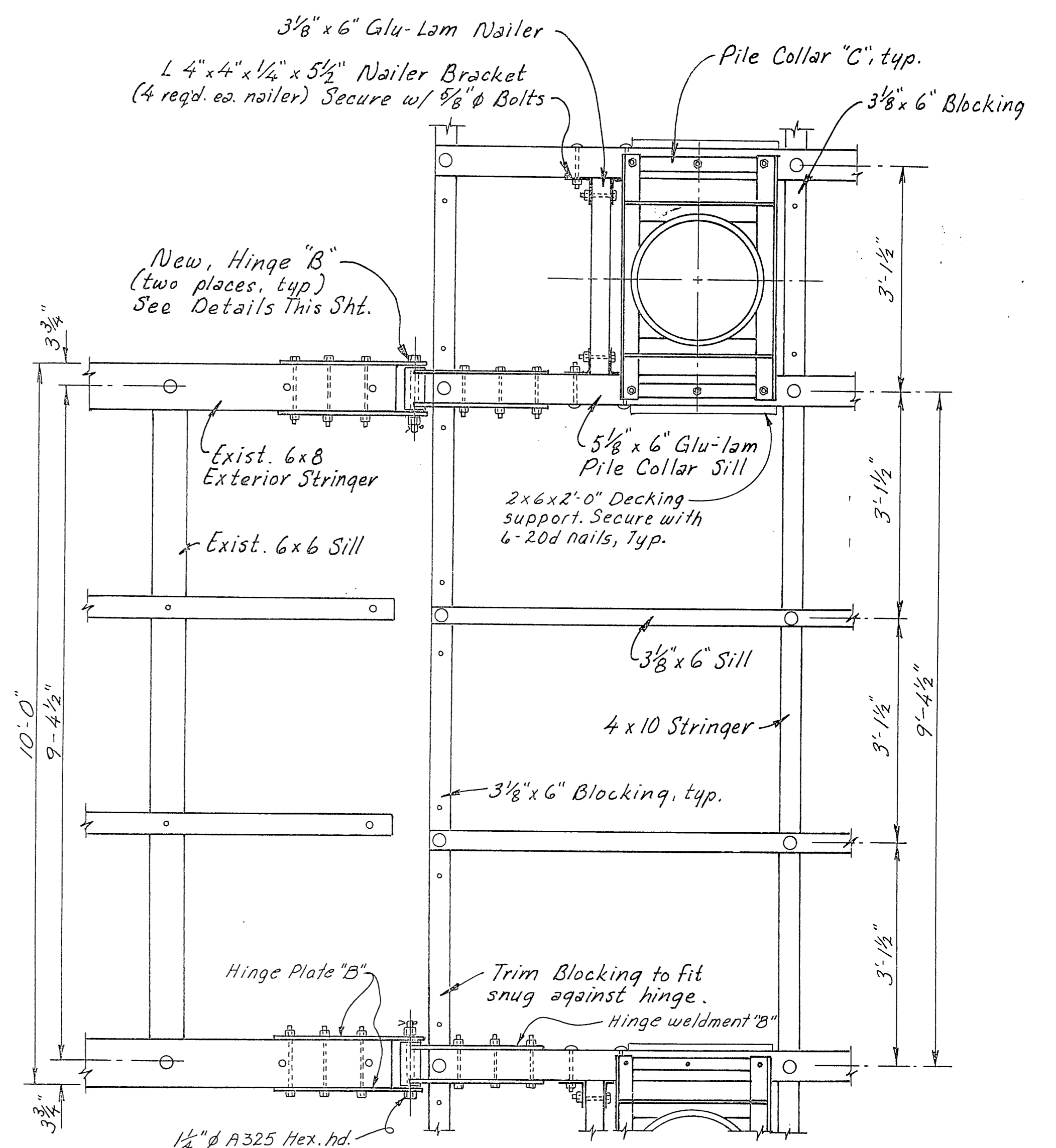
PILE COLLAR "C" DETAILS



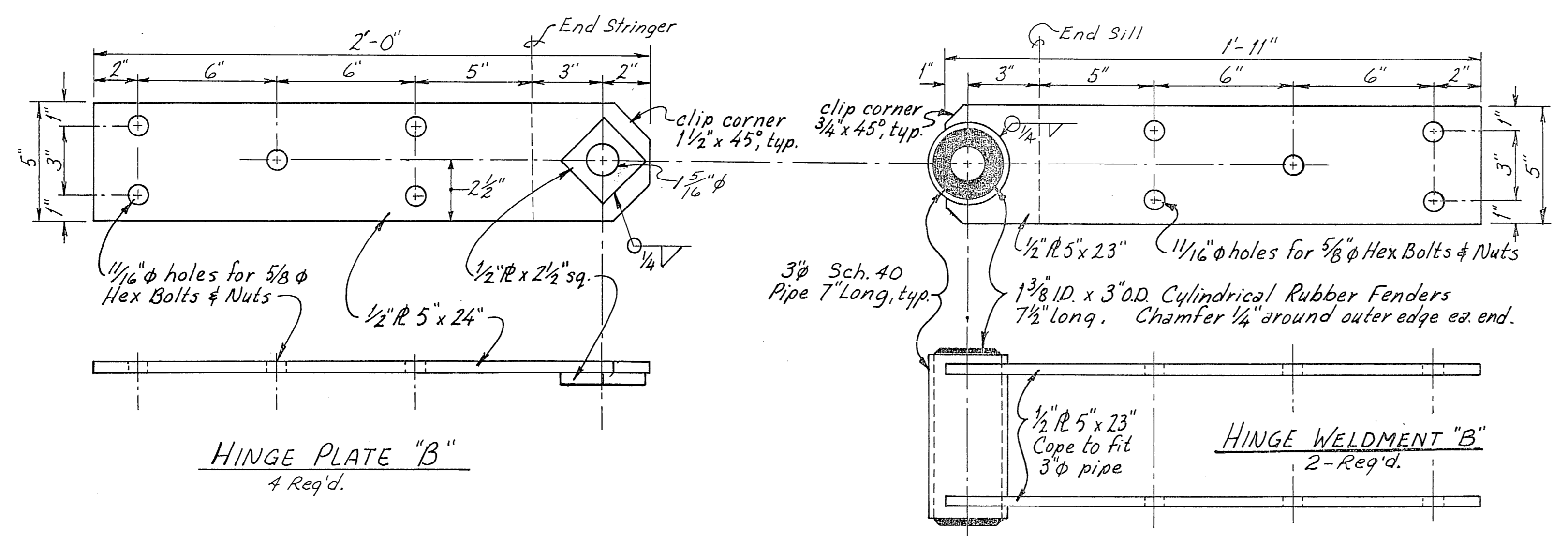
TIE-DOWN RING DETAIL



NAILER BRACKET



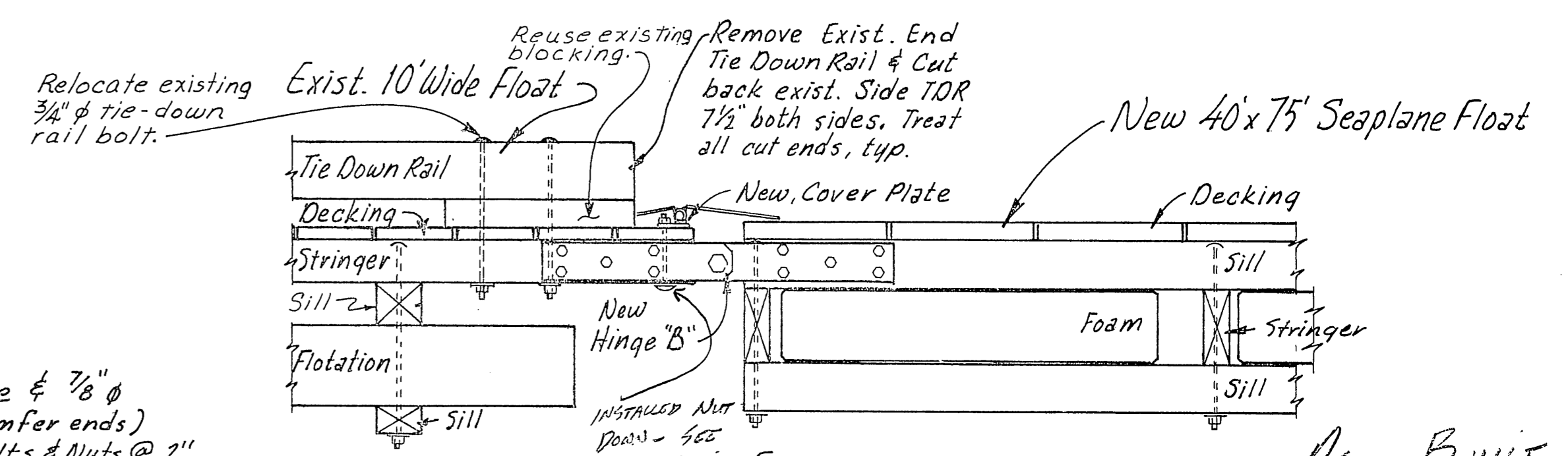
PLAN



HINGE PLATE "B"
4 Req'd.

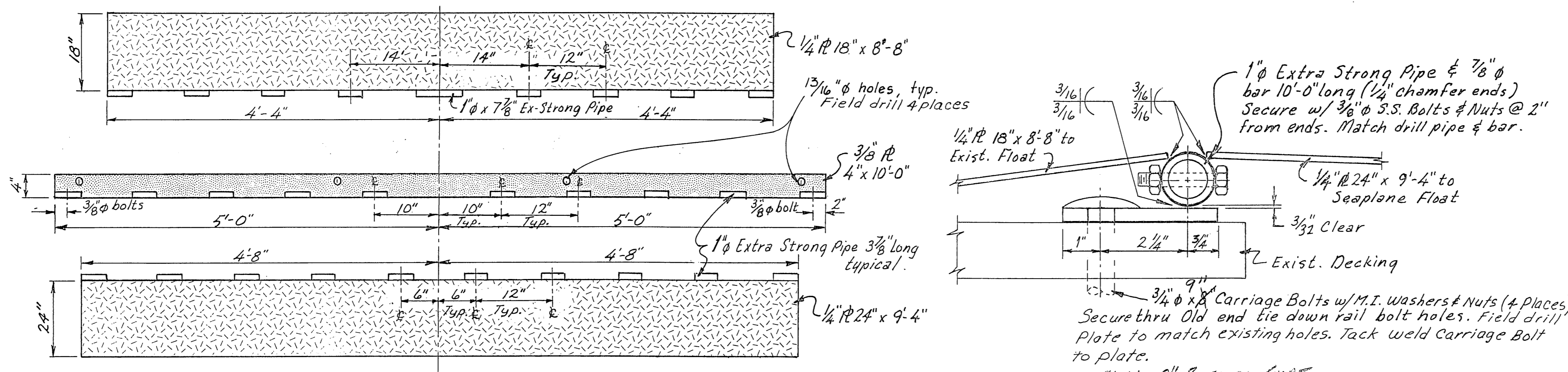
HINGE WELDMENT "B"
2-Req'd.

HINGE "B" DETAILS



ELEVATION

SEAPLANE FLOAT CONNECTION

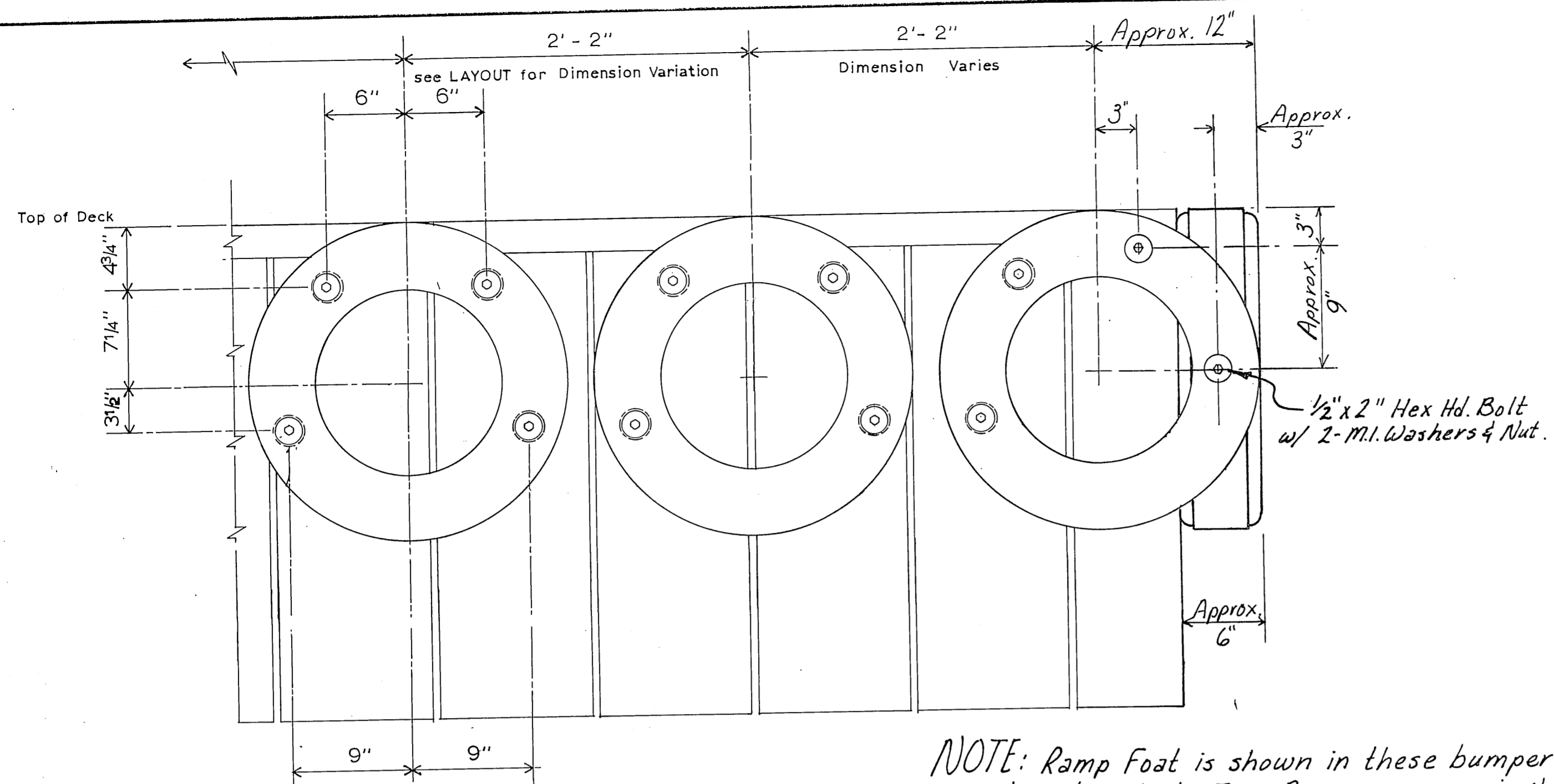


COVER PLATE DETAILS

Note: Cover plates to be A36 steel patterned plate.

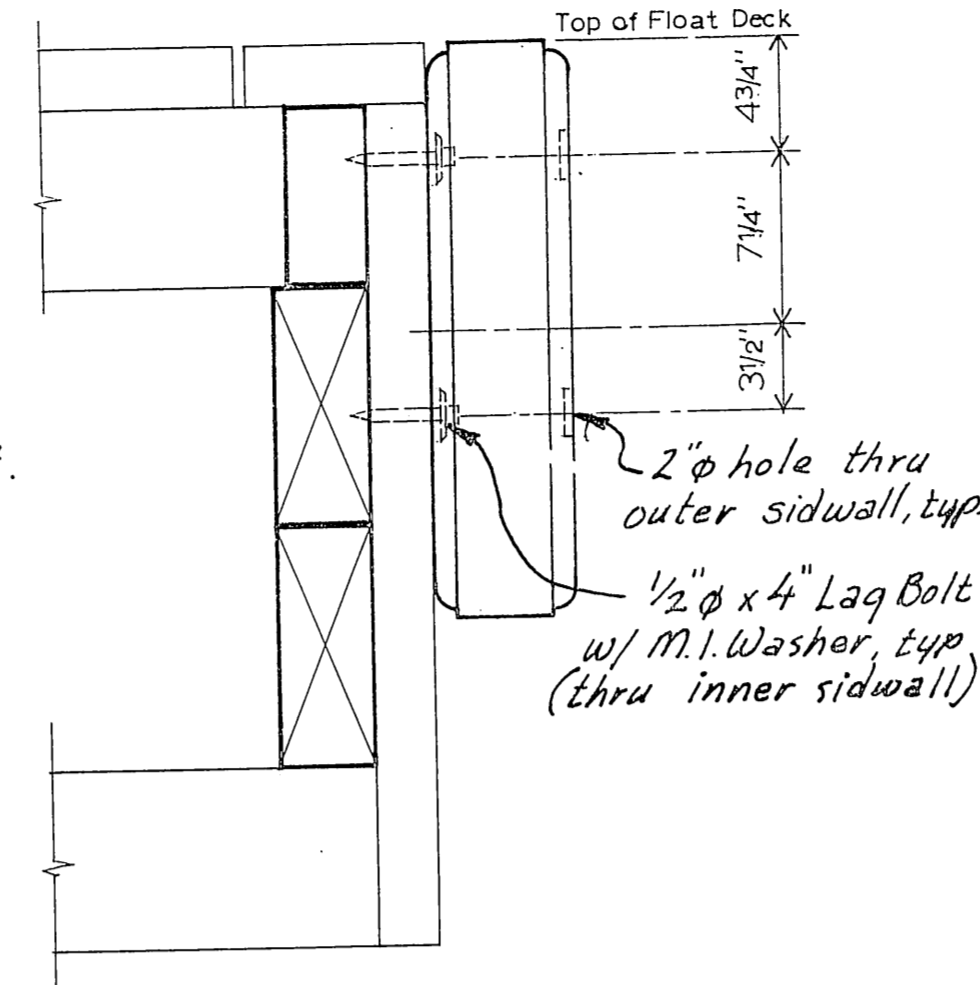
STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Thorne Bay		Alaska	
SEAPLANE FLOAT CONNECTION			
DESIGNED <i>WN</i>	CHECKED <i>JDB</i>	DRAWN <i>WN</i>	DATE <i>1/1990</i>
PROJECT NUMBER <i>69962</i>	SHEET <i>12</i> OF <i>13</i>		

As BUILT
Mark Hansen
7/21/92

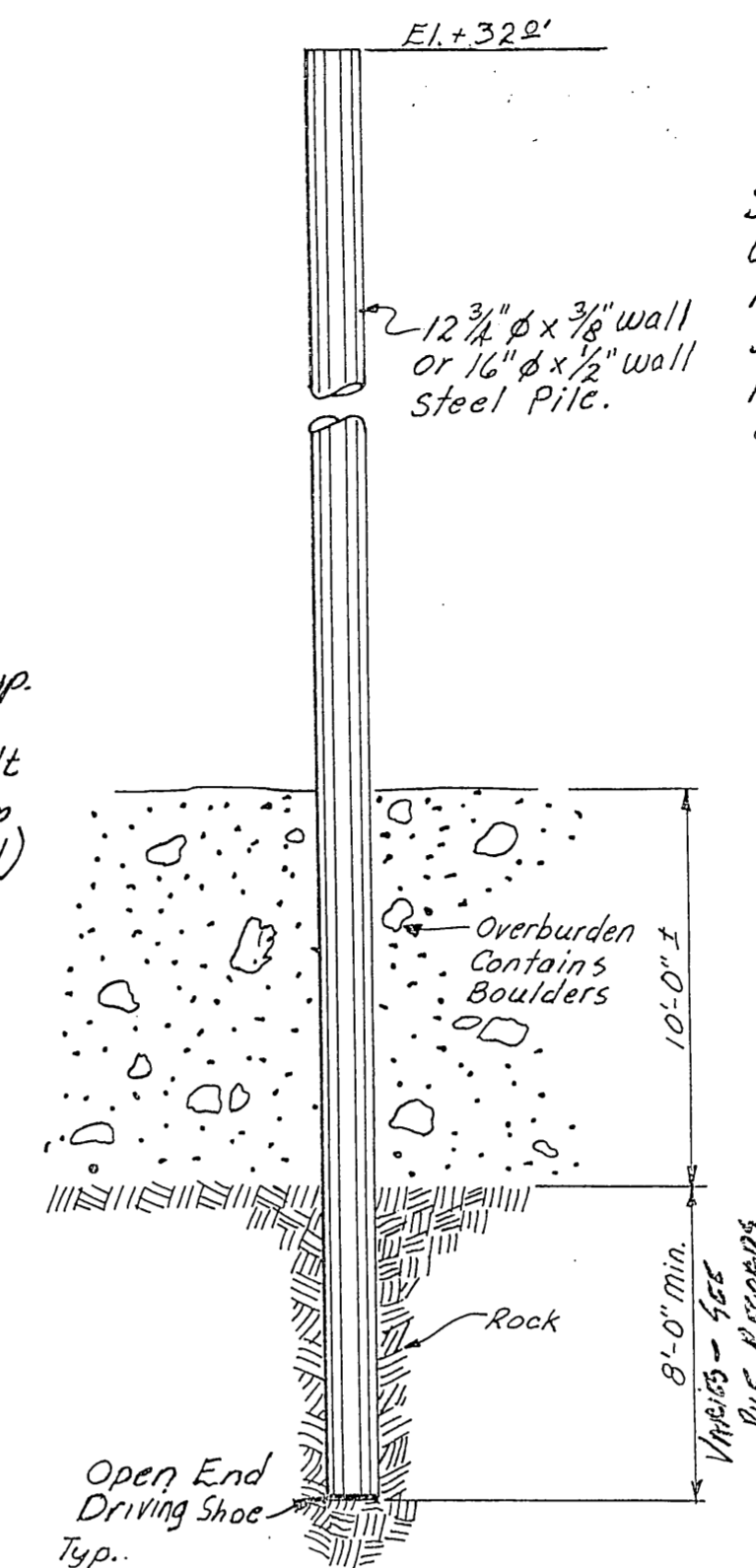


ELEVATION TIRE BUMPERS

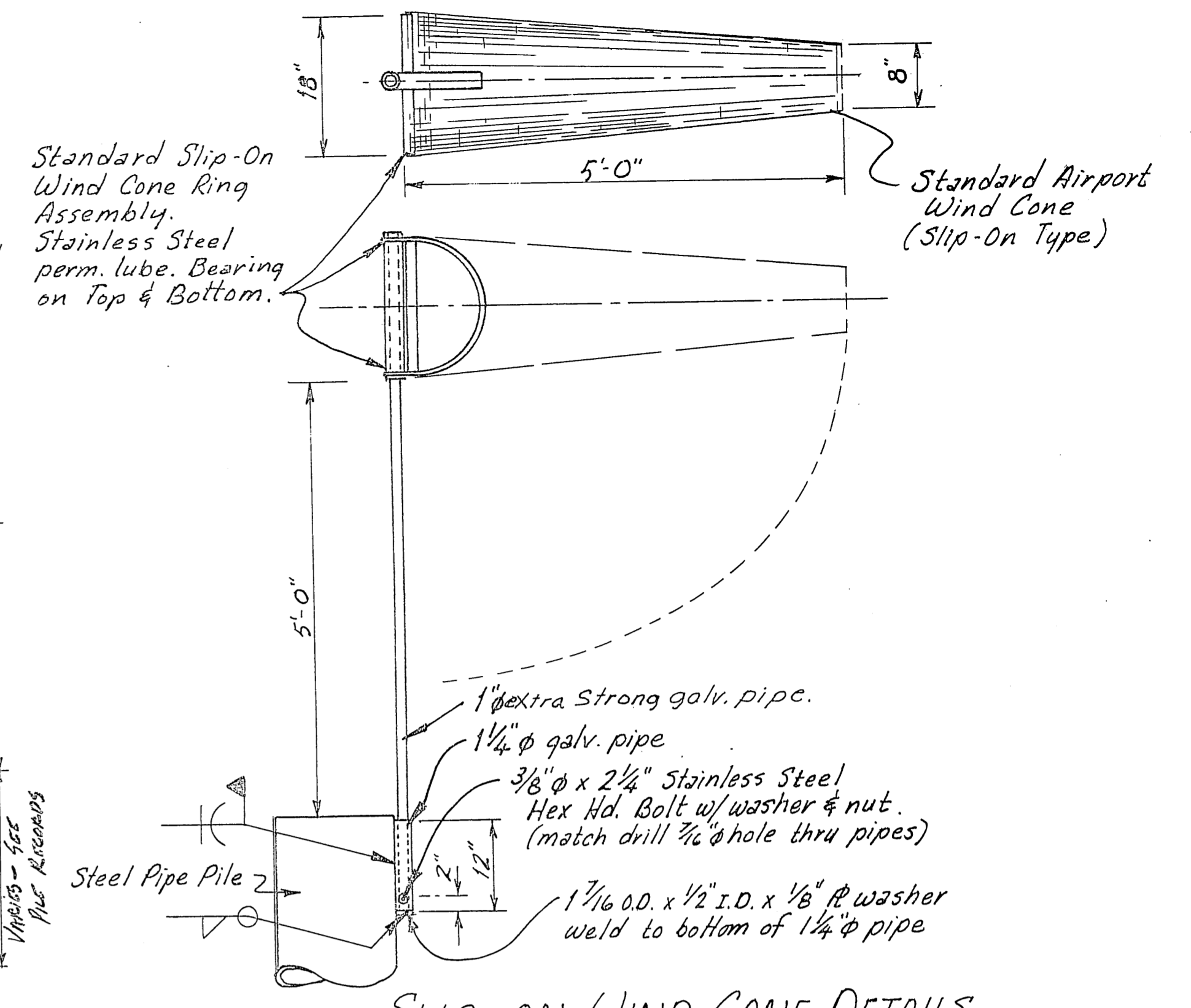
NOTE: Ramp Float is shown in these bumper details, but Tire Bumpers are similar on Ramp Float & 40x75' Seaplane Float.



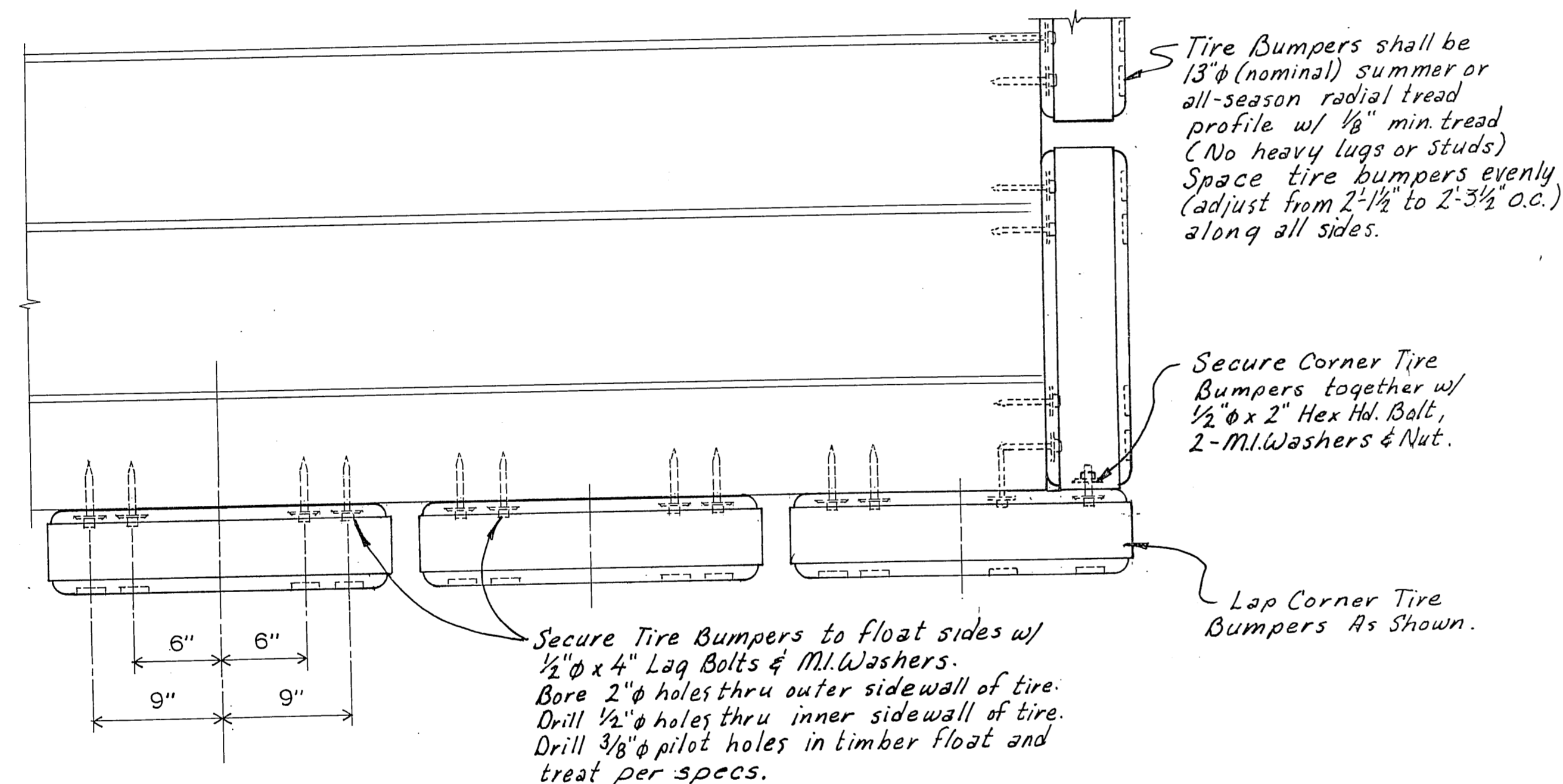
SECTION



STEEL PILE SOCKET DETAIL



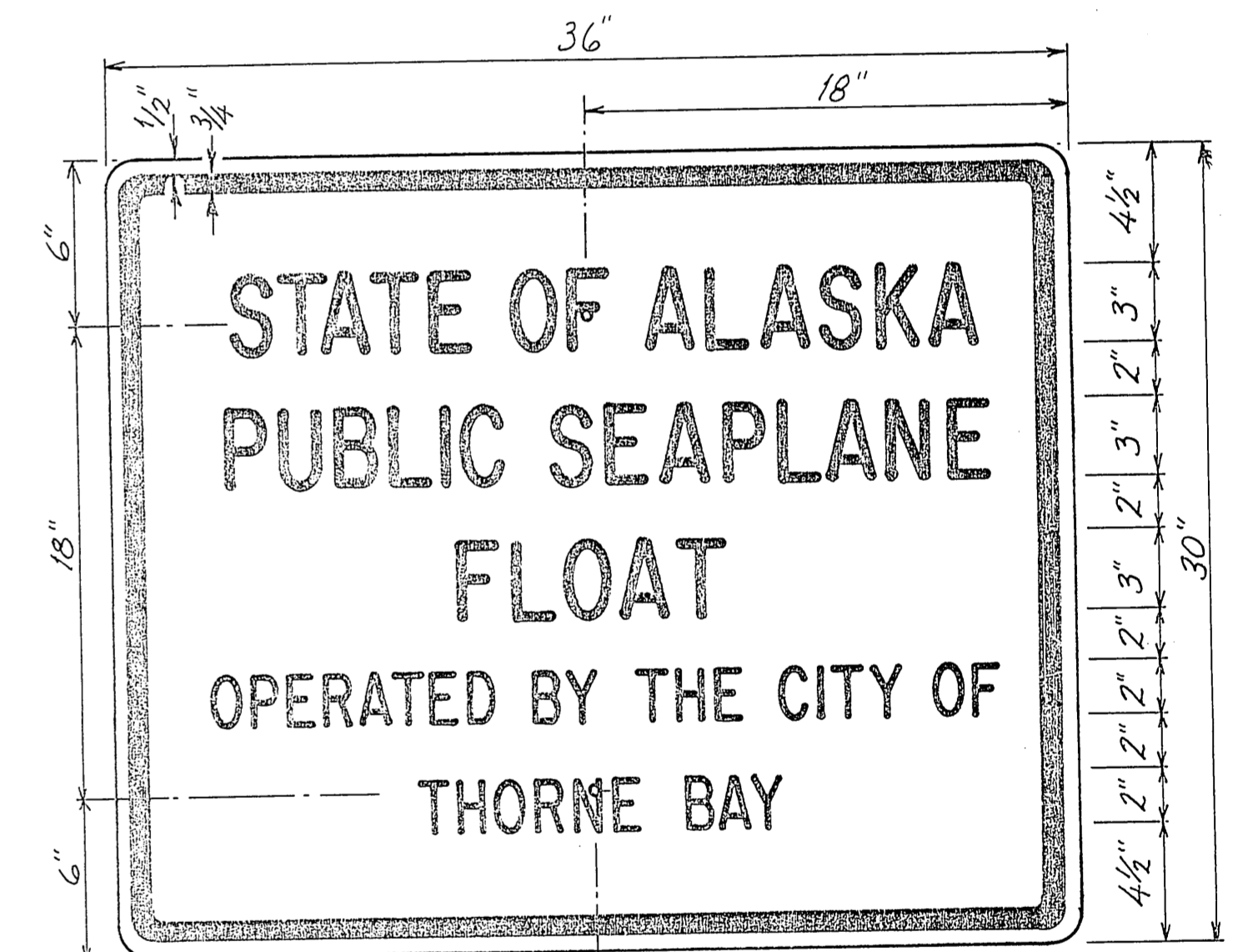
SLIP-ON WIND CONE DETAILS



PLAN CORNER BUMPER



"BOATS PROHIBITED" SIGN



"OWNER/OPERATOR" SIGN

As Built
Mark [Signature]
2/21/92

SIGN NOTES:

Locate signs as directed by the Engineer. Align top of sign with the top of the float piles, so that signs are visible when approaching from the southwest. Secure the signs by welding the heads of two - 1/2" Stainless Steel bolts to ea. pile. Place the sign and install 1/2" Flat Stainless Steel washers & nuts. Use ENAMELATED Bolts, Nuts & Washers - No Stainless Steel. AVAILABLE LOCAL & CONDUIT END SHIPPED BOLTS

STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
		STATE OF ALASKA	
		DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES	
		Thorne Bay	Alaska
MISC. DETAILS			
DESIGNED	JDB	CHECKED	WmN
DRAWN	DWJR	DATE	1990
PROJECT NUMBER	69962	SHEET	13 OF 13
5-15-91			