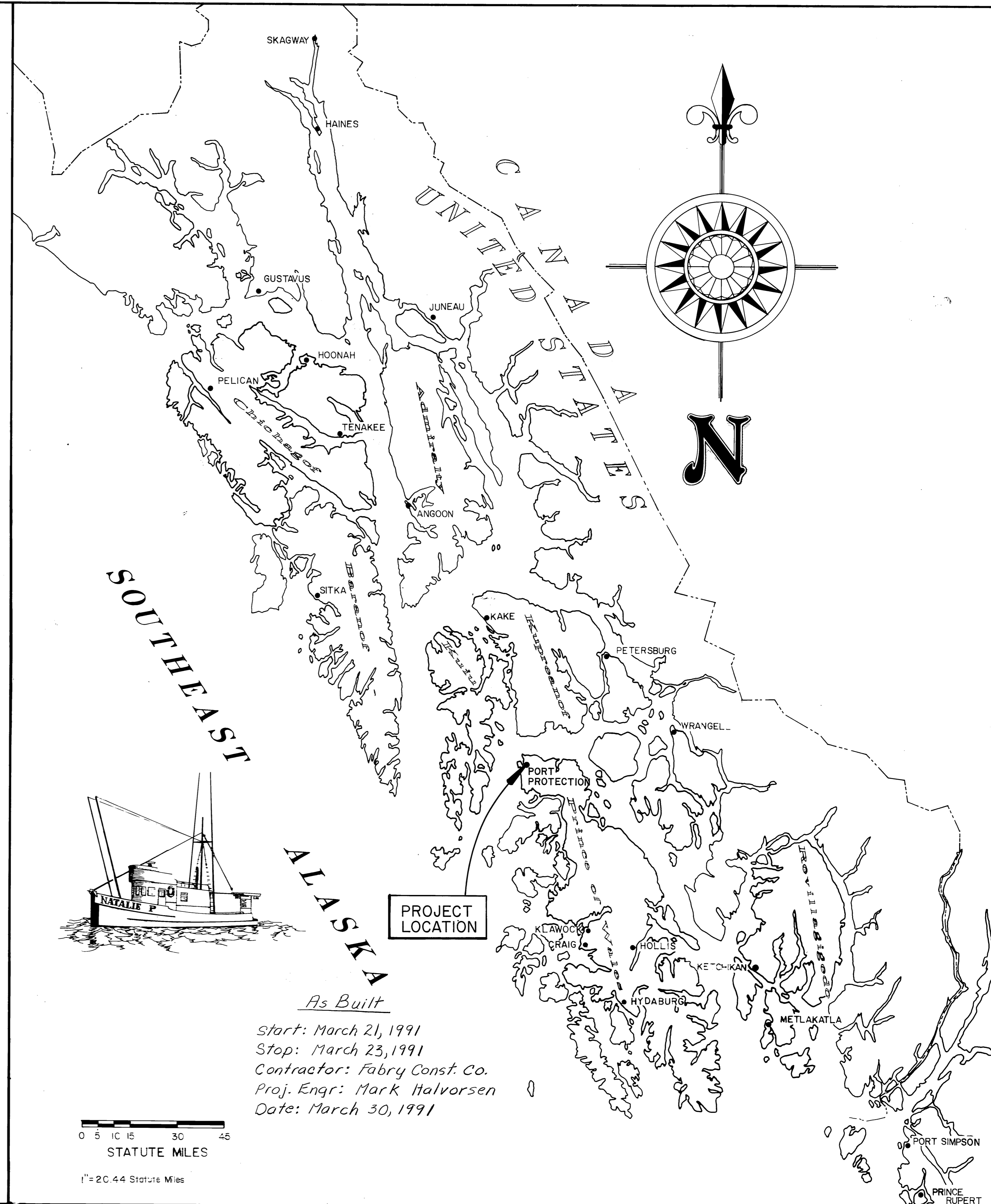
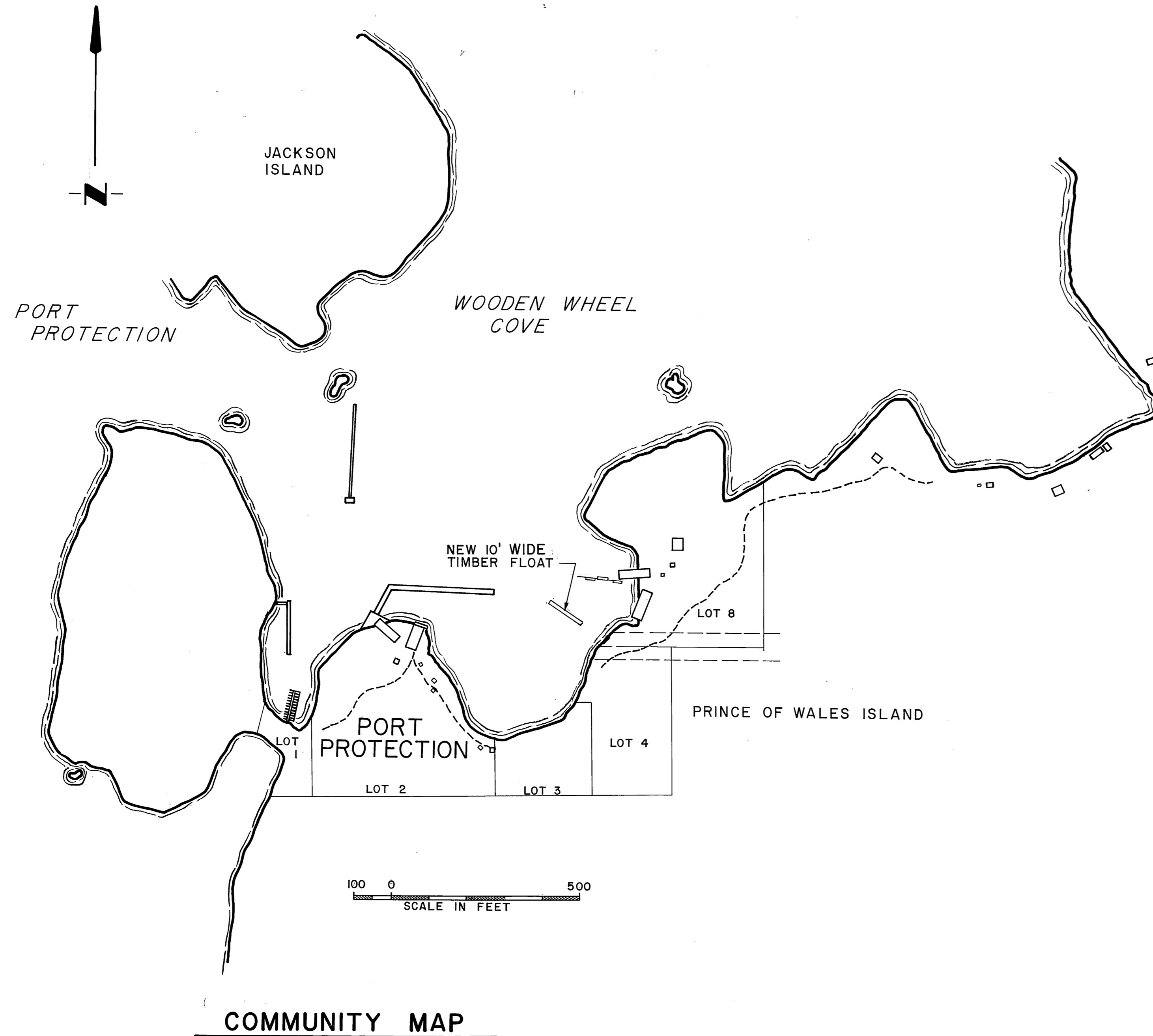


PORT PROTECTION SKIFF FLOAT

PROJECT NO. 69616



As Built
 Start: March 21, 1991
 Stop: March 23, 1991
 Contractor: Fabry Const. Co.
 Proj. Engr: Mark Halvorsen
 Date: March 30, 1991

0 5 10 15 30 45
 STATUTE MILES
 1" = 20.44 Statute Miles

STATE
OF
ALASKA

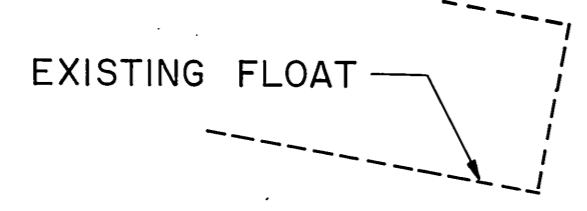
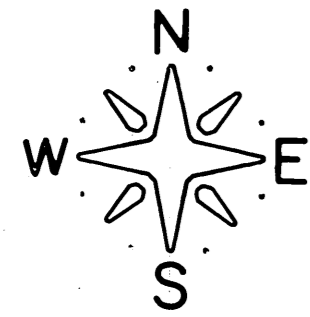
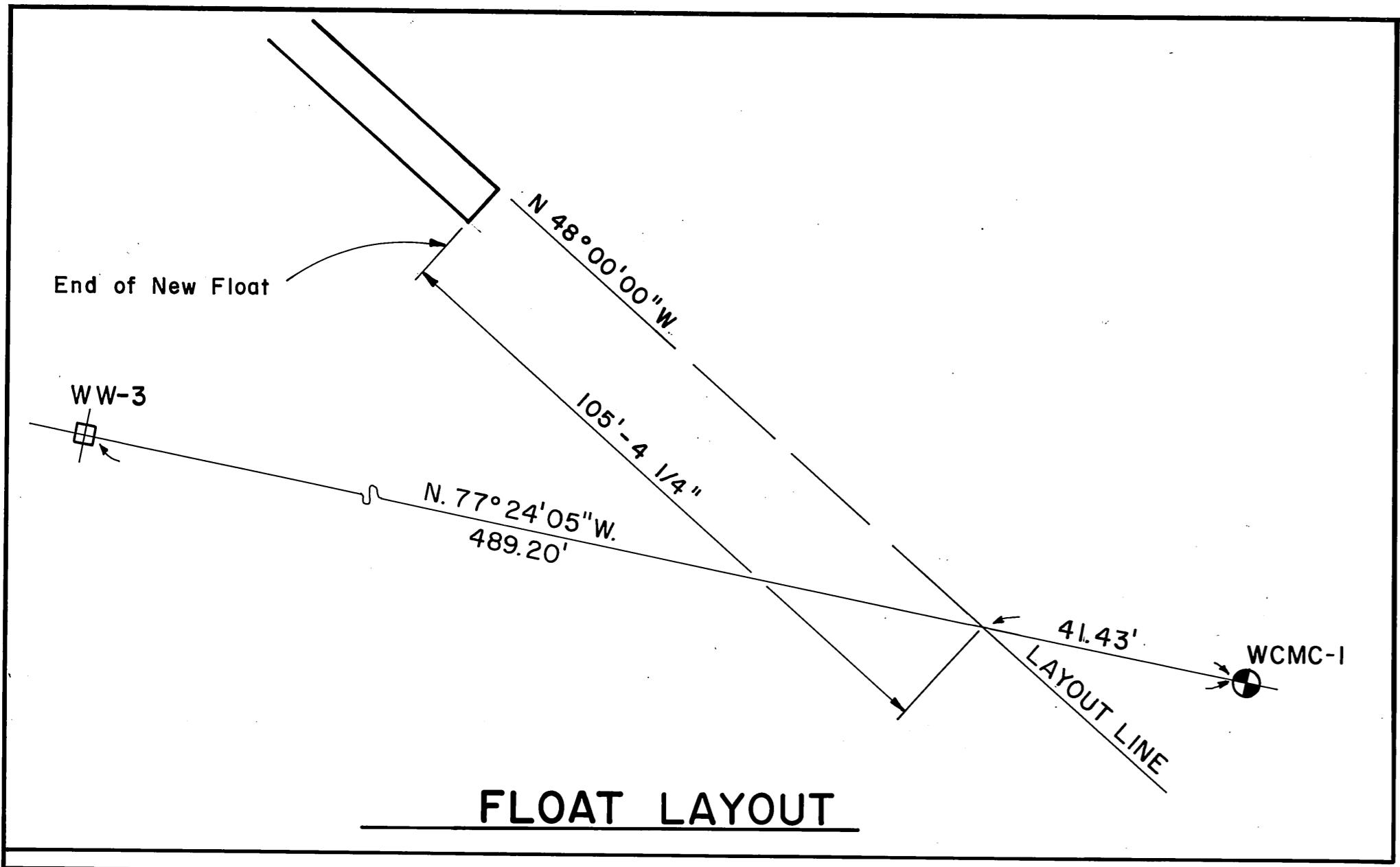
DEPARTMENT OF TRANSPORTATION
& PUBLIC FACILITIES
S.E. REGION DESIGN & CONSTRUCTION

APPROVED
E.V. Gannell 8/17/90
 Director S.E. D&C. Date
 Recommend
 for Approval:
McNeill 8/17/90
 Design Chief Date
 SHEET 1 of 4

INDEX TO SHEETS

1. TITLE SHEET			
2. PROJECT LAYOUT			
3. 10' WIDE TIMBER FLOAT			
4. MISC. DETAILS			

PROJECT &
FILE NO.



WW-3

Estimate of Quantities			
Item No.	Item	Unit	Quantity
110	Mobilization & Demobilization	L.S.	All Req'd.
112	Construction Surveying by the Contractor	L.S.	All Req'd.
121 (1)	DBE Incentive	C.S.	All Req'd.
301 (1)	Treated Timber Piles, Furnished	L.F.	255' 251.9
301 (2)	Treated Timber Piles, Driven	Each	4
311 (1)	Construct 10' x 50' Timber Float	L.S.	All Req'd.
ADDITIVE ALTERNATE NO. 1			
311 (2)	Construct 10' x 25' Timber Float Addition	L.S.	All Req'd.

GENERAL NOTES

WW-1 & WW-3 are p.k. nails in bedrock.
 Float piles : Float piles shall be 26" min. tip circumference treated timber piles.
 Cutoff elevation = + 27'
 Design Penetration 15'
 Mean Lower Low Water (MLLW) = 0.0'

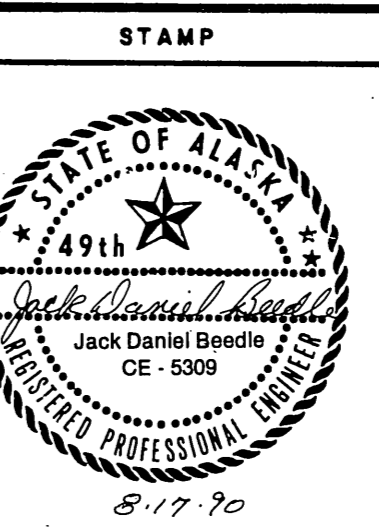
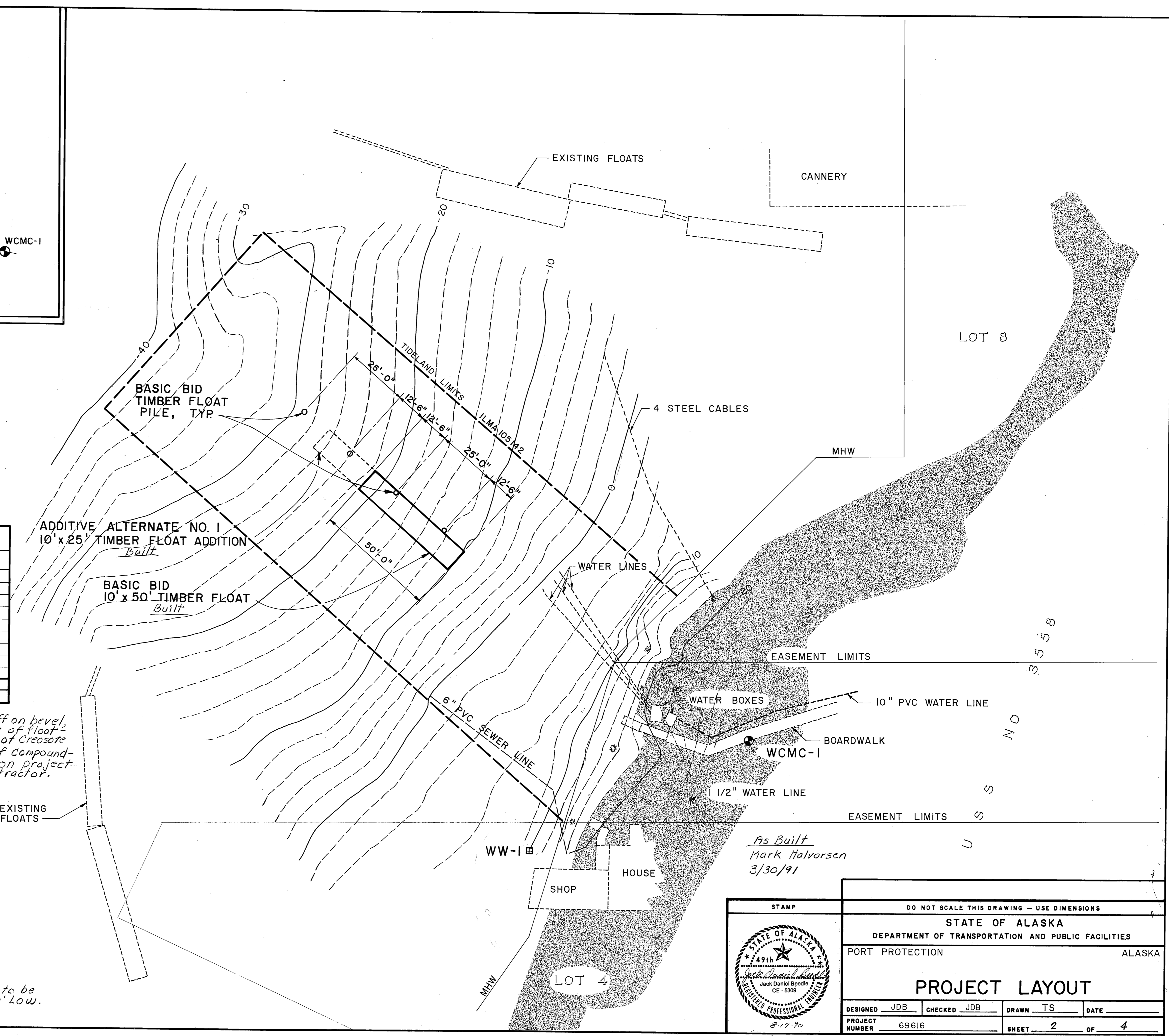
Pile tops were cut off on bevel low side to outside of float. Tops treated with hot Creosote oil and Coal tar roof Compound. No specified salts on project overlooked by Contractor.

HORIZONTAL CONTROL

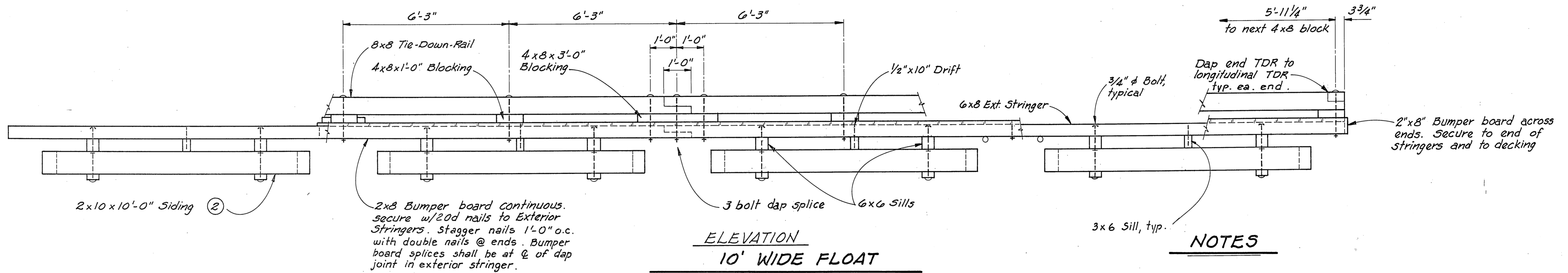
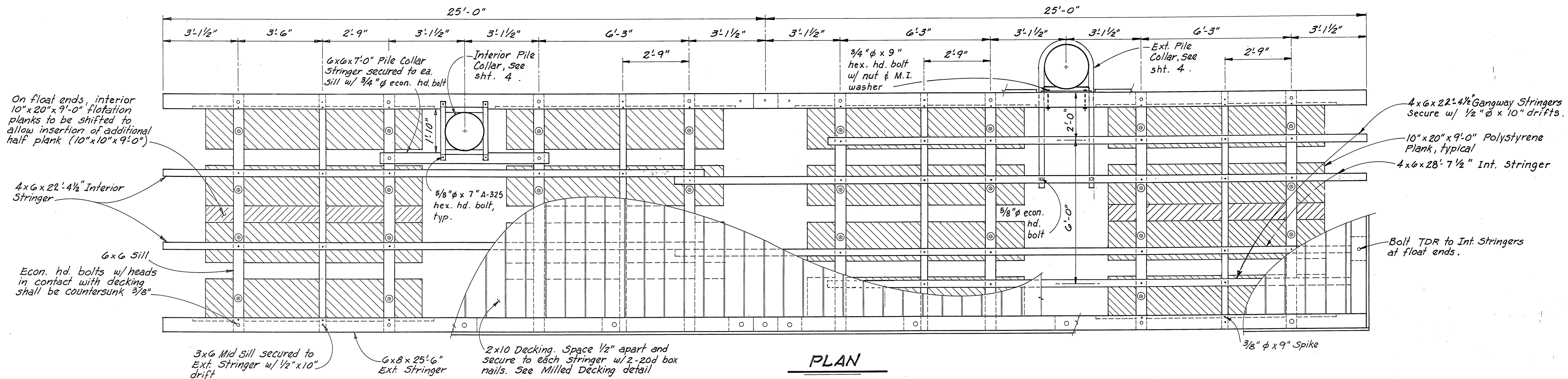
The basis of Horizontal Control for this project is the record inverted bearing of S 11° 35' 07" W between the U.S.C. & G.S. monument "Ingot" and WCMC-1, Lot 4, U.S.S. 3558 as determined from the official plat of U.S.S. 3558. The local basis of bearing for this project is the bearing of N 77° 24' 05" W between WCMC-1, Lot 4, U.S.S. 3558 and the control point WW-3, 489.20' away.

VERTICAL CONTROL

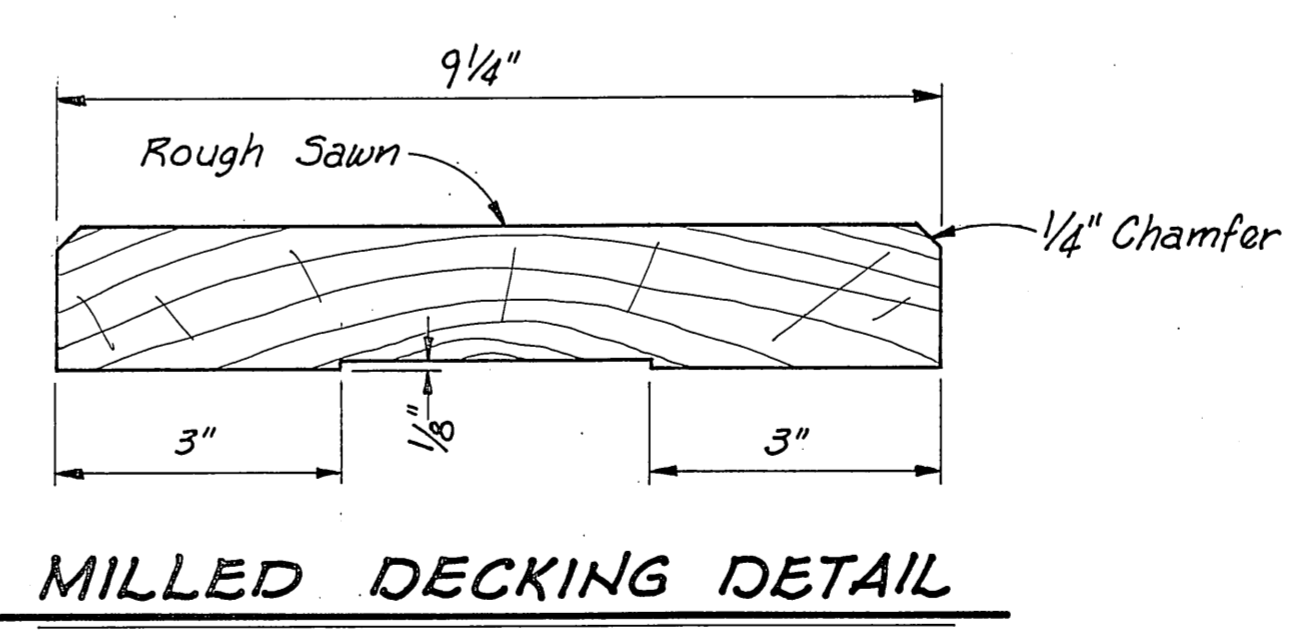
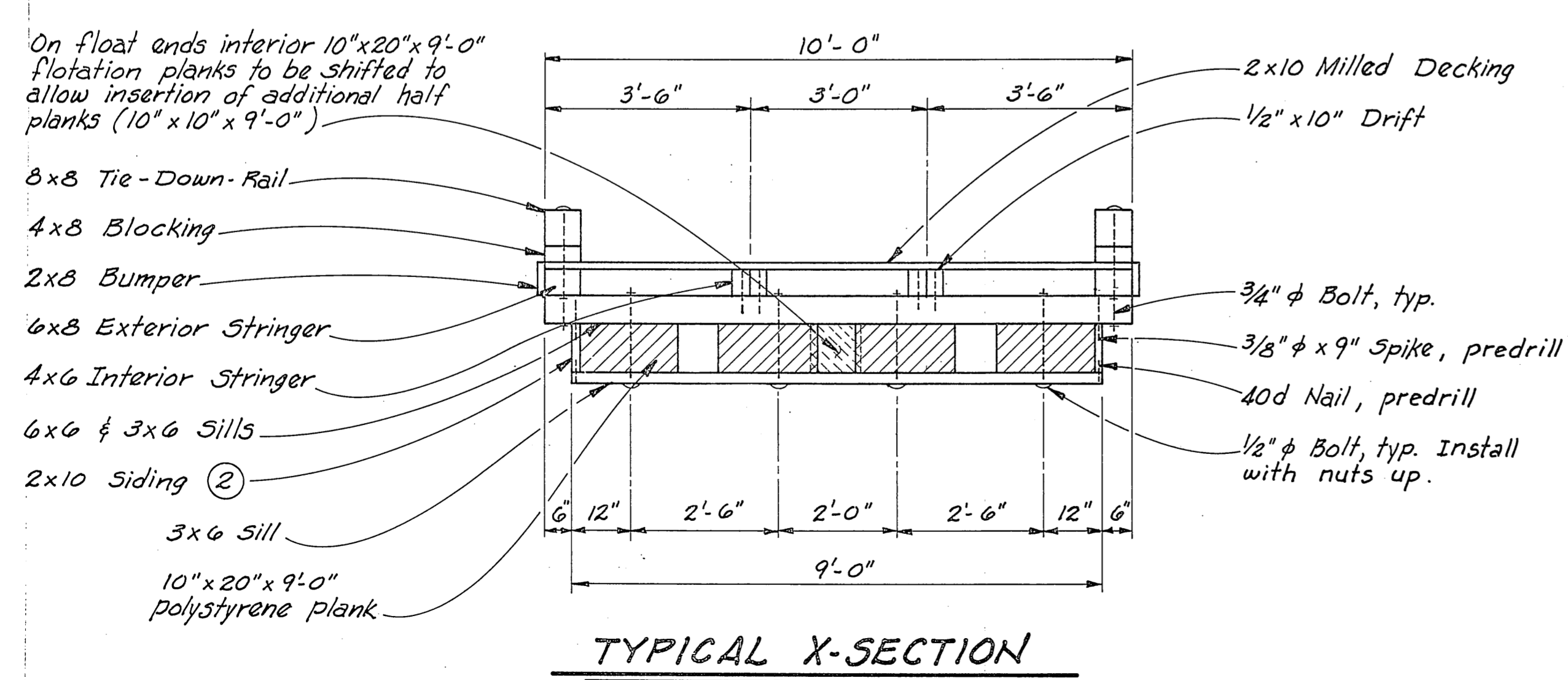
Elevations for this project were determined from a single low tide observation. The basis of vertical control for this project is the control point WW-1 with an accepted elevation of 9.78 feet above M.L.L.W. - This El. appears to be approx. 1' to 1.3' Low.



DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
STATE OF ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
PORT PROTECTION		ALASKA	
PROJECT LAYOUT			
DESIGNED	JDB	CHECKED	JDB
DRAWN	TS	DATE	
PROJECT NUMBER	69616	SHEET	2 OF 4



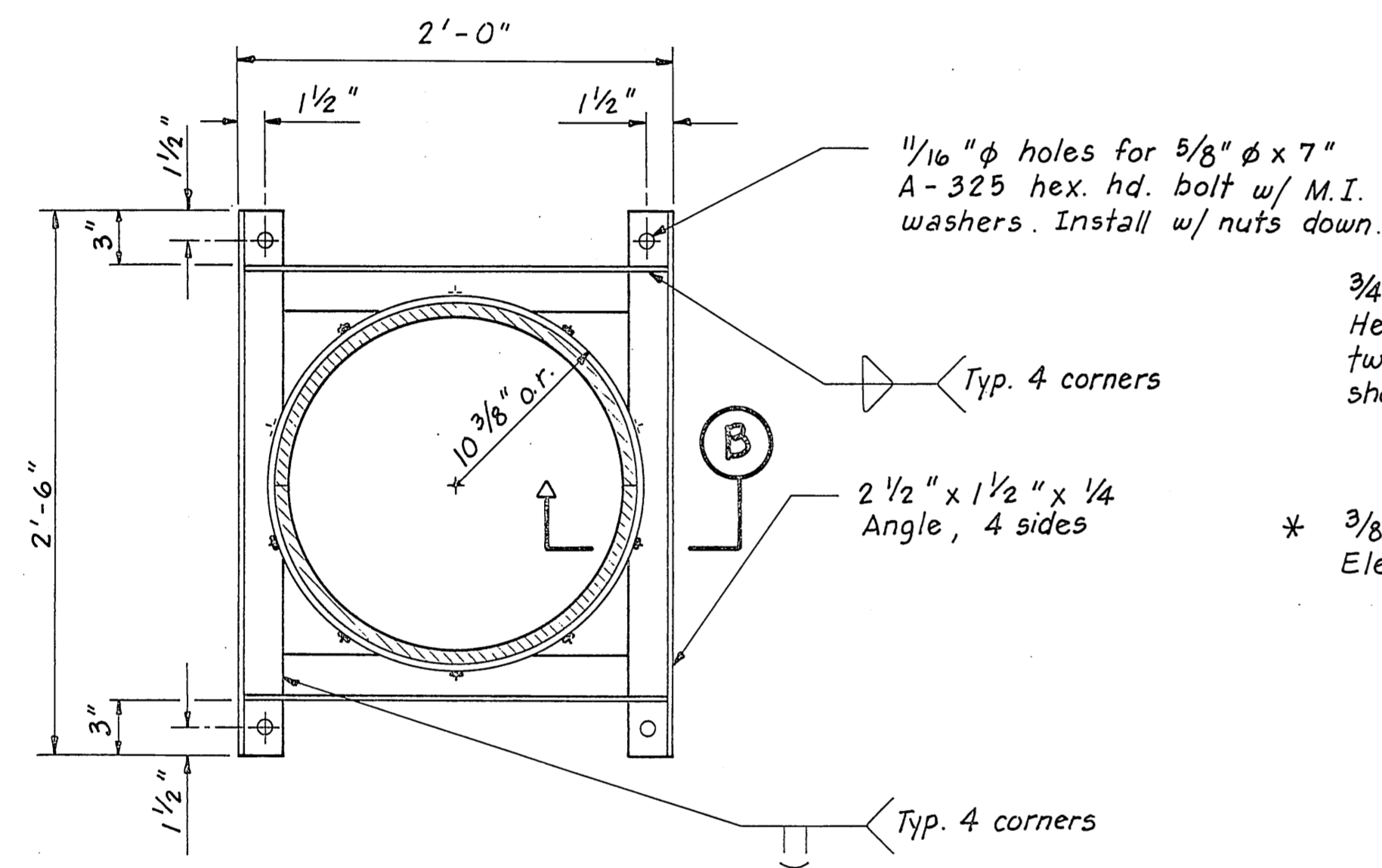
- NOTES**
- Countersink all bolt heads facing decking 3/8".
 - 2x10 Siding is a 2x12 (345) cut to 1 1/2"x10 1/4".
 - All timber to be S-A-S except decking (Milled S1SZE) and 2x10 Siding.
 - All bolts are 3/4" φ economy head type w/ lugs unless noted otherwise.



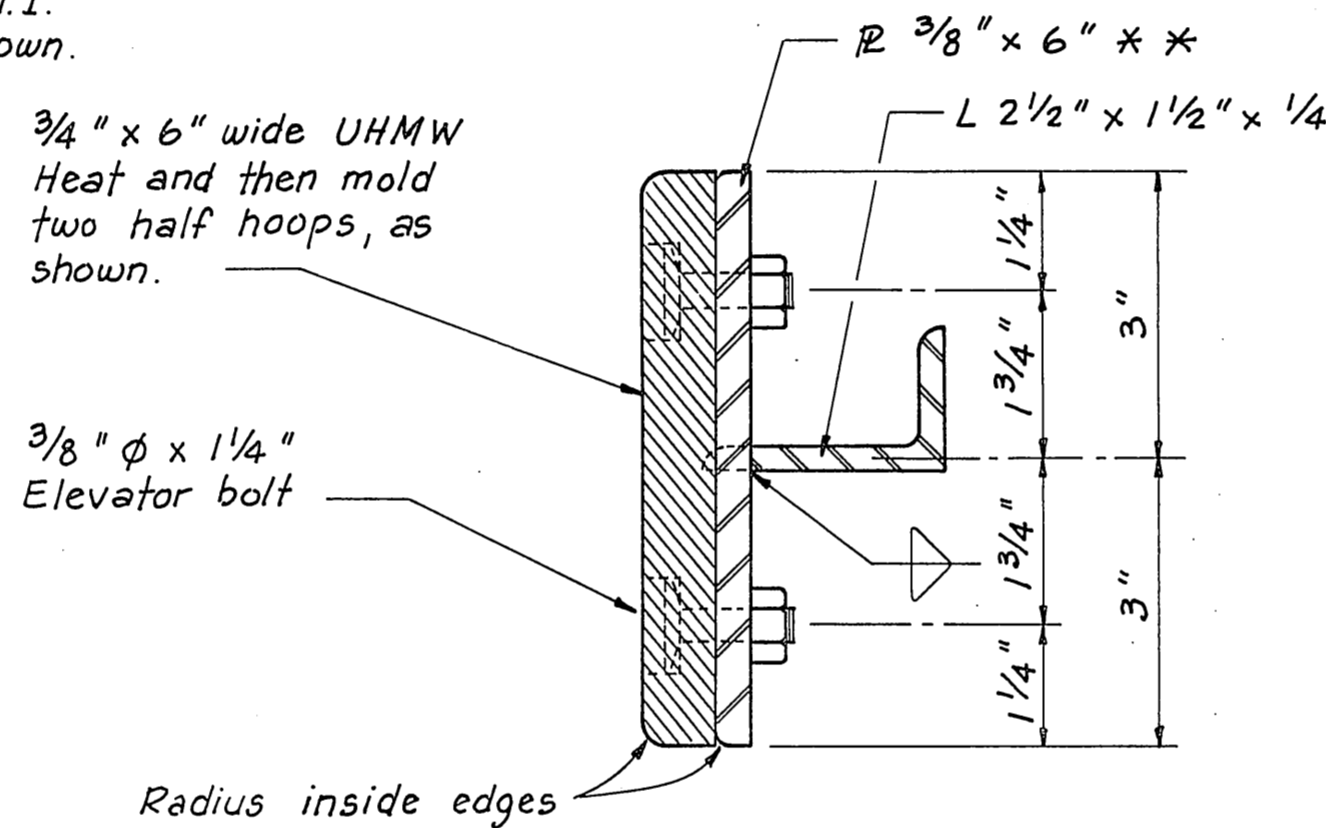
1. Milled side shall be towards the inside of tree.

As Built
Mark Halvorsen
3/30/91

STAMP		DO NOT SCALE THIS DRAWING - USE DIMENSIONS	
STATE OF ALASKA			
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Port Protection		Alaska	
10' WIDE TIMBER FLOAT			
DESIGNED TS	CHECKED JDB	DRAWN BWB	DATE
PROJECT NUMBER 69616	SHEET 3 OF 4		

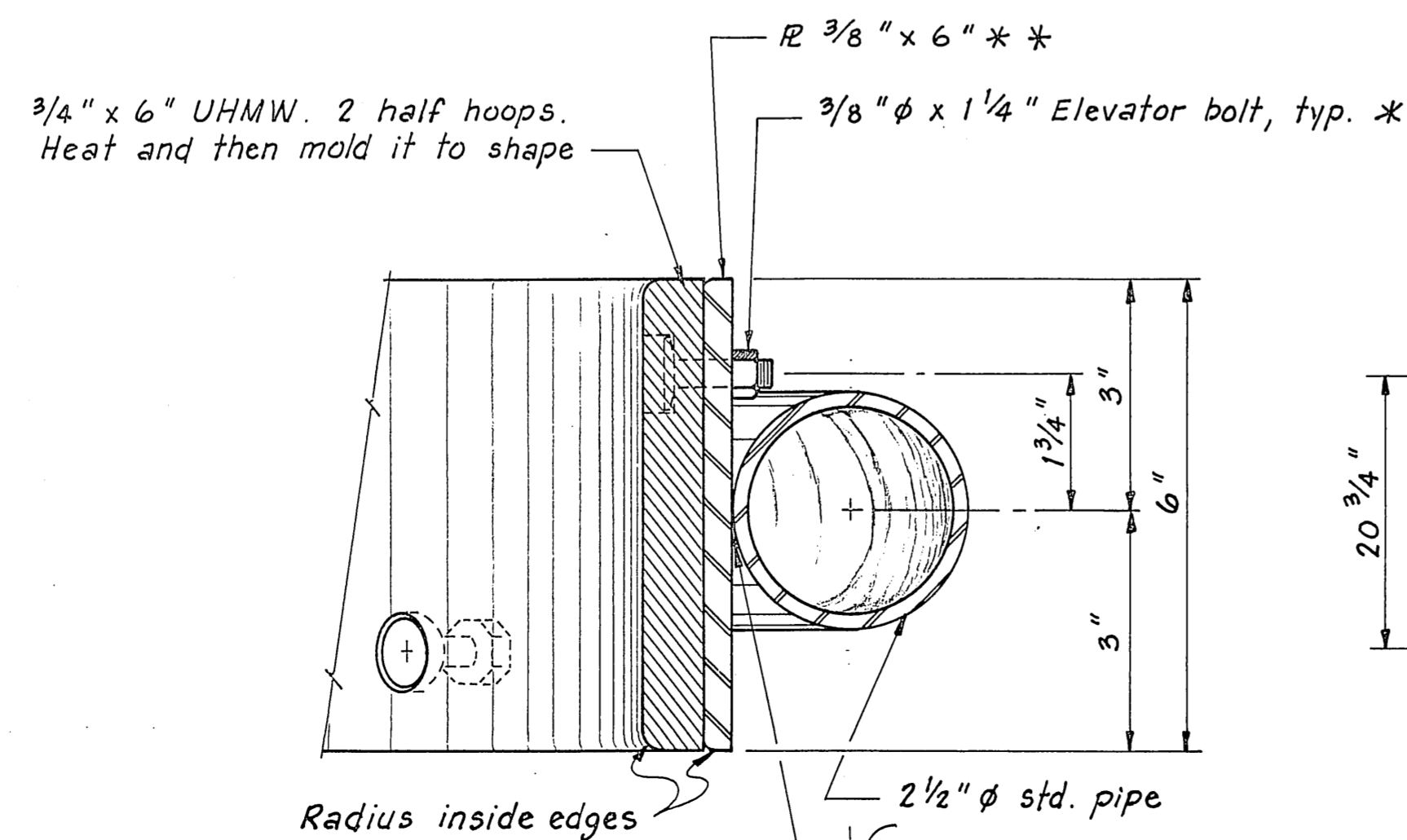


INTERIOR PILE COLLAR

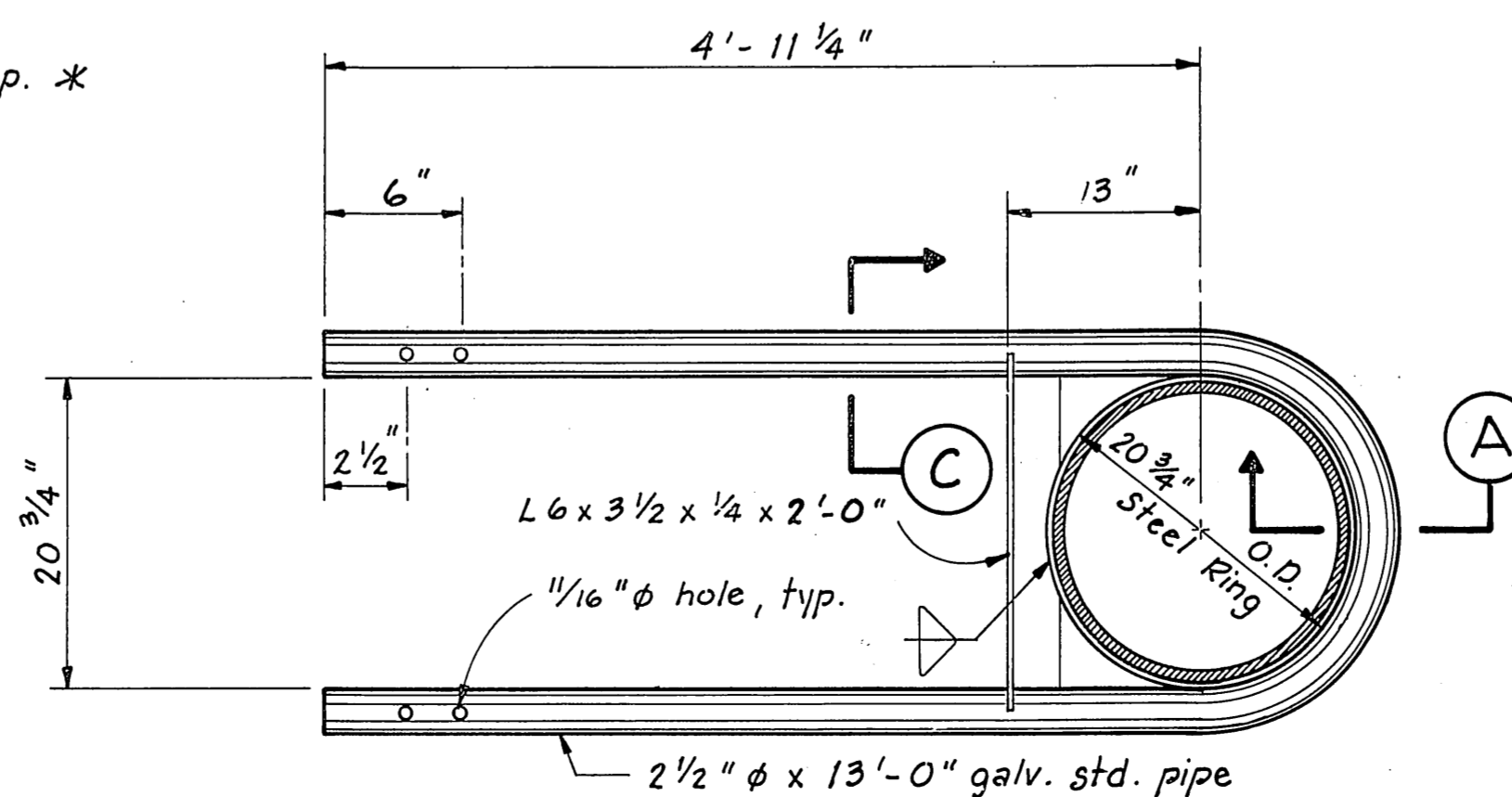


SECTION B

* Countersink Elevator Bolts 3/8". Space 5 bolts per half collar alternately high and low. Space bolts evenly to allow for rotating the UHMW liner.
 ** All welds on inside of steel ring shall be ground smooth.

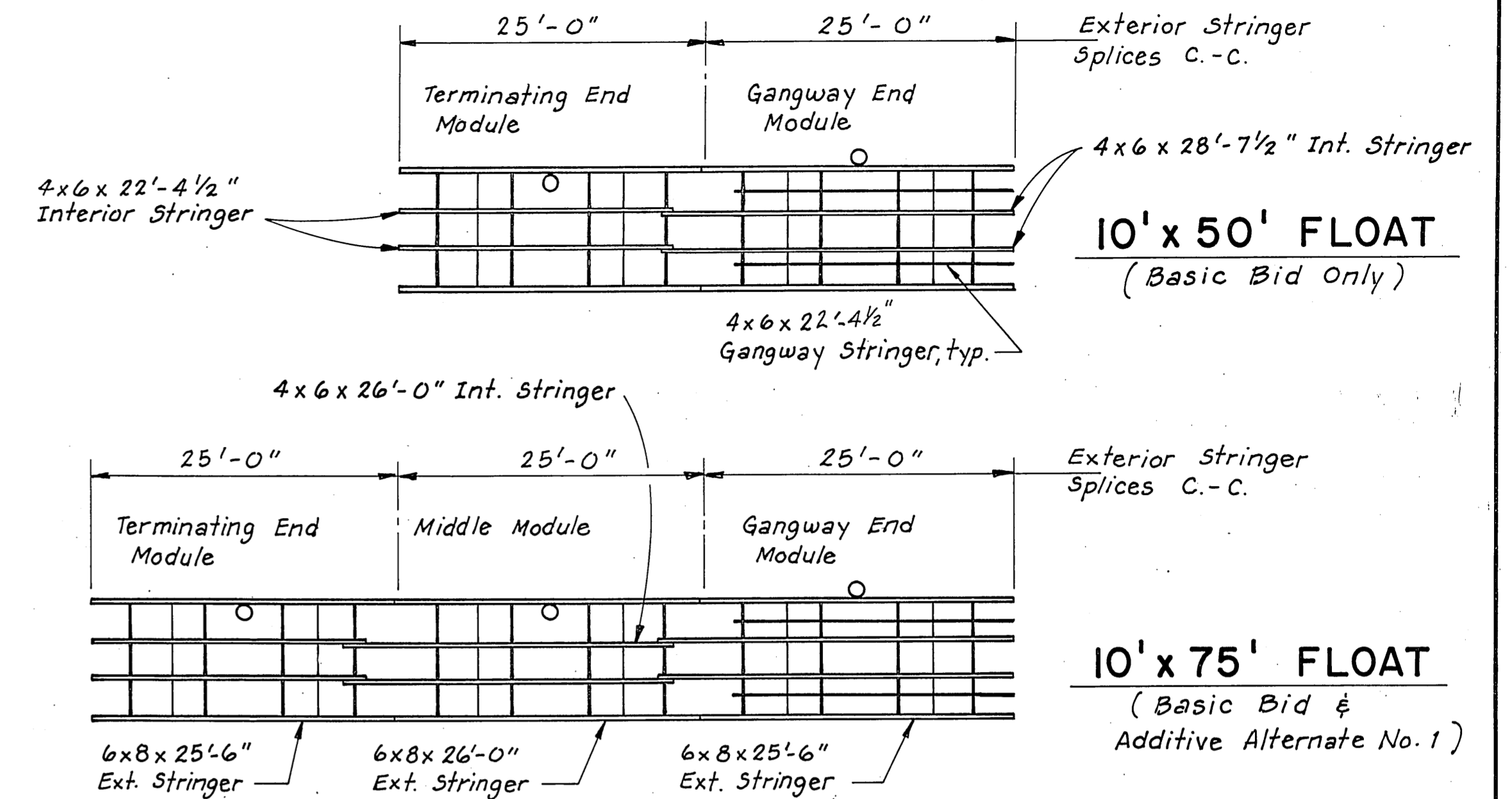


SECTION A
6" = 1'-0"



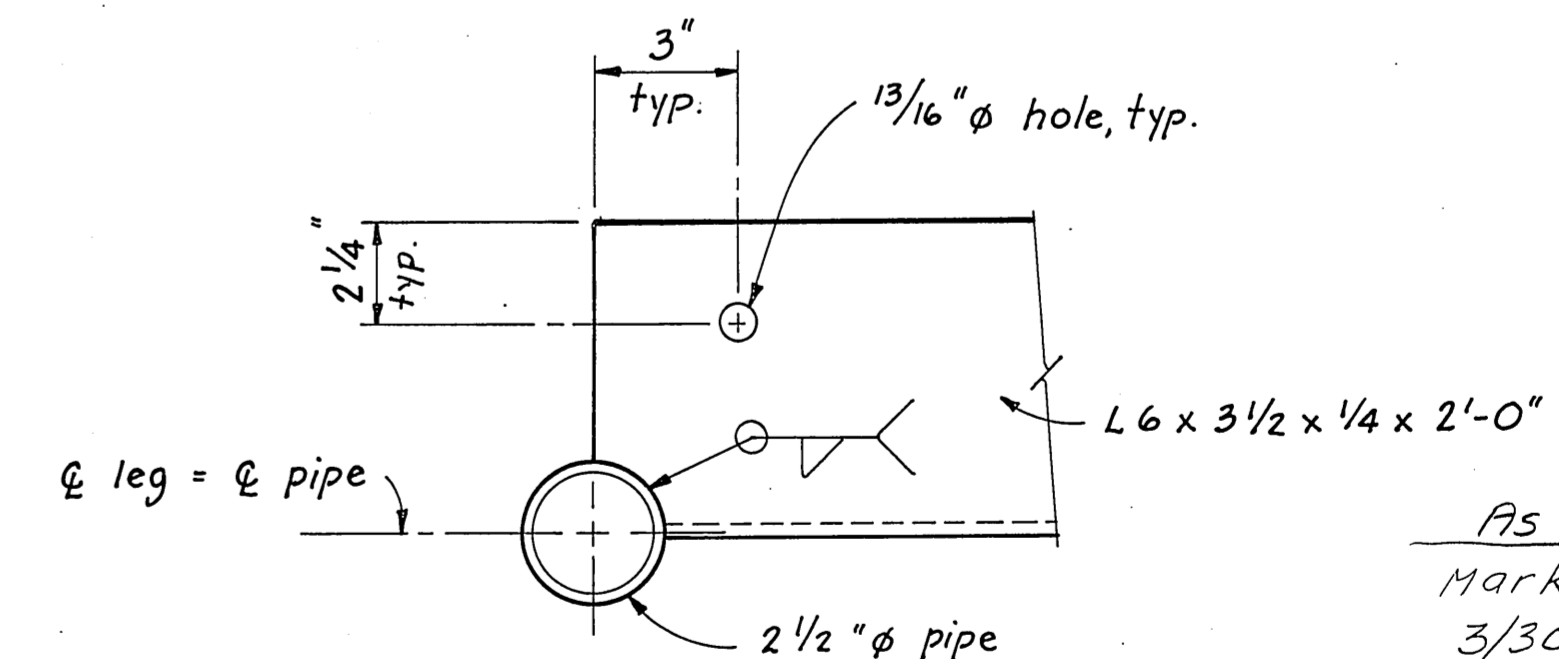
STEEL PIPE PILE COLLAR

1" = 1'-0"



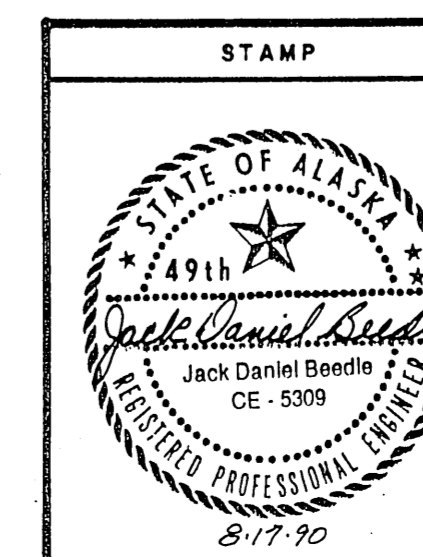
STRINGER LAYOUTS

1" = 10'-0"



SECTION C

As Built
 Mark Halvorsen
 3/30/91



DO NOT SCALE THIS DRAWING - USE DIMENSIONS			
STATE OF ALASKA			
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES			
Port Protection		Alaska	
MISC. DETAILS			
DESIGNED <u>TS</u>	CHECKED <u>JDB</u>	DRAWN <u>TS</u>	DATE _____
PROJECT NUMBER <u>69616</u>	SHEET <u>4</u> OF <u>4</u>		