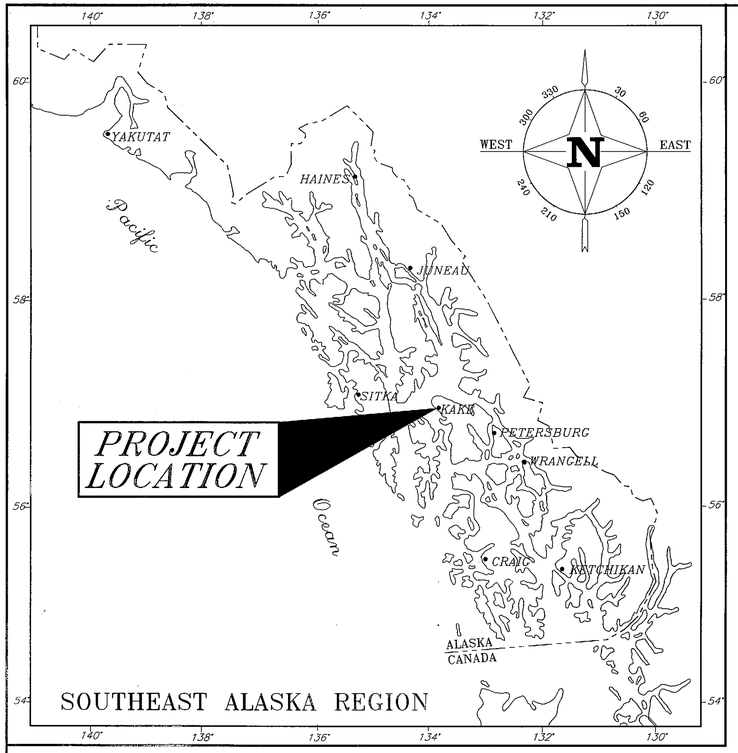


CONTRACTOR - TAMICO INC., PETERSBURG, AK.

PROJECT ENGINEER - JIM MAYER

NOTICE TO PROCEED - 11/25/97

BEGIN WORK - 4/6/98

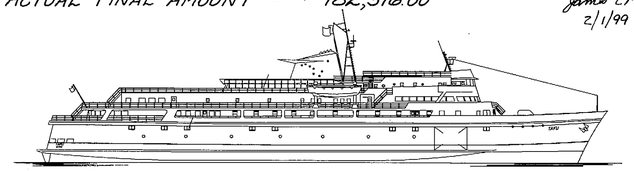
COMPLETION DATE - 6/30/98, CHANGED TO 7/14/98 BY CHANGE ORDER

ACTUAL COMPLETION DATE - 7/14/98

CONTRACT AMOUNT - $755,740.00

ACTUAL FINAL AMOUNT - $782,316.00

James E Mayer
2/1/99



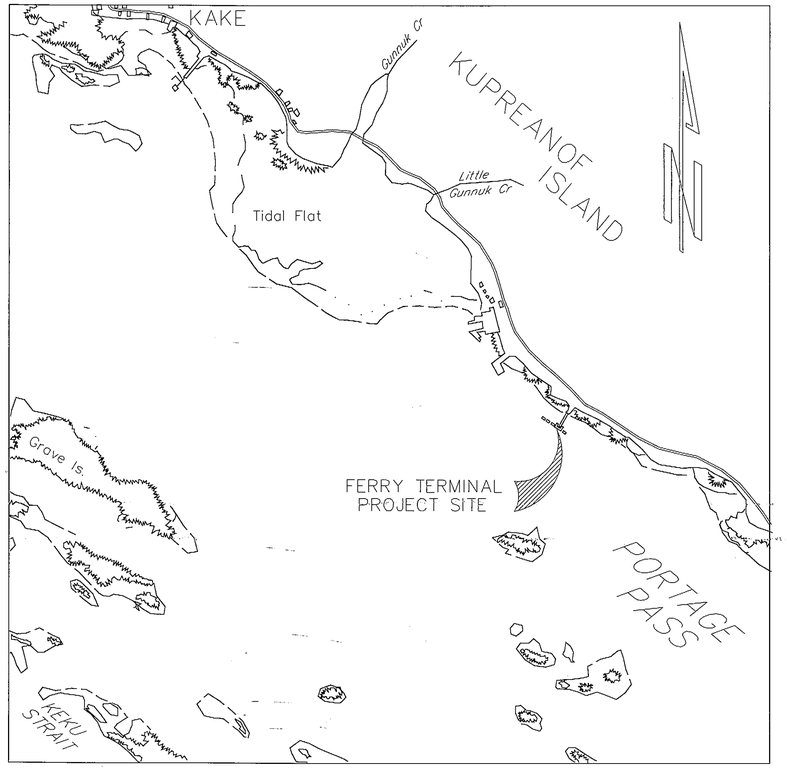
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
AND
PUBLIC FACILITIES
SOUTHEAST REGION
DESIGN AND CONSTRUCTION DIVISION

KAKE, ALASKA

KAKE
DOLPHIN REPLACEMENT
& BRIDGE REHAB.

PROJECT NO. STP-0939(6)/75525

AS-BUILT PLANS



KAKE SITE, From: NOAA Chart 17368 (Keku Strait, Northern Part)

INDEX OF SHEETS

THE FOLLOWING STANDARD DRAWINGS APPLY TO THIS PROJECT:

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
AND
PUBLIC FACILITIES
~~SOUTHEAST REGION DESIGN SECTION~~

APPROVED _____ Date 9/2/97
Regional Preconstruction Engineer

APPROVED _____ Date 9/2/97
for Director, S.E. Region Design & Construction

PROJECT NUMBER:	ENGINEER'S SEAL
75525	STATE OF ALASKA 49th BERN A. SAVIKKO CE-6466 REGISTERED PROFESSIONAL ENGINEER 9-9-97
DATE: SEPTEMBER, 1997	
SHEET 1 OF 12	

P:\KAE\75525\MF\SHEET 1=1

ESTIMATE OF QUANTITIES

ITEM NO.	ITEM	PAY UNIT	ESTIMATED QUANTITIES	UNIT	FINAL ~~TOTAL~~ QUANTITY
110	Mobilization & Demobilization	L.S.	All Req'd		✓
111(1)	Erosion & Pollution Control, Administration	L.S.	All Req'd		✓
111(2)	Erosion & Pollution Control NONE REQUIRED	C.S.	All Req'd		✓
116	Furnishing And Maintaining Field Office	L.S.	All Req'd		✓
120(1)	DBE Adjustment NONE	C.S.	All Req'd		✓
201	Removal Of Structures & Obstructions	L.S.	All Req'd		✓
301(1)	18"Ø x 3/8" wall Structural Steel Pipe Piles, Furn.	L.F.	~~1708~~		1,709.8
301(2)	18"Ø x 3/8" wall Structural Steel Pipe Piles, Driven	EA.	24		✓
302(1)	Mooring Structure Cap, Furn., Fabr. & Erected	EA.	4		✓
302(2)	Mooring Structure Fender System, Furn., Fabr. & Erected	EA.	3		✓
302(3)	Bridge Bearing Repair	L.S.	All Req'd		✓
303(1)	Corrosion Proof Existing Transfer Brisge	L.S.	All Req'd		✓
303(2)	Overcoat Existing Bridge	L.S.	All Req'd		✓
~~308~~	~~Pre-stressed Pile Anchors~~ DELETED BY C.O. #1	~~EA.~~	~~12~~		
604	Bridge Inspection Survey & Report NOT USED	C.S.	All Req'd		✓

NEW ITEMS ESTABLISHED BY CHANGE ORDER

ITEM NO.	ITEM	CHANGE ORDER NO.	UNIT	QUANTITY
308(1)	PRE-STRESSED PILE ANCHORS	1	EACH	12
302(4)	TRANSFER BRIDGE RAILING	2	L.S.	ALL REQ'D.
302(5)	TRANSFER BRIDGE CONNECTION WELDMENT	3	L.S.	ALL REQ'D.
604(1)	BRIDGE INSPECTION SURVEY AND REPORT	4	L.S.	ALL REQ'D.
660(1)	WINDCONE, FURNISHED	5	L.S.	ALL REQ'D.

GENERAL NOTES

Construction: Per contract documents for project STP-0939(6)/75525

Design:

Dolphin: AMHS Marine Facilities Design Standards.

Design Loads:

Dolphin: Berthing E = 30 ft.- Kips Service
Mooring Line = 30 Kips

Design Unit Stresses:

Steel:

A36	F_s = 20 Ksi
A252 Gr. 2	F_s = 19.25 Ksi
A500 Gr. B	F_s = 25 Ksi
A572	F_s = 27 Ksi
A108	F_s = 29 Ksi
A608 Gr. D	F_s = 30 Ksi

EKKI Timber: Fb = 4 Ksi.

Materials:

Steel: Tube Sections A500 Gr. B
Pile A252 Gr. 2, A501 or A53, Gr. B, type E or S
Pipe A53, Gr. B, type E or S
All other shall be A36

Timber: Mooring Fender Faces, EKKI

Protective Coatings:

New EKKI Fender Face Timbers: Untreated
Dolphin Cap, Piles and
Fender System Steel: Galvanized after fabrication.
Rails and Misc. Steel: Galvanized after fabrication.
Bridge Overcoat: Paint per Section 303, System 5.
Bridge Corrosion Proofing: Per Section 303, System 6.

Piling:

Size: 18"dia. x 3/8"wall steel pipe

Tips: Steel Cutting Shoe APF 0-14000 or equal

Driving Requirements: See table this sheet.
Prestressed Pile Anchors As Required.

Priority Of Ferry Traffic

1. Once the Contractor begins improvements the following will remain in force until the project is completed.

   A. The Contractor shall conduct his operations so as not to interfere with normal scheduled ferry access or vehicular traffic to and from the existing ferry facilities.

   B. Ferry traffic shall have priority over construction activities and it shall be the Contractor's responsibility to coordinate his activities with ferry arrivals and departures.

   C. Terminal personnel will stage traffic and operate the transfer equipment.

   D. Contractor shall provide safe access and lighting for terminal personnel to the facility as required throughout the contract.

2. The Contractor shall not stockpile any materials in the existing staging area without approval of the Engineer.

PILING DATA

SEE PILE LOG FOR ACTUAL PILE DATA

LOCATION ORIENTATION	DIAMETER (inches)	CAPACITY IN TONS		TIP ELEVATIONS		CUTOFF ELEV
		BEARING	UPLIFT	MIN.	EST.	
MOORING STRUCTURE B						
VERTICAL	18	120	120	-42	-42*	+22.0
BATTER	18	65	50	-42	-42*	+27.0
FENDER	18	10	---	-43	-43	+22.0
MOORING STRUCTURE C						
VERTICAL	18	120	120	-46	-46*	+22.0
BATTER	18	65	50	-39	-39*	+27.0
FENDER	18	10	---	-46	-46	+22.0
MOORING STRUCTURE D						
VERTICAL	18	120	120	-53	-53*	+22.0
BATTER	18	65	50	-51	-51*	+27.0
MOORING STRUCTURE E						
VERTICAL	18	120	120	-50	-50*	+22.0
BATTER	18	65	50	-47	-47*	+27.0
FENDER	18	10	---	-51	-51	+22.0

* VERTICAL & BATTER PILES WILL REQUIRE PILE ANCHORES INTO BEDROCK

James O'Hagan
2/1/99

PATH:	P:\KAE\75525\MF\KAE-2	
PLOT:	P:\-LIB\-PLOT\PLOTF.PCP(12) OR PLOTH.PCP(24)	
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO. STP-0939(6) ~ PROJECT NO. 75525
QUANTITIES & GENERAL NOTES

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

DESIGNED BY: BAS	PROJECT NO. 75525
DRAWN BY: BN	DATE: 9\9\97
CHECKED BY: JAL	SHEET 2 OF 12

9-9-97

STATE OF ALASKA
49th
BERN A. SAVIKKO
CE-6466
REGISTERED PROFESSIONAL ENGINEER

TO KAKE

TO BOAT HARBOR

10 5 0 -5 -10 -15 -20 -25 -30 -35 -40 -45

5 0 -5 -10 -15 -20 -25 -30 -35 -40 -45

Repair Existing Abutment Bearing✓

Inspect, Corrosion Proof & Overcoat✓ Existing Bridge.

Existing Transfer Bridge (to remain)

Existing Nav. Light power cable. Re-attach to new work to provide previous cable support.

Existing Concrete & Steel Backup Structure to be replaced

Existing Barge System (to remain)✓

Existing Chains from concrete anchors on the bottom

Existing concrete anchors

Existing Nav. Light to remain✓

Existing Concrete & Steel Mooring Structure to be replaced

Exisitng Barge Fenders & Restraint Dolphins✓

Existing Concrete and Steel Mooring Structure to be replaced✓

Existing Nav. Light power cable. Re-attach as req'd

Existing Ramp

Exist. Apron

A B C D E F G

Existing Mooring And fendering Structure to remain✓

Existing Fender Line

New Steel & Timber Fender System✓

New Steel Dolphin Cap & Steel Pipe Piling✓

Existing Fender to remain✓

Furnish & Install New 40"od x 20"id cylindrical fenders & restraint brackets✓

Existing Nav. Light to remain✓

Mooring And fendering Structure to remain✓

65'-0" 58'-0" 58'-0" 49'-0" 49'-0" 61'-0" 60'-0"

NOTE: ALL DIMENSIONS WITHIN ALLOWABLE TOLERANCES

James E. Nagy 2/1/99

NOTES:

Prestress Tendons required on vertical king pile & on batter piles at mooring structures B, C, D & E.✓

KEKU STRAIT

EBB

FLOOD

TIDE DATA

EHW	= +20.0
MHHW	= +14.0
MHW	= +13.1
MLLW	= 0.0
ELW	= - 4.0

NOTE: DO NOT SCALE FROM THESE PLANS–USE DIMENSIONS

PATH: P:\KAE\75525\MF\KAE-3		
PLOT:		
BY:	DATE:	DESCRIPTION OF CHANGE:

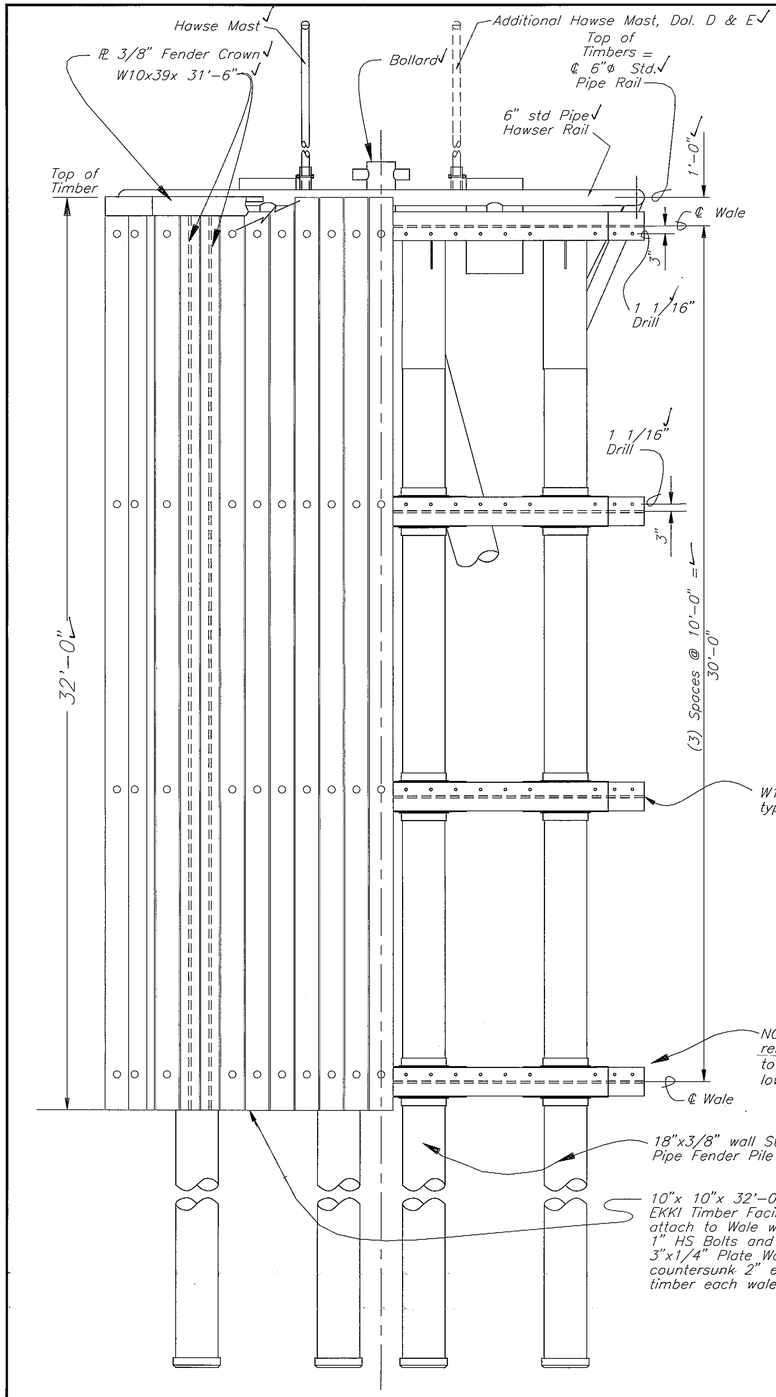
RECORD OF REVISIONS

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

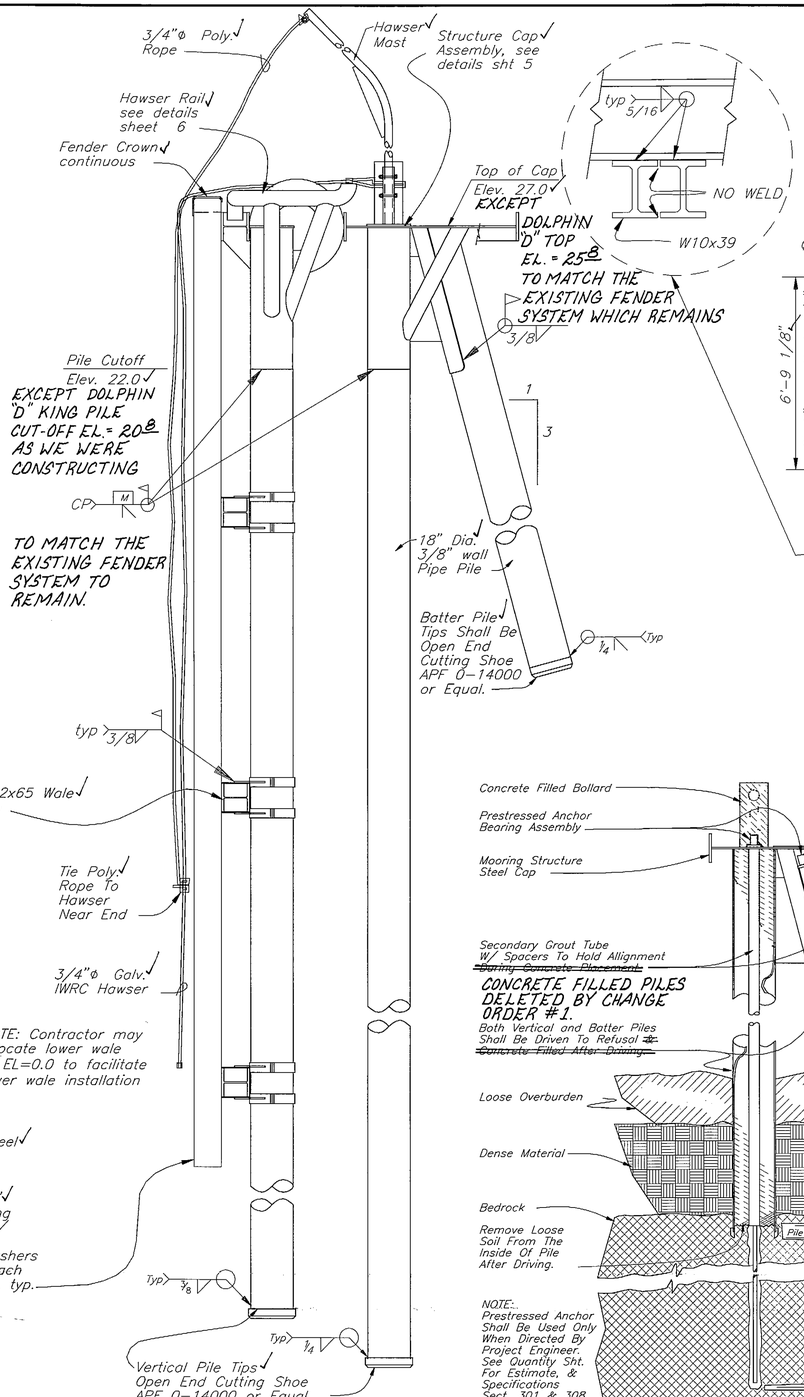
KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
PROJECT NO. STP-0939(6)/75525
PROJECT PLAN

DESIGNED BY: BAS	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: JAL	SHEET 3 OF 12

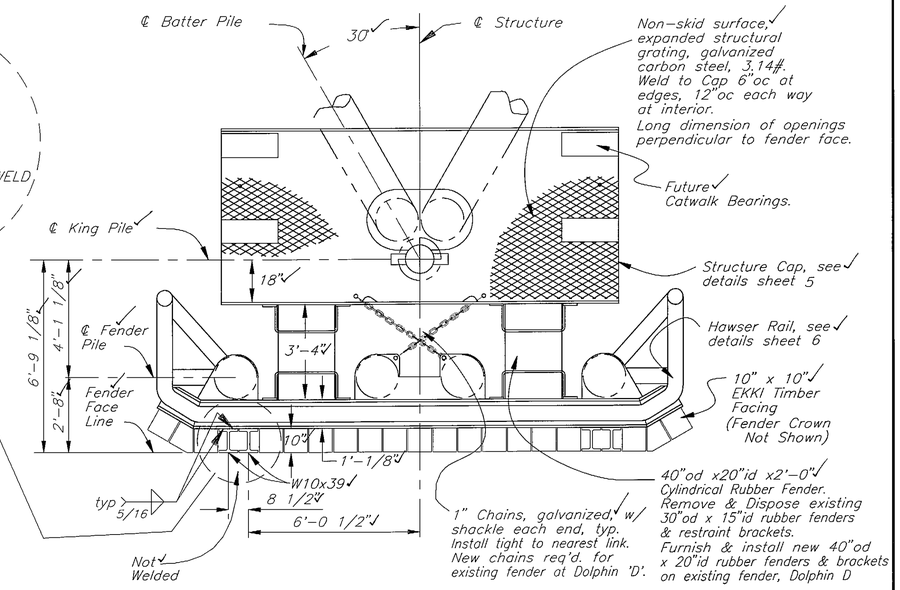
STATE OF ALASKA 49th BERN A. SAVIKKO CE-6466 REGISTERED PROFESSIONAL ENGINEER 9-9-97



FRONT ELEVATION

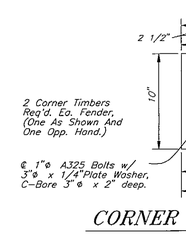


SIDE ELEVATION

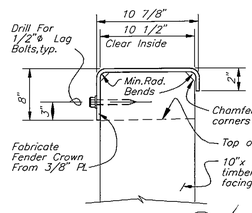


MOORING STRUCTURE PLAN

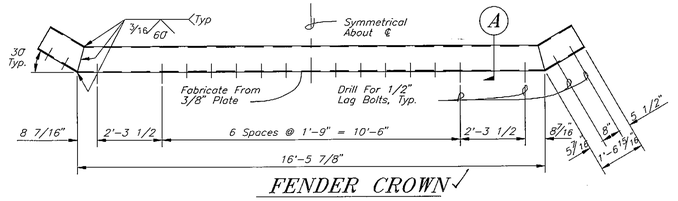
PRESTRESSED PILE ANCHOR



CORNER TIMBER ✓



SECTION (A) ✓



FENDER CROWN ✓

Note: Top of existing concrete dolphin cap ✓ shall be used for the basis of vertical control.

James B. Mayer
2/1/99

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

PATH:	P:\KAE\75525\MF\MS1A-EL.DWG
PLOT:	P:\-LIB\-PLOT\PLOTF.PCP(32) OR PLOTH.PCP(64)

BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

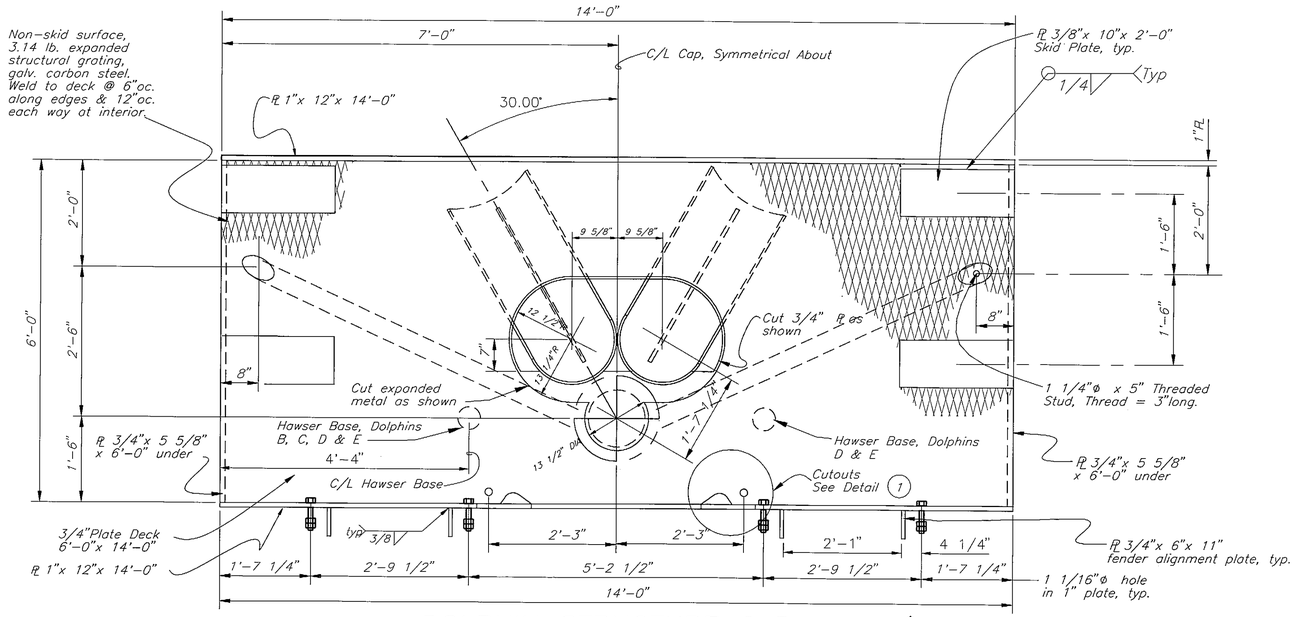
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO. STP-0939(6) ~ PROJECT NO. 75525

DOLPHIN STRUCTURE PLAN & ELEVATION

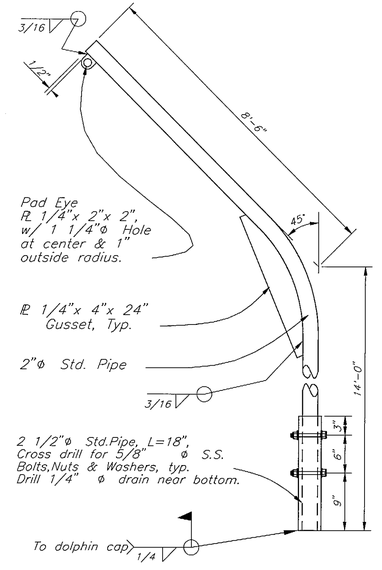
DESIGNED BY: STAFF	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: BAS	SHEET 4 OF 12

STATE OF ALASKA
49th
BERN A. SAVIKKO
CE-6466
REGISTERED PROFESSIONAL ENGINEER
2-2-99

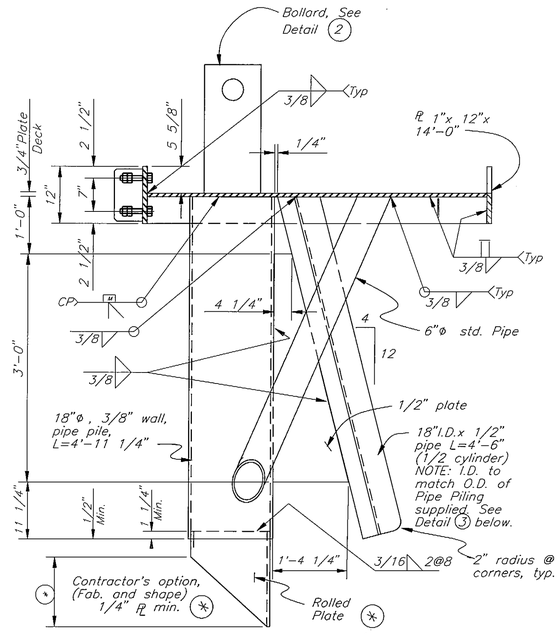


DOLPHIN STRUCTURE CAP, PLAN ✓

(4 Req'd)



HAWSER MAST ELEVATION



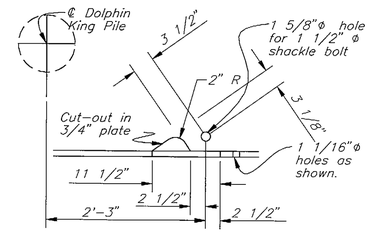
SECTION D-D ✓

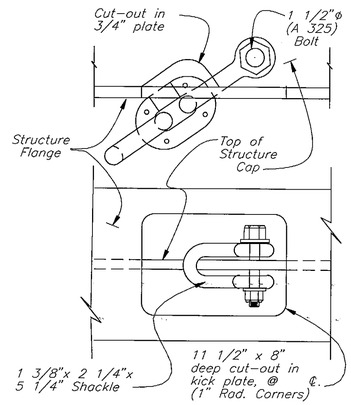
HIGH HAWSER MAST DETAIL ✓

(6) Req'd)

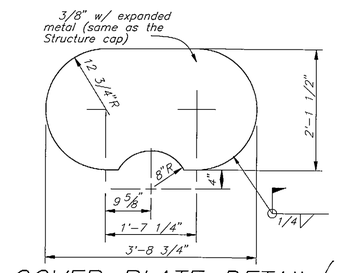
Two Masts Required @ Structures (D) & (E)

One Mast Required @ Structures (B) & (C)

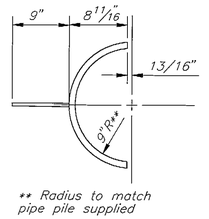




DETAIL (1) ✓

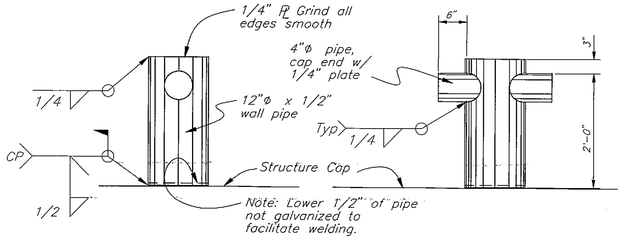


COVER PLATE DETAIL ✓

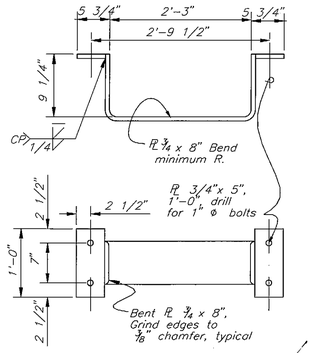


** Radius to match pipe pile supplied

DETAIL (3) ✓



BOLLARD DETAIL (2) ✓



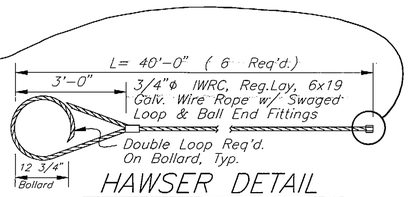
FENDER RETAINING BAR ✓

MOORING STRUCTURES B,C,D,& E (16 Req'd.)

FASTEN TO DOLPHIN CAPS W/1"Φ A325 GALV. BOLTS, TYP.

WE DID'NT SPECIFY DIA. FOR SWAGED END. WHAT ARRIVED WAS WRONG SIZE. RE-USED EXISTING & TURNED NEW OVER TO LECONTE CREW.

James E. Mayer
2/1/99



HAWSER DETAIL

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

PATH: P:\KAE\75525\MF\MS1A-CAP.DWG		
PLOT:		
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

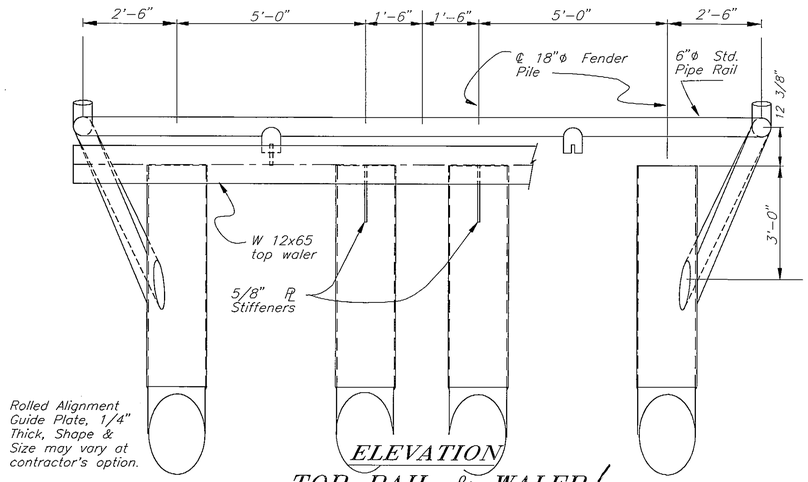
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
PROJECT NO. STP-0939(6)/75525

DOLPHIN STRUCTURE CAP DETAILS

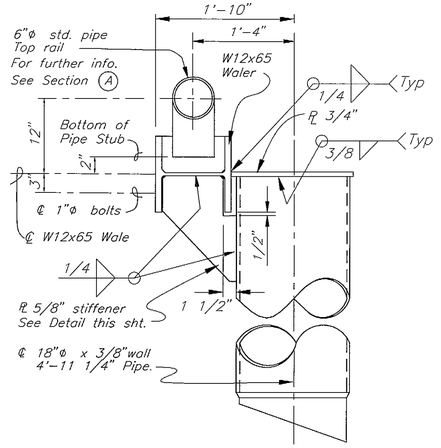
DESIGNED BY: STAFF	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: BAS	SHEET 5 OF 12

STATE OF ALASKA 49th
BERN A. SAVIKKO CE-6466
REGISTERED PROFESSIONAL ENGINEER
9-9-97

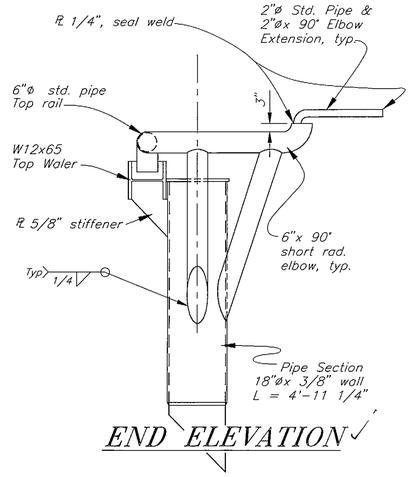


ELEVATION

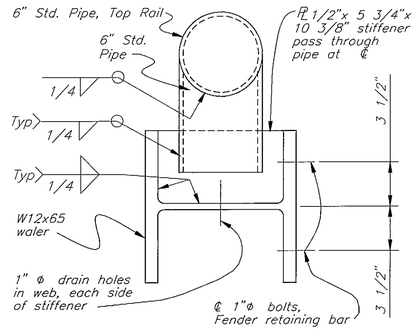
TOP RAIL & WALER ✓



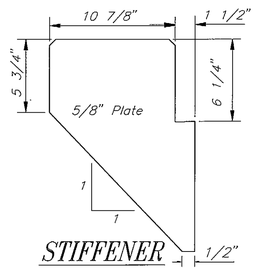
SECTION B ✓



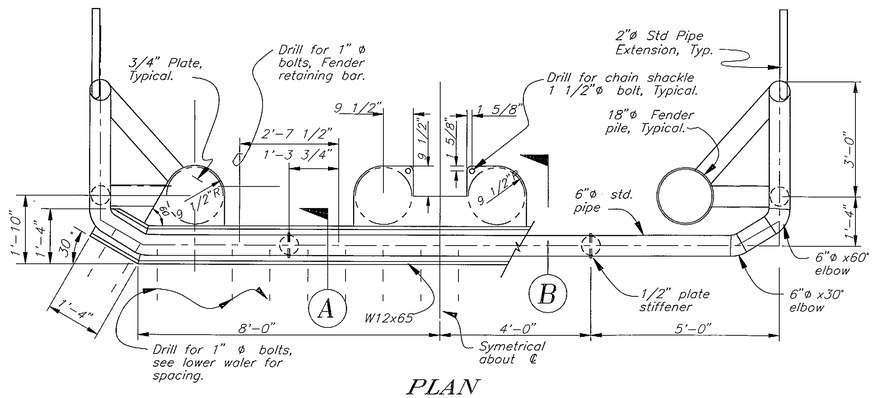
END ELEVATION ✓



SECTION A ✓

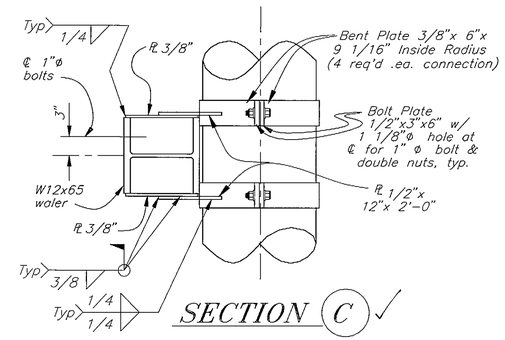


STIFFENER

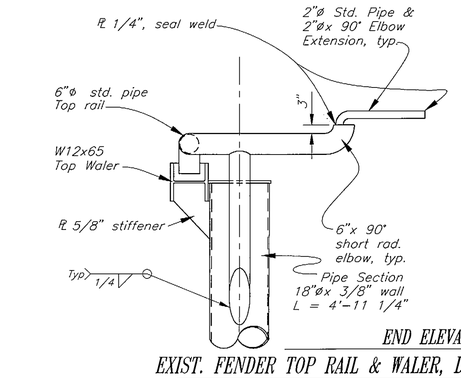


PLAN

TOP RAIL & WALER ✓

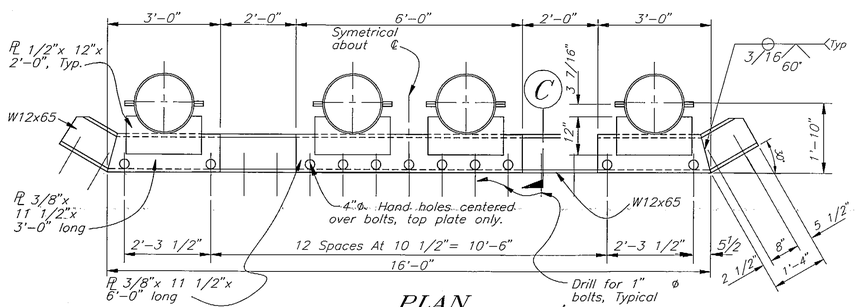


SECTION C ✓



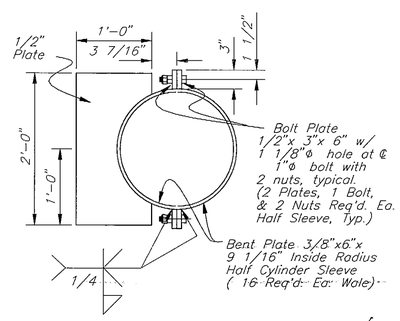
END ELEVATION ✓

EXIST. FENDER TOP RAIL & WALER, DOLPHIN 'D'

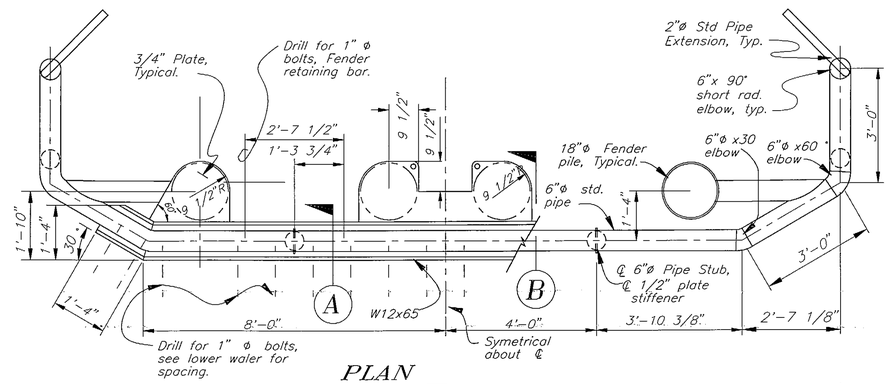


PLAN

LOWER WALER ✓



FENDER PILE COLLAR ✓



PLAN

EXISTING FENDER TOP RAIL & WALER AT DOLPHIN 'D' ✓

James D. Wagner 2/1/99

NOTE: DO NOT SCALE FROM THESE PLANS–USE DIMENSIONS

PATH: P:\KAE\75525\MF\MS1A-FDR.dwg		
PLOT:		
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

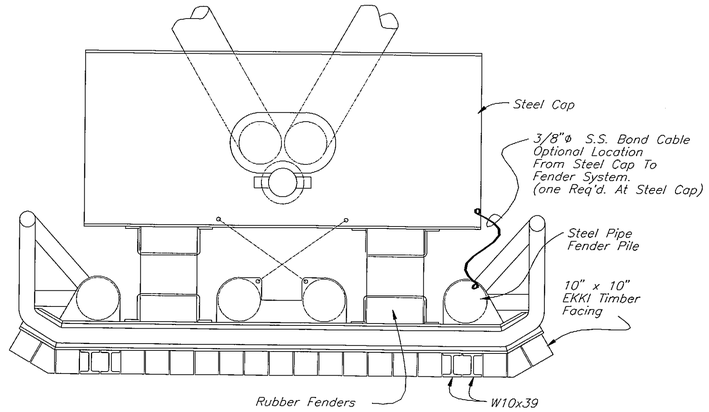
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO.STP-0939(6) ~ PROJECT NO. 75525

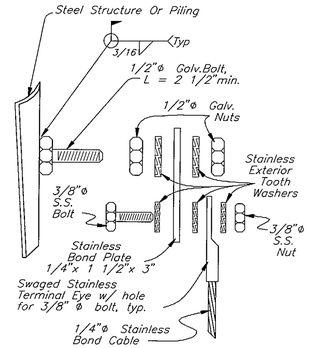
DOLPHIN STRUCTURE, FENDER DETAILS

DESIGNED BY: STAFF	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: BAS	SHEET 6 OF 12

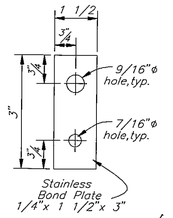
STATE OF ALASKA 49th BERN A. SAVIKKO CE-6466 REGISTERED PROFESSIONAL ENGINEER 9-99



ANODE & BONDING PLAN, STEEL DOLPHIN STRUCTURES ✓

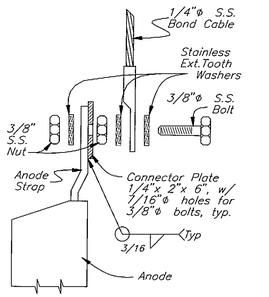


BOND LUG CONNECTION DETAIL ✓

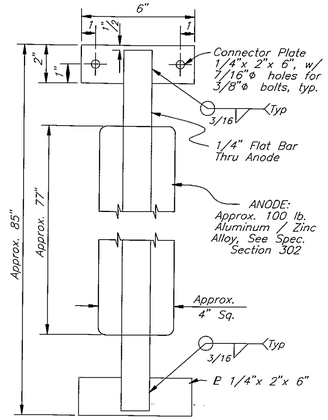


BOND PLATE DETAIL ✓

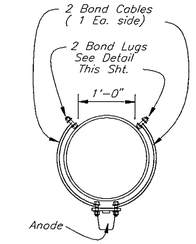
As Req'd. To Make Anode Bonding Cable Connections



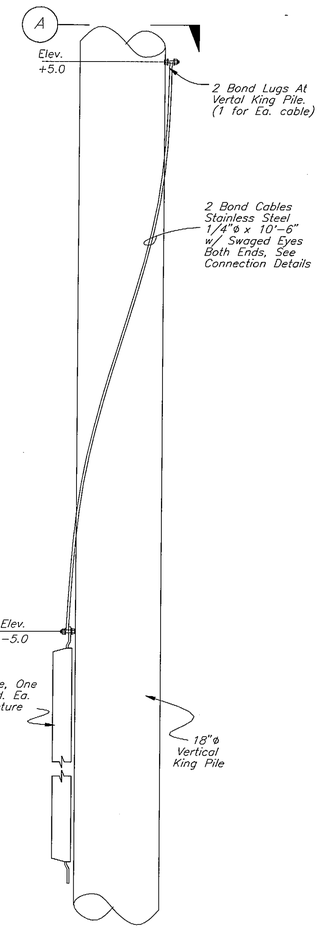
ANODE & CABLE CONNECTION DETAIL ✓



ANODE DETAIL ✓



SECTION A



ANODE INSTALLATION TYPICAL ELEVATION ✓

James O'Neyer
2/1/99

NOTE: DO NOT SCALE FROM THESE PLANS–USE DIMENSIONS

ENGINEER'S SEAL

STATE OF ALASKA 49th
BERN A. SAVIKKO
CE-6466
REGISTERED PROFESSIONAL ENGINEER
9-2-97

PATH: P:\KAE\75525\MF\KAE-8.dwg < 1=32 >

BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

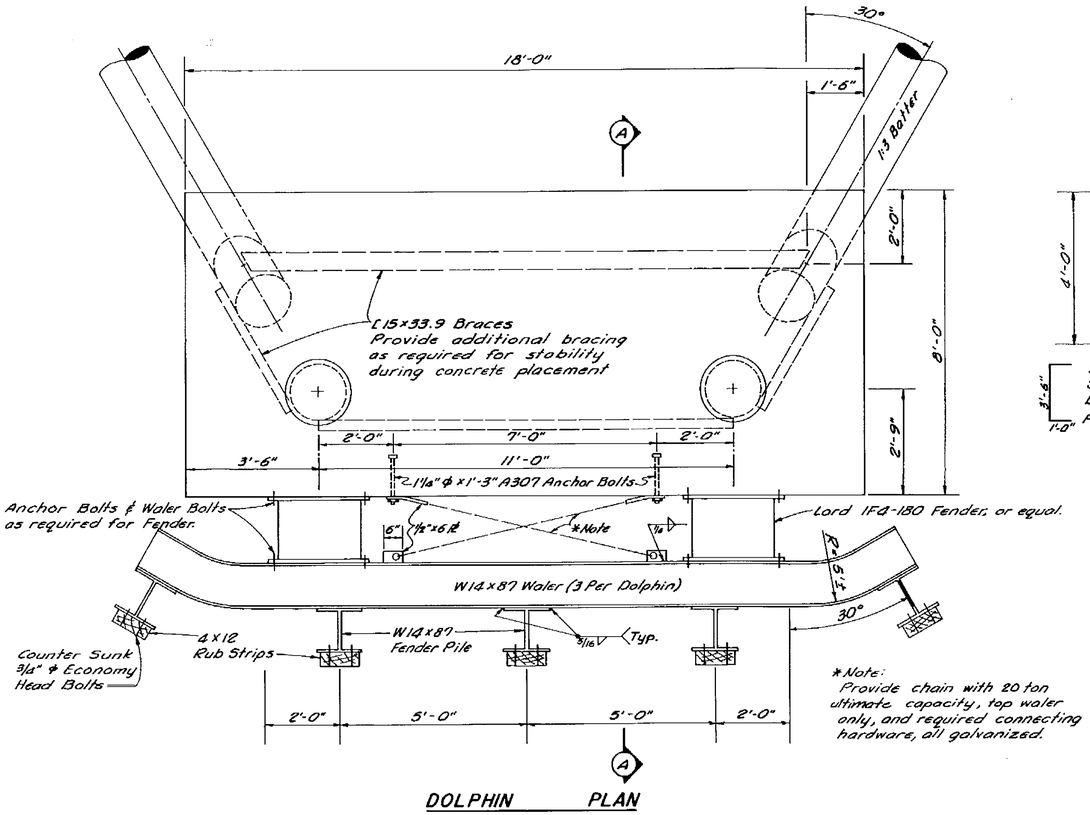
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
Fed. No. STP-0939(6) ~ Proj. No. 75525

DOLPHIN STRUCTURE, MISC. DETAILS

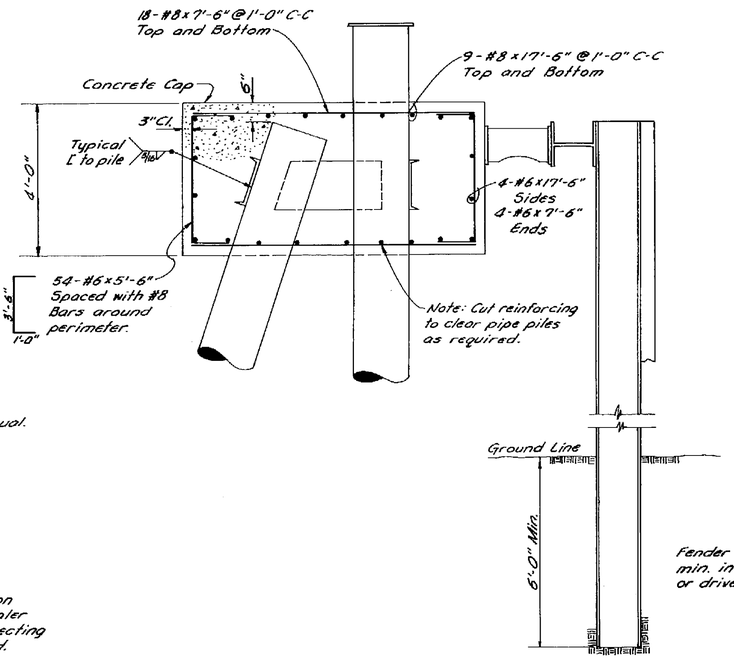
DESIGNED BY: BN	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: STAFF	SHEET 7 OF 12

STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
ALASKA		1973	25	26



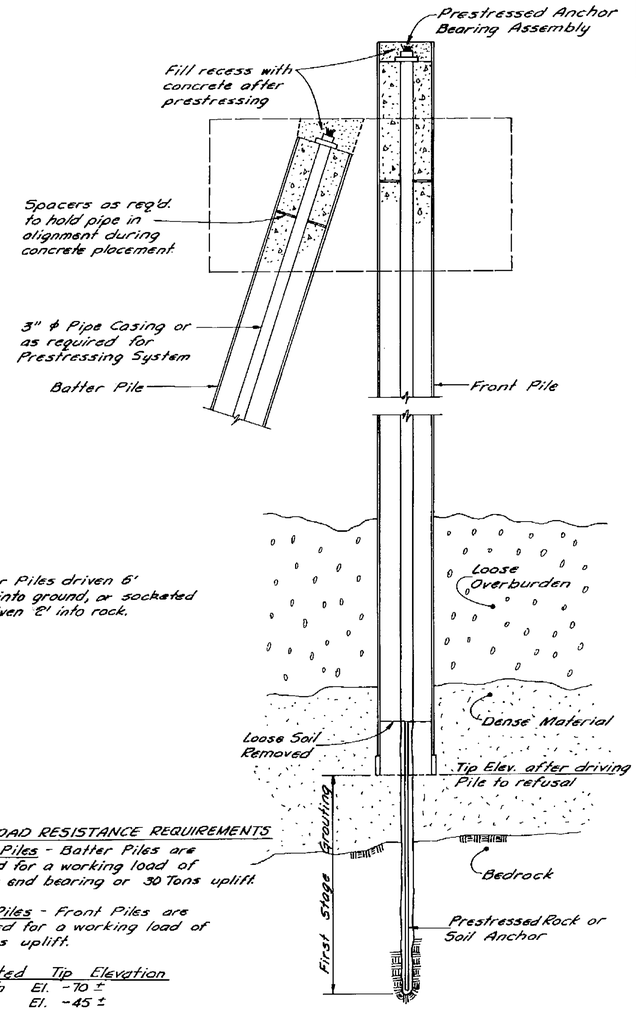
DOLPHIN PLAN

*Note:
Provide chain with 20 ton ultimate capacity, top waler only, and required connecting hardware, all galvanized.

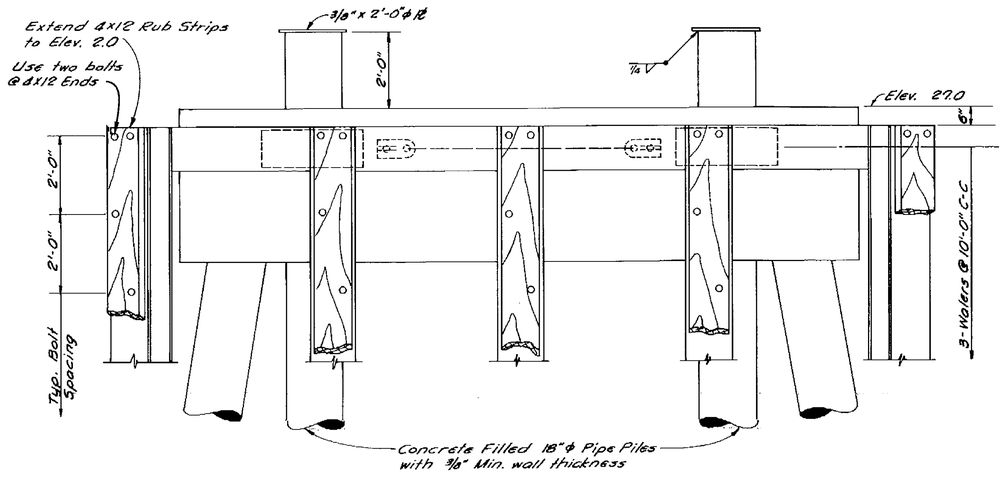


Fender Piles driven 6' min. into ground, or socketed or driven 2' into rock.

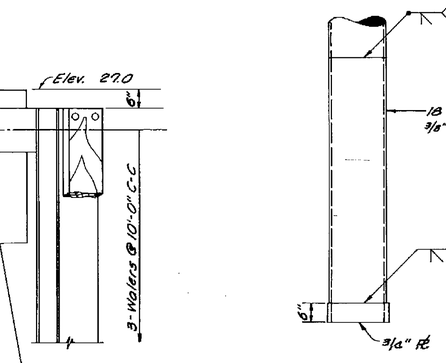
SECTION A-A



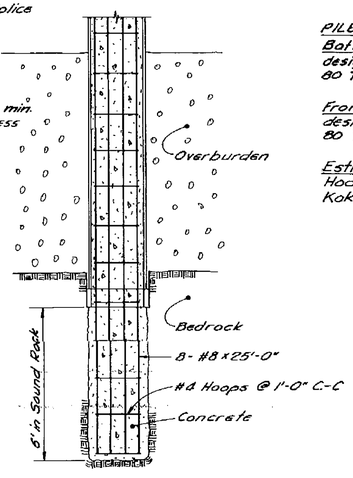
PRESTRESSED PILE ANCHOR
See Specifications



DOLPHIN ELEVATION



PILE TIP REINFORCING
(Alternate Tip Reinforcing May Be Submitted for Approval.)



PILE ROCK SOCKET

PILE LOAD RESISTANCE REQUIREMENTS

Batter Piles - Batter Piles are designed for a working load of 80 Tons end bearing or 30 Tons uplift.

Front Piles - Front Piles are designed for a working load of 80 Tons uplift.

Estimated Tip Elevation
Hoonah El. -70 ±
Kake El. -45 ±

AS BUILT INFORMATION

James E. Wagner
2/1/99

NOTE: DO NOT SCALE FROM THESE PLANS—USE DIMENSIONS

KAKE & HOONAH FERRY TERMINALS
DOLPHIN DETAILS

BOMHOFF & ASSOCIATES
Engineering and Surveys
1020 West Fireweed Lane
Anchorage, Alaska 99503

STATE OF ALASKA 49TH NO. 1204-E REGISTERED PROFESSIONAL ENGINEER

DESIGNED BY:	D.N.
DRAWN BY:	C.L.F.
CHECKED BY:	D.N.
SCALE:	1/2" = 1'-0"
DATE:	
SHEET	OF

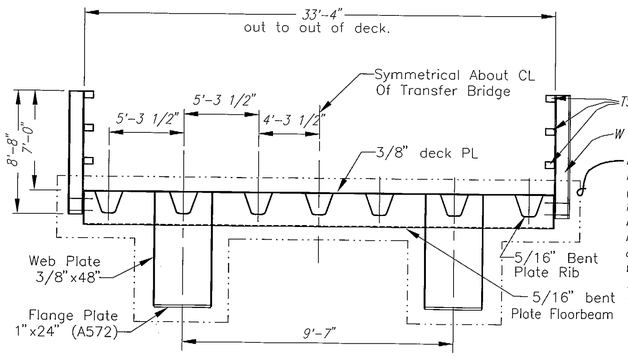
PATH: P:\KAE\75525\MF\KAE-DPHN.DWG		1"=1"
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

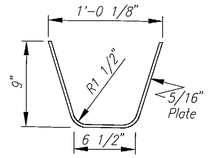
KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB.
Fed. No. STP-0939(6) ~ Proj. No. 75525
AS BUILT - CONCRETE DOLPHIN DETAILS

PROJECT NO.	75525
DATE:	JULY, 1997
SHEET	8 OF 12

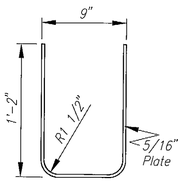


EXISTING BRIDGE SECTION ✓

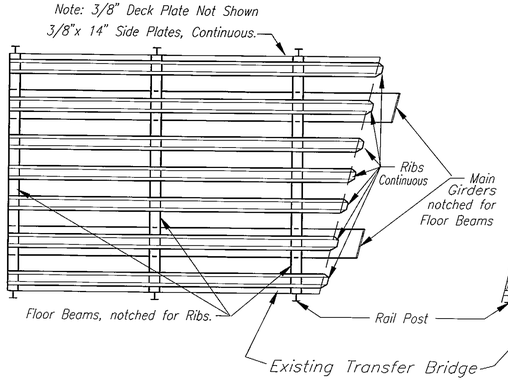
NOTE: All bridge members, except as ✓ noted, shall be sealed. Small holes (less than 1" dia.) shall be repaired by filling hole w/ weld metal (est. 6 locations). Plate w/ larger damaged areas shall be removed to adjacent full thickness metal & matching plate installed w/ full-penetration welds (none known, est. 2 locations).
All interior cavities of the ribs, floorbeams & box girders shall be corrosion proofed per Sec. 303 of the specifications. The interior cavities of the bridge rails need not be treated.
Subsequent to corrosion proofing, all exterior surfaces, excepting bridge rails and bridge deck shall be over-coated per Sec. 303, System 5. The color shall be safety blue.
Bridge rails need not be removed to facilitate overcoating work.
Bridge end transition plates shall be non-skid coated with System 6, Section 303.
No work under Items 303(1) or 303(2) shall commence prior to work required under Item 604 with the exception of the construction of the bridge girder access ports and other penetrations planned for corrosion proofing that may be addtionaly used for inspection work.

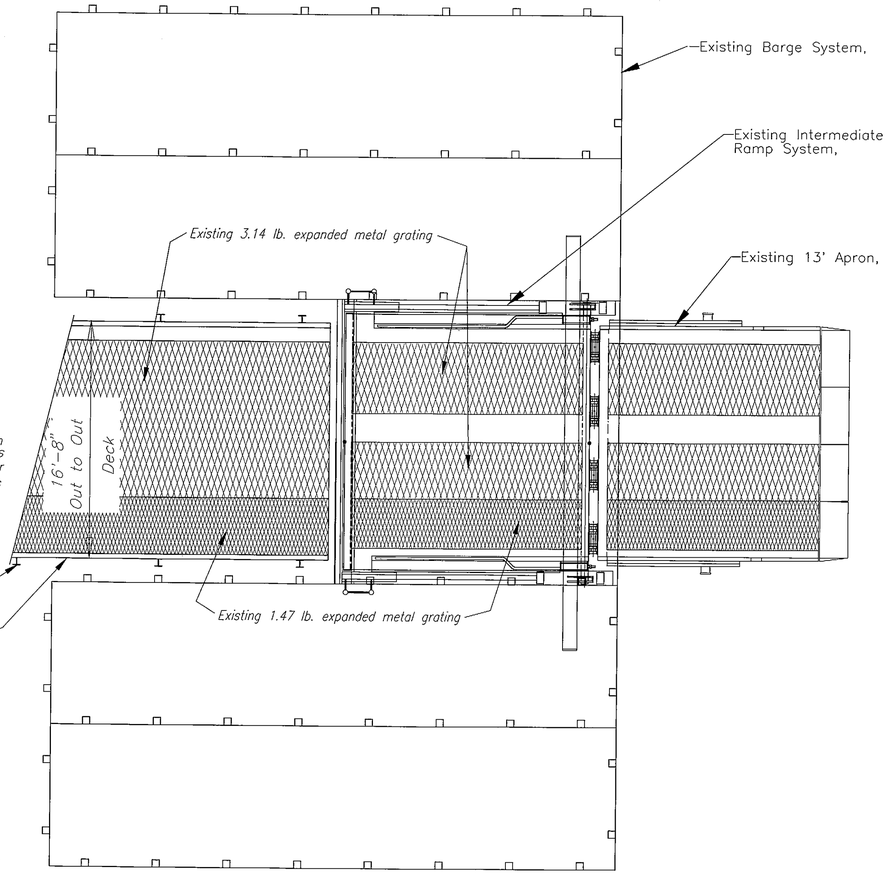


Continuous Rib



Floor Beam

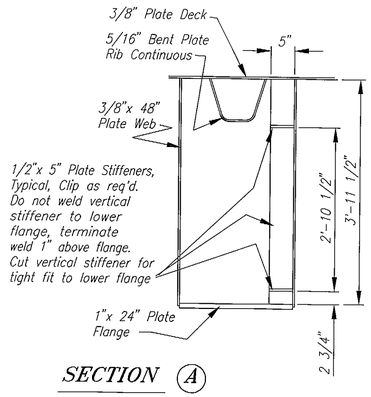




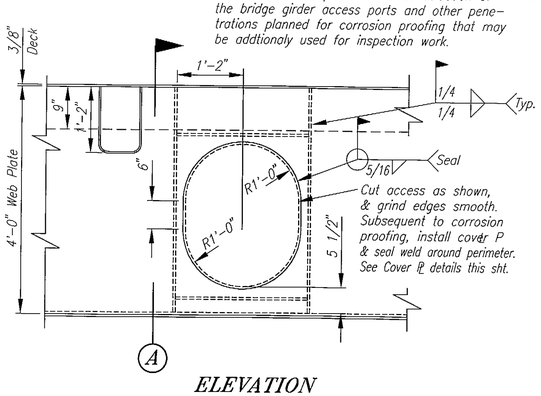
PLAN ✓

APPROXIMATE BRIDGE WEIGHT = 136,000 LBS.

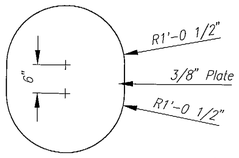
James E. Mayer
2/1/99



SECTION (A)

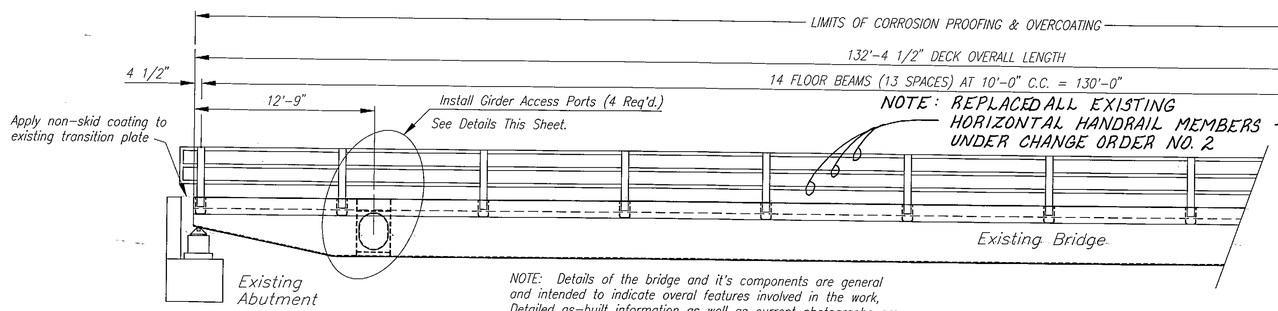


ELEVATION

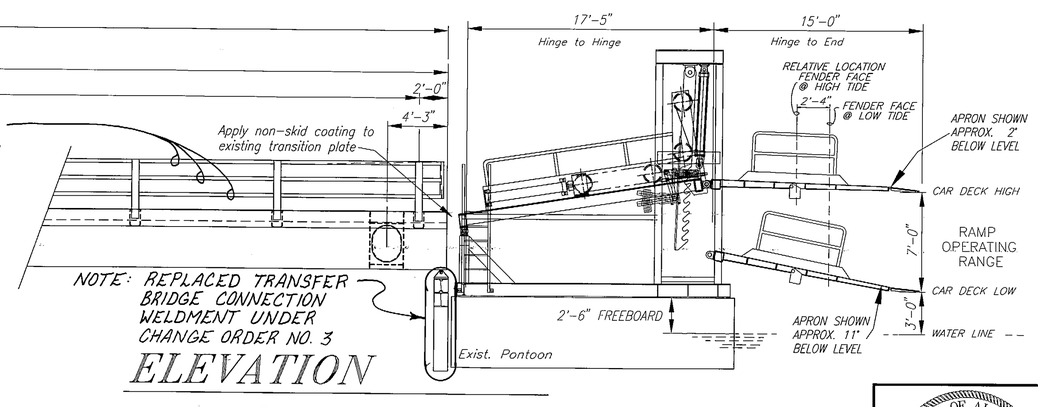


ACCESS PORT ✓
COVER PLATE

GIRDER ACCESS PORT DETAILS ✓



NOTE: Details of the bridge and it's components are general and intended to indicate overal features involved in the work, Detailed as-built information as well as current photographs are available for inspection at Southeast Region D & C and the contractor is encouraged to review this information.



ELEVATION

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

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PLOT:		
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

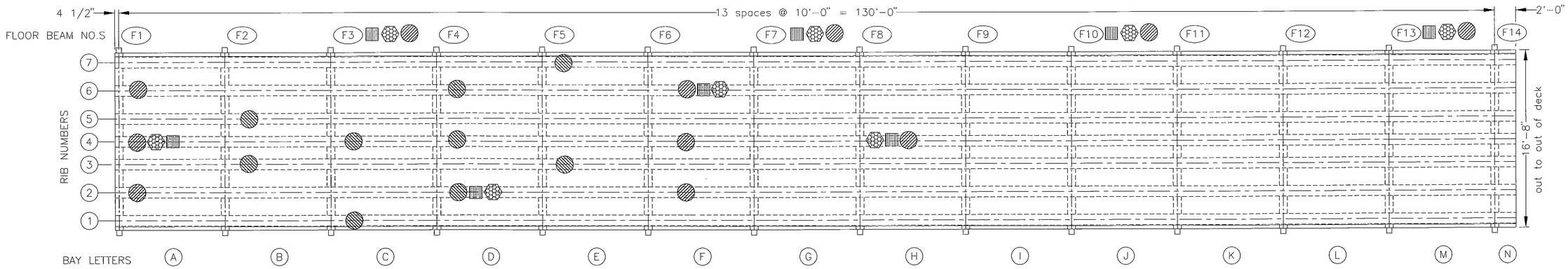
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION
AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE — KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB — ALASKA
FED. NO.STP-0939(6) ~ PROJECT NO. 75525

TRANSFER BRIDGE LAYOUT & DETAILS

DESIGNED BY: BAS	PROJECT NO. 75525
DRAWN BY: BN	DATE: JULY, 1997
CHECKED BY: JAL	SHEET 9 OF 12

STATE OF ALASKA
49th
BERN A. SAVIKKO
CE-6466
REGISTERED PROFESSIONAL ENGINEER
9-9-97



TRANSFER BRIDGE PLAN ✓

FIBER OPTIC AREAS:

Bay Letter	Rib Number
A	4
D	2
F	6
H	4
Flr. Beam	**@ Rib Number**
F3	5
F7	3
F10	4
F13	2

Note: Fiber Optic photography to show overall and example of worst condition of deck PL/rib interior.

U.T. THICKNESS READINGS:

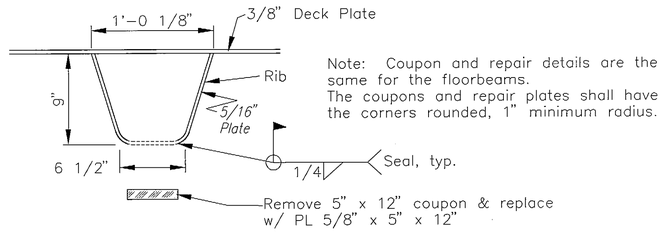
Bay Letter	Rib Number
A	2,4,6
B	3,5
C	1,4
D	2,4,6
E	3,7
F	2,4,6
H	4
Flr. Beam	**@ Rib Number**
F3	6
F7	2
F10	5
F13	6

Note: U.T. thickness readings to be taken at each of the member faces (2 sides & bottom) to yield an average thickness of the face at that location.

COUPON LOCATIONS

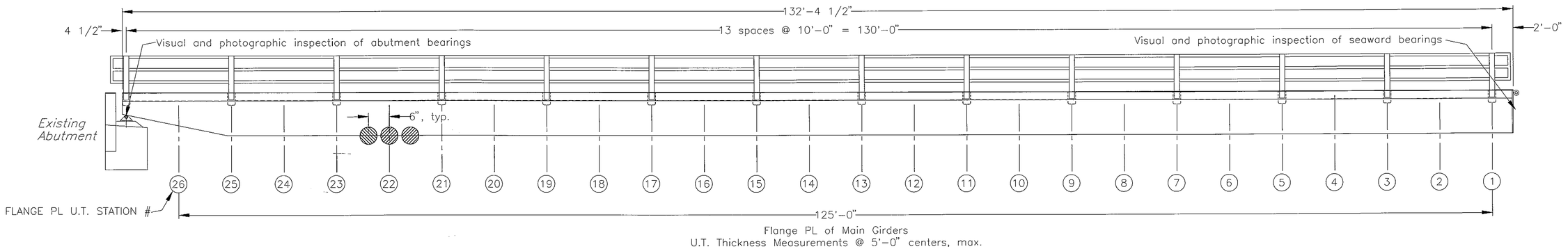
Bay Letter	Rib Number
A	4
D	2
F	6
H	4
Flr. Beam	**@ Rib Number**
F3	5
F7	3
F10	4
F13	2

Note: Coupons to be taken from bottom of rib and or floorbeam.
Coupon holes to be used as Fiber Optic access where possible.



Note: Coupon and repair details are the same for the floorbeams.
The coupons and repair plates shall have the corners rounded, 1" minimum radius.

COUPON DETAILS ✓



Flange PL of Main Girders
U.T. Thickness Measurements @ 5'-0" centers, max.

TRANSFER BRIDGE ELEVATION ✓

NOTES FOR MAIN GIRDER INTERIOR & LOWER FLANGE INVESTIGATION

1. U.T. thickness readings to be taken at each station to arrive at an average thickness at each station. A series of three transverse U.T. profiles shall be taken at each flange plate station. Transverse U.T. readings shall be taken @ 4" o.c.. ✓
2. Investigators to document overall condition of bottom flange with 35mm still photographs and supplement these photos as required with photos of examples of "worst areas" found. ✓
3. Investigators shall document the condition of the interior of bridge box girders. 35mm still photographs shall be taken to document overall condition and examples of "worst areas" found. ✓

James B. Mayo
2/1/99

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

PATH: P:\KAE\75525\MF\BRINSP.DWG		
BY:	DATE:	DESCRIPTION OF CHANGE:

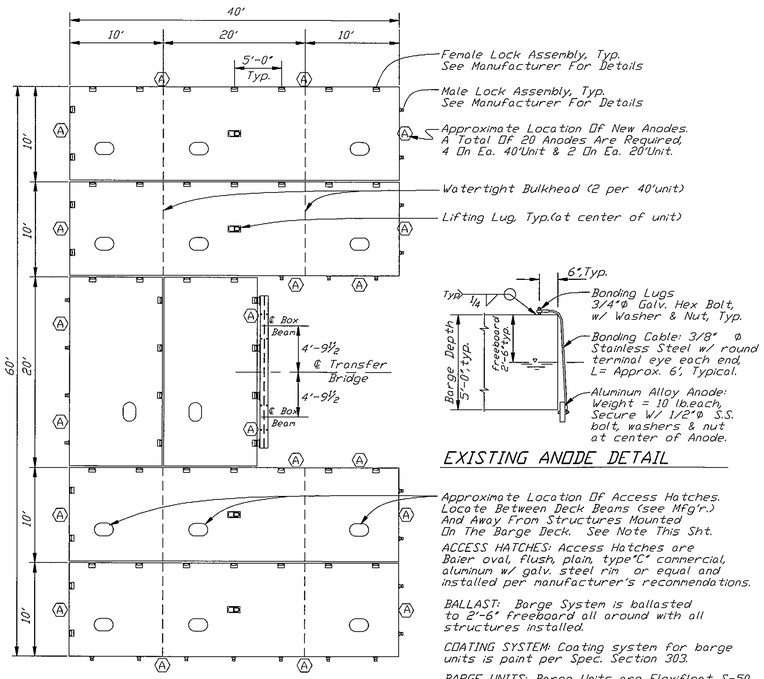
RECORD OF REVISIONS

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB.
FED. NO. STP-0939(6) ~ PROJECT NO. 75525
BRIDGE INSPECTION LAYOUT

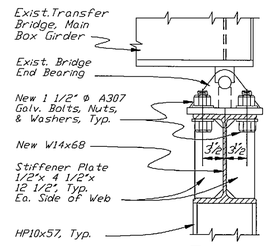
DESIGNED BY: BAS	PROJECT NO. 75525
DRAWN BY: BAS	DATE: AUGUST 1997
CHECKED BY: WN	SHEET 10 OF 12

STATE OF ALASKA 49TH
BERN A. SAVIKKO CE-6466
REGISTERED PROFESSIONAL ENGINEER
9-2-97

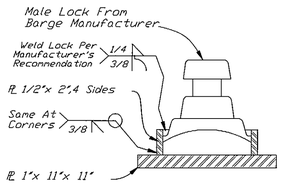


EXISTING BARGE SYSTEM LAYOUT

EXISTING ANODE DETAIL

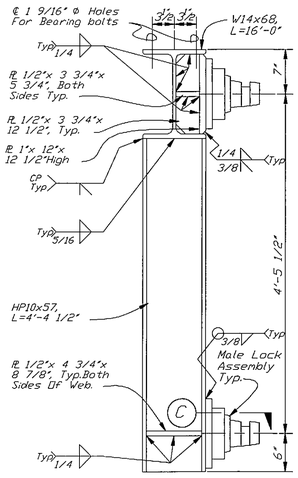


SECTION (B)



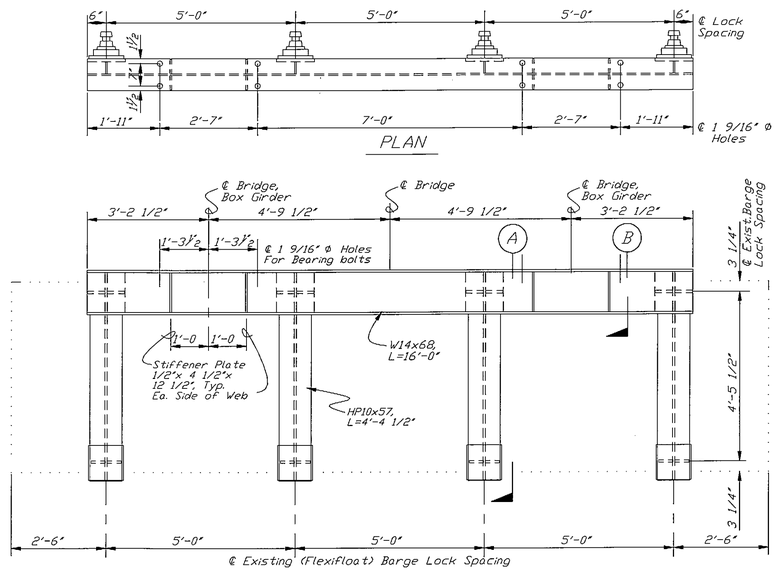
SECTION (C)

MALE LOCK ASSEMBLY



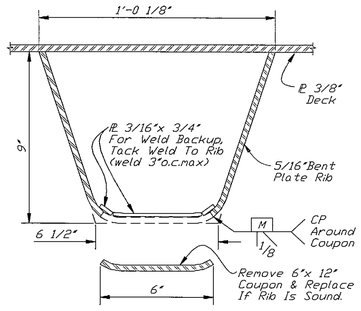
SECTION (A)

NOTE: Existing Barge Units Are Flexifloat S-50 Series From: Robishaw Engineering,Inc. P.O.Box 19246 Houston,Texas 77224 Phone (713)468-1706



ELEVATION

EXISTING BRIDGE-BARGE CONNECTION



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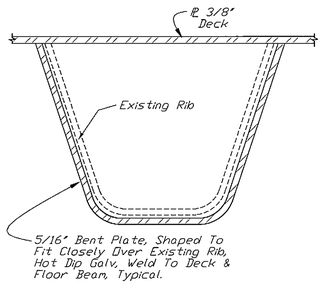

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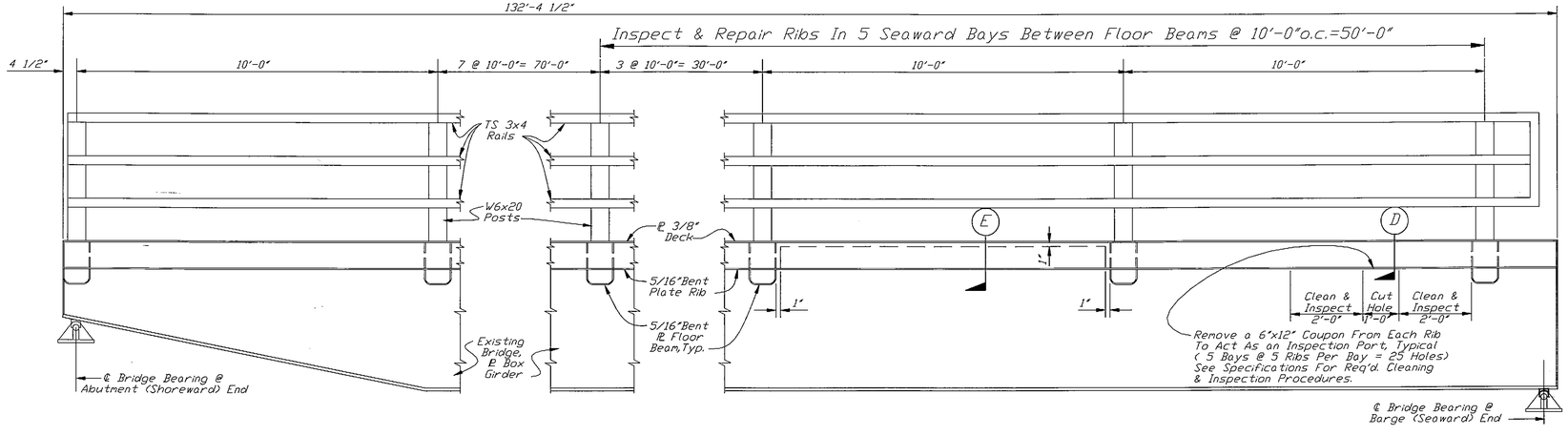


PREVIOUS TRANSFER BRIDGE RIB INSPECTION & EXISTING REPAIRS

Longitudinal Section Along ℄ Existing Transfer Bridge

James L. Blayer
2/1/99

INFORMATION FROM PROJ. NO. RS-0989(1)

NOTE: DO NOT SCALE FROM THESE PLANS-USE DIMENSIONS

PATH: P:\KAE\75525\MF\KAE-11.dwg (KAE-REPR.dwg)		
PLOT:		
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

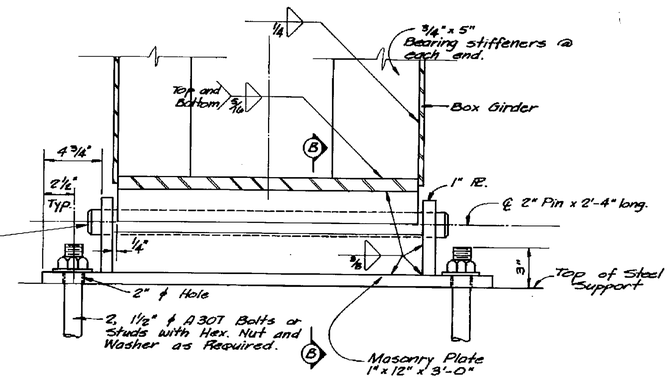
STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO.STP-0939(6) ~ PROJECT NO. 75525
EXISTING BRIDGE REPAIR & BARGE DETAILS

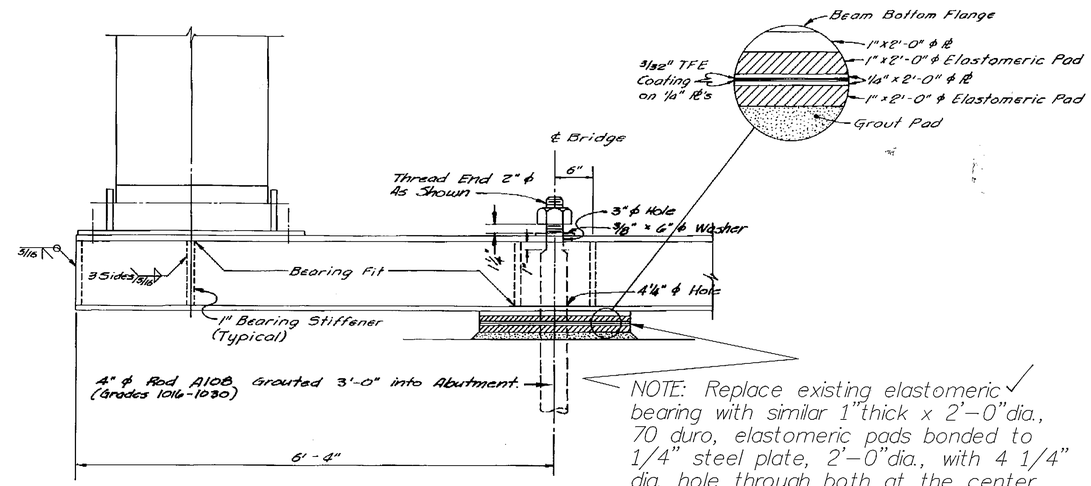
DESIGNED BY: BS	PROJECT NO. 75525
DRAWN BY: BN	DATE: AUGUST 1997
CHECKED BY: JAL	SHEET 11 OF 12

STATE OF ALASKA 49th
BERN A. SAVIKKO CE-6466
REGISTERED PROFESSIONAL ENGINEER

NOTE: Replace hinge pin with new galv. ✓ 2" dia. x 2'–4" long pin, at the west abutment bearing only.
Scarf out old welds before lifting bridge, replace pin & repair galv. coating per Sec. 302–2.02.

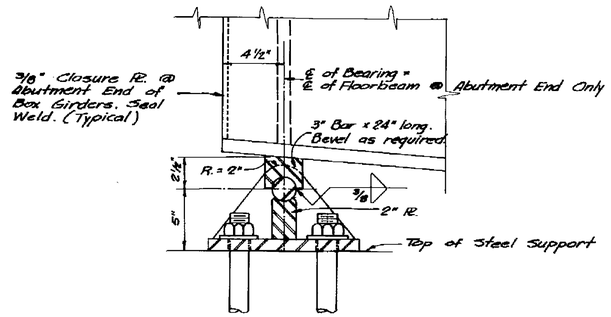


ELEVATION OF BEARING ✓
Not to Scale

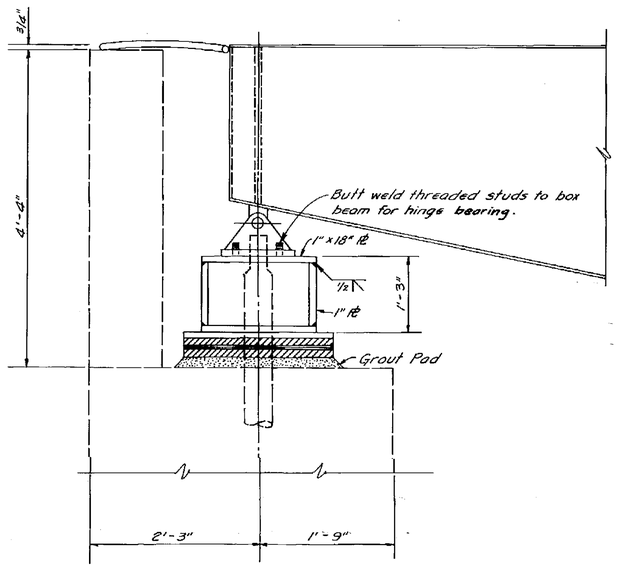


ABUTMENT BEARING FRONT ELEVATION ✓

NOTE: Replace existing elastomeric ✓ bearing with similar 1"thick x 2'–0"dia., 70 duro, elastomeric pads bonded to 1/4" steel plate, 2'–0"dia., with 4 1/4" dia. hole through both at the center. In lieu of TFE coating, supply HDPE bearing 1/4"thick, 2'–0"O.D. x 4 1/4"I.D., placed between the two 1/4" steel plates, similar to exist. detail shown.



SECTION B–B ✓
Not to Scale



ABUTMENT BEARING SIDE ELEVATION ✓

James B. Mayer
2/1/99

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO. STP-0939(6) ~ PROJECT NO. 75525
JAMES B. MAYER 2/1/99

PATH: P:\KAE\75525\MF\KAE-7		
PLOT: P:\-LIB\-PLOT\PLOTF.PCP(1) OR PLOTH.PCP(2)		
BY:	DATE:	DESCRIPTION OF CHANGE:

RECORD OF REVISIONS

STATE OF ALASKA
DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES
SOUTHEAST REGION DESIGN & CONSTRUCTION

KAKE DOLPHIN REPLACEMENT & BRIDGE REHAB
FED. NO. STP-0939(6) ~ PROJECT NO. 75525
ABUTMENT BRIDGE BEARING DETAILS & BEARING REPAIR

NOTE: DO NOT SCALE FROM THESE PLANS–USE DIMENSIONS

DESIGNED BY: BAS	PROJECT NO. 75525
DRAWN BY: BN	DATE: AUGUST 1997
CHECKED BY: JAL	SHEET 12 OF 12

STATE OF ALASKA 49th BERN A. SAVIKKO CE-6466 REGISTERED PROFESSIONAL ENGINEER