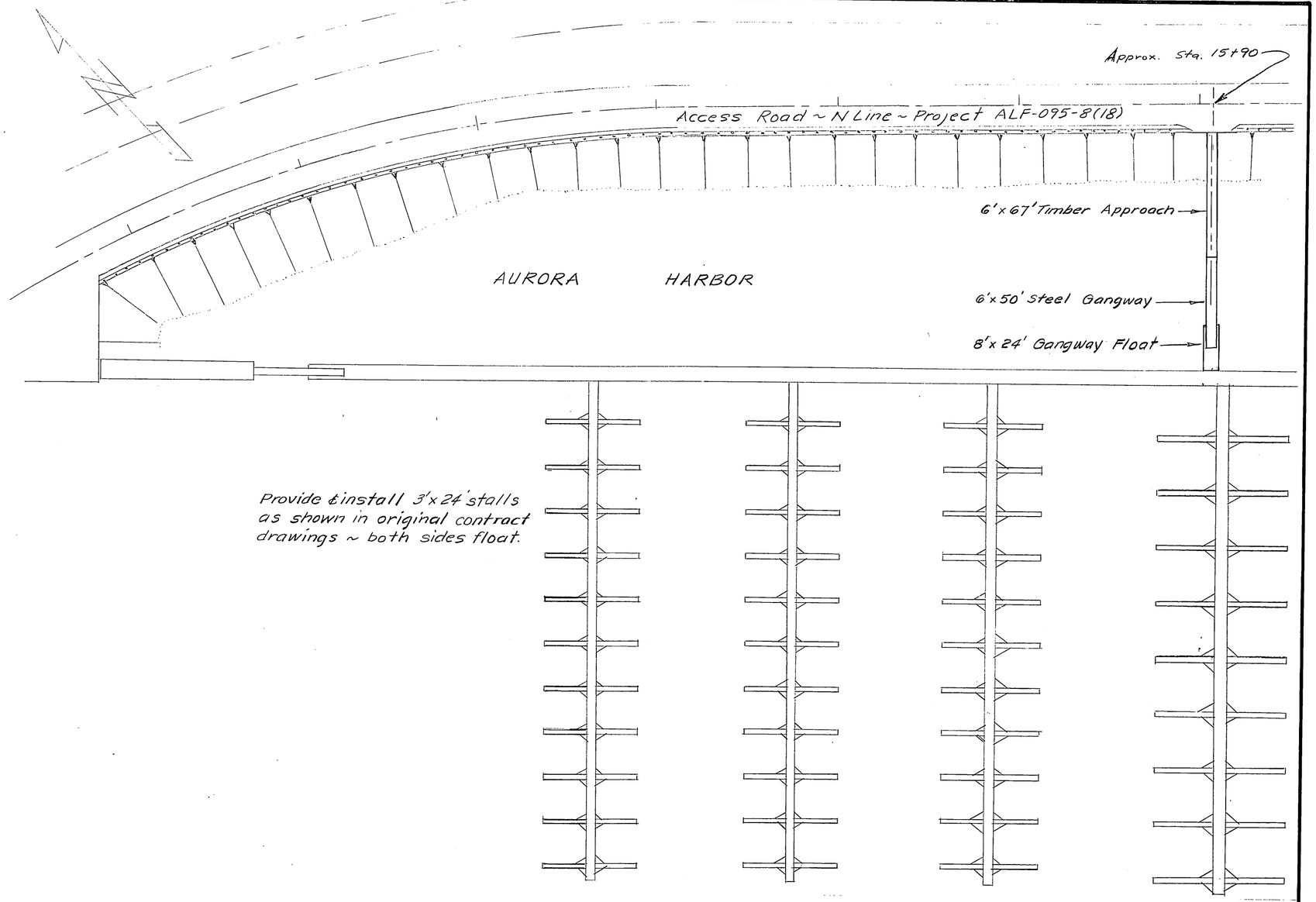
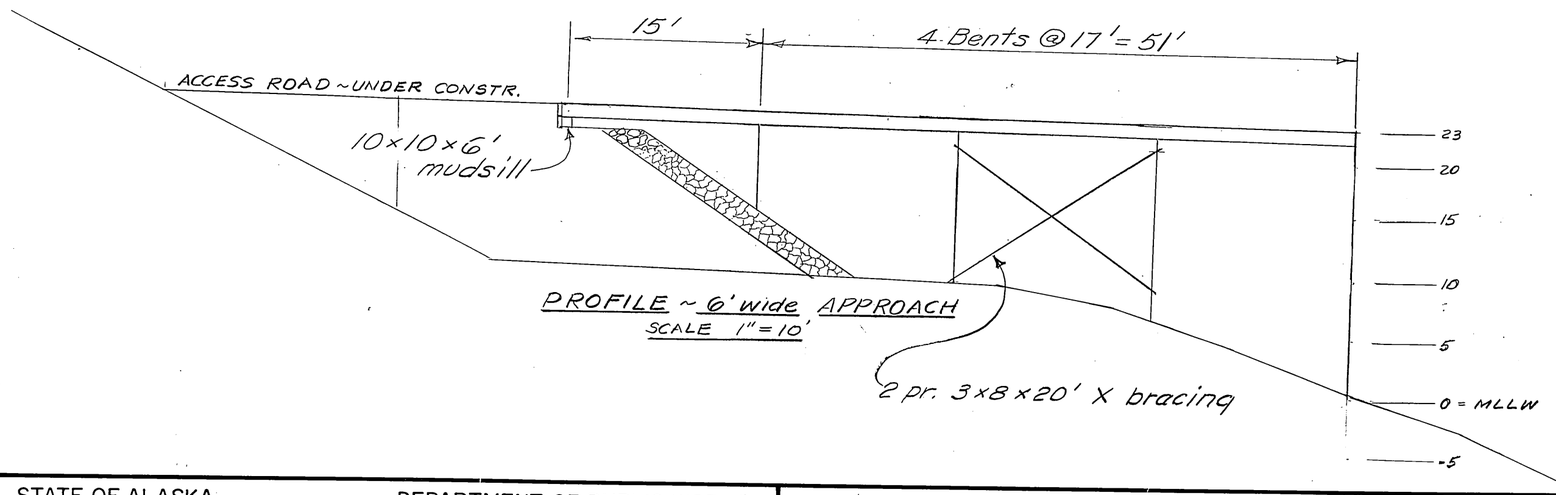


PROJECT LAYOUT
SCALE 1" = 50'



PROFILE ~ 6' wide APPROACH
SCALE 1" = 10'

NOTES

All mat'ls, fastenings, dimensions, etc. shall conform to details shown on the contract drawings, except as noted this sheet.

As Constructed 10-15-74 LS

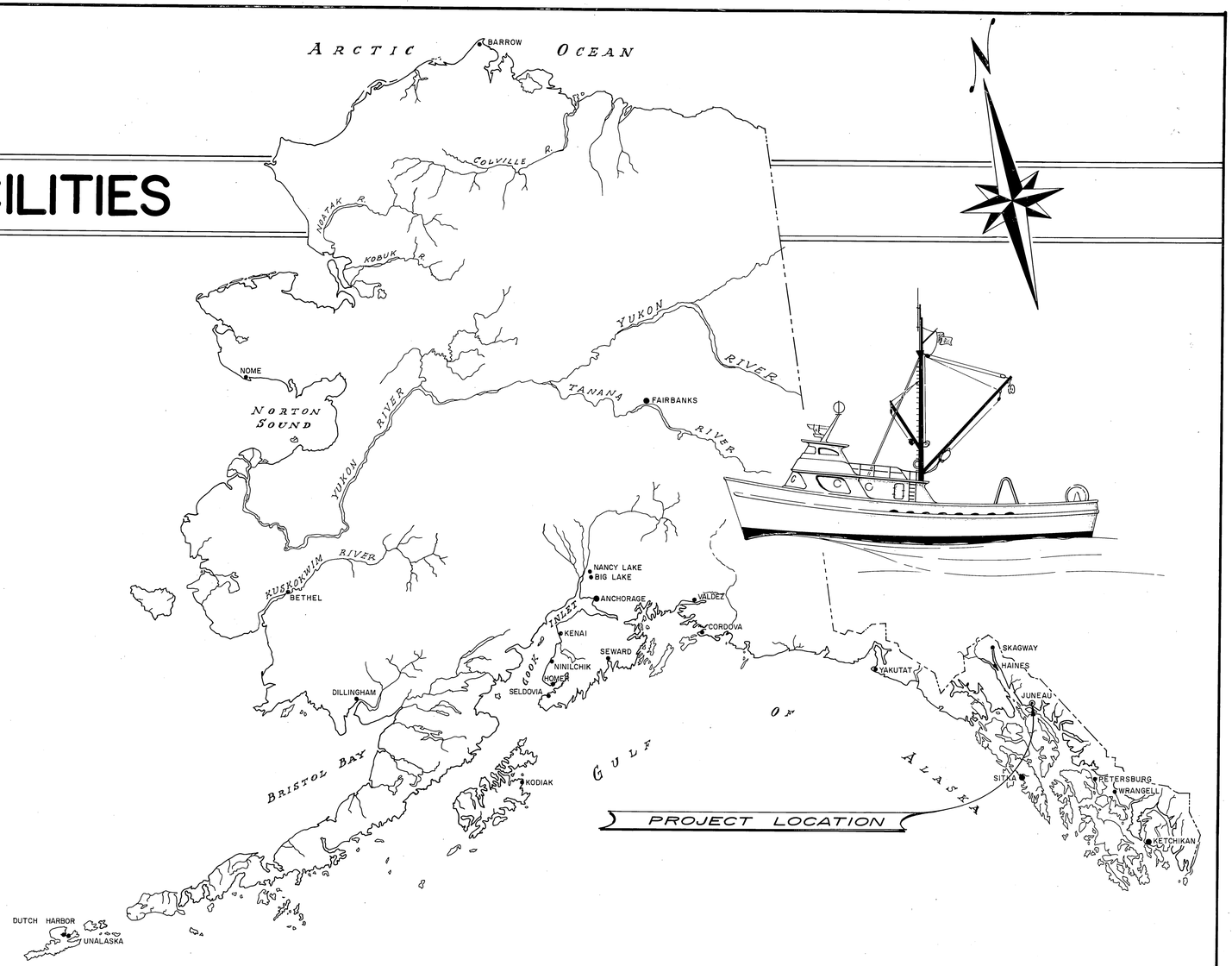
STATE OF ALASKA DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER & HARBORS

JUNEAU AURORA HARBOR
CHANGE ORDER No. 1

SCALE AS SHOWN	SURVEYED MH	APPROVED	PROJECT NUMBER 374180
DESIGNED DW	DRAWN MH-DW	DON STATTER	SHEET 1 OF 1
CHECKED DW	DATE 6-13-74	DIRECTOR	

JUNEAU AURORA HARBOR FACILITIES

PROJECT NO. 3-74180



WORK SUMMARY

Items of work include: Pulling and redriving 9 float piles, furnishing and installing 27 float piles (1632 L.F.), relocating and adding a new 372 sq. ft. loading float to the existing 12 steel seaplane float, furnish & install 8032 sq. ft. of concrete floats, construction of 1032 sq. ft. of 12' wide timber approach and 612 sq. ft. of 6' wide timber approach, furnish & install 3 ~ 6'x50' steel gangways.

As Constructed 10-16-74

STATE OF ALASKA — DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER & HARBORS

INDEX TO SHEETS

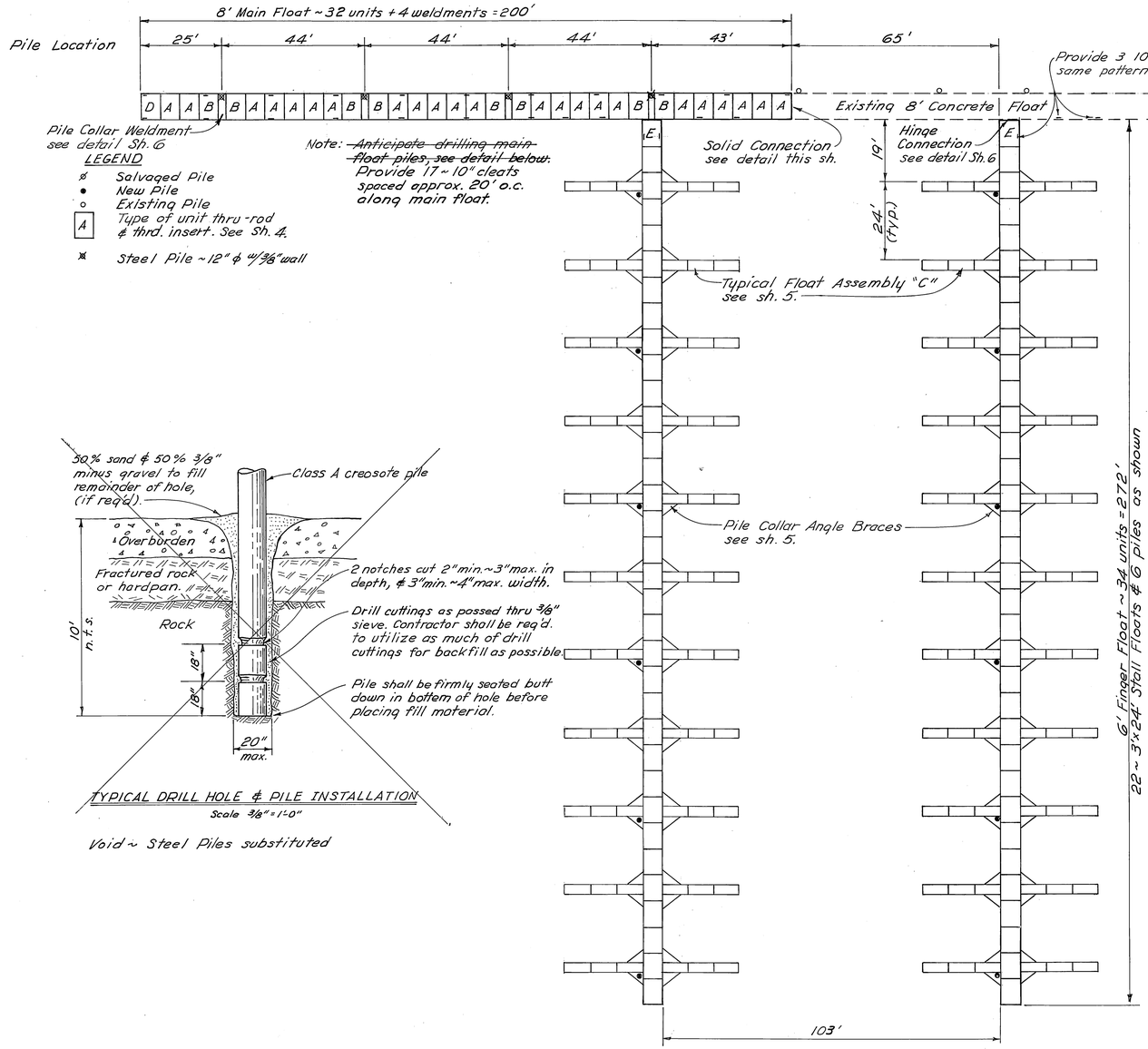
APPROVED

DIRECTOR

DATE 2/4/74

SHEET 1 OF 11

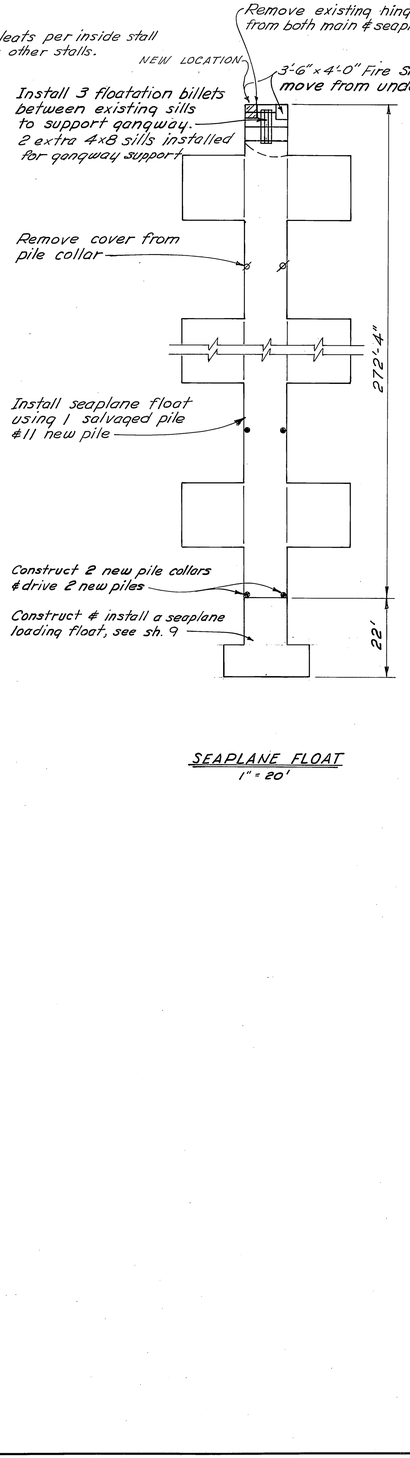
K&E 19 1153 1-71 44039•



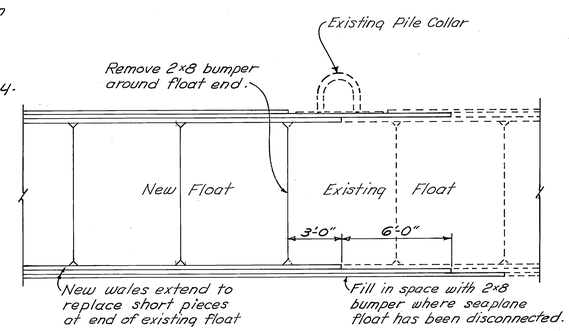
TYPICAL DRILL HOLE & PILE INSTALLATION
Scale 3/8" = 1'-0"

Void ~ Steel Piles substituted

NEW FLOAT LAYOUT
1" = 20'



SEAPLANE FLOAT
1" = 20'



SOLID CONNECTION DETAIL
¼" = 1'-0"

NOTES:
1. Float piles to be driven butt down to 15' penetration or refusal (see Specs.).
2. Pile cutoff Elev. = +34.2', boat floats; +30 seaplane.
3. All nominal dimensions on float layout are from face to face of concrete, or face of concrete to center lines.

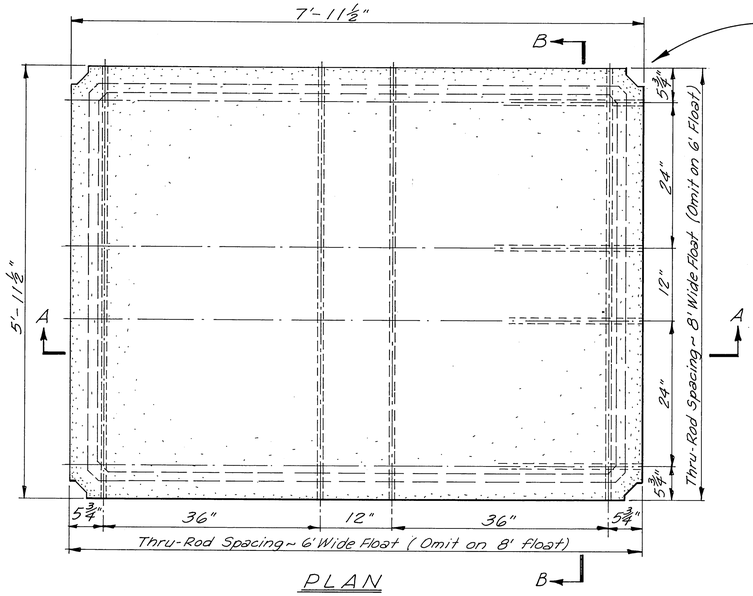
As Constructed 10-15-74 ϕ

DO NOT SCALE THIS DRAWING — USE DIMENSIONS

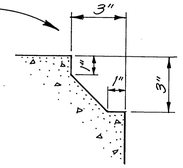
STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
FLOAT LAYOUT

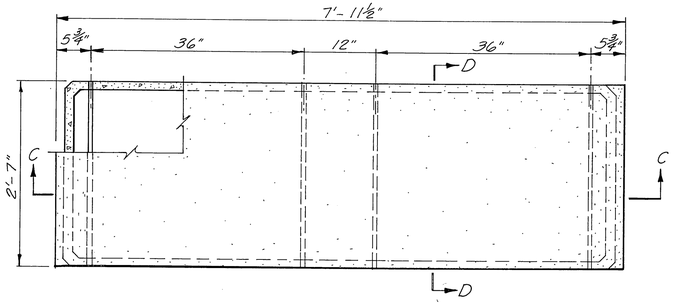
SCALE As Shown	SURVEYED	APPROVED
DESIGNED	DRAWN ϕ	Don Stotter
CHECKED	DATE Nov. 1973	DIRECTOR
PROJECT NUMBER 3-74180	SHEET 3 OF 11	



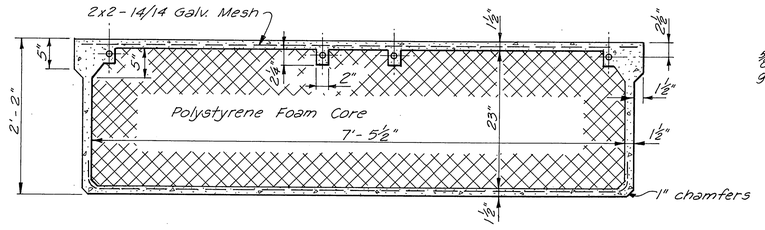
PLAN



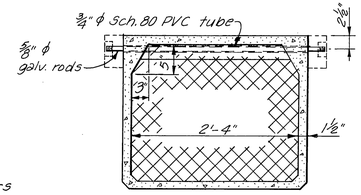
Block out all 4 corners for water lines.



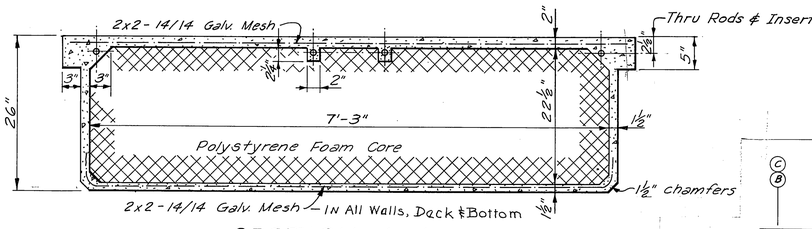
PLAN



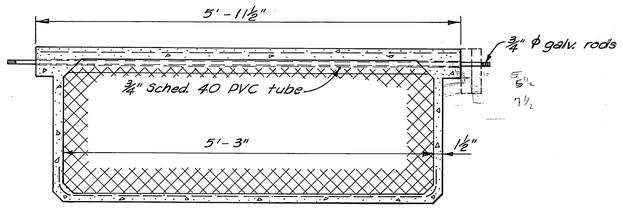
SECTION C-C



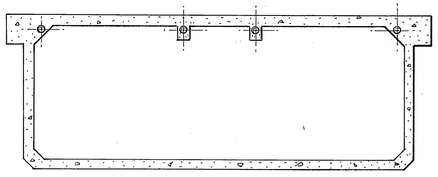
SECTION D-D



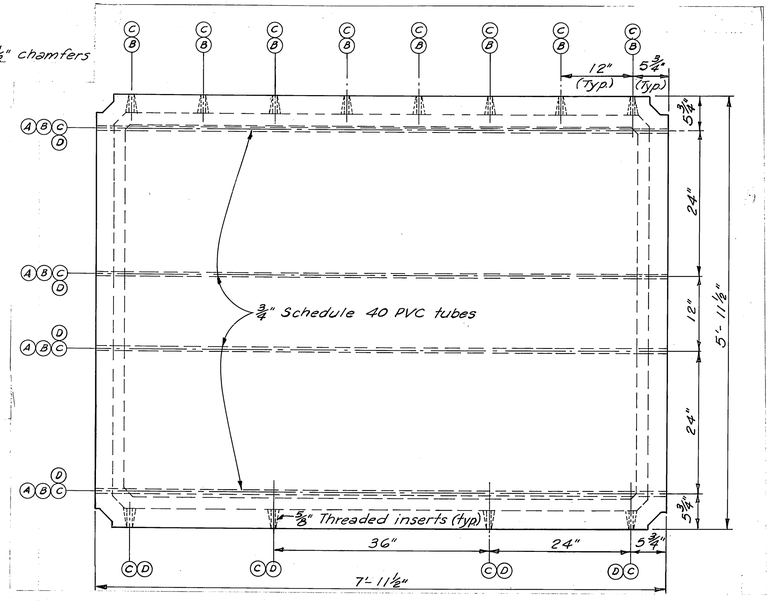
SECTION A-A



SECTION B-B



ALT. SECTION B-B
(8'-WIDE FLOAT)



THREADED INSERT LOCATIONS
(8'-WIDE FLOAT)

6'x8' FLOAT
1"=1'-0"

3' x 8' FLOAT DETAILS
1" = 1'-0"

NOTES:

1. Floats to be cast lightweight concrete 100#/ft³ max. with min. compr. strength of 3000 PSI @ 7 days.
2. Inner core to be 1.1#/ft³ polystyrene foam per ASTM D-1621-59T.
3. Portland cement shall comply with ASTM C-150 for Type III.
4. Expanded shale shall comply with ASTM C-330.
5. Galv. wire mesh shall comply with ASTM A-185.
6. Circled letters refer to fastening used in various assemblies see layout Sheet 3.

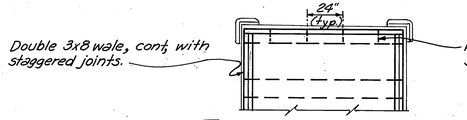
As Constructed 10-15-74

DO NOT SCALE THIS DRAWING USE DIMENSIONS

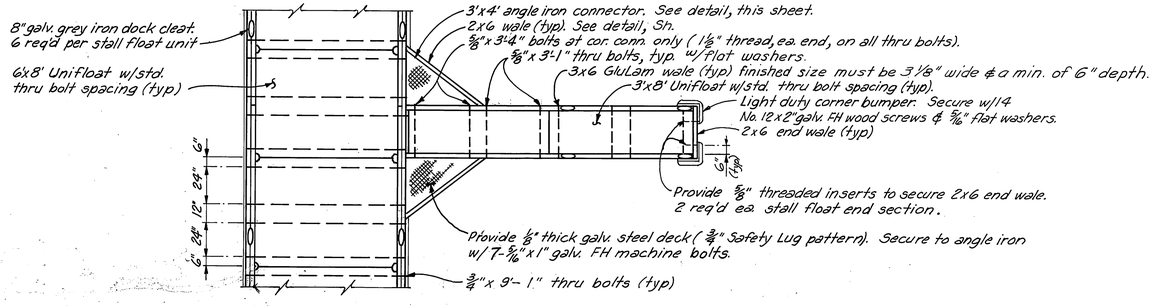
STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
TYPICAL CONCRETE FLOAT UNITS

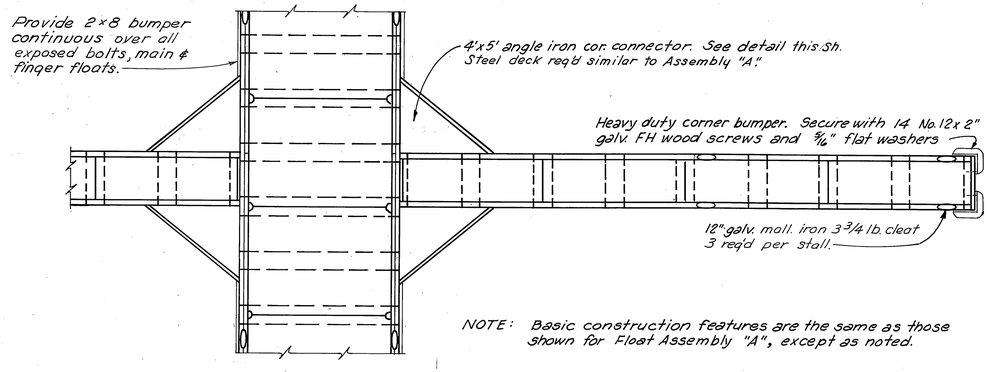
SCALE 1" = 1'-0"	SURVEYED	APPROVED
DESIGNED	DRAWN	Don Statter
CHECKED	DATE	DIRECTOR
PROJECT NUMBER 3-74180		SHEET 4 OF 11



TYPICAL FLOAT END DETAIL

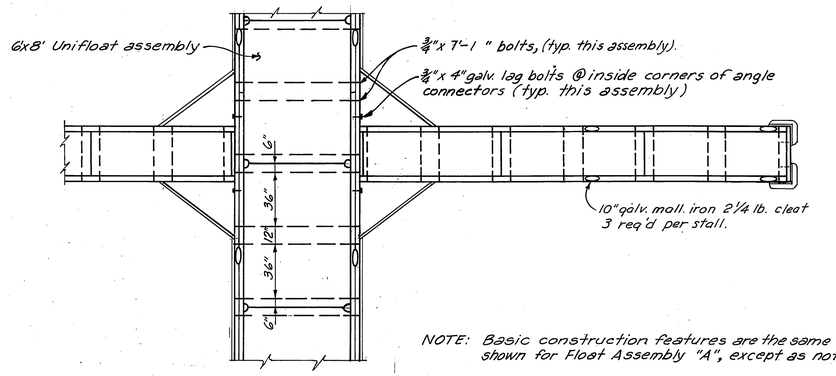


TYPICAL FLOAT ASSEMBLY "A" 16' stall floats N.I.C.



NOTE: Basic construction features are the same as those shown for Float Assembly "A", except as noted.

TYPICAL FLOAT ASSEMBLY "B" 32' stall floats N.I.C.

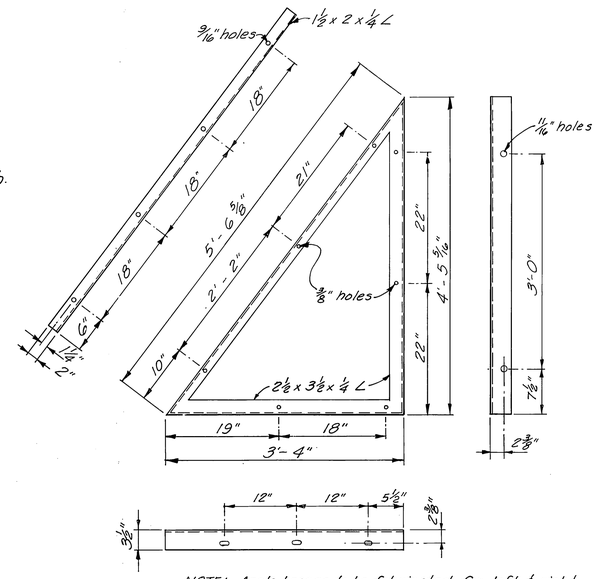


NOTE: Basic construction features are the same as those shown for Float Assembly "A", except as noted.

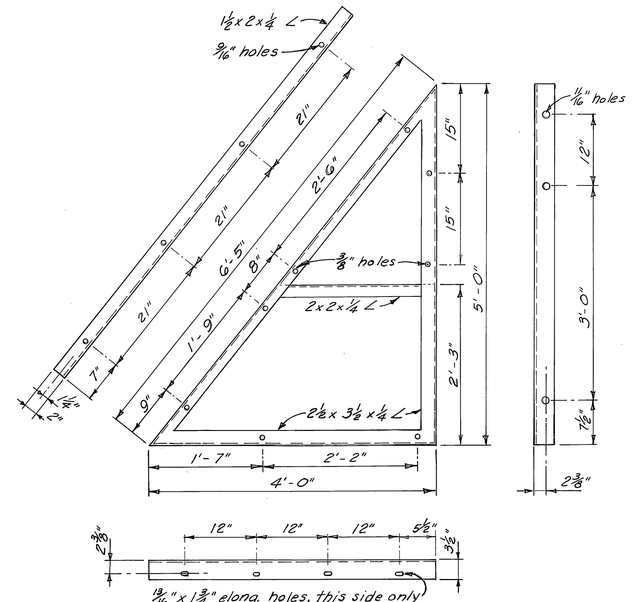
TYPICAL FLOAT ASSEMBLY "C"

FLOAT ASSEMBLY DETAILS

¼" = 1'-0"



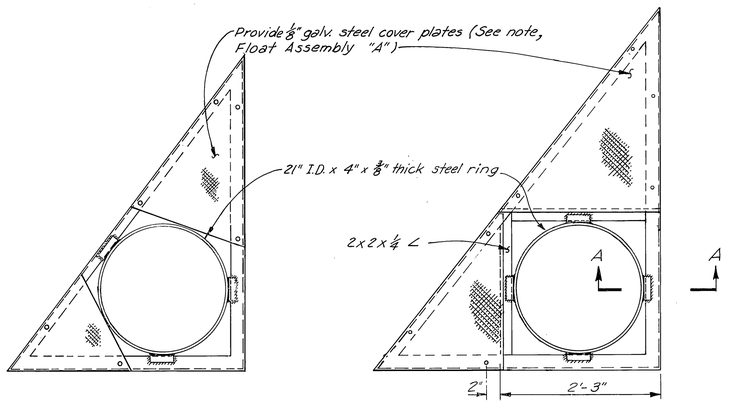
NOTE: Angle braces to be fabricated for left & right sides. Left side shown.



1⅛" x 1⅜" elong. holes, this side only (Use flat washers on all thru bolts at angle connections).

STALL FLOAT ANGLE BRACES

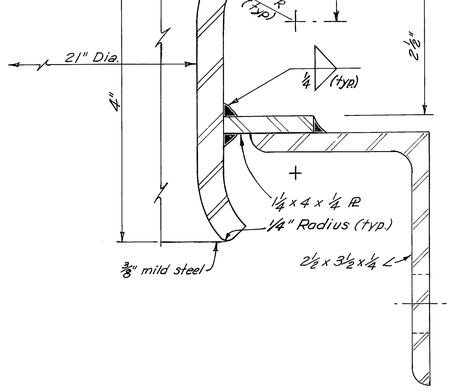
1" = 1'-0"



Note: All materials, dimensions, fasteners, etc. shall conform to those shown in Stall Float Angle Brace Detail, except as noted.

PILE COLLAR ANGLE BRACES

1" = 1'-0"



SECTION A-A

Full Size

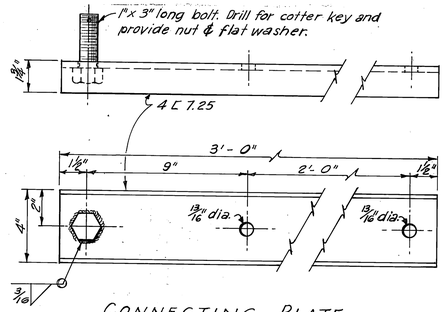
As Constructed 10-15-74

DO NOT SCALE THIS DRAWING – USE DIMENSIONS

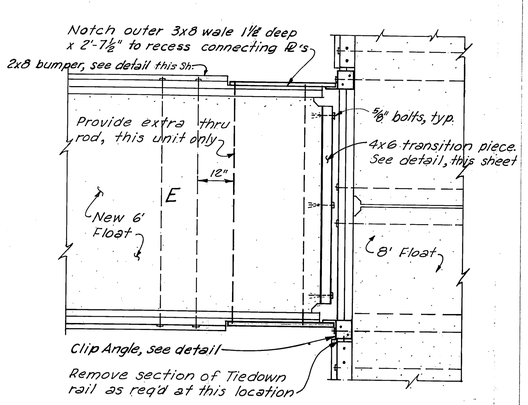
STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
CONCRETE FLOATS
TYPICAL ASSEMBLIES & MISC. DETAILS

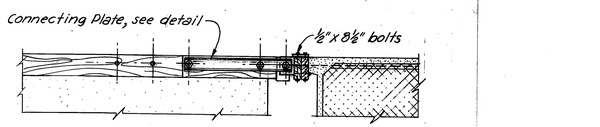
SCALE As shown	SURVEYED —	APPROVED
DESIGNED DSMith-AE	DRAWN JET	Don Statter
CHECKED	DATE 3-10-70	DIRECTOR
PROJECT NUMBER 3-74180		SHEET 5 OF 11



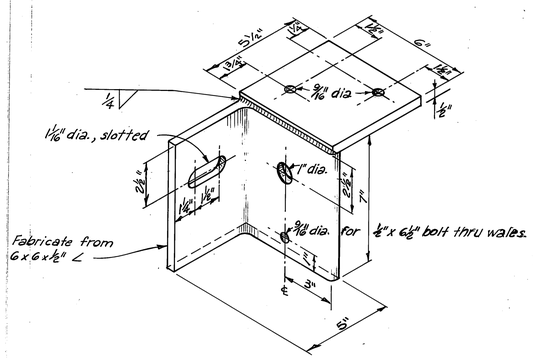
CONNECTING PLATE
2 REQ'D
3" = 1'-0"



PLAN

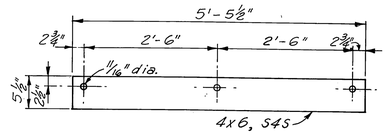


ELEVATION

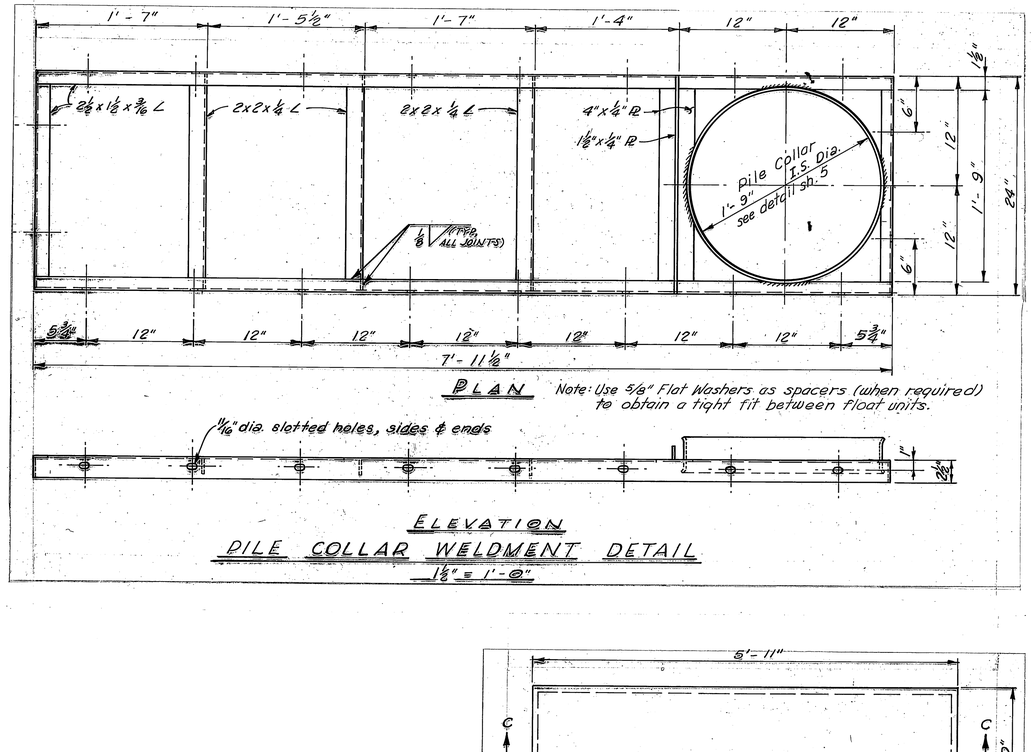


CLIP ANGLE
1 AS SHOWN, 1 OPP. HAND
3" = 1'-0"

RIGHT ANGLE CONNECTION
½" = 1'-0"



RIGHT ANGLE TRANSITION PIECE, 6' FLOAT
¾" = 1'-0"

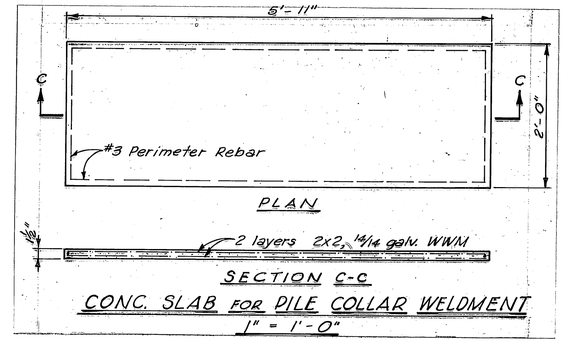


PLAN

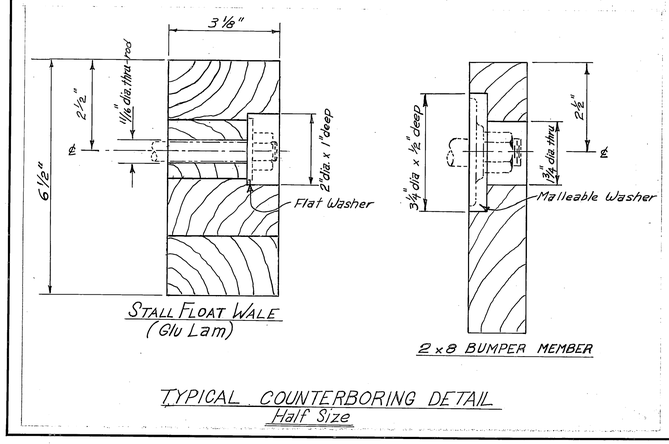
Note: Use 5/8" Flat Washers as spacers (when required) to obtain a tight fit between float units.

ELEVATION

PILE COLLAR WELDMENT DETAIL
1½" = 1'-0"



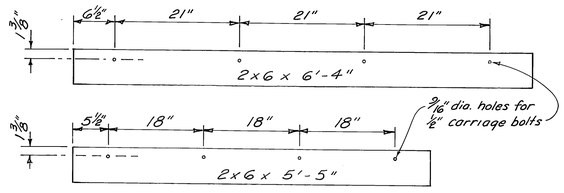
CONC. SLAB FOR PILE COLLAR WELDMENT
1" = 1'-0"



STALL FLOAT WALE
(Glu Lam)

2x8 BUMPER MEMBER

TYPICAL COUNTERBORING DETAIL
Half Size



ANGLE CONNECTOR WALES
1" = 1'-0"

As Constructed 10-15-74 dB

DO NOT SCALE THIS DRAWING – USE DIMENSIONS

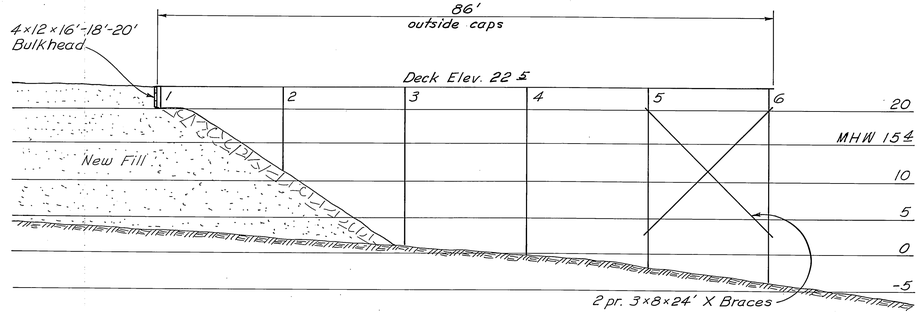
STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
CONCRETE FLOATS
TYPICAL ASSEMBLIES & MISC. DETAILS

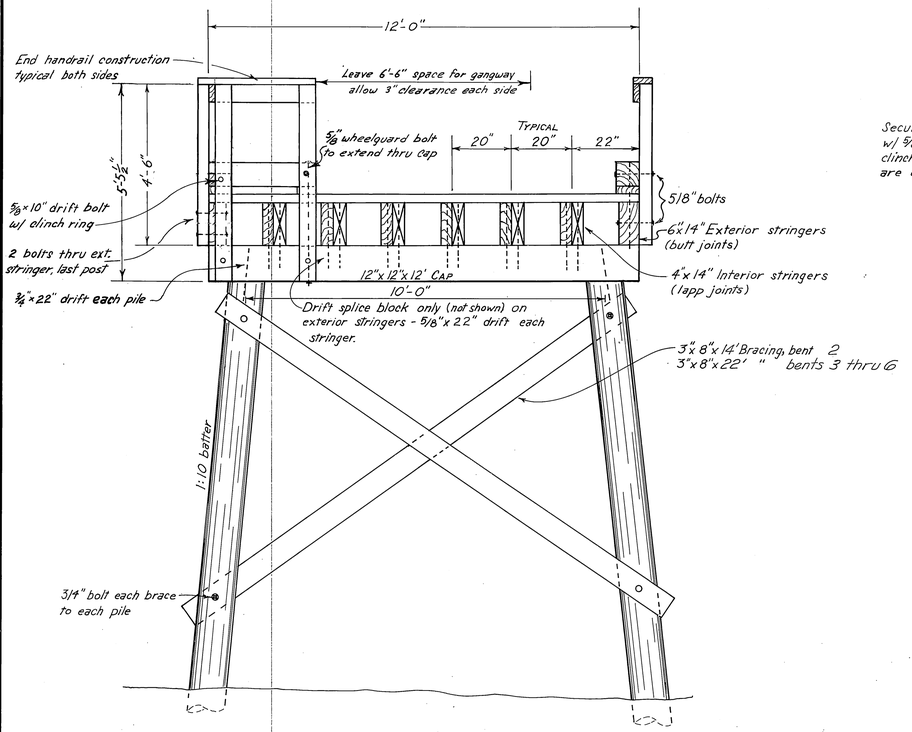
SCALE As Shown	SURVEYED	APPROVED
DESIGNED	DRAWN	Don Stotter
CHECKED	DATE Nov. 1973	DIRECTOR
PROJECT NUMBER 3-74180	SHEET 6 OF 11	

	MATERIALS			
ITEM	GRADE	DRESSING	CREO. TREAT.	TYPE
Piling	Class B		12# Ret.	Douglas Fir
Bracing	No.1	Rough	"	"
Caps	"	S4S	8# Ret.	"
Ext. Stringers	Sel. Str.	"	"	"
Splice Blocks	" "	S2E	"	"
Int. Stringers	" "	"	"	"
Decking	No.1	S1S2E	"	"
Scupper Block	"	S4S	"	"
Wheelguard	"	"	"	"
Handrail Post	"	"	"	"
Girt	"	"	O.6 Penta.	"
Handrail	"	"	O.6 Penta.	"

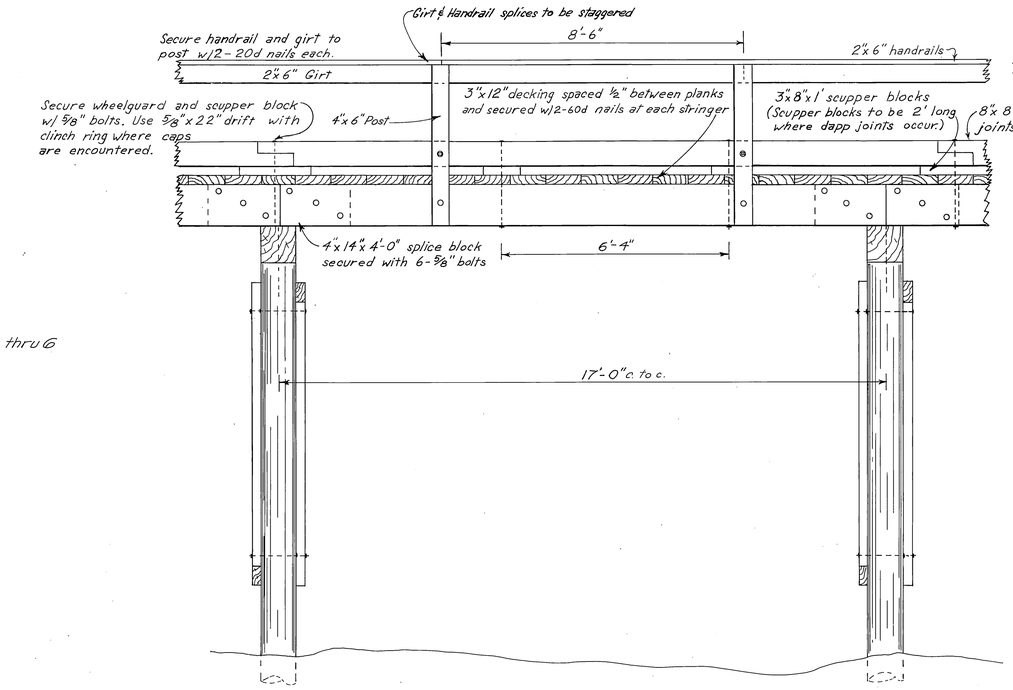
Hardware to be galv. w/malleable iron washers between all nut & wood surfaces.
Bolts to be mushroom head type
Bolt holes to be drilled 1/16" oversize
Drift holes to be drilled 1/16" undersize
All drill holes to be treated w/ hot creosote oil.
All pressure treated creosote & penta material shall be cut to size prior to treatment.



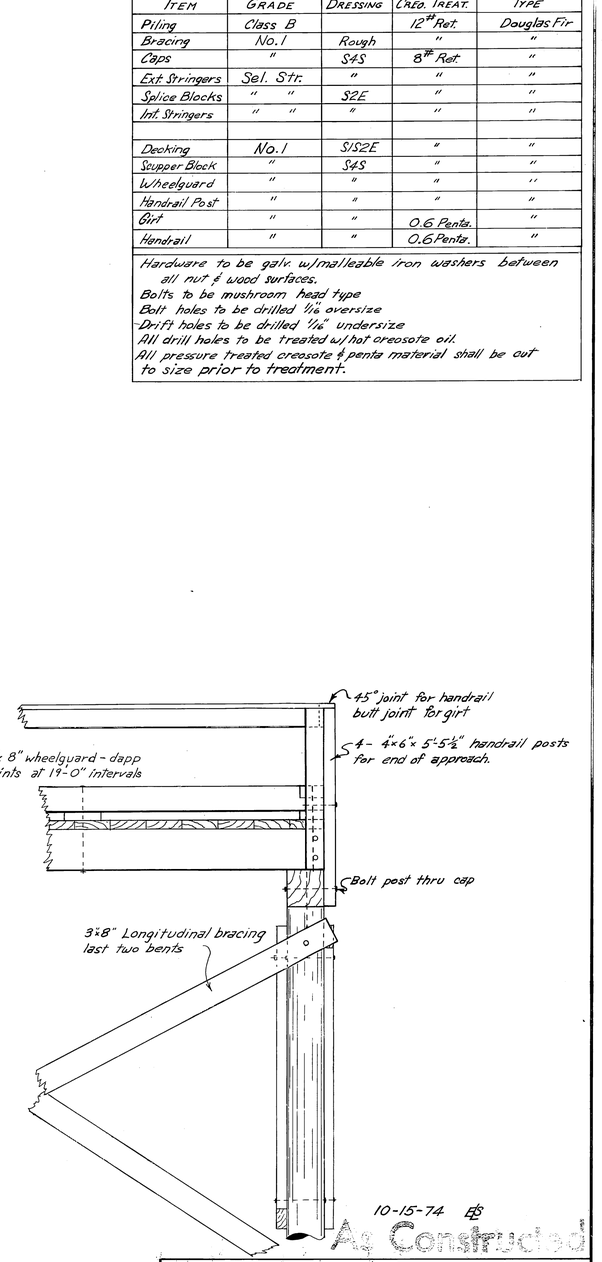
PROFILE
1" = 10'



TYPICAL APPROACH SECTION
Scale ½"= 1'-0"



TYPICAL APPROACH ELEVATION
Scale ½"= 1'-0"



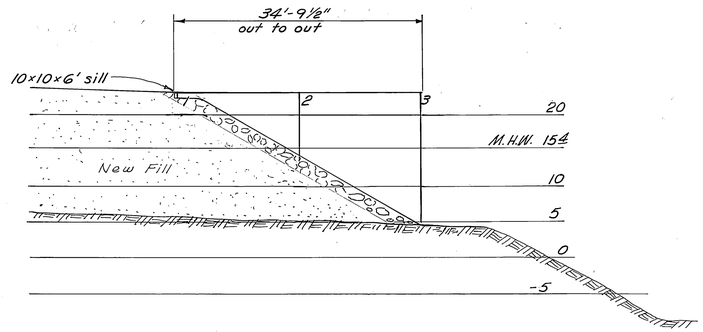
10-15-74 LS
As Constructed

DO NOT SCALE THIS DRAWING — USE DIMENSIONS

STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

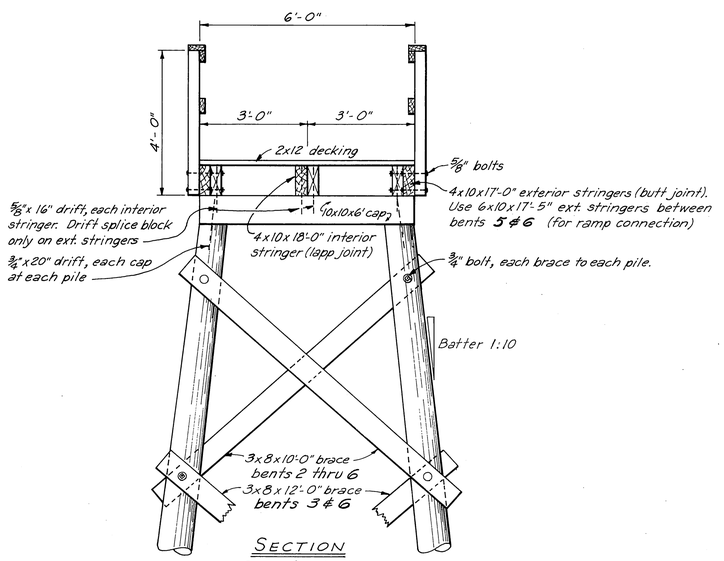
AURORA HARBOR
TYPICAL 12'-0" APPROACH CONSTRUCTION DETAILS

SCALE As Shown	SURVEYED	APPROVED
DESIGNED D.S.	DRAWN C.E.D.	Don Statter
CHECKED	DATE	DIRECTOR
PROJECT NUMBER 3-74180		SHEET 7 OF 11

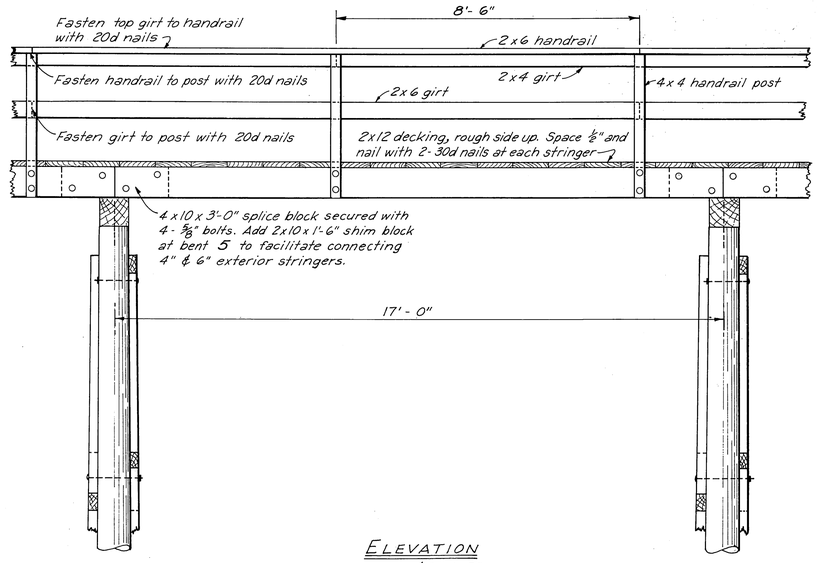


PROFILE
1" = 10'

Seaplane approach only. See dwg. change order No. 1 for Aurora harbor approach profile.



SECTION
Scale: ½" = 1'-0"



ELEVATION
Scale: ½" = 1'-0"

NOTES:
1. All hardware to be hot dip galvanized. A malleable iron washer shall be placed between all nut and wood surfaces.
2. All bolts to be of the economy headed type. Bolt holes to be drilled true size.
3. Drift holes to be 1/16" undersize.
4. All pressure treated creosote materials shall be cut to size prior to treatment.
5. Drift holes in stringers & splice blocks, and bolt holes in exterior stringers for splice blocks shall be drilled prior to treatment. All other holes may be field drilled.
6. All field drilled holes shall be treated with hot creosote oil.

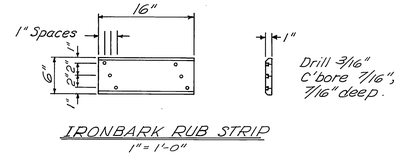
MATERIALS			
ITEM	DRESSING	TREATMENT	GRADE
Piling		12# Creo. Ret.	Class B
Bracing	Rough	" " "	No. 1
Caps	S4S	8# Creo. Ret.	"
Stringers	S2E	" " "	Sel. Str.
Splice Block	"	" " "	"
Decking	S1S2E	" " "	No. 1
Handrail Post	S4S	" " "	"
Handrail	"	0.6# Penta.	"
Girts	"	" "	"

All 12-lb. creo. treatment to be Full Cell.
All 8-lb. creo. treatment to be Empty Cell.
All material to be Douglas Fir.

As Constructed 10-16-74 GB

STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS
AURORA HARBOR
TYPICAL 6'-0" APPROACH
CONSTRUCTION DETAILS

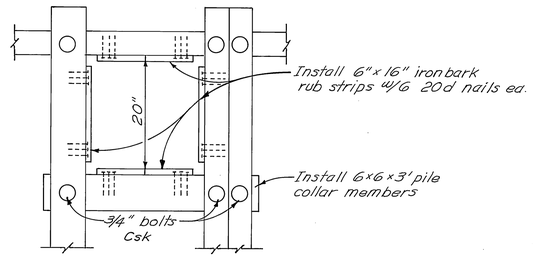
SCALE As noted
DATE
PROJ. NO. 3-74180
APPROVED Don Statter DIRECTOR
SURVEYED BY
DRAWN BY JEF
CHECKED BY



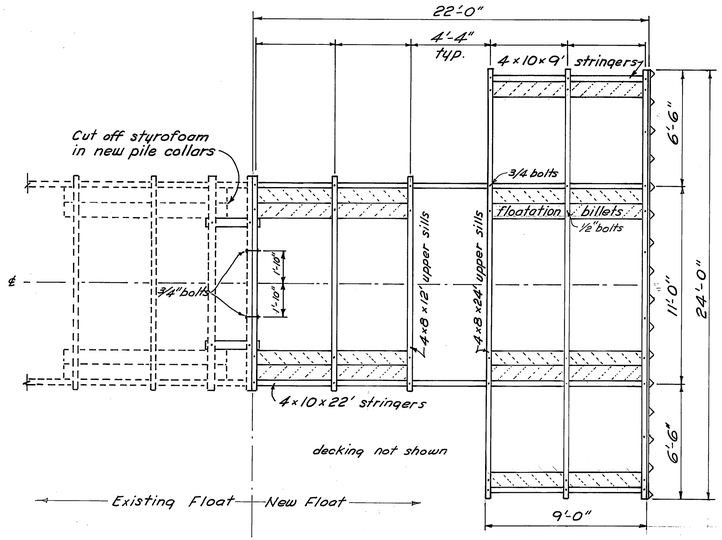
IRONBARK RUB STRIP
1" = 1'-0"

MATERIALS			
ITEM	DRESSING	GRADE	TREATMENT
Lower Sills	Rough	No. 1	12# Creo.
Stringers	* S2E	Sel. Str.	" "
Nailers	Rough	No. 1	" "
End Pieces	"	"	" "
Upper Sills	S2E	"	8# Creo.
Decking	S1S2E	"	" "

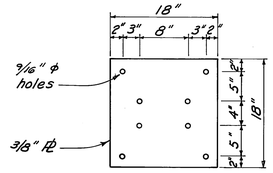
* Width of 2 finished stringers to be 20" to conform to width of floatation billets.
All material to be Douglas Fir.



PILE COLLAR DETAIL
1" = 1'-0"

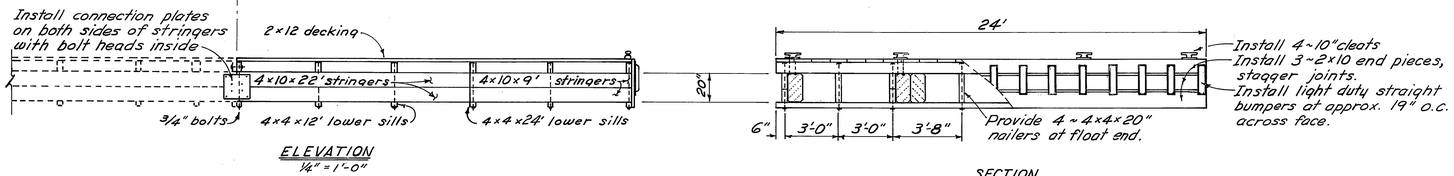


PLAN
1/4" = 1'-0"



Supply 2 sets, ea. set includes 2 plates & 8-½" x 5½" mach. bolts.

CONNECTION PLATE DETAIL
1" = 1'-0"



ELEVATION
1/4" = 1'-0"

SECTION
1/4" = 1'-0"

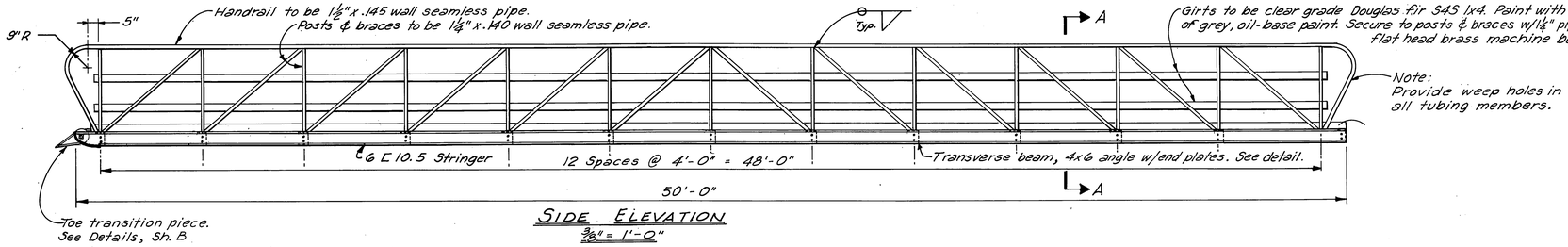
As Constructed 10-16-74 EB

DO NOT SCALE THIS DRAWING – USE DIMENSIONS

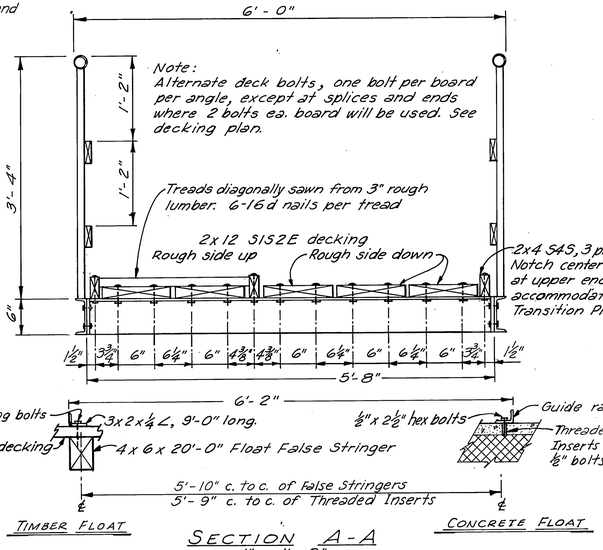
STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
SEAPLANE LOADING FLOAT

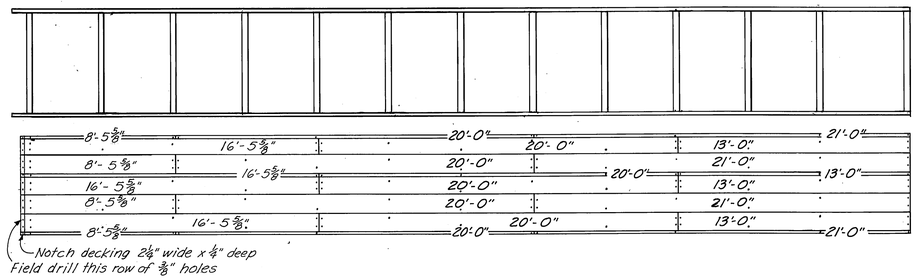
SCALE As Shown	SURVEYED	APPROVED
DESIGNED	DRAWN EB	Don Statter
CHECKED	DATE Dec. 1973	DIRECTOR
PROJECT NUMBER 3-74180	SHEET 9 OF 11	



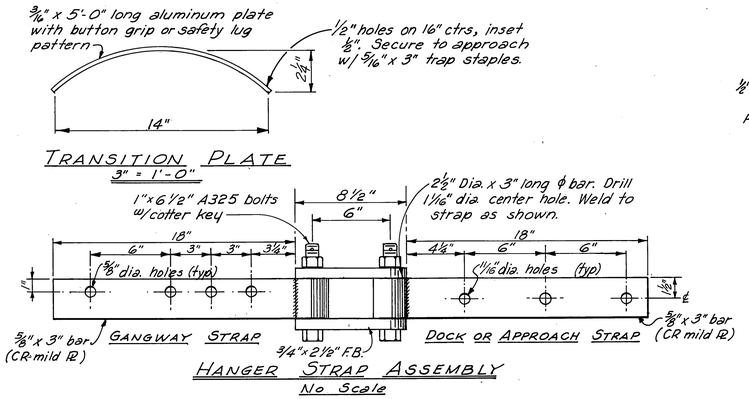
SIDE ELEVATION
3/8" = 1'-0"



SECTION A-A
1" = 1'-0"

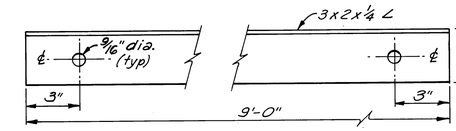


DECKING SPLICE LAYOUT
¼" = 1'-0"

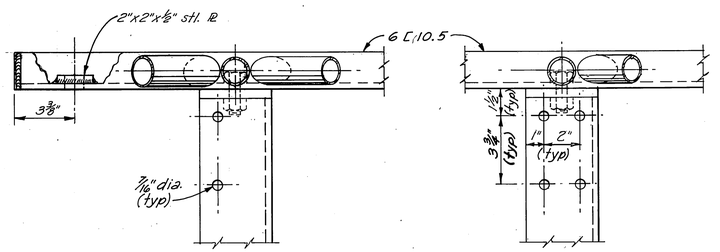


TRANSITION PLATE
3" = 1'-0"

HANGER STRAP ASSEMBLY
No Scale



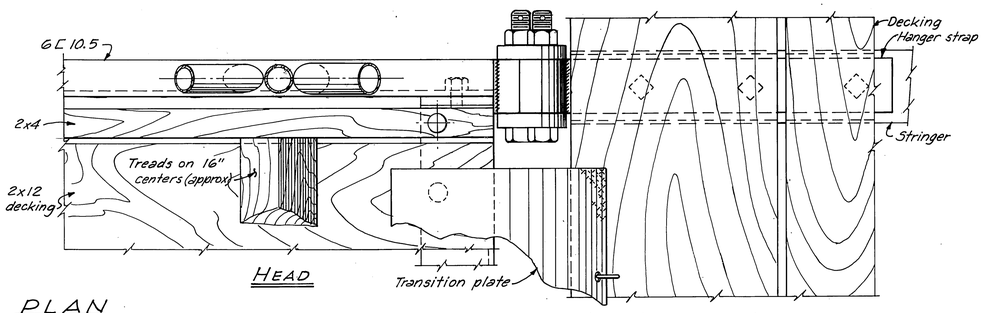
GUIDE RAIL
3" = 1'-0"



TOE

TYP @ DECKING SPLICE

NOTE: FOR TOE TRANSITION PIECE, SEE SH. B

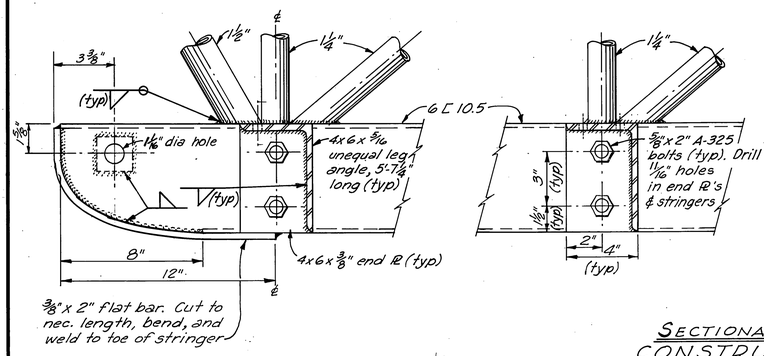


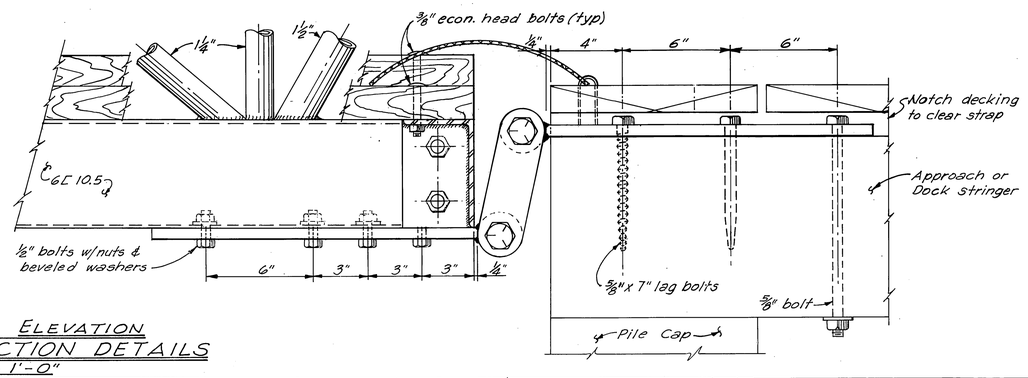
PLAN

HEAD

DOCK OR APPROACH

NOTES:
1. All seamless pipe shall conform to ASTM A-53.
2. All channels, angles & plates shall conform to ASTM A-36.
3. Trusses shall be shop fabricated & assembled including hangers.
4. Splices shall be held to a minimum and, where necessary, shall be made in a manner that will not reduce the strength of the truss.
5. No tubing or channel splices will be permitted within the middle half of the truss structure.
6. Trusses & transverse beams shall be hot dipped galvanized after fabrication and in accordance with ASTM A-123, A-384, A-385 & A-386.
7. All steel hardware & fasteners shall be hot dipped galvanized in accordance with ASTM A-153.
8. Decking & deck spacers shall be Select Structural grade Douglas fir, Pentachlorophenol pressure treated to 0.6 lb. cu ft retention, and shall be field drilled to match shop drilled holes in transverse members.





SECTIONAL ELEVATION
CONSTRUCTION DETAILS
3" = 1'-0"

As Constructed 10-16-74 ℄

Revised 3-12-73 Hanger linkage
Lumber grade
Penta. retent
Misc. holes, no. & size ELS

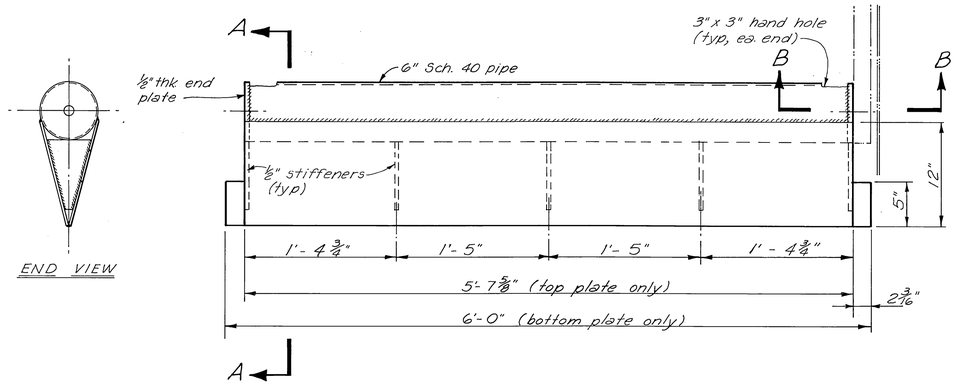
Revised 4-7-71. Removed Tension Wires. JET

DO NOT SCALE THIS DRAWING — USE DIMENSIONS

STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

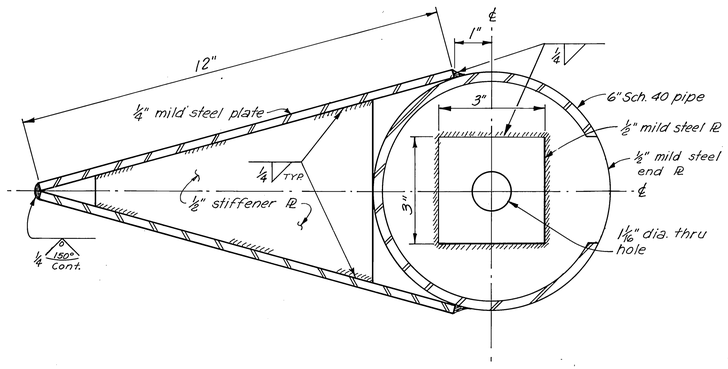
AURORA HARBOR
TYPICAL STEEL GANGWAY CONSTRUCTION DETAILS
(SHEET A)

SCALE As shown	SURVEYED —	APPROVED
DESIGNED JT/RB	DRAWN JET	Don Statter
CHECKED DSM	DATE Dec. 1970	DIRECTOR
PROJECT NUMBER 3-74180	SHEET 10 OF 11	

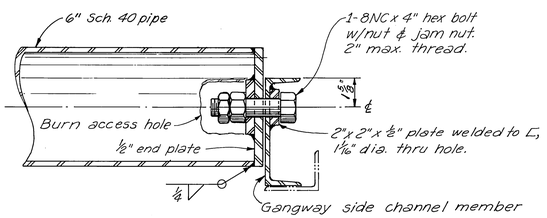


END VIEW

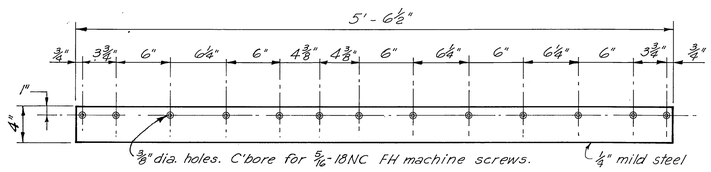
PLAN VIEW
1½" = 1'-0"



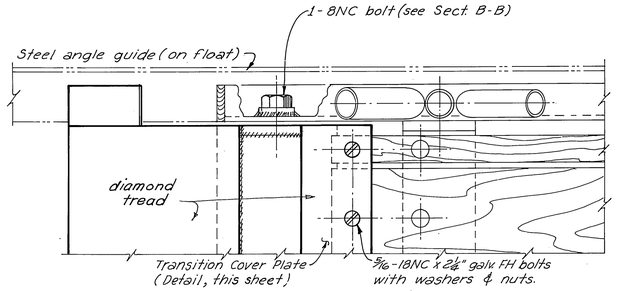
SECTION A-A
SYMMETRICAL ABT. HORIZ. ℄
HALF SIZE



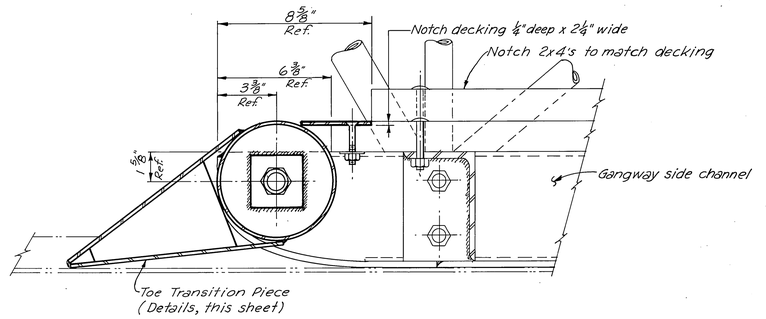
SECTION B-B
3" = 1'-0"
(TYP. EA. END)



TRANSITION COVER PLATE
1½" = 1'-0"



PLAN



SECTIONAL ELEVATION

ASSEMBLY DETAILS
3" = 1'-0"

NOTES:
For notes pertaining to fabrication and galvanizing, see Sheet A.

As Constructed 10-16-74

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STATE OF ALASKA
DEPARTMENT OF PUBLIC WORKS
DIVISION OF WATER AND HARBORS

AURORA HARBOR
TYPICAL STEEL GANGWAY
TRANSITION PIECE DETAILS
(SHEET B)

SCALE As shown	SURVEYED —	APPROVED
DESIGNED JET	DRAWN JET	Don Statter DIRECTOR
CHECKED DSM	DATE 2-11-74	
PROJECT NUMBER 3-74180	SHEET 11 OF 11	