



Minnesota Autonomous Shuttle

Alaska Forum on Autonomous Vehicles

June 8, 2018

Presentation Overview

- Policy Items in Minnesota
- Why this is important to us
- Project Overview
- Other CAV Projects



Minnesota

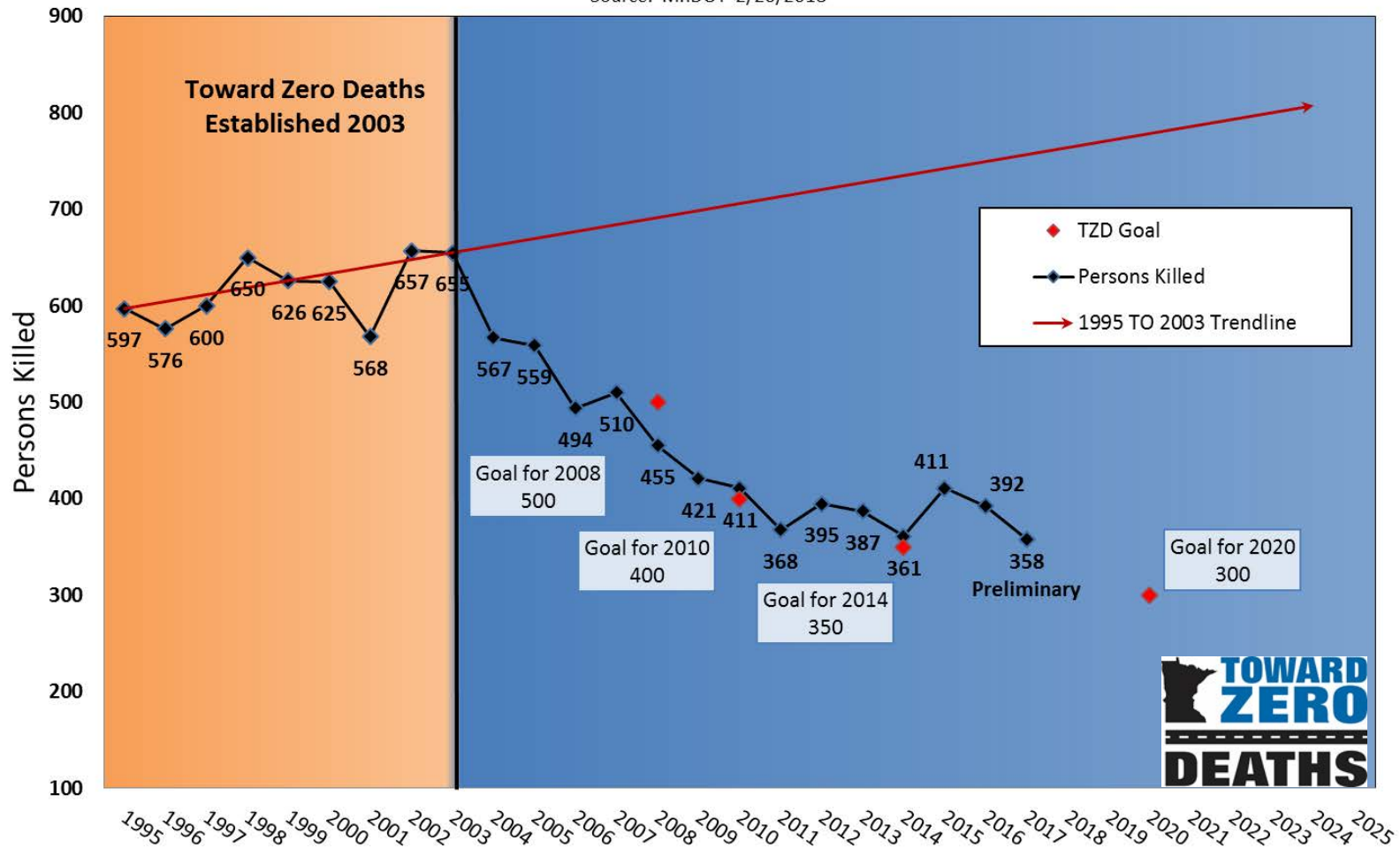
- 1/8 Size of Alaska
- Population 5.4 Million
- 139,000 Miles of Road
 - MnDOT: 12,000
 - County: 45,000
 - City: 22,000
 - Township: 60,000



What is the Impact to Minnesota?

Minnesota Roadway Fatalities

Source: MnDOT 2/20/2018



What are the Challenges?



Snow / Ice

Salt



Other Challenges

- We are not CA or MI
- What is real, and not real?
- Who do I partner with?
- How much do I invest?
- Timelines



Other Impacts

Parking Impacts

Freight

Cyber Security

Pavement Markings

Geometric
Design

Licensing Laws

Bridge Loads

Smart Signs

Pavement Impacts

Traffic Operations

Revenue

Mixed Traffic (AV & Non-AV)

Staffing

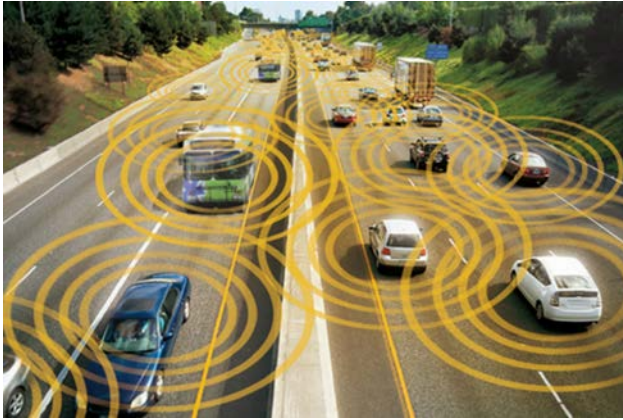
Land Use / Planning

Legal, or Not Legal?

- Driver: *Every Person who drives or is in actual physical control of a vehicle*
- Person: *Every natural person, firm, co-partnership, association, or corporation*



Items Being Considered

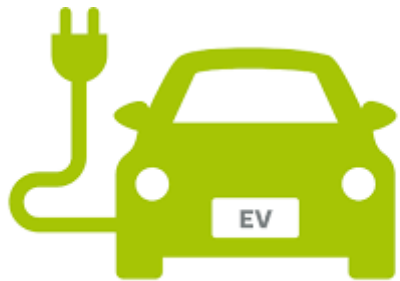


Automated & Connected Vehicles



Truck Platooning

Automated Delivery Services



Electric Vehicles



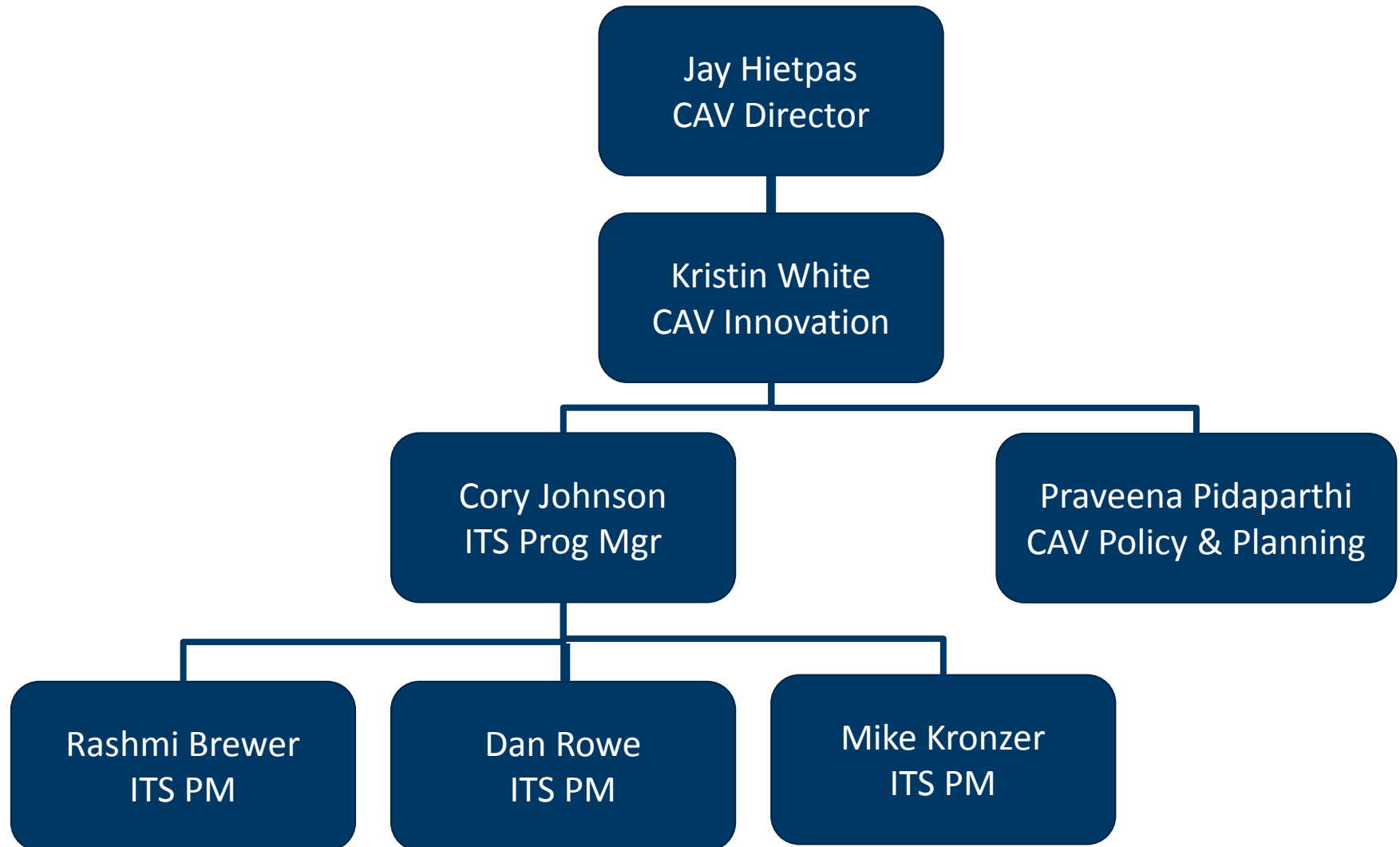
Mobility as a Service
(MAAS)



Are We Ready?????



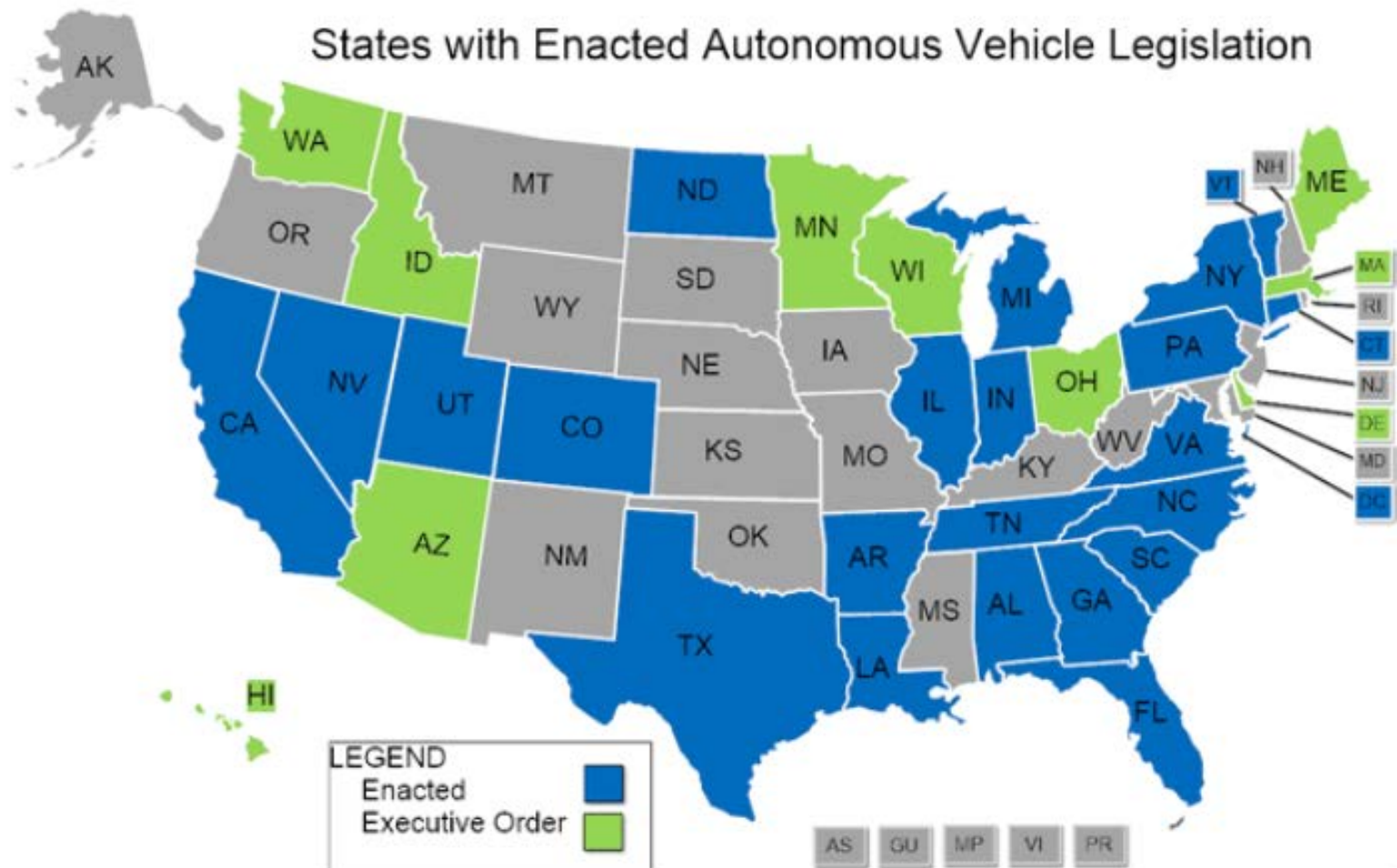
1. **Are U.S. drivers comfortable with the idea of riding in a self-driving car?**
2. **Are U.S. drivers comfortable with the idea of sharing the road with a self-driving car?**
3. **Do U.S. drivers want semi-autonomous technologies in their next vehicle?**



MnDOT CAV Strategic Vision



National Items



Executive Order – Expected Outcomes

Advisory Council

- Study, assess, and prepare for the transformation and opportunities associated CAVs
- Develop recommendations for changes in state law
- Submit Report to Legislature by December 1, 2018.
- Establish programs for development, testing, and deployment;

Advisory Council

I-CAV Team

Transportation
Infrastructure

Cyber security
and data
privacy
standards

Vehicle
Registration,
Driving
Training,
Licensing

Insurance

Traffic
Regulations

Economic
Development,
Business
Opportunities,
Workforce
Development

Accessibility
and Equity

Policy and
Planning

Stakeholders

Stakeholders

Stakeholders

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Project Goals

SNOW & ICE

Prepare autonomous vehicle industry for snow & ice conditions

OPERATIONS

Identify challenges and strategies for safe operation of third party autonomous vehicles on MnDOT's transportation system

MOBILITY

Prepare for improved mobility services through autonomous vehicles

INFRASTRUCTURE

Identify the infrastructure that is needed to ensure safe operation of autonomous vehicles

INFLUENCE

Increase Minnesota's visibility and influence on advancing autonomous & connected vehicles

PARTNERSHIPS

Enhance partnerships between government and the autonomous vehicle industry

Public Engagement

Project Timeline

Industry & Regulatory Environment Research
(February 2017)



Project requirements & RFP development



Industry Outreach (April 2017)



RFP finalized & Advertised



Preferred Vendor Selected/Notice to Proceed
(September 2017)

Industry / Stakeholder Interest

Company

Navya

EasyMile

Local Motors

2getthere

Autonomous Solutions Inc. (ASI)

Romarc Corporation

Velodyne Lidar

New Flyer Industries

Gillig

Hyundai-Kia America Technical Center, Inc. (HATCI)

SB Drive

Yutong

Proterra

DOTs – Colorado, Connecticut

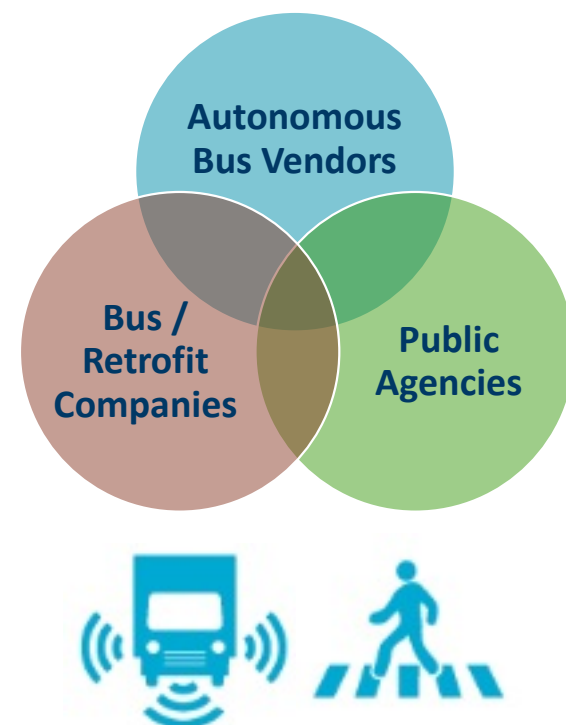
Transit Agencies – RTD (Denver), MVTA & DTA (MN)

Other – Mayo Clinic, FedEx, 3M, University of MN

April 20 Industry Forum

Vendor / Stakeholder Outreach

www.dot.state.mn.us/autonomous/



Vendors Responding to RFP

Local Motors



EasyMile

Project Partners



About the Easy Mile EZ10 Shuttle



Criteria	EasyMile EZ10 Shuttle
Capacity	12
Speed	Avg. 10-15 mph, up to 25 mph
SAE Level of Autonomy (0-5)	4
Obstacle Detection	Laser (LiDAR)
Route Setup	Pre-mapped/pre-programmed
Navigation	GPS/LiDAR
Accessibility	Wheelchair ramp

Project Phases

Phase 1

- Testing at MnROAD

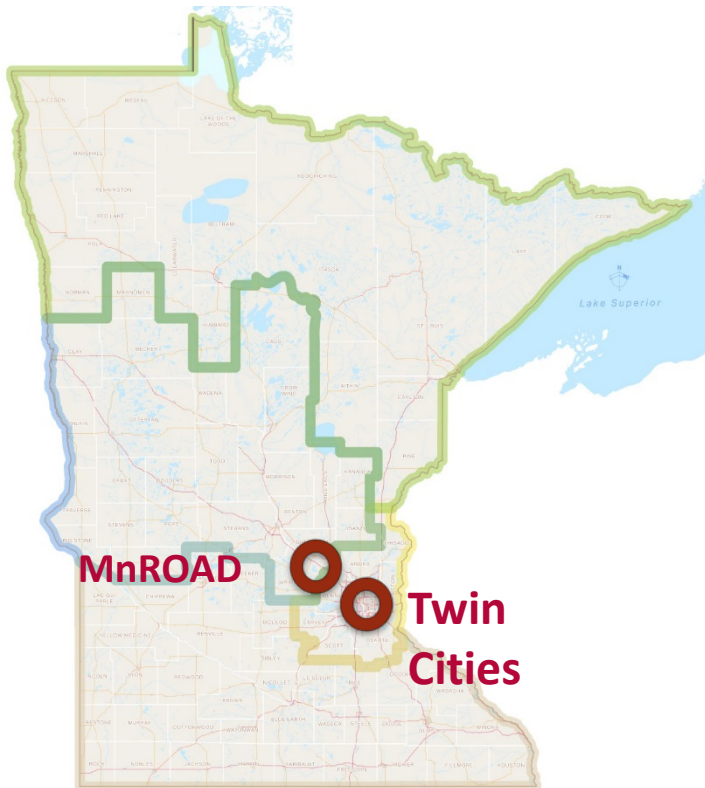
Phase 2

- Operation during Super Bowl week
- Open to the public

Phase 3

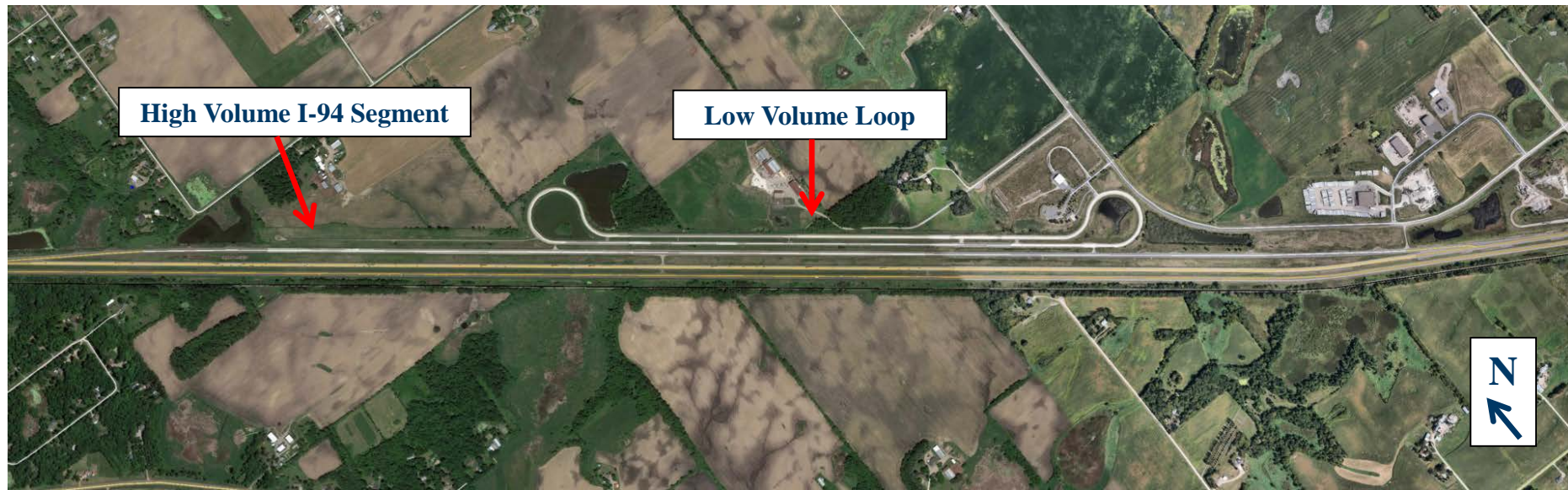
- Additional tests/demonstrations
- Investigating public & private partnerships for demonstrating in an operational setting

Phase I – MnROAD Testing



Controlled Test Site

Minnesota DOT MnROAD Facility

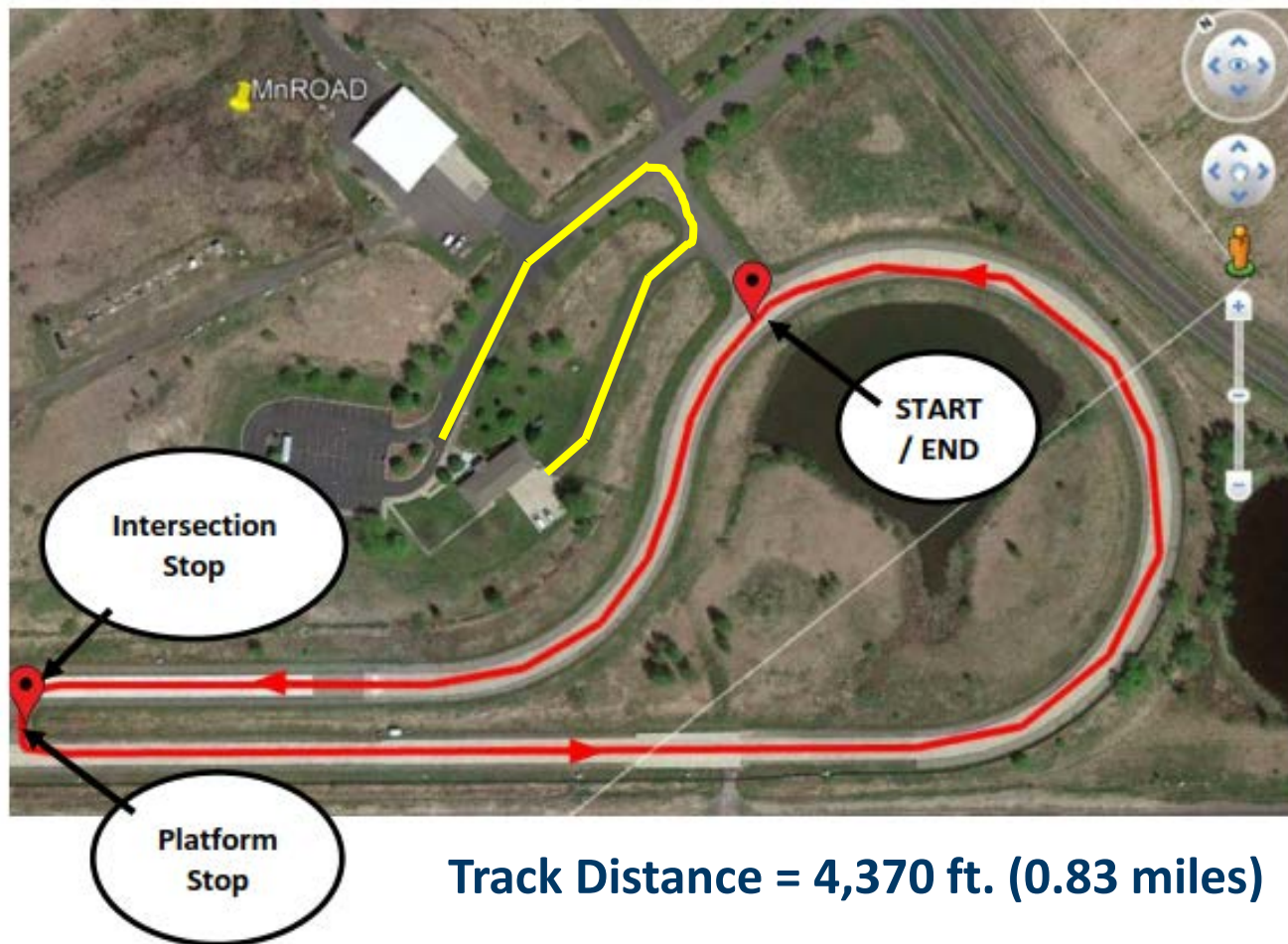


- MnDOT owned and operated
- Low and high speed testing available (30 – 70 MPH)
- Closed loop = 2.5 miles; I-94 high speed segment = 3.0 miles
- Enabling environment, easily accessible and readily available
- Ability to create varying test conditions
- MnDOT designated AV proving ground site

Demonstration Plan

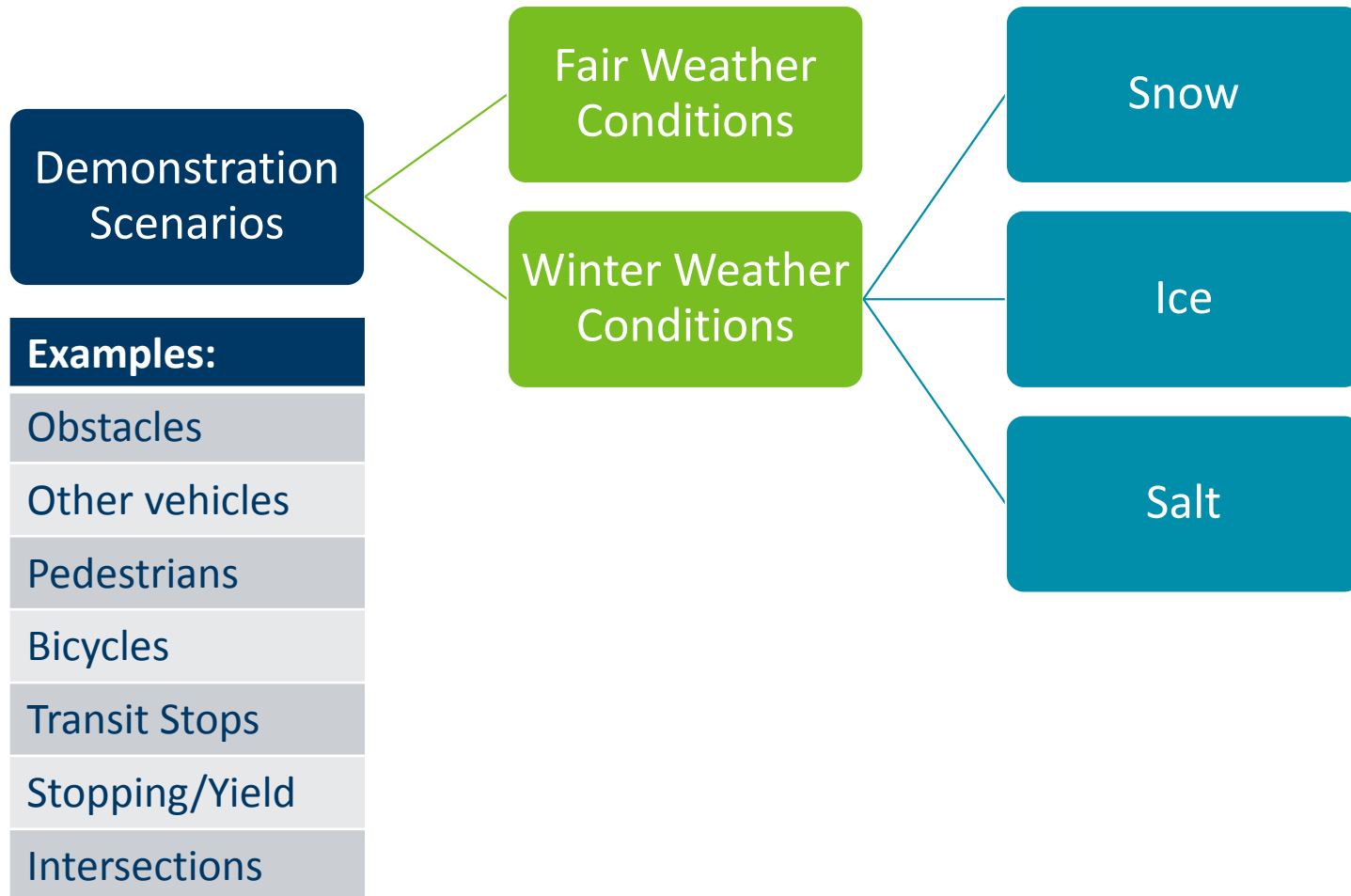
Testing Scenarios, Schedule & Responsibilities

- Clear Weather & Winter Weather - Under Various Conditions



Track Distance = 4,370 ft. (0.83 miles)

Demonstration Concepts





Observations / Conditions

Observations / Conditions

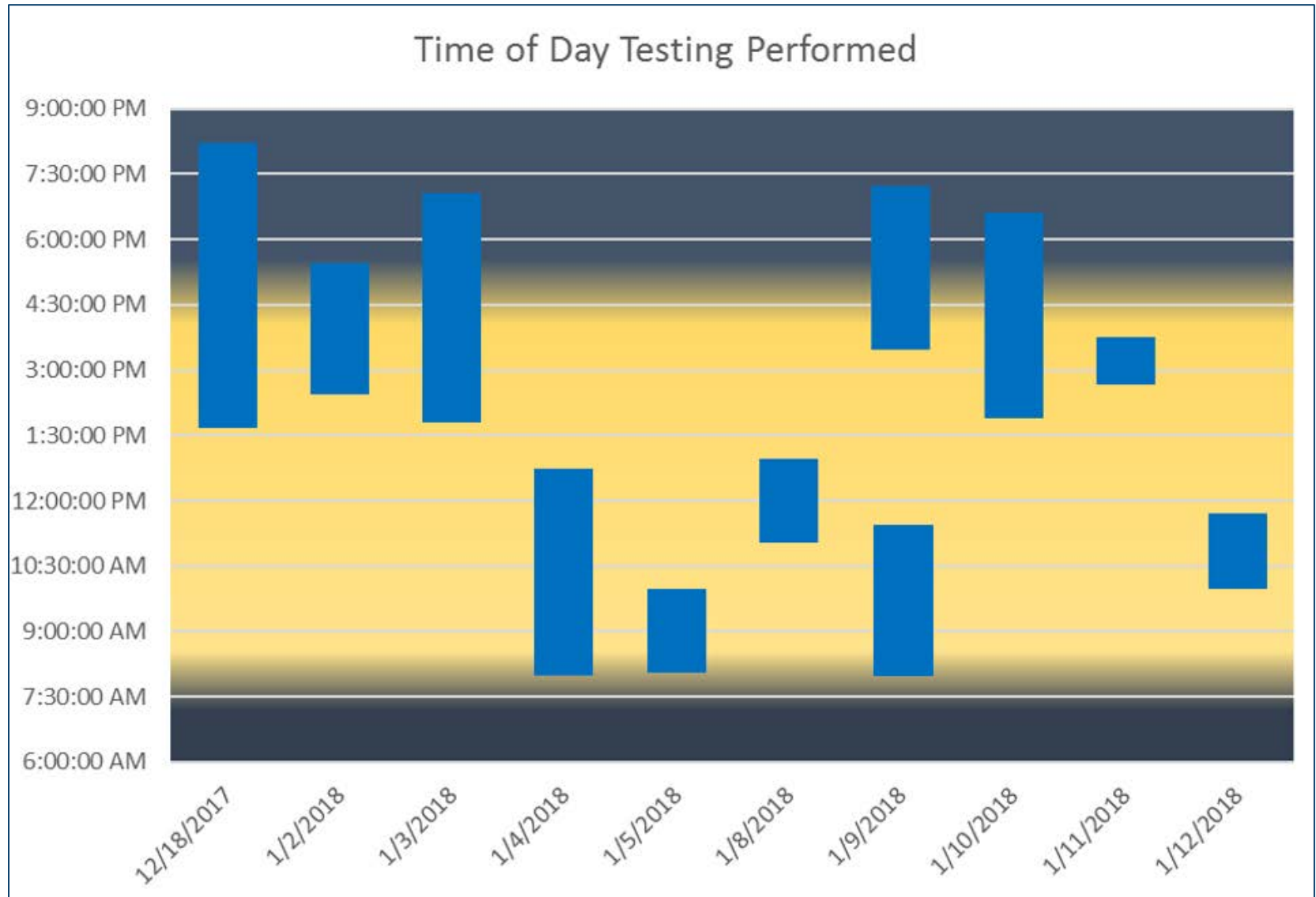
Dry / Mild Weather	Winter / Cold Weather	Snow / Rain / Fog
Loose / Compacted Snow	Slush / Ice / Road Salt	Bare Pavement
Varying Visibility	Various Lighting	Obstacles
On-coming Vehicles	Slow / Stopped Vehicles	Car In Front / Following
Intersection Turns	Stop / Yield Signs	Traffic Signals
Pedestrians	Bicycles	Right-of-Way Decisions
Parking	Transit Stops	Pick-up / Drop-off Passengers

MnROAD Infrastructure

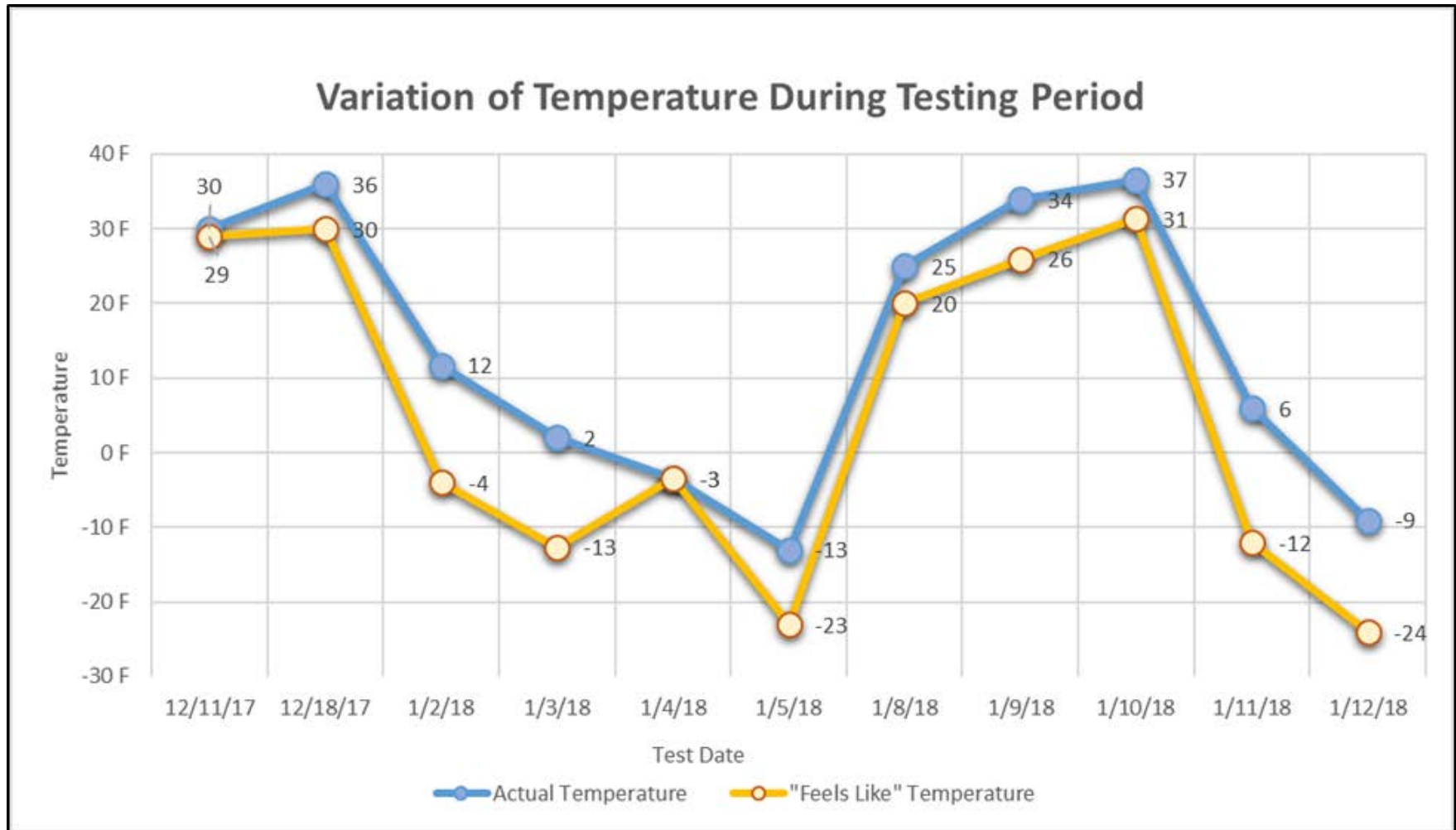




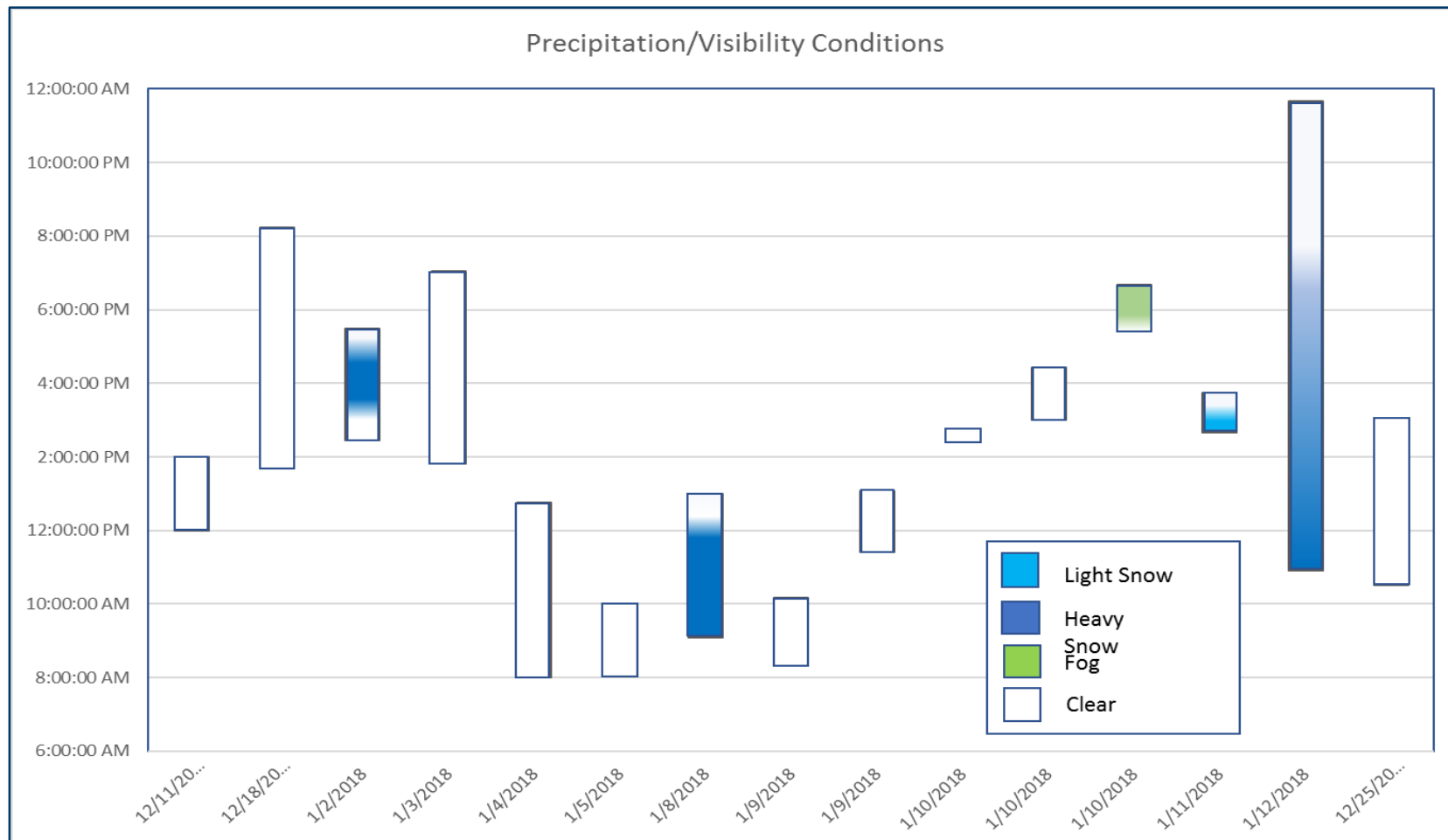
Observed Sunlight Graph



Temperature



Precipitation



Uncontrolled Testing Conditions



Bare Pavement



Light Misty Rain / Edge of Snow



Mostly Bare Pavement



Compacted Snow / Icy Spots

Uncontrolled Testing Conditions



Trace - 1 Inch Fresh Snow Cover



Loose Snow



Low Visibility



Blowing / Drifting Snow

Controlled Testing Conditions



Ice for Wheel Path



Ice Across Lane



Ice at Start / Stop



Ice near Intersection

Controlled Testing Conditions



Road Salt



Ice



Made Snow Trace – 6 Inches

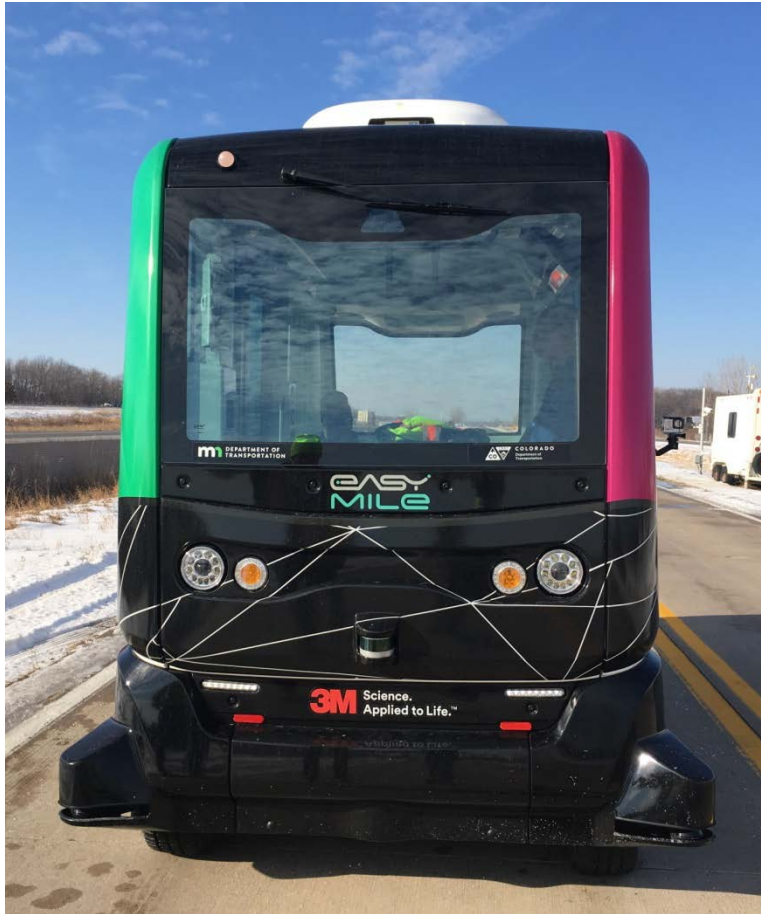


Made 3 – 4 Inches of Slush

Real Life Circumstances



Findings – Bare Pavement / Clear Weather



- Performed Well
- Solid Localization
- Able to Navigate Stops, Starts, Turns, Curves, Intersections
- Good Cars, Peds, Bikes & Obstructions Interaction
- Some Emergency Stops / Slowdowns

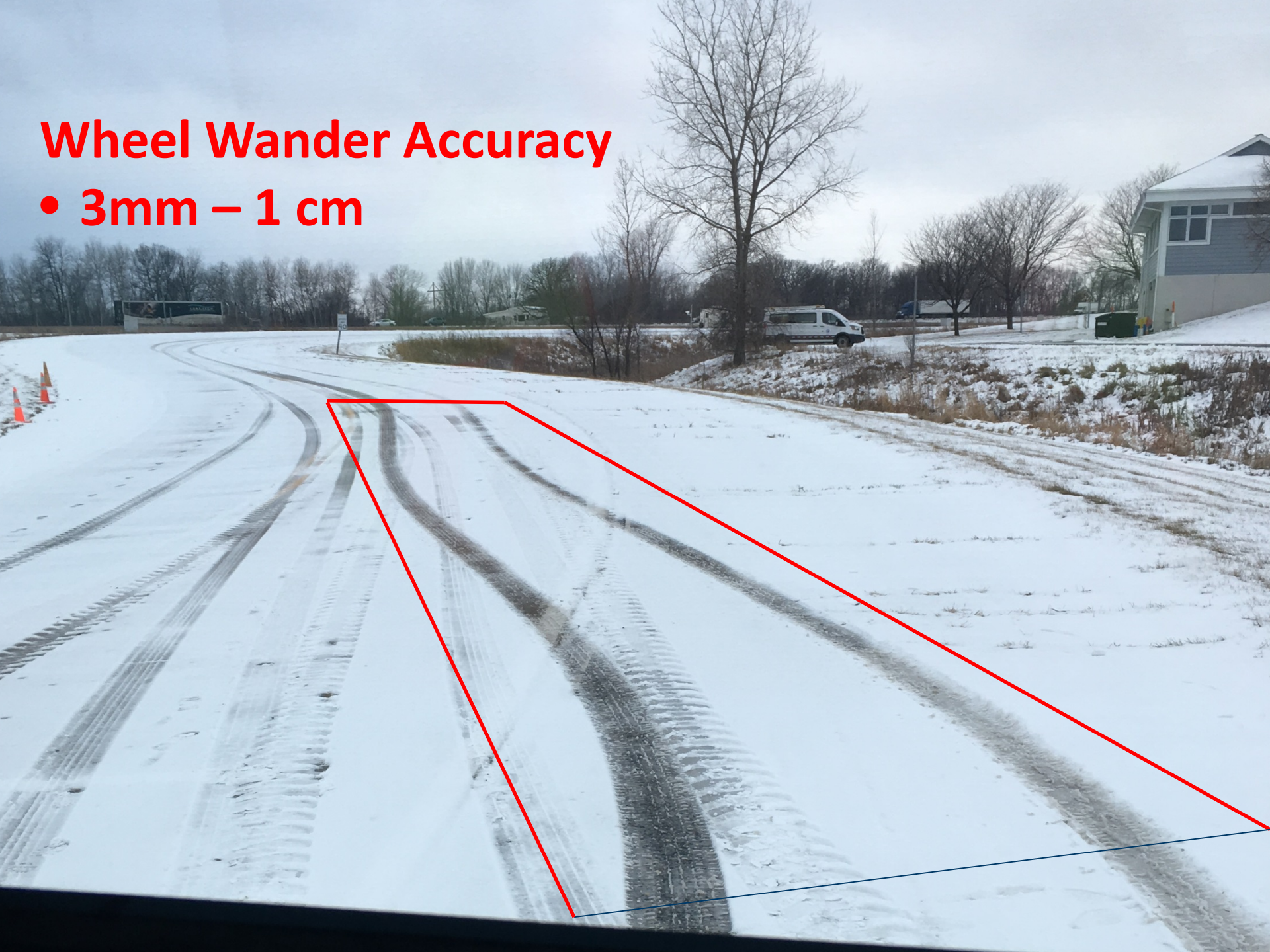
Findings – 1 Inch Fresh Snow



- Calm Wind / Low 30s
- Performed Well - Similar to Bare Pavement
- Some Emergency Stops / Slowdowns
- Nice Interaction with Work Zone Barrel Obstructions
- Wheel Wander Observations

Wheel Wander Accuracy

- 3mm – 1 cm



Other Car Tests



Following, Ahead, Parallel Lane, Passing,
Opposing Direction, Intersections

Interaction with Other Cars



Bus & Car Intersection Interaction



**Stop Impact from Car Creep = 5.6 Feet
(Bumper to Bumper)**

Interaction with Other Cars – Exhaust?



Interaction with Other Cars



Interaction with Bicycles and Pedestrians



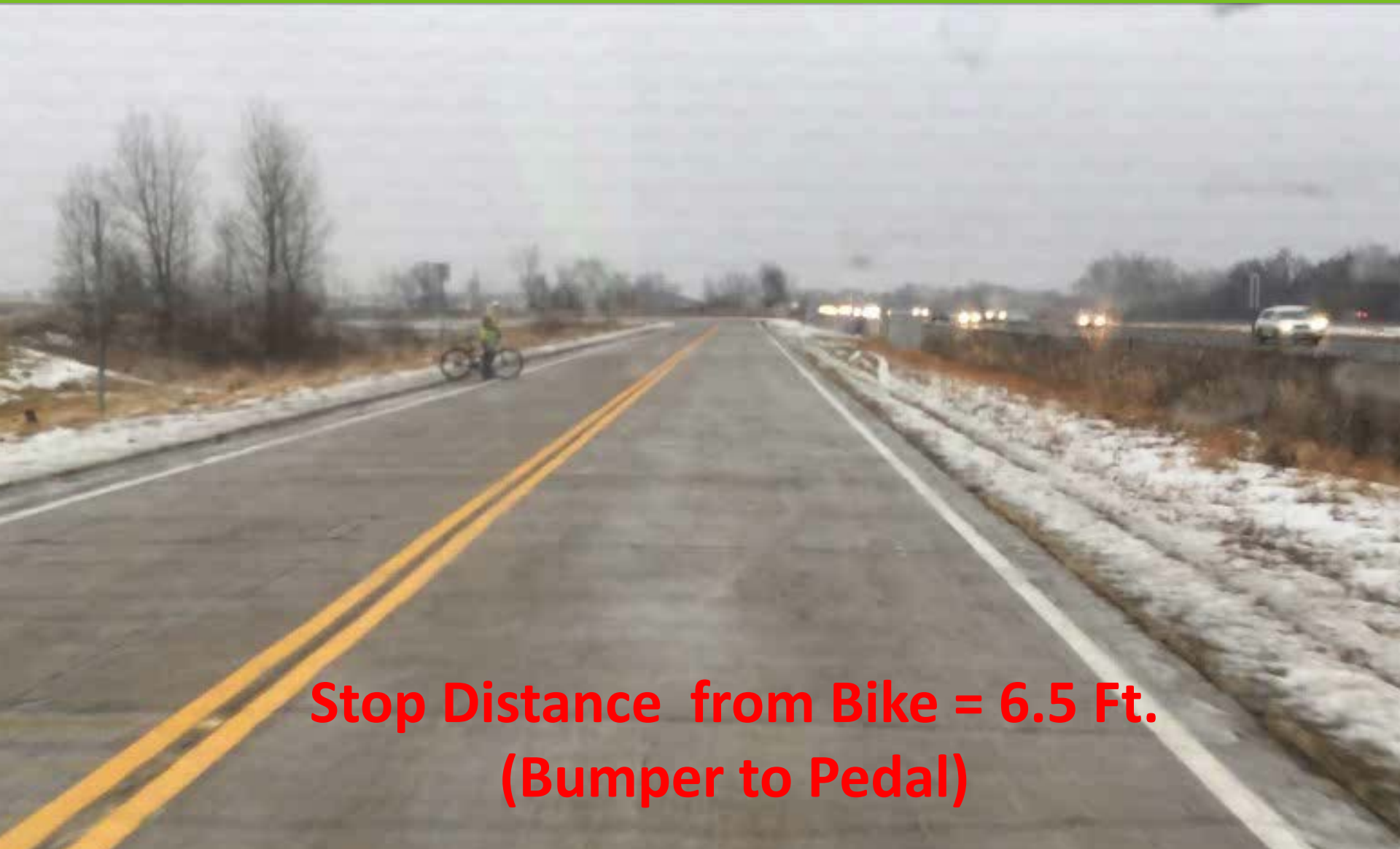
Interaction with Pedestrians

More conservative with higher speeds



Front Stop Distance = 5.3 – 6.6 Ft. (Bumper to Shins)
Side of Bus = 1.6 – 1.8 Ft. (off Wheel Path)

Interaction with Bicycles



**Stop Distance from Bike = 6.5 Ft.
(Bumper to Pedal)**



Bus Performed Well in Ice



Snow Accumulation in Sensor Housing

Findings – Compacted, Loose & Blowing Snow



- Compacted Snow – Slippage and Localization Issues (Greater with Higher or Variable Speeds)
- Loose & Blowing Snow – Became Obstructions
- Plowed Road - Reduced Blowing Snow but Increased Slippage
- Cold Temps & Compacted Snow Increased Slippage

Road Salt





Snow Making





Made Snow: Trace to > 5 Inches
Made Slush up to 3 Inches
Coverage = 500+ Feet



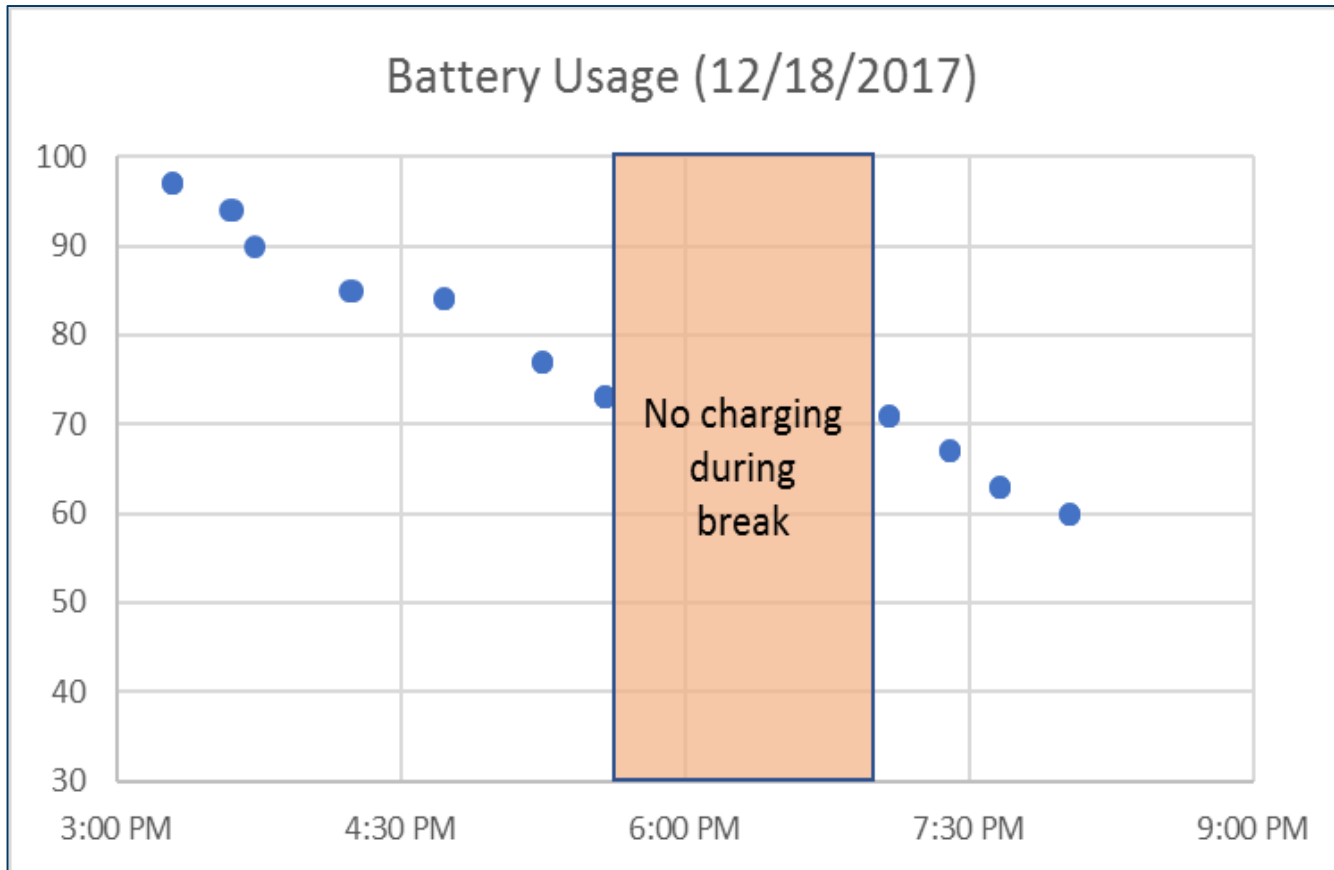
Snow Cloud



Snow Cloud

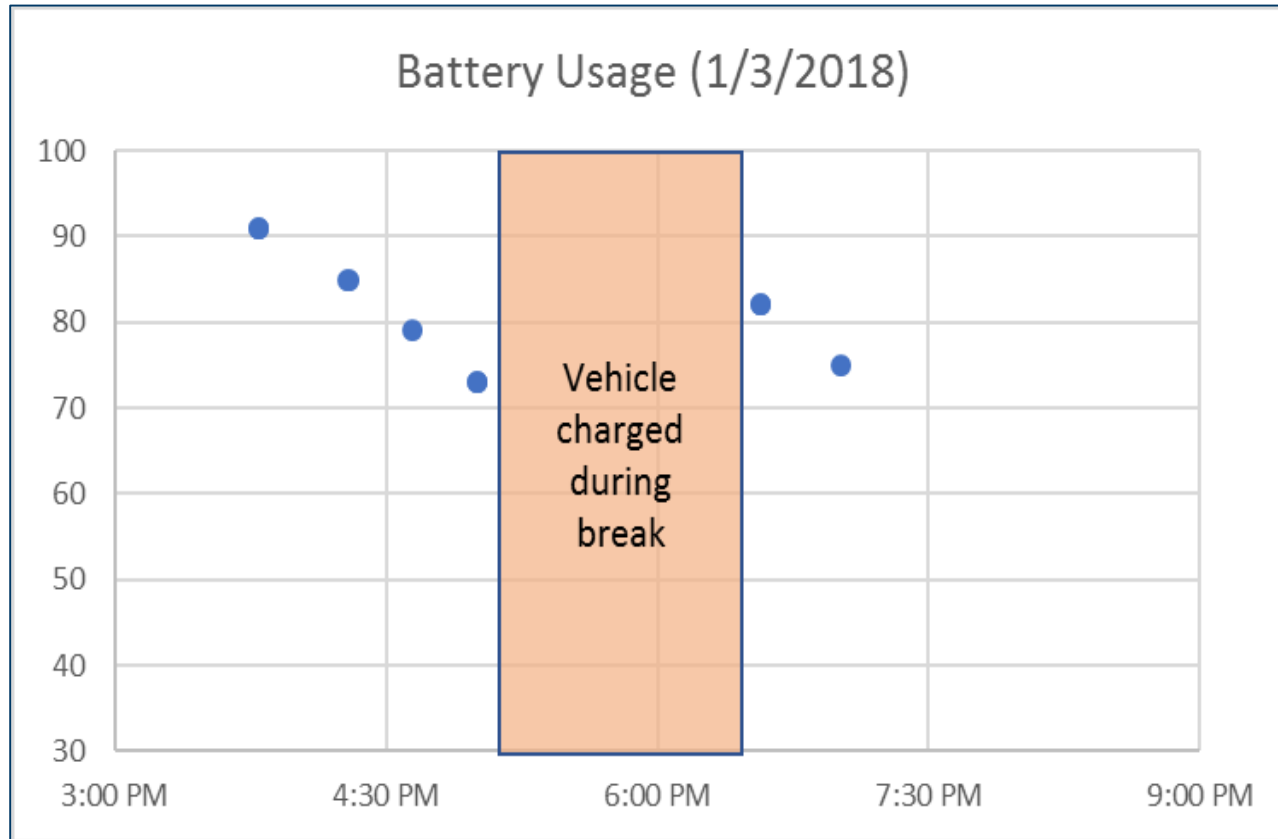


Battery Usage – Mild Weather



Dec. 18th, 2017 Battery Charge Readings
Start Temp.: 36° F ; Wind: S 7 mph

Battery Usage – Cold Weather



Jan. 3rd, 2018 Battery Charge Readings

Start Temp.: 3° F; (-13° F windchill); Wind: WNW 11 mph

MnROAD – Stakeholder Tours



Media Day





Jon Koznick ✓
@Jonkoznick

The future maybe coming. Today I checked out a driverless bus. They are testing them in winter conditions. Watch for them in MPLS during Super Bowl, to get your ride. [#mnleg](#)



12:21 PM · 14 Dec 17

4 Likes



Tom Emmer ✓
@RepTomEmmer

Had a great ride on the 12-passenger autonomous easy mile bus today! Thank you [@MnDOTnews](#) for having me out to your MNRoad facility in Monticello! This technology is transportation for the future and I enjoyed learning more about it!



5:12 PM · 12 Jan 18

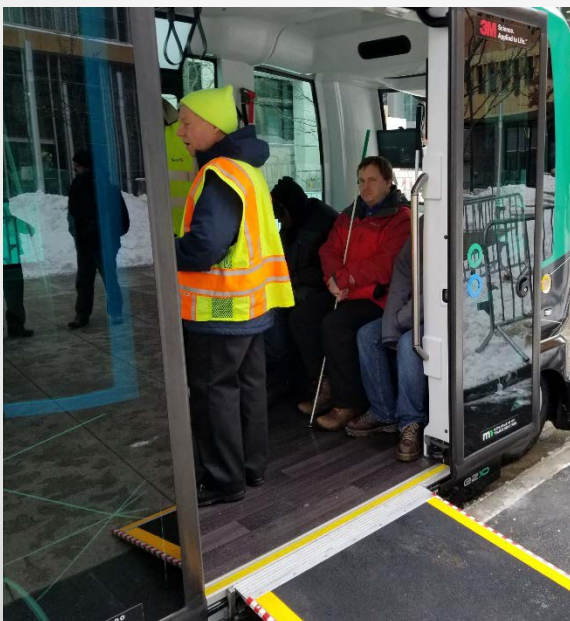
Downtown Minneapolis - Nicollet Mall Demo



Downtown Demonstration Planning - Route



National Federation of the Blind – Minnesota Chapter visit



Downtown Minneapolis – National Federation of the Blind – MN Chapter



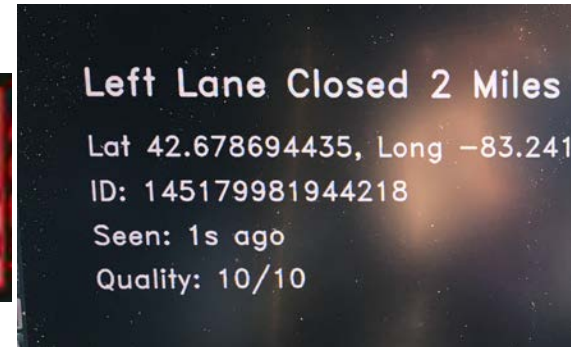


3M™ Smart Code: Enabling Machine Readable Signage

Solutions providing more reliable sign detection and classification
and increased situational awareness



Visible Image



Computer Vision Image and
Associated Meta-Data

- High data density messaging
- Encoded error recovery
- Digitally certain results
- Ground truth verification
- Authenticatable
- Redundant classification confirmation
- Potential for dynamic messaging
- Maintains exceptional human visibility

MnDOT EasyMile – Nicollet Mall demonstration

3M Connected Roads - Smart Sign





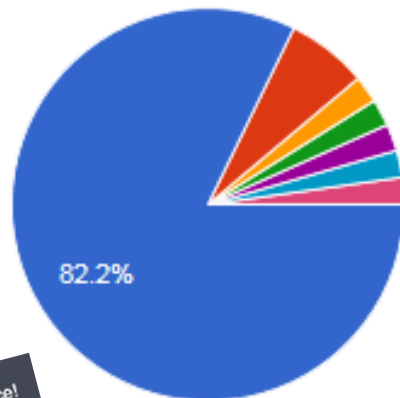




Downtown Minneapolis- Public Demonstrations

Are you looking forward to having driverless vehicles operate on all roadways in the future?

45 responses



- Yes
- No
- Possibly, if all the bugs can be worked out.
- Unsure about it
- Need own laned
- Some. Not all.
- Not sure if the transition with some driverless and others not is safe



Downtown Minneapolis- Public Demonstrations



Hurry up and get these things in our city!!! Can't wait for the future

This was really fun and enjoyable. I can't wait to see more operational in MN!

Thank you city of Minneapolis for setting up events like this to help the public experience future growth projects.

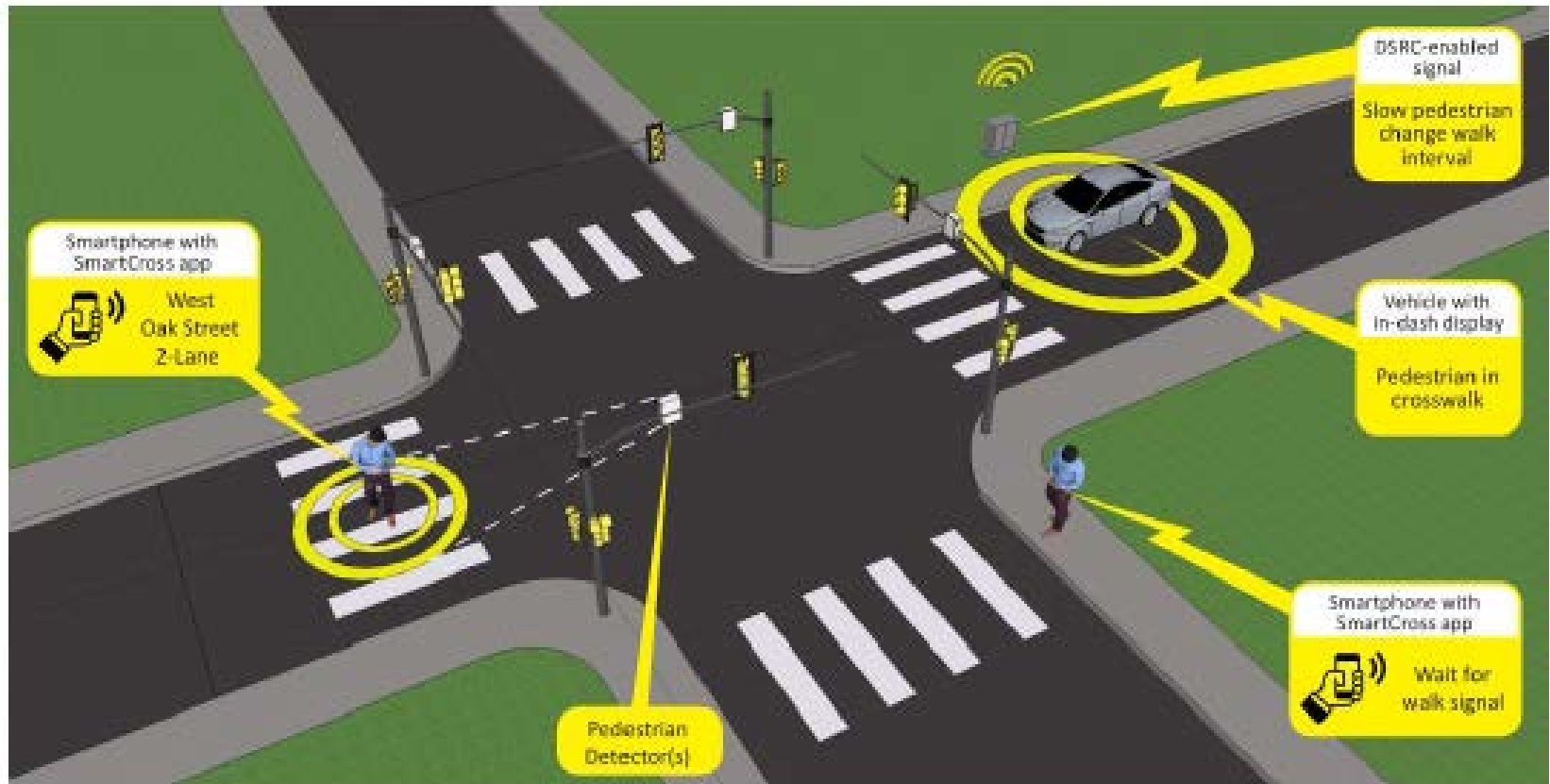
I am concerned about malicious hacking of driverless vehicles, which would be extremely dangerous for everyone sharing the road with them.

It was a good demo and the people explaining it were very good

Next Steps for CAV In Minnesota



SPaT Challenge



Minnesota Connected Vehicle Corridor



Smart Corridor Concepts

- Secure Signal Phasing and Timing (SPaT)
- Vehicle – Pedestrian Conflict Warning System
- Snow Plow Signal Priority
- Data Management
 - Basic Safety Messages (in from vehicles)
 - Traffic Signal Data (our to third party vendors)
- Mobile Work Zone

Other Concepts Being Considered

- Automated Truck at MnROAD Site
- Final Four Demonstration
- Truck Platoon Demonstration
- Innovative Ideas Funding
- Automated Truck Mounted Attenuator



Questions & Answers

Thank You!

