



NO.	DATE	REVISION	STATE	PROJECT DESIGNATION	YEAR	SHEET NO.	TOTAL SHEETS
			ALASKA	XXXXXXXX/XXXXXXXXXX	20XX	H##	HXX

FIXED DESIGN ELEMENTS	
ALL ASSEMBLIES	
MATERIALS OVER 1/2"	AASHTO M270 F3
FINISH	AASHTO M111 & M232
EXPANSION PLATES	A36
ADAPTER TUBE	A572 OR A595
EXPANSION PLATE	
BOLT CIRCLE	24"
PLATE	24" X 24"
BOLT HOLE DIAMETER	2.25"
INNER CIRCLE DIAMETER	12"
CORNER RADIUS	2"
ADAPTER ASSEMBLY	
BOLT CIRCLE, ADAPTER TOP	22"
BOLT CIRCLE, ADAPTER BOTTOM	24"
BOLT HOLE DIAMETER	2.25"
ADAPTER TUBE	18" O.D. X 0.375"
INNER CIRCLE DIAMETER	12"
CORNER RADIUS	2"
ADAPTER FINS, FOUR (4)	EQUALLY SPACED 1' X 2.5" X 1"
FLANGE THICKNESS	2.25"
2" HARDWARE	
BOLT, HEAVY HEX HEAD	ASTM A449
WASHER, FLAT	ASTM F436
WASHER, LOCK SPLIT	
NUT, HEAVY HEX	ASTM 563 DH

- NOTES:**
- MANUFACTURE ACCORDING TO AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRE AND TRAFFIC SIGNALS, 4TH EDITION 2001 INTERIM REVISIONS.
 - WELDS AND WELD SIZES TO BE DETERMINED BY MANUFACTURER.

